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DEPARTMENT OF
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201 NORTH FIGUEROA STREET
LOS ANGELES, CA 90012

—
FRANK BUSH
INTERIM GENERAL MANAGER

ITW Buildex
700 High Grove Blvd.
Glendale Heights, IL 60139

www.itwbuildex.com

Attn: Michael Gong
(800) 848-5611

RESEARCH REPORT: RR 25915
(CSI #050523)

Expires: July 1, 2018
Issued Date: July 1, 2016
Code: 2014 LABC

GENERAL APPROVAL – Renewal - ITW Buildex Teks Select™ Self-drilling Structural Fasteners for Cold Formed Steel and Aluminum Connections.

DETAILS

ITW Buildex Teks Select™ Structural Fasteners are proprietary self-drilling tapping steel screws, which have a dual heat treatment and are coated with corrosion preventive coating identified as Climaseal ACR™. The drill point and the lead threads of screws are heat treated to a high hardness for drilling and thread forming. The balance of the fastener shank is the load-bearing area of the fastener and is treated to a lower hardness complying with Grade 5 of SAE J 429 and ASTM A449. Table 1 provides screw designations, sizes, descriptions of point styles, drilling capacity, and load bearing area. The No.10, No.12, and ¼ inch diameter fasteners have hex washer heads (HWH), and are available in various lengths. No. 12 fastener is also available in one inch with Undercut Phillips Flat Head (UPFH).

Installation of ITW Buildex Teks Select™ screws must be in accordance with the manufacturer's published installation instructions and this report. The screws must be installed perpendicular to the work surface using a screw driving tool. The installation speed for ¼ inch screws should not exceed 1,800 rpm; the installation speed for all other screws should not exceed 2,500 rpm. The screw must penetrate through the supporting metal with a minimum of three threads protruding past the back side of the supporting metal. To insure proper performance, only the load-bearing area being given in Table 1 can be engaged in the material being fastened.

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ITW BUILDEX

RE: ITW Buildex Tek Select™ Self-drilling Structural Fasteners for Cold Formed Steel and Aluminum Connections

The approval is subject to the following conditions:

1. For connections subject to tension, the least of the allowable pullout, pullover, and fastener tension strength found in Table 2, 3 and 4, respectively, must be used for design. For connections subject to shear, the lesser of the fastener shear strength and allowable shear (bearing) found in Table 4 and 5, respectively, must be used for design.
2. The minimum spacing and edge distance for fasteners shall comply with Table 6 shown on the attached sheet. For steel connections, the minimum spacing distance is three times the diameter of the screw, and the minimum edge distance is 1.5 times the diameter of the screws. For aluminum connections, the minimum spacing distance is four times the nominal diameter of the screw, and the minimum edge distance is two times the nominal diameter of the screws.
3. Calculations demonstrating the applied loads are less than the allowable loads prepared by a California licensed civil or structural engineer or architect must be submitted to the structural plan check section.
4. The allowable loads shall not be increased for wind or seismic forces.
5. Calculations shall be in accordance with the Cold Formed Steel Design Manual, AISI S100-2007/S2-10. Calculations shall consider all loading conditions acting on the connected assembly. Connections with combined shear and tension shall be checked using the equations given by AISI S100, Section E4.5.
6. Steel members shall have a minimum ultimate tensile strength of 58 ksi. Aluminum 6063-T52 and 6063-T6 shall have a minimum ultimate tensile strength of 22 ksi and 30 ksi respectively.
7. The nominal strength values contained in this report are not approved for the design of structural diaphragms used to resist wind , seismic and other in-plane lateral loads
8. The screws are identified with “**BX**” logo on top of the fastener head. Each box of fasteners has a label bearing the company name (ITW Buildex), fastener type, part number, lot number, and fastener description as shown in Figure 1.

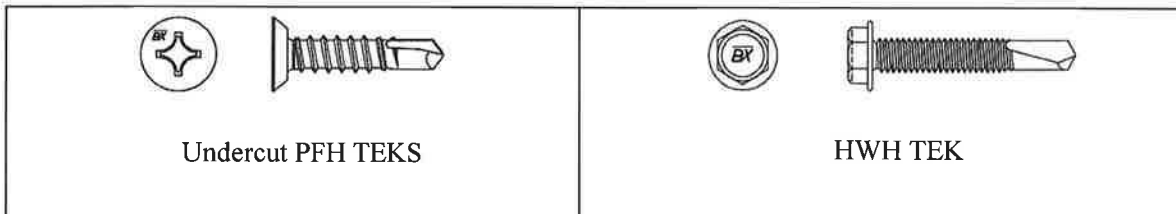


Figure 1 - ITW Buildex Tek Select™ Self-drilling Structural Fasteners.

