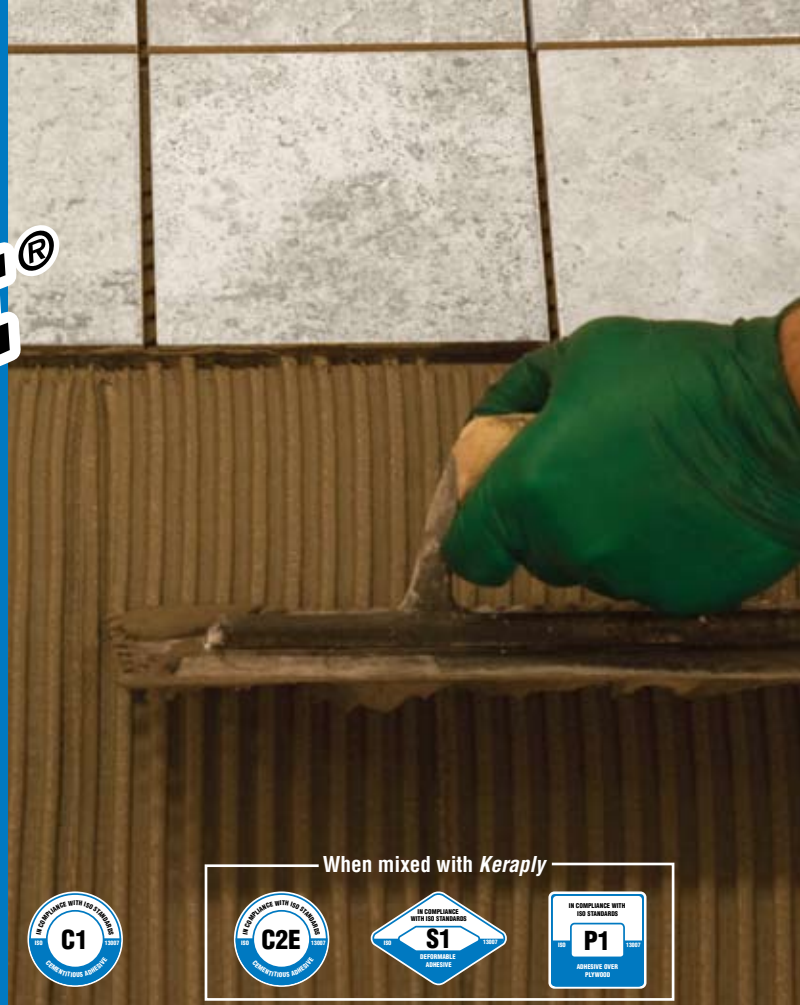




Keraset®

Professional Tile Mortar



When mixed with *Keraply*

DESCRIPTION

Keraset is a dry-set mortar for use in interior/exterior residential and light commercial floor and wall applications.

FEATURES AND BENEFITS

- For tile and stone on floors and walls
- Great over plywood when mixed with *Keraply*™

INDUSTRY STANDARDS AND APPROVALS

ISO 13007: When mixed with water, classification C1

When mixed with *Keraply*, classification C2ES1P1

ANSI: When mixed with water, exceeds ANSI A118.1 bond strength requirements; when mixed with *Keraply*, exceeds ANSI A118.4 and ANSI A118.11 bond strength requirements

<u>LEED Points Contribution</u>	<u>LEED Points</u>
MR Credit 5, Regional Materials*	Up to 2 points
IEQ Credit 4.1, Low-Emitting Materials – Adhesives & Sealants	1 point
IEQ Credit 4.3, Low-Emitting Materials – Flooring Systems	1 point

* Using this product may help contribute to LEED certification of projects in the categories shown above. Points are awarded based on contributions of all project materials.

WHERE TO USE

When mixed with water

- Most interior/exterior residential and light commercial installations on floors and walls
- Installation of ceramic tile, quarry tile, pavers, Saltillo tile, and most types of marble, granite and natural stone

When mixed with Keraply

- The uses listed above
- Most exterior commercial installations
- Installation of porcelain
- For installations subject to prolonged water immersion
- For areas subject to severe freeze/thaw conditions

LIMITATIONS

- Install only at temperatures between 40°F and 95°F (4°C and 35°C).
- Do not use for moisture-sensitive stone (green marble, some limestone and granite), agglomerate tiles, cultured marble or resin-backed tiles. Instead, use suitable epoxy or urethane adhesives (see respective Technical Data Sheet for more information).
- Use a white mortar when installing light-colored stones and translucent marble.
- Do not use over dimensionally unstable substrates such as hardwood flooring, oriented strand board (OSB), substrates containing asbestos, or metal. See "Suitable Substrates" section below.



