

1. Identification

Product identifier	Cement Kiln Dust (CKD)
Other means of identification	
Synonyms	Kiln Dust, Cement Lime, Raw Mix, Kiln Feed, Baghouse Dust, New Lime.
Recommended use	Construction.
Recommended restrictions	Uses other than the recommended use.
Manufacturer/Importer/Supplier/Distributor information	
Company Name	Amrize Inc.
Address	8700 W Bryn Mawr Ave, Suite 300 Chicago, IL 60631
Telephone	(773) 372-1000
Website	www.amrize.com
E-mail	sdsinfo@amrize.com
Emergency Telephone Number	CHEMTREC within USA and Canada: 1-800-424-9300 CHEMTREC outside USA and Canada: +1 703-527-3887 (collect calls accepted)

2. Hazard(s) identification

Physical hazards	Not classified.												
Health hazards	<table> <tr> <td>Skin corrosion/irritation</td><td>Category 2</td></tr> <tr> <td>Serious eye damage/eye irritation</td><td>Category 1</td></tr> <tr> <td>Sensitization, skin</td><td>Category 1</td></tr> <tr> <td>Carcinogenicity (inhalation)</td><td>Category 1A</td></tr> <tr> <td>Specific target organ toxicity, single exposure</td><td>Category 3 respiratory tract irritation</td></tr> <tr> <td>Specific target organ toxicity, repeated exposure (inhalation)</td><td>Category 2 (Lungs)</td></tr> </table>	Skin corrosion/irritation	Category 2	Serious eye damage/eye irritation	Category 1	Sensitization, skin	Category 1	Carcinogenicity (inhalation)	Category 1A	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation	Specific target organ toxicity, repeated exposure (inhalation)	Category 2 (Lungs)
Skin corrosion/irritation	Category 2												
Serious eye damage/eye irritation	Category 1												
Sensitization, skin	Category 1												
Carcinogenicity (inhalation)	Category 1A												
Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation												
Specific target organ toxicity, repeated exposure (inhalation)	Category 2 (Lungs)												
Environmental hazards	Hazardous to the aquatic environment, acute hazard Category 3												
OSHA defined hazards	Not classified.												
Label elements													



Signal word	Danger
Hazard statement	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation. May cause cancer by inhalation. May cause damage to organs (Lungs) through prolonged or repeated exposure by inhalation. Harmful to aquatic life.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Flue dust, portland cement	68475-76-3	100
Calcium oxide	1305-78-8	5 - 50
Quartz	14808-60-7	1 - 10

Composition comments All concentrations are in percent by weight. Any concentration shown as a range is to protect confidentiality or is due to batch variation. Components not listed are either non-hazardous or are below reportable limits.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration. Call a poison center or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Dusts may irritate the respiratory tract, skin and eyes. Coughing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed. Combustion products may include: Silicon oxides.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Use water spray to cool unopened containers. Water runoff can cause environmental damage.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Minimize dust generation and accumulation. Collect dust using a vacuum cleaner equipped with HEPA filter. Prevent product from entering drains. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not get this material in contact with eyes. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices. Persons susceptible to allergic reactions should not handle this product.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits****US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Components	Type	Value
Quartz (CAS 14808-60-7)	TWA	0.05 mg/m ³

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Calcium oxide (CAS 1305-78-8)	PEL	5 mg/m ³	
Limestone (CAS 1317-65-3)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
Magnesium oxide (CAS 1309-48-4)	PEL	15 mg/m ³	Total particulate.

US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)

Components	Type	Value	Form
Limestone (CAS 1317-65-3)	TWA	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Quartz (CAS 14808-60-7)	TWA	0.1 mg/m ³	Respirable.
		2.4 mppcf	Respirable.

US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value	Form
Calcium oxide (CAS 1305-78-8)	TWA	2 mg/m ³	
Magnesium oxide (CAS 1309-48-4)	TWA	10 mg/m ³	Inhalable fraction.
Quartz (CAS 14808-60-7)	TWA	0.025 mg/m ³	Respirable fraction.

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
Calcium oxide (CAS 1305-78-8)	IDLH	25 mg/m3
Magnesium oxide (CAS 1309-48-4)	IDLH	750 mg/m3
Quartz (CAS 14808-60-7)	IDLH	50 mg/m3

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Calcium oxide (CAS 1305-78-8)	TWA	2 mg/m3	
Limestone (CAS 1317-65-3)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
Quartz (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear chemical splash goggles and face shield.

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Skin protection**Other**

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Respirator type: Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA 29 CFR 1910.134.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties**Appearance****Physical state**

Solid.

Form

Powder.

Color

Gray. Tan. White powder.

Odor

Odorless.

Odor threshold

Not applicable.

pH

10 - 13 (In Water)

Melting point/freezing point

Property has not been measured.

