



IM480  
July 2020

## INLAND COATINGS

### ACRYLIC SYSTEM SPECIFICATION FOR METAL ROOFING

This specification provides a flexible, all-acrylic membrane that has excellent adhesion and resists blistering, corrosion and ultraviolet exposure. It provides a white, reflective finish that dramatically reduces roof temperatures. This keeps the building cooler and eliminates expansion and contraction related problems. The end product shall be a seamless, elastomeric system protecting the roof against leaks and degradation by the elements.

**Note:** As Inland's high reflectance systems have a significant cooling effect on roofing surfaces, the building envelope should be evaluated to ensure that the insulation and vapor barrier are adequate to prevent condensation development on interior surfaces.

#### Part 1. - GENERAL

##### 1.01 DESCRIPTION

- A. Work included: The contractor will provide all labor, materials and tools as required to prepare and complete the installation with new materials as specified. All workmanship shall conform to the material manufacturer's recommendations and accepted industry standards.
- B. The installation to include sealing of roof joints with RC-1650 Acrylic Mastic, including but not limited to seams, curbs, and penetrations. Metal surfaces exhibiting surface rust shall be primed with RC-1675 Acrylic Rust Primer. All preparatory work will then be encapsulated with RC-1600 Acrylic Elastomeric Coating.

##### 1.02 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Provide primary products, including Inland RC-1650, RC-1600 and RC-1675 etc., by a single manufacturer which has produced rubber products successfully for not less than ten (10) years. Provide secondary products only as recommended and approved by Inland Coatings Corporation.
- B. Contractor Qualifications: A single qualified Contractor shall perform all work addressed in this section. On System Warranted projects, the Contractor must be trained and certified by Inland Coatings Corporation for application of the Metal Roof Coating System.

##### 1.03 SUBMITTALS

- A. Submit Manufacturer's literature and samples to the Owner or Owner's Representative. Literature on the protective coatings, Rust Primer, reinforcement mesh and other related products shall be submitted for review before work is started. Literature shall show material specifications, physical properties, installation instructions, Manufacturer's estimated application rate for required dry film thickness per warranty requirements and SDS.
- B. Submit a sample copy of the Coating Manufacturer's warranty to meet project specification.

##### 1.04 PRELIMINARY PROJECT REVIEW (System Warranted Projects)

- A. Immediately after contract award, contractor shall submit a complete and accurate Bid Report to the Inland Warranty Department for approval. This should include the pre-job inspection report, a copy of the roof drawing and the following pictures with detailed descriptions:
  - 1. Distant shot of entire building.
  - 2. Roof height shot of overall project.
  - 3. Close-up of horizontal seams, vertical seams, penetrations, and drains

4. Any unusual flashing or problem areas.

#### 1.05 JOB CONDITIONS

- A. Proceed with roofing work only when existing and forecasted weather conditions will permit work to be performed in accordance with manufacturer's requirements as follows:
  1. Do not begin work if rain is expected within twelve hours of application.
  2. Do not begin work if surface temperature is above 120 degrees Fahrenheit or below 50 degrees Fahrenheit, or when the dew point is within 5 degrees Fahrenheit of the surface Temperature, or when the dew point is within 5 degrees Fahrenheit of the ambient temperature.
  3. No moisture, dirt, oils or other contaminants can be present when applying products.
  4. Do not atomize coating when wind velocity is above 15 m.p.h.

#### 1.06 FIELD QUALITY CONTROL

- A. The overall weather conditions, including roof surface temperature, ambient air temperature, relative humidity, dew point and wind velocity shall be recorded daily by the Contractor, and provided with the final warranty inspection report.
- B. Inspections: A minimum of two (Beginning and Final) inspections, by an approved manufacturer's representative, will be required on all projects requiring a System Warranty. The first shall be conducted at the beginning of the project after all surface preparation is completed and prior to the application of any Inland products. The Final inspection will be conducted at the end of the project, after all product applications are completed.
- C. Verification of Coating Thickness: The wet film thickness shall be measured and recorded daily, along with the quantity of product and total square feet applied. This data shall be provided to the manufacturer with the final warranty inspection report.

