INLAND

Technical Data Sheet

ALDOPRIME TPO *Solvent-Based Primer*

DESCRIPTION:
AldoPrime TPO Primer is a VOC compliant, solvent-based primer formulated for application over aged TPO membranes to enhance the adhesion of acrylic, urethane and silicone roof coatings.

SUITABLE SUBSTRATES:
- Aged TPO

INSTALLATION INSTRUCTIONS:
SURFACE PREPARATION: The surface must be free of any oils, moisture, soil or other contaminates that may interfere with good adhesion. All previous repair material must be removed from seams or other surfaces. Oil and grease should also be removed with an appropriate cleaner.

APPLICATION INSTRUCTIONS: Mix thoroughly before application. Avoid entraining air when mixing. Apply only when ambient temperatures are 40°F and rising, and substrate temperatures do not exceed greater than 130°F. Apply at a rate of 1 gallon per 500 square feet (approximately 1-2 wet mils). For best results apply with hand pump or garden sprayer and back roll using a thin-nap roller. Coverage rates may be reduced on porous substrates or when applied by roller directly from the bucket. Dry times vary from 5-15 minutes depending on environmental factors.

PACKAGING:

5-Gal Metal Pail	50.11 lbs	36 Per Pallet
55-Gal Metal Drum	547.93 lbs	4 Per Pallet

TECHNICAL DATA:

Solids by Weight	6%
Solids by Volume	6.5%
Weight *(lbs/gal)*	10.5 lbs
VOC Content	42 g/l
Shelf Life	24-months
Standard Color	Orange

All tests were performed by independent laboratories on randomly collected samples. Results may vary by ±10%. This data supersedes all previously published information.

PRECAUTIONS:
- Application should be kept to a minimal, uniform thickness. Do not allow primer to puddle on membrane.
- Apply the topcoat as soon as possible after the primer is cured. Do not exceed a maximum exposure time of 72-hours.
- Avoid application if rain or inclement weather is forecast within 24-hours.

HANDLING & STORAGE PROCEDURES:
Shelf life is 24-months if stored in original unopened containers. Store between 45°F and 95°F. Do not allow product to freeze. Do not heat with an open flame. All containers must be sealed when not in use. Wear protective gloves, protective clothing, eye protection, and face protection. If exposed or concerned: Get medical advice or attention. Clean equipment and any overspray with virgin mineral spirits. Do not thin or self-tint.

LIMITED WARRANTY:
Inland Coatings, Inc. (Inland) warrants that this product conforms to the published product specifications as of the date of manufacture. Inland does not make, nor does it authorize anyone to make, any warranty of merchantability or fitness for any purpose, or any other warranty, guarantee, or representation. INLAND HEREBY DISCLAIMS ANY AND ALL EXPRESS, IMPLIED, OR STATUTORY WARRANTIES. The sole obligation of the manufacturer, distributor, and/or seller of this product shall be the replacement of product proven to be defective in manufacturing if written notice is received within one year of the date of purchase. There shall be no liability for injury, loss, or damages, either direct or consequential, arising out of the use or inability to use this product. Failure to notify the manufacturer prior to remedy or resolution voids the warranty and the manufacturer's liability.

MIAMI-DADE COUNTY APPROVED

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