

ALDOPRIME 710 Rust Primer**DESCRIPTION:**

A AldoPrime 710 is a rust-inhibiting primer specifically formulated to stop the progression of oxidation that leads to rust. It is intended for use on ferrous metal substrates. Compatible with a broad selection of finish coats.

SUITABLE SUBSTRATES:

- EPDM
- Aged PVC
- Aged Hypalon Membranes
- Aged TPO
- Concrete
- BUR (asphalt)
- Modified Bitumen
- Metal
- New Spray Polyurethane Foam

INSTALLATION INSTRUCTIONS:

SURFACE PREPARATION: The surface must be free of any oils, moisture, rust scale, soil or other contaminants that may interfere with good adhesion. All previous repair material must be removed from seams or other surfaces. Oil and grease should also be removed with an appropriate cleaner.

APPLICATION INSTRUCTIONS: Apply only when ambient temperatures are 50°F and rising, and substrate temperatures do not exceed greater than 130°F. For best spray application, the product should be at a minimum of 60°F. Lower temperatures can be utilized for brush/rolling applications. Apply at a rate of 1 gallon per 200-300 feet (approximately 5-8 wet mils). Do not apply if there is a risk of inclement weather within 24-hours of application. Can be topcoated after 12-hours.

PACKAGING:

5-Gal Plastic Pail	57.414 lbs	36 Per Pallet
55-Gal Plastic Pail	611.175 lbs	4 Per Pallet

TECHNICAL DATA:

Solids by Weight	48%
Solids by Volume	42%
Weight (lb/gal)	10 lbs
VOC Content	< 50 g/l
Shelf Life	18-months
Standard Color	Light Gray

All tests were performed by independent laboratories on randomly collected samples. Results may vary by $\pm 10\%$. This data supersedes all previously published information.

PRECAUTIONS:

- Do not apply over silicone, previously coated surfaces, asphalt-based materials, or Kynar finishes.
- Scaling rust must be removed prior to priming.
- Drying times will vary based on weather and substrate conditions.
- Trapped moisture in the roof substrate will interfere with proper adhesion.
- Avoid application if rain or inclement weather is forecast within 24-hours.

HANDLING & STORAGE PROCEDURES:

Shelf life is 18-months if stored in original unopened containers. Store between 45°F and 95°F. Do not allow product to freeze. Do not heat with an open flame. All containers must be sealed when not in use. Wear protective gloves, protective clothing, eye protection, and face protection. If exposed or concerned: Get medical advice or attention. Clean equipment and any overspray with warm water and soap. Do not use mineral spirits, xylene, toluene or VM&P naphtha for cleaning. Do not thin or self-tint.

LIMITED WARRANTY:

Inland Coatings, Inc. (Inland) warrants that this product conforms to the published product specifications as of the date of manufacture. Inland does not make, nor does it authorize anyone to make, any warranty of merchantability or fitness for any purpose, or any other warranty, guarantee, or representation. INLAND HEREBY DISCLAIMS ANY AND ALL EXPRESS, IMPLIED, OR STATUTORY WARRANTIES. The sole obligation of the manufacturer, distributor, and/or seller of this product shall be the replacement of product proven to be defective in manufacturing if written notice is received within one year of the date of purchase. There shall be no liability for injury, loss, or damages, either direct or consequential, arising out of the use or inability to use this product. Failure to notify the manufacturer prior to remedy or resolution voids the warranty and the manufacturer's liability.



WHITE ONLY

