



L&M™ EPOGROUT 758™

DS-176.9-0524

Globally Proven
Construction Solutions



1. PRODUCT NAME

L&M™ EPOGROUT 758™

2. MANUFACTURER

LATICRETE International, Inc.
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3. PRODUCT DESCRIPTION

EPOGROUT 758 is a three-component, flowable, epoxy-based grout that produces high performance strength and chemical inertness. EPOGROUT 758 is scientifically formulated with a high aggregate to resin ratio to provide high strength while allowing easy flowable placement. EPOGROUT 758 contains a carefully selected combination of epoxy resins and aggregate fillers which provides beneficial physical properties such as, resistance to chemical and physical degradation, resistance to creep, and excellent adhesion to both steel and concrete. EPOGROUT 758 is a 100% solids epoxy resin base which provides alignment that is precise and permanent for equipment and machinery. EPOGROUT 758 is unaffected by oils, water, most chemicals and develops rapid strength gain to allow quick return of vital equipment to service.

Uses

- Deep grouting of large machine bases
- Setting large leveling wedges
- Setting large sole plates
- Deep repairs in foundations
- Concrete alternative for critical machine settings
- Economical large volume applications

Advantages

- Flowable for easy placement
- Very low peak exotherm
- Fast cure and high early strength
- Low creep/high modulus of elasticity
- Fast turnaround projects
- High compressive strength

Suitable Substrates

- Existing Concrete

Packaging

EPOGROUT 758 is available in a convenient three component unit.

Part #: 9-19-410-1165 / 30 per pallet

54 lb (24.5 kg) Single Unit (A+B+C inside)

- 1 - .57 Gal (2.2L) pail Resin (A)
- 1 - .14 Gal (.53L) pail Hardener (B)
- 1 - Aggregate (in pail)

Approximate Coverage

One unit yields approximately 0.4 ft³ (0.01 m³) when mixed together

Shelf Life

The unmixed liquid components and aggregate must be stored in weather tight warehouses at temperatures above 50°F (10°C). Shelf life is 2 years in factory-sealed containers. The aggregate may be stored indefinitely in a dry environment.

Limitations

- Not recommended for placement below 50°F (10°C)
- Do not apply in standing water or over surfaces not thoroughly cleaned

- Protect surfaces where bond is not desired with two coats of paste wax or plastic sheeting

Cautions

- Consult SDS for more safety information
- Contains epoxy resins
- Unmixed liquid component B is corrosive
- Causes skin burns. Prolonged exposure to skin may cause irritation, dermatitis or other allergic responses
- Cornea damage can occur from eye contact
- Mix in ventilated area. DO NOT breathe fumes
- Wear protective gloves, goggles and clothing when handling epoxy resins
- Protect finished work from traffic until fully cured
- Do not take internally. Silica sand may cause cancer or serious lung problems. Avoid breathing dust. Wear a respirator in dusty areas.
- Keep out of reach of children
- Mock-ups and field test areas are required in order to validate performance and appearance related characteristics (including but not limited to color, inherent surface variations, wear, anti-dusting, abrasion resistance, chemical resistance, stain resistance, coefficient of friction, etc.) to ensure system performance as specified for the intended use, and to determine approval of the decorative flooring system.

