

ICC-ES Report

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ESR-2620

Reissued 07/2015 This report is subject to renewal 07/2017.

DIVISION: 05 00 00—METALS

SECTION: 05 40 00—COLD-FORMED METAL FRAMING

DIVISION: 09 00 00—FINISHES

SECTION: 09 22 16.13—NON-STRUCTURAL METAL STUD FRAMING

REPORT HOLDER:

WARE INDUSTRIES, INC. (DBA Marino\WARE)

400 METUCHEN ROAD SOUTH PLAINFIELD, NEW JERSEY 07080

EVALUATION SUBJECT:

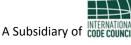
VIPERSTUD DRYWALL FRAMING SYSTEM (NONLOAD-BEARING): VIPER25, VIPER20, VIPER 18MIL, VIPER 27MIL, VIPER 30MIL, VIPER 33MIL



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ICC-ES Evaluation Report

ESR-2620

Reissued July 2015

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DIVISION: 05 00 00—METALS

Section: 05 40 00—Cold-Formed Metal Framing

DIVISION: 09 00 00—FINISHES

Section: 09 22 16.13—Non-Structural Metal Stud

Framing

REPORT HOLDER:

WARE INDUSTRIES, INC. (DBA Marino\WARE) 400 METUCHEN ROAD SOUTH PLAINFIELD, NEW JERSEY 07080 (908) 757-9000

www.marinoware.com

EVALUATION SUBJECT:

VIPERSTUD DRYWALL FRAMING SYSTEM (NONLOAD-BEARING): VIPER25, VIPER20, VIPER 18MIL, VIPER 27MIL, VIPER 30MIL, VIPER 33MIL

ADDITIONAL LISTEE:

CALIFORNIA EXPANDED METAL COMPANY (CEMCO) 263 NORTH COVINA LANE CITY OF INDUSTRY, CALIFORNIA 91746 (800) 775-2362

www.cemcosteel.com

PHILLIPS MANUFACTURING COMPANY 4949 SOUTH 30TH STREET OMAHA, NEBRASKA 68107 (800) 802-5055 www.phillipsmfg.com

TELLING INDUSTRIES, LLC 6272 CENTER STREET MENTOR, OHIO 44060 (440) 974-3370

www.tellingindustries.com

1.0 EVALUATION SCOPE

Compliance with the following codes:

- 2012, 2009 and 2006 International Building Code® (IBC)
- 2012, 2009 and 2006 International Residential Code[®] (IRC)

Property evaluated:

Structural

2.0 USES

ViperStud studs and tracks are used for framing of interior nonload-bearing composite walls.

3.0 DESCRIPTION

3.1 General:

Products recognized under this report are limited to the ViperStud studs and tracks noted in Table 2. The studs are roll-formed in a "C" shape with a rib (ViperRib) in the flange, an offset (planking) in the web and knurling on the flanges. The tracks are channel-shaped with offsets (planking) in the web. The studs are manufactured with and without punch-outs. The overall dimensions for the punch-outs are:

MANUFACTURER	MEMBER DEPTH						
MAROI AOTOKEK	1 ⁵ / ₈ " & 2 ¹ / ₂ "	35/8", 4" & 6"					
Marino\Ware & Phillips Manufacturing	0.75" x 1.75"	1.50" x 2.50"					
CEMCO	0.75" x 2.00"	1.50" x 2.75"					
Telling Industries	0.75" x 2.50"	1.50" x 2.50"					

For **SI:** 1 inch = 25.4 mm.

Punch-outs are spaced 24 inches (610 mm) on center along the centerline of the member, with a minimum distance of 10 inches (254 mm) from the end of the member to the near edge of the punch-out, when provided. See Figure 1 for stud and track configurations. See Figure 2 for punch-out configurations. See Table 1 for manufacturing locations.

