

Physical property	Typical value	Test method
Color	Black	-
Appearance	Liquid with asphalt odor	-
Asphalt by Weight	60 - 65%	ASTM D 41, Type II
Application Temperature	50°F (°C) and rising	
Drying Time @ 50% R.H. 66°F	Touch 3 hrs.; Set 24 hrs.	
Flash Point	> 105°F (100°C)	ASTM D92
Maximum VOC	350 g/l	-
Maximum VOS	2.9 lbs./gal.	-
Weight per Gallon	8.3-8.7 lbs.	-
Viscosity	< 1000 cPs @ 77°C	-
Water Vapor Permeance	<0.02	

### Description

**SF311 Synko-Flex® Primer** penetrates concrete pores and seals concrete surfaces to provide an optimal surface for the adhesion and bonding of **Synko-Flex Waterstop**. Specially formulated with a solution of select asphalt base in a petroleum solvent to fuse with concrete.

### Usage

**Synko-Flex Primer** is an excellent material for use as a general priming coat over smooth concrete surface.

### Coverage

**Brush Applied:** Approximately 1 gallon for every 200 lineal feet of **Synko-Flex Waterstop** (depending on texture and porosity of the surface)

### Surface Preparation

All surfaces to be primed must be dry, free of grease or oil, and brushed with a stiff nylon brush to remove dirt, dust and loose particles.

### Application

Stir in container and apply by soft bristle brush approximately 2" to 3" wide strip of **SF311 Synko-Flex Primer**. Allow to dry thoroughly for approximately 2 to 3 hours so it is dry to the touch prior to application of **Synko-Flex Waterstop** products. Drying may take up to 24 hours depending on thickness, temperature, and condition of surface.

In cold weather, warming the concrete surface help improve the adhesive bond and effectiveness of the **SF311 Synko-Flex Primer**.

**Storage:** Keep container tightly sealed in storage. Stir product well before using.

### CAUTION

DO NOT heat container or store at temperatures greater than 110° F. COMBUSTIBLE!

DO NOT allow to Freeze

DO NOT ingest.

For exterior use only

## SF311 Synko-Flex® Primer

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Keep out of reach of Children

WARNING: Cancer – [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

Obtain a copy of the **Safety Data Sheet (SDS)** from your supplier or directly from Henry at the toll-free number or website below before handling.

### Cleanup

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Fresh coating can be removed with water. Dried film may be removed with mineral spirits. Clean hands with a waterless hand cleaner.

### Product Sizes

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1 GALLON (8.98 lb.)

55 GALLON / 205 L (550 lb)

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