4. TECHNICAL DATA

Applicable Standard

- ASTMC881
- CRD-C590
- MMM-A-001993, Type 1-C
- VOC Compliant

Physical Properties

Property	Observed
Color	Dark Gray
Bond Strength to concrete	100% concrete failure
Bond Strength to steel	2500 psi (17.2 MPa)
Compressive Strength ASTM C 579	8 hour: 3800psi (26.2 MPa) 1 day: 11,200 psi (75.8 MPa) 3 day: 13,000 psi (89.6 MPa) 7 day: 15,000 psi (103 MPa)
Compressive Modulus ASTM D 695	589,600 psi (4065 MPa)
Tensile Strength ASTM D 638	2950 psi (20.3 MPa)
Elongation at break ASTM D 638	0.72%
Flexural Strength ASTM D 790	6600 psi (45.5 MPa)
Heat Distortion Temperature ASTM D 648	136°F (58°C)
Maximum Continuous Service Temperature (for non-load bearing applications)	250°F (121°C)
Coefficient of Thermal Expansion ASTM D 696	18.4 x 10-6/F
Effective Bearing Area ASTM C 1339	>95%
Bond to concrete ASTM C 882	>550 psi (3.8 MPa)
Water Absorption % ASTM D 570	0.25%
Average Working Time	45 min
Creep ASTM C1181	@ 600 psi (4.1 MPa) and @150°F (65°C) 7.09 x 10-3 in./in. (cm/cm)

Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions.

5. INSTALLATION

- **Surface preparation:** Clean surface of oil, grease, dirt, laitance and loose material, down to sound concrete. Metal surfaces are to be free of rust or other foreign material and finished to an SSPC-SP6 to achieve a good bond to steel. Clean bolt holes, bolts and the underside of bed plates. After roughening the concrete surfaces, ensure the surfaces and bolt holes

are dry prior to grouting.

Forming: Construct a rigid, watertight form around the bearing plate or object to be grouted. Form elevation should be approximately one vertical inch higher than the highest point to be grouted. On large pours a form sloped at a 45° angle or "head box" should be employed to facilitate placement. Side and end forms should be positioned at least 1" from the bearing plate or equipment base. Placement side form should be at least two inches from the object to be grouted. Do not place grout in large, unsupported open areas.

Mixing instructions: Have an empty 5 or 6 gallon pail available to pour all three components into. Stir each liquid component separately before blending. The materials are all premeasured. Pour all of A into pail and then add B while mixing slowly and well. Slowly add aggregate with continued mixing until all aggregate is uniformly coated and proper consistency is achieved. To increase the flowability, reduce the amount of aggregate. The lower the quantity of aggregate, the greater the flowability will be. The minimum aggregate content is 90% of the total aggregate in the unit. Do not add solvent. To reduce air entrapment caused by mixing, run mortar mix until all aggregate is uniformly coated but no more than 5 minutes.

Placing: Fill anchor bolt holes and block-outs first. For flat baseplates, pour from one side. Prevent air entrapment. Rods, pre-placed straps, and other tools will assist in moving the grout. Use a wooden head box for large pours. EPOGROUT 758™ should be placed a minimum of 3/4" (19 mm) thick and a maximum of 8" (203 mm). At thickness over 2" (50 mm), use full aggregate loading. Periodically wipe trowel or tools with solvent to reduce drag.

Finishing and Clean-Up: Clean tools with soap and water or lacquer thinner before EPOGROUT 758 hardens. Clean mixing equipment by running dry aggregate with soap and water or lacquer thinner in mixing drum for a few minutes. Clean hands with abrasive hand soap.

6. AVAILABILITY AND COST

Availability

LATICRETE materials are available worldwide.

For Distributor Information, Call:

Toll Free: 1.800.243.4788

Telephone: +1.203.393.0010

For on-line distributor information, visit LATICRETE at laticrete.com

Cost

Contact a LATICRETE Distributor in your area.

7. WARRANTY

See 10. FILING SYSTEM:

8. MAINTENANCE

LATICRETE® and LATAPOXY® grouts require routine cleaning with a neutral pH soap and water. All other LATICRETE and LATAPOXY materials require no maintenance but installation performance and durability may depend on properly maintaining products supplied by other manufacturers.

9. TECHNICAL SERVICES

Technical Assistance

Information is available by calling the LATICRETE Technical Service Hotline:

Toll Free: 1.800.243.4788, ext. 1235

Telephone: +1.203.393.0010, ext. 1235

Fax: +1.203.393.1948

Technical and Safety Literature

To acquire technical and safety literature, please visit our website at laticrete.com.

10. FILING SYSTEM

Additional product information is available on our website at laticrete.com. The following is a list of related documents:

- DS 230.13: LATICRETE Product Warranty