

ALDOSIL 398F Silicone Skylight Coating**DESCRIPTION:**

AldoSil 398F is a clear, moisture-curing silicone coating that can be applied with a brush. It is specially formulated to seal and restore weathered fiberglass skylights.

SUITABLE SUBSTRATES:

- Fiberglass Skylights

INSTALLATION INSTRUCTIONS:

SURFACE PREPARATION: The surface must be free of any oils, moisture, rust scale, soil or other contaminants that may interfere with good adhesion. Remove any loose material from seams or other surfaces.

APPLICATION INSTRUCTIONS: Mix thoroughly before application. Avoid entraining air while mixing. Apply only when ambient temperatures are 50°F and rising, and substrate temperatures do not exceed greater than 130°F. For best results, two coats at 16 wet mils each are recommended. The 2nd coat should be applied within 72-hours of the first coat. Depending on the age and condition of the skylight, additional coats may be necessary. This product goes down as a milky color but when curing, turns translucent.

PACKAGING:

5-Gal Plastic Pail	40 lbs	36 Per Pallet
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TECHNICAL DATA:

Solids by Weight	ASTM D1644	97%
Solids by Volume	ASTM D2697	96%
Weight (lb/gal)	ASTM D1147	8.3 lbs
Elongation	ASTM D2370	150%
Tensile Strength	ASTM D2370	200 psi
VOC Content		< 25 g/l
Shelf Life		12-months
Standard Color(s)		Clear

PRECAUTIONS:

- Cure times will be faster in humid climates and slower in dry climates.
- Open containers will skin over if not applied quickly enough. If this happens, remove the skin and continue with application.
- For steep slope applications, the coverage rate may need to be reduced, and multiple coats may be required.
- For cooler weather applications, products must be stored at room temperature prior to installation.

HANDLING & STORAGE PROCEDURES:

Shelf life is 12-months if stored in original unopened containers. Store between 45°F and 95°F. Do not heat with an open flame. All containers must be sealed when not in use. Wear protective gloves, protective clothing, eye protection, and face protection. If exposed or concerned: Get medical advice or attention. Clean equipment and any overspray with virgin mineral spirits. Do not thin or self-tint.

LIMITED WARRANTY:

Inland Coatings, Inc. (Inland) warrants that this product conforms to the published product specifications as of the date of manufacture. Inland does not make, nor does it authorize anyone to make, any warranty of merchantability or fitness for any purpose, or any other warranty, guarantee, or representation. INLAND HEREBY DISCLAIMS ANY AND ALL EXPRESS, IMPLIED, OR STATUTORY WARRANTIES. The sole obligation of the manufacturer, distributor, and/or seller of this product shall be the replacement of product proven to be defective in manufacturing if written notice is received within one year of the date of purchase. There shall be no liability for injury, loss, or damages, either direct or consequential, arising out of the use or inability to use this product. Failure to notify the manufacturer prior to remedy or resolution voids the warranty and the manufacturer's liability.