3.2 Material:

3.2.1 Steel: The Viper25 studs and tracks and Viper20 tracks are formed from coils of steel complying with ASTM A1003-12 Nonstructural Grade 50 (NS50) steel. The Viper20 studs are formed from coils of steel complying with ASTM A1003-12 Nonstructural Grade 57 (NS57) steel. The Viper 18mil, Viper 27mil, Viper 30mil and Viper 33mil studs and tracks are formed from coils of steel complying with ASTM A1003-12 Nonstructural Grade 33 (NS33) steel. The uncoated minimum base-metal thickness is specified in Table 2. The coating is minimum G40, A40, AZ50, GF30, T1-25, or T2-100 in accordance with ASTM A1003-12.

- **3.2.2 Gypsum Wallboard:** Gypsum wallboard must be a minimum of ${}^5/_8$ inch (15.9 mm) thick and Type X, complying with ASTM C1396 and manufactured by one of the following companies: American Gypsum; CertainTeed; Georgia Pacific; Lafarge; National Gypsum; Temple-Inland; or USG.
- **3.2.3 Fasteners:** Fasteners for attaching the gypsum wallboard to the studs and tracks must be No. 6, Type S, fine thread drywall bugle head screws conforming to ASTM C1002.

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4.0 DESIGN AND INSTALLATION

4.1 Design:

Allowable wall heights for interior nonload-bearing composite wall design are shown in Table 3.

4.2 Installation:

Installation of ViperStud studs and tracks must be in accordance with the approved plans and this report. The approved plans must be available on the jobsite at all times during installation.

Attachment of studs to tracks is optional. The gypsum wallboard must be installed on both sides of the wall framing for the full wall height, with the long dimension of the gypsum wallboard parallel to the studs. Placement of joints in the gypsum sheathing must be in accordance with Sections 4.6.3 and 4.6.4 of GA-216 (Gypsum Association Application and Finishing of Gypsum Panel Products) or Section 7.5 of ASTM C840.

Maximum spacing of fasteners fastening the gypsum wallboard to the studs and tracks must be as follows:

STUD SPACING	STUDS	TRACKS			
12" o.c.	12" o.c.	16" o.c.			
16" o.c.	12" o.c.	16" o.c.			
24" o.c.	12" o.c.	12" o.c.			

For **SI**: 1 inch = 25.4 mm.

5.0 CONDITIONS OF USE

The ViperStud studs and tracks described in this report comply with, or are suitable alternatives to what is specified in, those codes listed in Section 1.0 of this report, subject to the following conditions:

- 5.1 Installation must comply with the approved plans and this report. In the event of a conflict, this report governs.
- **5.2** The interior nonload-bearing wall assemblies are limited to interior installations where the superimposed axial load is zero pounds.
- 5.3 Design of the attachment of the wall to the surrounding structure is outside the scope of this report.
- 5.4 Installation of the gypsum wallboard must meet the requirements of ASTM C840 or GA-216.

6.0 EVIDENCE SUBMITTED

Data in accordance with the ICC-ES Acceptance Criteria for Cold-formed Steel Framing Members—Interior Nonload-bearing Wall Assemblies (AC86), dated May 2012.

7.0 IDENTIFICATION

Each ViperStud stud and track covered by this report must have a legible label or stamp, at a maximum spacing of 96 inches (2438 mm) on center, indicating the member designation; manufacturer's name or initials [Marino\WARE (M\W), California Expanded Metal Company (CEMCO), Phillips Manufacturing (PM) or Telling Industries, LLC (TI)]; the minimum yield strength in ksi (if other than 33 ksi); the coating designation (if other than G40); and the evaluation report number (ESR-2620).