ITW BUILDEX

RE: ITW Buildex Teks Select™ Self-drilling Structural Fasteners for Cold Formed Steel and Aluminum Connections

DICUSSION

The report is in compliance with the 2014 Los Angeles City Building Code.

The clerical modification is to update the contact address and phone number.

The approval was based on the tests in accordance with ICC-ES Acceptance Criteria for Tapping Screw fasteners (AC118), dated November 2010.

Addressee to whom this Research Report is issued is responsible for providing copies of it, complete with any attachments indicated, to architects, engineers and builders using items approved herein in design or construction which must be approved by Department of Building and Safety Engineers and Inspectors.

This general approval of an equivalent alternate to the Code is only valid where an engineer and/or inspector of this Department has determined that all conditions of this approval have been met in the project in which it is to be used.

QUAN NGHIEM, Chief
Engineering Research Section
201 N. Figueroa St., Room 880
Los Angeles, CA 90012
Phone- 213-202-9812
Fax- 213-202-9943

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Attachment: 3 pages. Table of Screw Description; Tables of Allowable Pullout, Pullover and Shear Service Loads; Table of Fastener Tensile and Shear Strength; and Minimum Spacing and Edge Distance.

TABLE 1 – ITW BUILDEX TEKS SELECT™ SCREWS

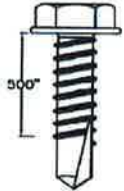


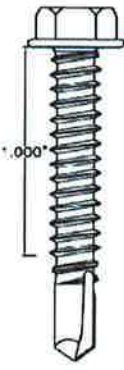
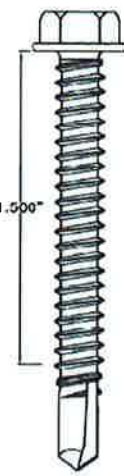

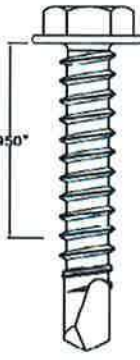
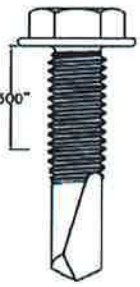




| | | | | | | |
|---|---|---|---|--|---|---|
| Description | 10-16x3/4" HWH Tek/3 | 12-14x7/8" HWH Tek/3 | 12-14x1" HWH Tek/3 | 12-14x1-1/2" HWH Tek/3 | 12-14x2" HWH Tek/3 | 1/4-14 X 1" HWH Tek/3 |
| Part No. | 1076000 | 1112000 | 1080000 | 1114000 | 1117000 | 1119000 |
| Drilling Capacity | 0.150" | 0.187" | 0.187" | 0.187" | 0.187" | 0.210" |
| Maximum Load Bearing Area Indicated by Arrows |  |  |  |  |  |  |
| Description | 1/4-14 X 1-1/2" HWH Tek/3 | 1/4-20x1-1/8" HWH Tek/4 | 1/4-20x1-1/2" HWH Tek/4 | 1/4-20x2" HWH Tek/4 | 1/4-20x2-1/2" HWH Tek/4 | #12-14X1" Undercut PFH Tek/3 |
| Part No. | 1121000 | 1124000 | 1125000 | 1078000 | 1126000 | 1132000 |
| Drilling Capacity | 0.210" | 0.210-0.312" | 0.210-0.312" | 0.210-0.312" | 0.210-0.312" | 0.187" |
| Maximum Load Bearing Area Indicated by Arrows |  |  |  |  |  |  |

TABLE 2 – ALLOWABLE TENSILE PULL-OUT LOADS (P_{NOT}/Ω), pounds-force^{1, 2, 3, 4}