#### 1.07 WARRANTY

Provide Inland Product or System Warranty per the requirement of the Building Owner and/or Architect. In order to obtain any Inland System Warranty, the following conditions apply:

- A. Determination of the appropriateness of the Inland Roofing System for any given metal roof must be obtained from Inland's Warranty Department prior to offering any Inland System Warranty. Inland will refuse to offer a warranty on any Inland System being installed over an unfit, unsound or inappropriate substrate. A project approval letter must be received from Inland prior to beginning a System Warranted project.
- B. The Inland Roofing System must be applied to the full area of the roof. A System Warranty will not be issued for installations over a section of any roof unless otherwise approved in advance by the Inland Warranty Department.
- C. Contractor shall provide Inland Warranty Department at least two (2) weeks notice for scheduling of on-site technical support or inspections.
- D. All gutters and roof areas which pond water for more than 48 hours after precipitation ceases are excluded from the coverage under the Inland Warranty.
- E. All required forms, applicable warranty fees and the completed Warranty Registration Form, signed by the Contractor and Building Owner, must be returned to the Inland Warranty Department no later than 30 days after the completion of the project.

#### 1.08 PRODUCT HANDLING

- A. Deliver only approved materials to the job site. Deliver materials in original sealed containers with seals unbroken and labels legible and intact.
- B. Store and handle materials in a manner that shall ensure there is no possibility of contamination. Store in a dry, well-ventilated, weather-tight place, at temperatures between 50° F and 90° F. Do not stack material pallets more than two high. Do not subject existing roof to unnecessary loading of stockpiled materials. In all cases the storage and handling of materials shall conform to the requirements of the manufacturer and all applicable safety regulatory agencies.
- C. Any damaged materials, or materials not conforming to the specific requirements, shall be rejected by the owner. Rejected materials shall be immediately removed from the job site and replaced at no cost to the owner.

## Part 2. PRODUCTS

### 2.01 ACRYLIC ROOF COATINGS

A. Acrylic Roof Coating products physical specifications and minimal performance criteria shall be as follows:

1. RC-1600 Acrylic Elastomeric Coating

Recoat Time: 12 – 24 hours  
Elongation: 239 percent  
Tensile Strength: 278 PSI  
Coverage Rates: 66 – 100 sq. ft/gal  
Specific Gravity: 1.45  
Flash Point: None

2. RC-1650 Acrylic Mastic

Recoat Time: 12 – 24 hours  
Elongation: 315 percent  
Tensile Strength: 500 PSI  
Specific Gravity: 1.34  
Flash Point: None

3. RC-1675 Acrylic Rust Primer

Specific Gravity: 1.08  
Flash Point: None

4. RPM Series Polyester Mesh

Stitchbonded polyester mesh for reinforcement of seams and penetrations. Provides high strength and good elongation and conforms well to irregular surfaces.

Tensile Strength: 57.1 PSI (ASTM D1682)  
Elongation: 61% (ASTM D1682)  
Mullen Burst: 176 lbs. (ASTM D3786)  
Trapezoid: 16 lbs. (ASTM D1117)

5. CR 2100 Rubber Skylight Coating

Clear, flexible rubber coating that provides excellent adhesion and water resistance for fiberglass skylight panels.

Drying Time: 1 – 3 hours  
Elongation: 400 percent (ASTM D-412)  
Tensile Strength: 1520 PSI (ASTM D-412)  
Coverage Rates: 80 – 100 sq. ft/gal  
Reduction: None  
Specific Gravity: .87  
Flash Point: 101° F.

6. RC 300 Roofing Cleaner/Degreaser

An alkaline cleaner that is biodegradable and non-flammable, which cleans and degreases various roofing surfaces.

7. RST Series Roofing Seam Tape

A strong, flexible seam tape for reinforcement of seams and penetrations. Provides good elongation and conforms well to irregular surfaces.

Solid Content (ASTM D1729-69): 99.8%  
Tensile Strength (ASTM D-412): 35 PSI  
Elongation/webbing: 200%  
Cold Temperature Flexibility: Passes  
Moisture Vapor Transmission: 0.75 perms

## 2.02 Manufacturer

- A. The following roof coating manufacturers have been approved for the project. No substitutions by secondary, indirect manufacturers will be allowed.
1. Inland Coatings  
26259 US-6  
Adel, IA 50003  
(800) 456-8467  
www.inlandcoatings.com
- B. Other manufacturers requesting approval must submit acceptable information certifying that they are the direct manufacturer from raw material into the specified product and meet the performance criteria required.

