

BEST PRACTICES FOR PRODUCT STORAGE & HANDLING



SAFETY FIRST

Stack units evenly

- Put longest unit on the bottom and shortest on top
- Limit stack height to 3x unit width
- Keep stickers aligned vertically



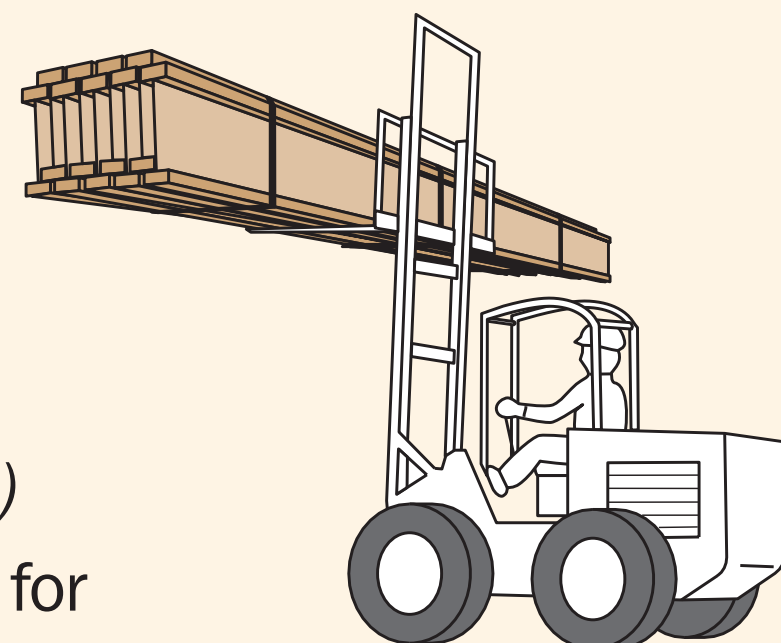
Maintain good visibility

- Alert others to risks
- Post signs for high traffic areas and blind corners



Fit equipment & tools to each job

- Consider weight and size of products being handled
- Space forklift forks for safe handling and balanced loads (*spreader bars may be required*)
- Refer to TB-316 for fork spacing for Structural Composite Lumber products



Use a cutting station

- Designate an area for cutting: include a raised area, Lumber Buddy™, straps and a dumpster
- Ensure units are supported before removing banding or straps

BEST PRACTICE

EFFICIENT YARD LAYOUT

- Stock fastest moving product closest to entrance/exit
- Keep entrance/exit open for trucks to come & go easily
- Include plenty of room for loading and unloading

STORAGE

Keep products clean & dry with wrap during transportation and storage

- Allow airflow around units
- Open units can be tented
- Regularly check for tears and worn wrap; use wrap repair tape for small tears
- Wrap is slippery when wet or icy
- Do not turn wrap inside out when re-wrapping product.

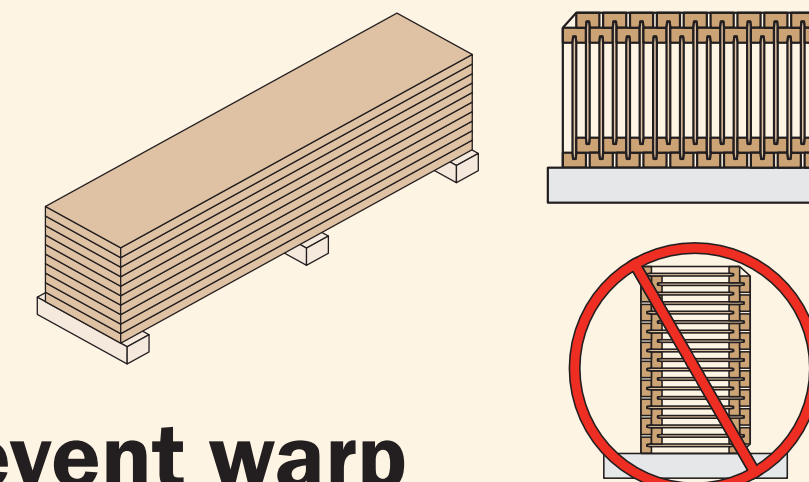


BEST PRACTICE

RE-SPOOL OLD WRAP FOR REUSE

Store and handle:

- TJI® joists vertically
- Trus Joist® beam products flat



Stack units evenly to prevent warp

- Use 6" x 6" (or larger) support blocks approximately 10' on-center to keep products off the ground and protect from mud and water
- Use 2" x 3" stickers between units approximately 10' on-center and align them directly above each support block
- Place stickers 4' max from end of TJI unit, 2' max from end of rectangular products