| Allowable Pullout Values (P/Ω) on Cold Formed Steel and Aluminum; $\Omega=3.0$ | | | | | | | | | | | | | | |
|---|------------------------|-----------------------|-----|-----|-----|------|-------|------|-------|--------------------|------|---------|------|------|
| Screw Designation | Nominal Diameter (in.) | Steel Gauge/Thickness | | | | | | | | Aluminum Thickness | | | | |
| | | | | | | | | | | 6063-T52 | | 6063-T6 | | |
| | | 18 | 16 | 14 | 12 | 1/8" | 3/16" | 1/4" | 5/16" | 1/8" | 1/4" | 3/8" | 1/8" | 1/4" |
| #10-16 HWH | 0.190 | 140 | 182 | 211 | 388 | 404 | | | | 250 | | | 377 | |
| #12-14 HWH | 0.216 | 138 | 186 | 230 | 481 | 496 | 809 | | | 278 | 680 | | 434 | 864 |
| #12-14 UPFH | 0.216 | 140 | 218 | 252 | 473 | 507 | 837 | | | 274 | 642 | | 418 | 812 |
| 1/4-14 HWH | 0.250 | 170 | 224 | 274 | 431 | 582 | 971 | | | 283 | 732 | | 403 | 997 |
| 1/4-20 HWH | 0.250 | 157 | 231 | 282 | 427 | 571 | 1066 | 1422 | 1422 | 281 | 685 | 1118 | 396 | 949 |

- For tension connections, the lower of the allowable pull-out, pullover, and fastener tension strength found in Table 2, 3, and 4, respectively must be used for design.
- Nominal strengths are based on laboratory tests. Steel is compliance with AISI Manual of Cold-formed Steel Design, 2008 Edition, Part I: Dimension and Properties for Use with the 2007 North American Cold-Formed Steel Specification with minimum tensile strength 58 ksi. Aluminum is compliance with 2010 Aluminum Design Manual, Part I specification for Aluminum Structures; 6063-T52 with minimum tensile strength 22 ksi, or 6063-T6 with minimum tensile strength 30 ksi.
- To calculate LRFD values, multiply values in table by the ASD safety factor of 3.0 and multiply again with the LRFD Φ factor of 0.5.
- The base-metal thickness of 18 gauge steel is 0.048"; 16 gauge is 0.060"; 14 gauge is 0.075"; and 12 gauge is 0.105";

TABLE 3 – ALLOWABLE TENSILE PULL-OVER LOADS (P_{NOT}/Ω), pounds-force^{1, 2, 3, 4}

| Allowable Pullover Values (P/Ω) on Cold Formed Steel and Aluminum; $\Omega=3.0$ | | | | | | | | | | | | | |
|--|------------------------|-----------------------|-----|------|------|------|-------|--------------------|------|------|---------|------|--|
| Screw Designation | Nominal Diameter (in.) | Steel Gauge/Thickness | | | | | | Aluminum Thickness | | | | | |
| | | | | | | | | 6063-T52 | | | 6063-T6 | | |
| | | 18 | 16 | 14 | 12 | 1/8" | 3/16" | 1/8" | 1/4" | 3/8" | 1/8" | 1/4" | |
| #10-16 HWH | 0.190 | 557 | 645 | 718 | 718 | 718 | | 578 | | | 640 | | |
| #12-14 HWH | 0.216 | 619 | 798 | 898 | 1092 | 1092 | 1092 | 586 | 827 | | 783 | 885 | |
| #12-14 UPFH | 0.216 | 489 | 624 | 716 | 716 | 716 | 716 | 561 | 818 | | 750 | 818 | |
| 1/4-14 HWH | 0.250 | 661 | 958 | 1074 | 1514 | 1514 | 1514 | 722 | 1091 | | 944 | 1183 | |
| 1/4-20 HWH | 0.250 | 667 | 916 | 1076 | 1568 | 1568 | 1568 | 688 | 1170 | 1190 | 922 | 1243 | |

- For tension connections, the lower of the allowable pull-out, pullover, and fastener tension strength found in Table 2, 3, and 4, respectively must be used for design.
- Nominal strengths are based on laboratory tests. Steel is compliance with AISI Manual of Cold-formed Steel Design, 2008 Edition, Part I: Dimension and Properties for Use with the 2007 North American Cold-Formed Steel Specification with minimum tensile strength 58 ksi. Aluminum is compliance with 2010 Aluminum Design Manual, Part I specification for Aluminum Structures; 6063-T52 with minimum tensile strength 22 ksi, or 6063-T6 with minimum tensile strength 30 ksi.
- To calculate LRFD values, multiply values in table by the ASD safety factor of 3.0 and multiply again with the LRFD Φ factor of 0.5.
- The base-metal thickness of 18 gauge steel is 0.048"; 16 gauge is 0.060"; 14 gauge is 0.075"; and 12 gauge is 0.105";