### **PART 3.0 - INSTALLATION**

#### 3.01 Surface Preparation

- A. Examine substrate to receive new roofing. Do not proceed with installation of the Inland Roofing System until unsatisfactory conditions have been corrected in a manner acceptable to the manufacturer (Inland Coatings).
- B. Contractor shall address the following:
- Treatment of large gaps and cracks
  - Treatment of ponding water areas
  - Thorough cleaning
  - Miscellaneous items
- C. Treatment of Excessive Gaps: All large gaps (1/8" or larger) existing between roof panels must be closed or made flush with self-drilling screws.
- D. Treatment of Ponding Water Areas: Contractor shall make every effort to mechanically eliminate all ponding water areas on the roof prior to application of products ("ponding water" is defined as water which does not properly drain and remains for more than 48 hours after precipitation stops). This may include the installation of crickets, condensation lines from HVAC units, etc.
- E. Repair of Dented / Damaged Panels: Applicator shall repair dented and/or damaged metal roof panels. Dents shall be mechanically removed to the maximum extent possible. If ribs are cracked, Contractor shall cover the broken rib area with RC-1650 Acrylic Mastic and RPM 400 (4") Polyester Mesh.
- F. Re-tightening and Replacement of Fasteners: All fasteners must be re-tightened, secured or replaced, as necessary. All stripped fasteners must be replaced with larger diameter fasteners w/washers. All missing fasteners must be replaced.
- G. Thorough Cleaning / Removal of Existing Paints and Coatings: Metal substrate must be pressure-washed with clean water. A minimum working pressure of 3,000 psi shall be used to remove all dirt, dust, previous paints/coatings which are delaminating and waste products (oil, oil-based roof cements, solvents, grease, animal fats, etc.). A rotary spray tip and/or the use of Inland RC 300 Cleaner/Degreaser will improve metal panel cleaning. All existing silicone-based sealants must be completely removed from roof substrate prior to application of products. Allow roof to dry thoroughly before application of Inland Acrylic Coatings.
- H. Treatment of Residual Asphalt: Installer shall make every effort to remove asphaltic roofing elements. Removal efforts must include use of methods such as pressure-washing, scrapers, wire brushes, power wire-wheels, or other similar tools. Residual asphaltic areas are to be addressed with Inland RC-1875 bleed blocker.
- I. Treatment of Rust Areas: All rust areas must be thoroughly cleaned to prevent further deterioration of the metal roof panels. Remove all loose, flaking or powdery rust by wire brushing if it has not been removed during the pressure washing. All areas exhibiting tight rust shall be primed with Inland RC-1675 Acrylic Rust Primer at a rate of 100 sf/gal.
- J. Air conditioning units, blowers and evaporative coolers shall be disconnected or otherwise modified to prevent contaminating the roof surfaces with water or condensation, and to prevent fumes from entering the building.

3.02 SEAMS, FASTENERS AND PENETRATIONS (Mandatory on System Warranties)  
(Method 1 with RPM Series Polyester mesh)

- A. **Fasteners:** Coat all fasteners with a liberal amount of RC-1650 Acrylic Mastic. All fasteners must be totally encapsulated (Approximately 300 fasteners per gallon).
- B. **Vertical Seams:** Gaps smaller than 1/16" do not require the use of reinforcing mesh. All vertical seams should be coated with RC-1650 Acrylic Mastic at a coverage rate of 28 sf/gal. (A 3" to 4" wide pattern should yield 80 to 100 lft/gal). This to be accomplished in a one-coat process, with the RC-1650 back-brushed and the seam area filled and free of voids.
- C. Vertical Seams with gaps in excess of 1/16" must either be tightened with self-tapping screws or reinforced with RPM-400 Polyester Mesh. This to be accomplished in a two-coat process.
  - 1. Embed RPM-400 Polyester Mesh (4" wide) into the seam compound. Back-brush the RPM-400 using a stiff bristle brush to prevent wrinkling or air pockets under the fabric. Allow seam area to cure a minimum of two hours. A liberal second coat of RC-1650 is then applied over the RPM-400 Polyester Mesh.
- D. **Horizontal Seams:** All horizontal seams should be coated with RC-1650 Acrylic Mastic at a coverage rate of 19 sf/gal. (A 5" wide pattern should yield 45 lft/gal). The above coverage rates are to be achieved in a two-coat application.
  - 1. The application of RC-1650 should be centered on the metal seam, overlapping an adequate distance on either side of the seam to accommodate the width of the polyester mesh.
  - 2. Embed RPM-400 Polyester Mesh (4" wide) into the Acrylic Mastic. Back-brush the RPM-400 polyester using a stiff bristle brush to prevent wrinkling or air pockets under the fabric. Allow seam area to cure a minimum of two hours. A liberal second coat of RC-1650 is then applied over the RPM-400.
- E. **Penetrations and Flashings:** Flash all curbs, crickets, rakes, parapet walls, ridge caps, vent pipes, pinholes on metal panel, skylights, etc. with RC-1650 Acrylic Mastic, then embed RPM-400 Polyester Mesh (4" wide). Allow seam area to cure a minimum of two hours. Cover the RPM-400 mesh with a liberal second coat of RC-1650 Acrylic Mastic.
- F. **Skylights:** Apply two coats of CR 2100 Rubber Skylight Coating to all fiberglass skylight panels at a rate of 100 sf/gal per coat. This is best accomplished using a roller or brush.

