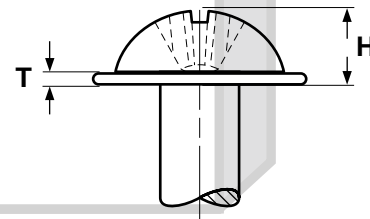
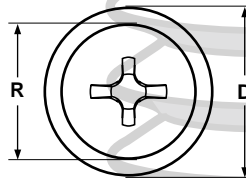


ROUND HEADS FOR SELF TAPPING SCREWS

ANSI
B18.6.4

Nominal Size	A		H		J		T		M	G	N	Recess Penetration Gaging Depth		Phillips Driver Size
	Head Diameter		Height of Head		Slot Width		Slot Depth		Dimensions of Recess			Max	Min	
	Max	Min	Max	Min	Max	Min	Max	Min	Diameter	Depth	Width			
4	.211	.193	.086	.075	.039	.031	.058	.044	.112	.062	.019	.065	.046	1
6	.260	.240	.103	.091	.048	.039	.068	.051	.156	.070	.027	.073	.045	2
8	.309	.287	.120	.107	.054	.045	.077	.058	.172	.088	.030	.090	.064	2
10	.359	.334	.137	.123	.060	.050	.087	.065	.188	.106	.031	.108	.082	2
12	.408	.382	.153	.139	.067	.056	.096	.073	.242	.112	.032	.108	.082	3
1/4	.472	.443	.175	.160	.075	.064	.109	.082	.262	.134	.034	.130	.104	3



ROUND WASHER HEADS FOR SELF TAPPING SCREWS

Nominal Size	D		T		R		H		Recess Penetration Gaging Depth		Phillips Driver Size
	Washer Outside Diameter		Washer Thickness		Head Outside Diameter		Overall Head Height		Max	Min	
	Max	Min	Max	Min	Max	Min	Max	Min			
8	.385	.358	.041	.030	.295	.254	.128	.101	.090	.048	2
10	.441	.416	.053	.033	.351	.295	.137	.118	.108	.066	2

NOTE: There is no single standard for Round Washer head dimensions. These values are offered as a guide; deviations from these specifications may occur.