TABLE 4 – FASTENER STRENGTH OF SCREWS, pound-force^{1, 2, 3, 4}

| Fastener | Allowable Fastener Strength $\Omega=3$ | | Nominal Fastener Strength (Tested) | |
|-------------|--|-----------------------------|------------------------------------|----------------------|
| | Tensile, P_{ts}/Ω (lb) | Shear, P_{ss}/Ω (lb) | Tensile, P_{ts} (lb) | Shear, P_{ss} (lb) |
| #10-16 HWH | 866 | 536 | 2598 | 1607 |
| #12-14 HWH | 1076 | 697 | 3227 | 2091 |
| #12-14 UPFH | 1039 | 645 | 3118 | 1935 |
| #14-14 HWH | 1455 | 909 | 4365 | 2727 |
| #14-20 HWH | 1561 | 908 | 4683 | 2725 |

- For tension connections, the lower of the allowable pull-out, pullover, and fastener tension strength found in Table 2, 3, and 4, respectively must be used for design.
- Nominal strengths are based on laboratory tests;
- To calculate LRFD values, multiply values in table by the ASD safety factor of 3.0 and multiply again with the LRFD Φ factor of 0.5.
- The base-metal thickness of 18 gauge steel is 0.048"; 16 gauge is 0.060"; 14 gauge is 0.075"; and 12 gauge is 0.105";

TABLE 5 - ALLOWABLE SHEAR (BEARING) CAPACITY, pounds-force^{1, 2, 3, 4}

| Allowable Shear Values (S/Ω) on Cold Formed Steel and Aluminum; Ω=3.0 | | | | | | | | | | | | |
|---|------------------------|--------------------------|-------|-------|-------|------------|---------|--------------------|-----------|-----------|-----------|-----------|
| Screw Designation | Nominal Diameter (in.) | Steel Gauges/(Thickness) | | | | | | Aluminum Thickness | | | | |
| | | | | | | | | 6063-T52 | | 6063-T6 | | |
| | | 18-18 | 18-14 | 16-16 | 14-14 | 1/8"-3/16" | 12-1/4" | 3/16"-1/4" | 1/8"-1/8" | 1/8"-1/4" | 1/8"-1/8" | 1/8"-1/4" |
| # 10-16 HWH | 0.190 | 331 | 583 | 475 | | | | | 402 | | 454 | |
| # 12-14 HWH | 0.216 | 372 | 646 | 520 | 646 | | | | 456 | 728 | 566 | 603 |
| # 12-14 UPFH | 0.216 | 375 | 662 | 542 | 636 | | | | 520 | 580 | 639 | 542 |
| 1/4-14 HWH | 0.250 | 376 | 622 | 536 | 785 | 838 | | | 519 | 806 | 731 | 810 |
| 1/4-20 HWH | 0.250 | 356 | 687 | 520 | 760 | 854 | 860 | 860 | 529 | 819 | 692 | 921 |

1. The lower of the allowable shear (bearing) and the allowable fastener shear strength found in Table 4 and 5, respectively must be used for design.
2. Nominal strengths are based on laboratory tests. Steel is compliance with AISI Manual of Cold-formed Steel Design, 2008 Edition, Part I: Dimension and Properties for Use with the 2007 North American Cold-Formed Steel Specification with minimum tensile strength 58 ksi. Aluminum is compliance with 2010 Aluminum Design Manual, Part I specification for Aluminum Structures; 6063-T52 with minimum tensile strength 22 ksi, or 6063-T6 with minimum tensile strength 30 ksi.
3. To calculate LRFD values, multiply values in table by the ASD safety factor of 3.0 and multiply again with the LRFD Φ factor of 0.5.
4. The base-metal thickness of 18 gauge steel is 0.048"; 16 gauge is 0.060"; 14 gauge is 0.075"; and 12 gauge is 0.105";

TABLE 6 - MINIMUM FASTENER SPACING AND EDGE DISTANCES

| Screws Size | Screw Nominal Diameter (inch) | Fastened Material | Minimum Spacing (inch) | Minimum Edge Distance (inch) |
|-------------|-------------------------------|-------------------|------------------------|------------------------------|
| No. 10 | 0.190 | Steel | 0.570 | 0.285 |
| | | Aluminum | 0.760 | 0.380 |
| No. 12 | 0.216 | Steel | 0.648 | 0.324 |
| | | Aluminum | 0.864 | 0.432 |
| 1/4" | 0.250 | Steel | 0.750 | 0.375 |
| | | Aluminum | 1.000 | 0.500 |