SUITABLE SUBSTRATES

When mixed with water

- Concrete (cured at least 28 days)
- Masonry cement block, brick, cement mortar beds and leveling coats

When mixed with Keraply

- The substrates listed above
- Cement backer units (CBU) – see manufacturer's installation guidelines
- Gypsum wallboard and primed plaster – interior walls in dry areas only (See MAPEI's Technical Bulletin 010506-TB, "Installing MAPEI Products over Gypsum," for priming instructions)
- APA and CANPLY Group 1 exterior-grade plywood (interior, residential and light commercial in dry conditions only)
- Properly prepared vinyl composition tile (VCT), plastic laminate countertops, non-cushioned sheet vinyl and cutback residue (interior installations)
- Properly prepared existing ceramic and porcelain tile, cement terrazzo, quarry tile and pavers (interior and dry conditions only)
- MAPEI waterproofing, crack-isolation and sound-reduction membranes

Consult MAPEI's Technical Services Department for installation recommendations regarding substrates and conditions not listed.

SURFACE PREPARATION

- All substrates should be structurally sound, stable, dry, clean and free of any substance or condition that may reduce or prevent proper adhesion.
- See MAPEI's "Surface Preparation Requirements" document for tile and stone installation systems at www.mapei.com.

MIXING

Note: Choose all appropriate safety equipment before use. See Material Safety Data Sheet (MSDS) for details.

1. Into a clean mixing container, pour about 5.5 to 6 U.S. qts. (5,50 to 5,68 L) of clean potable water, or 2 U.S. gals. (7,57 L) of *Keraply*.
2. Gradually add 50 lbs. (22,7 kg) of powder while slowly mixing.
3. Use a low-speed mixing drill (about 300 rpm), with an angled cross-blade mixer or double box mixer. Mix thoroughly until mixture becomes a smooth, homogenous, lump-free paste. Avoid prolonged mixing.
4. Let mixture stand ("slake") for 10 minutes.
5. Remix.

6. If mixture becomes heavy or stiff, remix without adding more liquid or powder.

PRODUCT APPLICATION

1. Choose a typical notched trowel (see chart below) with sufficient depth to achieve > 80% mortar contact to both the tile and substrate for all interior applications, and > 95% for exterior installations, commercial floor and wet applications. It may be necessary to back-butter tiles in order to reach these requirements. (Refer to ANSI A108.5 specifications and TCA Handbook guidelines.)
2. With pressure, apply a coat by using the trowel's flat side to key mortar into substrate.
3. Apply additional mortar, combing it in a single direction with the trowel's notched side.
4. Spread only as much mortar as can be tiled before product skins over. Open time can vary with jobsite conditions.
5. Place the tiles firmly into the wet mortar. Push the tiles back and forth in a direction perpendicular to trowel lines, to collapse the mortar ridges and to help achieve maximum coverage. Ensure proper contact between mortar, tile and substrate by periodically lifting a few tiles to check for acceptable coverage.
6. Remove excess mortar from the joint areas so that at least 2/3 of the tile depth is available for grouting (see ANSI A108.10 guidelines).

EXPANSION AND CONTROL JOINTS

Provide for expansion and control joints as specified per TCNA Detail EJ171, or TTMAC Specification Guide 09 30 00, Detail 301MJ. Do not cover expansion joints with mortars.

CLEANUP

Clean tools and tile while mortar is fresh.

PROTECTION

- Protect from traffic for 24 hours. Protect from heavy traffic for 7 days.
- Protect from frost and rain for 7 days.