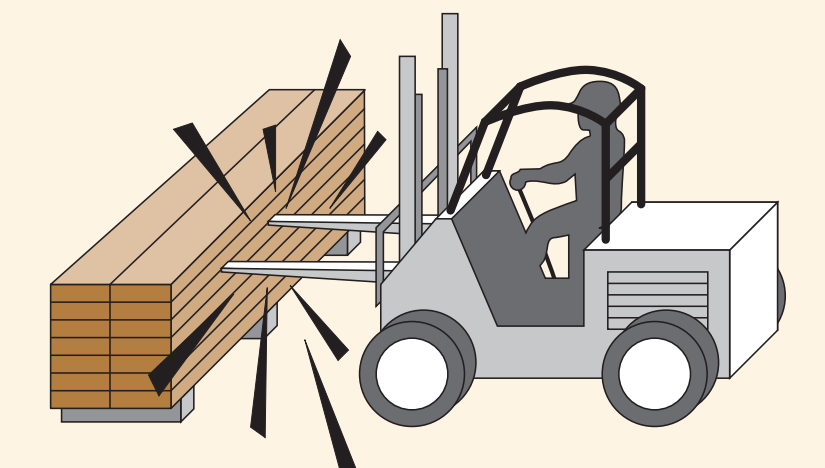
Rotate inventory: first in, first out

- Use color-coded labels to easily identify product dates

TO PURCHASE WRAP, REPAIR TAPE AND END SEALER, CONTACT YOUR WEYERHAEUSER REPRESENTATIVE

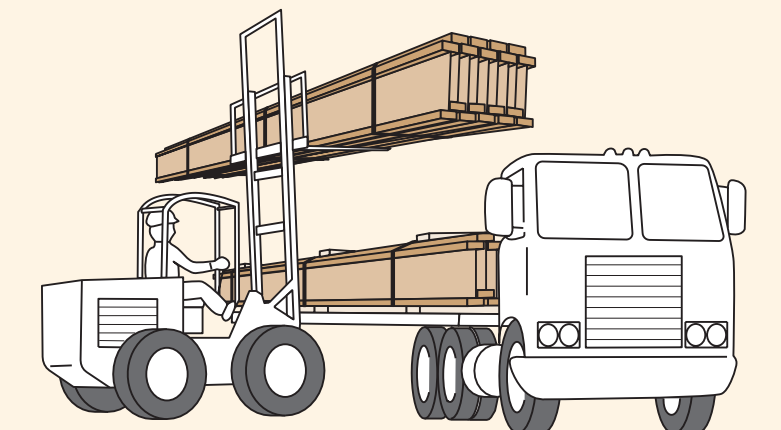
RECEIVING & DELIVERING

Avoid product damage, operate forklifts with care



Follow storage guidelines for deliveries:

- Send deliveries with support blocks, stickers and wrap to keep products clean and dry onsite



BEST PRACTICE

CHECK DELIVERIES

- When receiving products at the yard, check products against delivery receipt
- Confirm that product stamps and unit labels match

PRODUCT MAINTENANCE

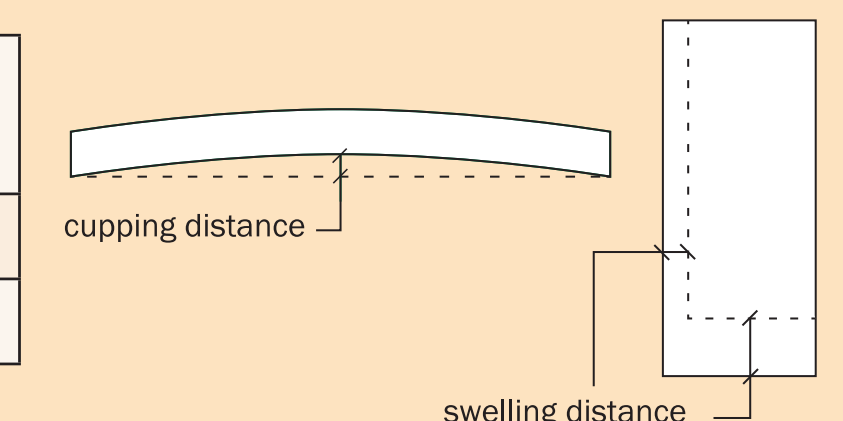
Prevent swelling, cupping and mold growth with good storage practices

Reseal cut ends to prevent swelling or cupping

Allowing products to re-dry may reduce cupping & swelling.

Contact your Weyerhaeuser representative if these limits are exceeded:

Product Size: thickness	≤ 3½"	> 3½"
	≤ 14"	> 14"
swelling distance limit	1/8"	3/16"
cupping distance limit	1/16"	1/8"



Clean small areas of mold with:

detergent and water solution OR 1 cup bleach to 1 gallon water solution

DISCARD DAMAGED INVENTORY • ONLY SEND OUT QUALITY TRUS JOIST® PRODUCTS