3.03 SEAMS, FASTENERS AND PENETRATIONS (Mandatory on System Warranties)  
(Method 2 with RST Series Roofing Seam Tape)

- A. **Fasteners:** Encapsulate all fasteners with a liberal amount of RC-1650 Acrylic Mastic (Approximately 300 fasteners per gallon).
- B. **Vertical Seams:** Gaps smaller than 1/16" do not require the use of RST-200 Roofing Seam Tape. All vertical seams should be coated with RC-1650 Acrylic Mastic at a coverage rate of 28 sf/gal. (A 3" to 4" wide pattern should yield 80 to 100 lft/gal). This to be accomplished in a one-coat process, with the RC-1650 back-brushed and the seam area filled and free of voids.
- C. For vertical seams in excess of 1/16", carefully apply RST-200 Roofing Seam Tape to the seam area and work into all cracks and crevices to prevent wrinkling or air pockets. Apply a liberal coat of RC-1650 Acrylic Mastic at a coverage rate of 56 sf/gal. (A 3" to 4" wide pattern should yield 160 to 200 lft/gal). The combined minimum Dry Film Thickness (DFT) required under this specification shall be 30 mils. All seaming applications should be centered on the metal seam, overlapping an adequate distance on either side of the seam.
- D. **Horizontal Seams:** Carefully apply RST-400 Roofing Seam Tape to the seam area and work into all cracks and crevices to prevent wrinkling or air pockets. Apply a liberal coat of RC-1650 Acrylic Mastic at a coverage rate of 34 sf/gal. (A 5" wide pattern should yield 80 lft/gal). The combined minimum Dry Film Thickness (DFT) required under this specification shall be 45 mils.
  - 1. All seaming applications should be centered on the metal seam, overlapping an adequate distance on either side of the seam.

- E. **Penetrations and Flashings:** Flash all curbs, crickets, rakes, parapet walls, ridge caps, vent pipes, pinholes on metal panel, skylights, etc. with RST-400 Seam tape (4" wide). Cover the RST-400 tape with a liberal coat of RC-1650 Acrylic Mastic at a coverage rate of 34 sf/gal. (A 5" wide pattern should yield 80 lft/gal).
- F. **Skylights:** Apply two coats of CR 2100 Rubber Skylight Coating to all fiberglass skylight panels at a rate of 100 sf/gal per coat. This is best accomplished using a roller or brush.

#### 3.04 COATING APPLICATION

- A. Prior to the application of RC-1600 Acrylic Coating, all seaming and preparation materials shall be allowed to dry sufficiently to prevent damage from spray hoses, foot traffic, etc.
- B. Immediately prior to the application of RC-1600 Base-Coat, all dust, dirt or other contaminants shall be blown off the roof surfaces. Surface must be clean and dry prior to any coating applications.
- C. It is highly recommended that the base-coat be a contrasting color to the finish-coat to ensure adequate coverage and mil thickness.
- D. The entire roof shall receive coating system applied as follows:

#### *Use the following application rates when specifying a 10-Year Warranty*

- 1. Apply RC-1600 at a minimum rate of 1.5 gallons per 100 sq. ft. Allow a minimum of 12 hours dry time and inspect basecoat for defects, flaws or holidays. Correct any unsatisfactory conditions prior to proceeding. (Recommended tip size = 625)

Apply finish-coat of RC-1600 White at a minimum rate of 1.5 gallon per 100 sq. ft. It should not be applied unless the base-coat is clean and dry. Allow a minimum of 24 hours drying time prior to allowing foot traffic or inspection of the roof surface. Inspect for insufficient coverage, defects or flaws. Correct any unsatisfactory conditions. The minimum dry film thickness shall be twenty-five (25) mils. (Recommended tip size = 625)

#### 3.05 CLEANUP

- A. Maintain work areas in a clean, safe condition at all times during coating installation. Remove excess materials, trash and debris from the jobsite daily.
- B. At the completion of the project, clean area of any spills and containers and clean up all roofing debris, leaving jobsite in a clean and orderly condition.

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