Initial boiling point and boiling range

> 1832 °F (> 1000 °C)

Flash point	Not applicable, material is a solid.
Evaporation rate	Not applicable, material is a solid.
Flammability (solid, gas)	The product is non-combustible.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not applicable, material is a solid.
Explosive limit - upper (%)	Not applicable, material is a solid.
Vapor pressure	Not applicable, material is a solid.
Vapor density	Not applicable, material is a solid.
Relative density	2.6 - 2.8
Solubility(ies)	
Solubility (water)	10 - 99 %
Partition coefficient (n-octanol/water)	Not applicable, material is inorganic.
Auto-ignition temperature	Not applicable, material is a solid.
Decomposition temperature	Not applicable, material is a solid.
Viscosity	Property has not been measured.
Other information	
Explosive properties	Not explosive.
Kinematic viscosity	Not applicable, material is a solid.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Acids. Powerful oxidizers. Chlorine. Fluorine. Ammonium salts. Aluminum metal. Hydrofluoric acid. silicon tetrafluoride gas. calcium hydroxide. manganese trifluoride. Boron trifluoride. Chlorine trifluoride. Oxygen difluoride.
Hazardous decomposition products	No hazardous decomposition products are known. In the event of fire: See Section 5.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause cancer by inhalation. Dust may irritate respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	May cause discomfort if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics	Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Dusts may irritate the respiratory tract, skin and eyes. Coughing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.
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Information on toxicological effects

Acute toxicity	Not expected to be acutely toxic.
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Components	Species	Test Results
Flue dust, portland cement (CAS 68475-76-3)		
<u>Acute</u>		
Dermal		
LD50	Rat	> 2000 mg/kg, 24 Hours

Components	Species	Test Results
Inhalation		
<i>Dust</i>		
LC50	Rat	> 6.04 mg/l, 4 Hours
Magnesium oxide (CAS 1309-48-4)		
<u>Acute</u>		
Oral		
LD50	Rat	3870 mg/kg
Quartz (CAS 14808-60-7)		
<u>Chronic</u>		
Inhalation		
LOEC	Human	0.0563 mg/m3
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer by inhalation. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Quartz (CAS 14808-60-7)	1 Carcinogenic to humans.	
NTP Report on Carcinogens		
Quartz (CAS 14808-60-7)	Known To Be Human Carcinogen.	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)		
Quartz (CAS 14808-60-7)	Cancer	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	May cause respiratory irritation.	
Specific target organ toxicity - repeated exposure	May cause damage to organs (Lungs) through prolonged or repeated exposure by inhalation.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure by inhalation. Prolonged exposure may cause chronic effects.	
12. Ecological information		
Ecotoxicity	Harmful to aquatic life.	

Components	Species		Test Results
Flue dust, portland cement (CAS 68475-76-3)			
Aquatic			
<i>Acute</i>			
Crustacea	EL50	Daphnia magna	> 100 mg/l, 48 Hours
Fish	NOEC	Danio rerio	11.1 mg/l, 96 Hours
<i>Chronic</i>			
Crustacea	NOELR	Daphnia magna	50 mg/l
Persistence and degradability	The product contains inorganic compounds which are not biodegradable.		
Bioaccumulative potential	No data available.		
Mobility in soil	The product is insoluble in water. Not expected to be mobile in soil.		
Other adverse effects	No data available.		
13. Disposal considerations			
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.		
Local disposal regulations	Dispose in accordance with all applicable regulations.		
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.		
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.		
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.		
14. Transport information			
DOT			
Not regulated as dangerous goods.			
IATA			
Not regulated as dangerous goods.			
IMDG			
Not regulated as dangerous goods.			
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.		
15. Regulatory information			
US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.		
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)			
Not regulated.			
CERCLA Hazardous Substance List (40 CFR 302.4)			
Not listed.			
SARA 304 Emergency release notification			
Not regulated.			
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)			
Quartz (CAS 14808-60-7)	Cancer lung effects immune system effects kidney effects		
Toxic Substances Control Act (TSCA)	All components of the mixture on the TSCA 8(b) inventory are designated "active".		
Superfund Amendments and Reauthorization Act of 1986 (SARA)			
SARA 302 Extremely hazardous substance			
Not listed.			

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Calcium oxide (CAS 1305-78-8)
Limestone (CAS 1317-65-3)
Magnesium oxide (CAS 1309-48-4)
Quartz (CAS 14808-60-7)

US. New Jersey Worker and Community Right-to-Know Act

Calcium oxide (CAS 1305-78-8)
Limestone (CAS 1317-65-3)
Magnesium oxide (CAS 1309-48-4)
Quartz (CAS 14808-60-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Calcium oxide (CAS 1305-78-8)
Limestone (CAS 1317-65-3)
Magnesium oxide (CAS 1309-48-4)
Quartz (CAS 14808-60-7)

US. Rhode Island RTK

Calcium oxide (CAS 1305-78-8)
Limestone (CAS 1317-65-3)
Magnesium oxide (CAS 1309-48-4)
Quartz (CAS 14808-60-7)

California Proposition 65



WARNING: This product can expose you to Quartz, which is known to the State of California to cause cancer.
For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (CAS 14808-60-7)

Listed: October 1, 1988

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 15-May-2025

Revision date -

Version # 01

HMIS® ratings Health: 3*
Flammability: 0
Physical hazard: 0

Disclaimer Amrize Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.