TABLE 1—MANUFACTURING LOCATIONS

Marino\WARE	California Expanded Metal Company
South Plainfield, NJ 07080	Denver, CO 80204
Marino\WARE	California Expanded Metal Company
Griffin, GA 30223	Fort Worth, TX 76140
Marino\WARE	Phillips Manufacturing Company
East Chicago, IN 46312	Niles, OH 44446
Marino\WARE	Telling Industries, LLC
Pasadena, TX 77507	Cambridge, OH 43725
California Expanded Metal Company	Telling Industries, LLC
City of Industry, CA 91746	Osceola, AR 72370
California Expanded Metal Company	Telling Industries, LLC
Pittsburg, CA 94565	Kingman, AZ 86401

TABLE 2—MEMBER THICKNESS

MEMBER	STUD DESIGNATION ¹	TRACK DESIGNATION ¹	MINIMUM BASE-METAL THICKNESS (in)	DESIGN THICKNESS (in)	MINIMUM YIELD STRENGTH (ksi)
Viper25	xxxVS125-15	xxxVT125-15	0.0147	0.0155	50
Viper20 (1.625 – 3.625) ²	xxxVS125-20	xxxVT125-20	0.0195	0.0205	57 (stud) 50 (track)
Viper20 (4.00 - 6.00) ²	xxxVS125-21	xxxVT125-21	0.0209	0.0220	57 (stud) 50 (track)
Viper 18mil	xxxS125-18	xxxT125-18	0.0179	0.0188	33
Viper 27mil	xxxS125-27	xxxT125-27	0.0269	0.0283	33
Viper 30mil	xxxS125-30	xxxT125-30	0.0296	0.0312	33
Viper 33mil	xxxS125-33	xxxT125-33	0.0329	0.0346	33

For **SI:** 1 inch = 25.4 mm, 1 ksi = 6.895 MPa.

 $^{^{1}}$ xxx is the web size in $^{1}/_{100}$ of an inch.

²Applicable range of depths, in inches, for the member.

TABLE 3—LIMITING HEIGHTS^{1,2,3,4} (ft-in)