Product Performance Properties

ISO 13007 Classification – when mixed with water

Classification Code	Classification Requirement
C1 (cementitious, normal adhesive)	≥ 72.5 psi (0,5 MPa) after standard aging, heat aging, water immersion and freeze/thaw cycles

ISO 13007 Classification – when mixed with *Keraply*

Classification Code	Classification Requirement
C2 (cementitious, improved adhesive)	≥ 145 psi (1 MPa) after standard aging, heat aging, water immersion and freeze/thaw cycles
E (extended open time)	≥ 72.5 psi (0,5 MPa) after 20 and 30 minutes
S1 (normal deformation of mortar)	≥ 0.1" (2,5 mm)
P1 (normal adhesion to plywood)	≥ 72.5 psi (0,5 MPa)

ANSI Specification – when mixed with water

Test Method	ANSI Specification	Test Results
ANSI A118.1 – shear strength, impervious ceramic (porcelain) mosaics	> 150 psi (1,03 MPa) at 28 days	160 to 190 psi (1,10 to 1,31 MPa)
ANSI A118.1 – shear strength, glazed wall tile	> 250 psi (1,72 MPa) at 28 days	270 to 310 psi (1,86 to 2,14 MPa)
ANSI A118.1 – shear strength, quarry tile to quarry tile	> 100 psi (0,69 MPa) at 28 days	190 to 250 psi (1,31 to 1,72 MPa)

ANSI Specification – when mixed with *Keraply*

Test Method	ANSI Specification	Test Results
ANSI A118.4 – shear strength, impervious ceramic (porcelain) mosaics	> 200 psi (1,38 MPa) at 28 days	200 to 400 psi (1,38 to 2,76 MPa)
ANSI A118.4 – shear strength, glazed wall tile	> 300 psi (2,07 MPa) at 28 days	400 to 700 psi (2,76 to 4,83 MPa)
ANSI A118.4 – shear strength, quarry tile to quarry tile	> 150 psi (1,03 MPa) at 28 days	400 to 600 psi (2,76 to 4,14 MPa)
ANSI A118.11 – shear strength, quarry tile to plywood	> 150 psi (1,03 MPa) at 28 days	200 to 350 psi (1,38 to 2,41 MPa)

Shelf Life and Application Properties* at 73°F (23°C) and 50% relative humidity



Shelf life	1 year
Open time*	20 to 30 minutes
Pot life*	> 2 hours
Time before grouting	24 hours
VOCs (Rule #1168 of California's SCAQMD)	0 g/L

* Open time and pot life vary based on jobsite conditions.

Packaging

Product Code	Size and Color
U.S. 0050050	Bag: 50 lbs. (22,7 kg), gray
U.S. 0050051	Bag: 50 lbs. (22,7 kg), white

Approximate Product Coverages** per 50 lbs. (22,7 kg)

Typical Trowel	Coverage
1/4" x 1/4" x 1/4" (6 x 6 x 6 mm) 	75 to 90 sq. ft. (6,97 to 8,36 m²)
1/4" x 3/8" x 1/4" (6 x 10 x 6 mm) 	55 to 65 sq. ft. (5,11 to 6,04 m²)

** Trowel dimensions are width/depth/space. Actual coverages will vary according to substrate profile and tile type.

Keraset®



RELATED DOCUMENTS

Reference Guide: Surface Preparation Requirements for tile and stone installation systems	RGT0309*
Technical Bulletin: Installing MAPEI Products over Gypsum	010506-TB*

* At www.mapei.com.

Refer to MAPEI's Material Safety Data Sheet (MSDS) for specific data related to VOCs, health and safety, and handling of product.

STATEMENT OF RESPONSIBILITY

Before using, user shall determine the suitability of the product for its intended use and user alone assumes all risks and liability whatsoever in connection therewith. **ANY CLAIM SHALL BE DEEMED WAIVED UNLESS MADE IN WRITING TO US WITHIN FIFTEEN (15) DAYS FROM DATE IT WAS, OR REASONABLY SHOULD HAVE BEEN, DISCOVERED.**

We proudly support the following industry organizations:



MAPEI Headquarters of the Americas
 1144 East Newport Center Drive
 Deerfield Beach, Florida 33442
 Phone: 1-888-US-MAPEI
 (1-888-876-2734)

Technical Services
 1-800-992-6273 (U.S. and Puerto Rico)
 1-800-361-9309 (Canada)

Customer Service
 1-800-42-MAPEI (1-800-426-2734)

For the most current **BEST-BACKED™** product data and warranty information, visit www.mapei.com.

Edition Date: June 8, 2010
 PR4242 KSTD_F10Evp © 2010 MAPEI Corporation.
 All Rights Reserved. Printed in the USA.