DEPTH	STUD	SPACING		5 psf			7.5 psf			10 psf	
(in)	(DESIGNATION)	(in)	^L / ₁₂₀	L/ ₂₄₀	L/ ₃₆₀	L/ ₁₂₀	L/ ₂₄₀	L/ ₃₆₀	L/ ₁₂₀	L/ ₂₄₀	L/ ₃₆₀
	Viper25 (162VS125-15)	12	13-9	11-4	9-10	12-0	9-11	8-3	10-11	8-10	
		16	12-6	10-4	8-8	10-11	8-10		9-11	7-11	
	(1021012010)	24	10-11	8-10		9-5			8-2		
	Viper20	12	14-3	11-3	9-10	12-5	9-10	8-5	11-3	8-10	
	(162VS125-20)	16	12-11	10-3	8-10	11-3	8-10		10-3	7-11	
	(1021012020)	24	11-3	8-10		9-10			8-10		
	Viper 18mil	12	12-10	10-7	9-4	11-3	9-3	8-2	10-3	8-5	
	(162S125-18)	16	11-9	9-8	8-6	10-3	8-5		9-4		
1 ⁵ / ₈	(24	10-3	8-5		8-0			8-2		
. 78	Viper 27mil	12	14-4	11-5	9-11	12-6	9-11	8-5	11-5	8-10	
	(162S125-27)	16	13-0	10-4	8-10	11-5	8-10		10-4	7-10	
	,	24	11-5	8-10		9-10			8-6		
	Viper 30mil	12	14-7	11-6	10-0	12-9	10-0	8-6	11-7	8-11	
	(162S125-30)	16	13-3	10-5	8-11	11-7	8-11		10-6	7-10	
	,	24	11-7	8-11		10-1			8-10		
	Viper 33mil	12	14-11	11-10	10-4	13-0	10-4	8-10	11-10	9-4	7-11
	(162\$125-33)	16	13-6	10-9	9-4	11-10	9-4	7-11	10-9	8-4	
	,	24	11-10	9-4	7-11	10-4	7-11		9-4		
	Viper25	12	17-3	14-5	12-9	15-0	12-7	11-1	13-8	11-6	10-1
	(250VS125-15)	16	15-8	13-1	11-7	13-8	11-6	10-1	12-3	10-5	8-9
		24	13-8	11-6	10-1	11-6	10-0	8-2	10-0	8-8	
	Viper20	12	17-11	14-10	13-2	5-8	13-0	11-6	14-3	11-10	10-5
	(250VS125-20)	16	16-4	13-6	12-0	14-3	11-10	10-5	12-11	10-9	9-4
	,	24	14-3	11-10	10-5	12-5	10-4	8-9	11-3	9-2	
	Viper 18mil	12	17-5	14-5	12-7	14-7	12-7	11-0	12-8	11-5	9-8
	(250S125-18)	16	15-6	13-1	11-6	12-8	11-6	9-8	8-11	8-6	
21/2	,	24	12-7	11-5	9-8	10-4	9-8	8-0	8-11	8-6	
	Viper 27mil (250S125-27)	12	8-3	14-5	12-8	15-11	12-8	11-0	14-4	11-6	10-0
		16	16-7	13-2	11-6	14-4	11-6	10-0	12-5	10-5	8-11
		24	14-4	11-6	10-0	11-9	10-0	8-6	10-2	8-11	
	Viper 30mil (250S125-30)	12	18-9	14-10	13-0	16-4	13-0	11-4	14-10	11-10	10-4
		16	17-0	13-6	11-10	14-10	11-10	10-4	13-6	10-9	9-3
		24	14-10	11-10	10-4	12-9	10-4	8-10	11-0	9-3	7-10
	Viper 33mil	12	19-4 17-7	15-4	13-5	16-10	13-5	11-8	15-4	12-2	10-8
	(250S125-33)	16 24	17-7 15-4	13-11 12-2	12-2 10-8	15-4 13-5	12-2 10-8	10-8 9-2	13-11 12-0	11-0 9-8	9-8 8-2
		12	20-10	17-3	15-2	18-2	15-1	13-3	15-10	13-9	12-0
	Viper25 (362VS125-15) Viper20	16	18-11	15-9	13-2	15-10	13-1	12-0	13-10	12-6	10-11
		24	15-11	13-9	12-0	12-11	12-0	10-6	11-3	10-11	9-6
		12	21-10	17-11	15-9	19-1	15-8	13-9	17-4	14-3	12-6
		16	19-10	16-4	15-9	17-4	14-3	13-9 12-6	17-4 15-4	12-11	11-4
	(365VS125-20)	24	17-4	14-3	12-6	14-6	12-5	10-11	12-7	11-4	9-11
		12	18-7	15-11	13-11	17-8	15-4	13-5	15-7	13-11	12-2
	Viper 18mil	16	18-9	15-11	13-11	15-3	13-11	12-2	13-3	12-8	10-11
_	(362S125-18)	24	15-3	13-11	12-2	12-6	12-2	10-6	10-10	10-10	9-5
3 ⁵ / ₈		12	22-9	18-11	15-10	19-11	15-10	13-10	17-7	14-4	12-6
	Viper 27mil	16	22-9 20-8	16-1	14-4	19-11	15-10	13-10	17-7 15-3	13-0	11-2
	(362S125-27)	24	20-6 17-7	16-5 14-4	14-4 12-5	17-7	12-6	10-8	12-5	11-2	
		12	23-3	18-6	16-2	20-4	16-2	14-1	18-6	14-8	12-10
	Viper 30mil	16	23-3 21-2	16-9	16-2	20-4 18-6	16-2	12-10	16-4	13-4	12-10
	(362S125-30)	24	18-6	14-8	12-10	15-4	12-10	11-0	13-4	11-6	9-11
		12	23-10	18-11	16-6	20-10	16-6	14-5	18-11	15-0	13-1
	Viper 33mil (362S125-33)	16	21-8	17-2	15-0	18-11	15-0	13-1	17-2	13-8	11-10
		24	18-11	15-0	13-1	16-6	13-1	11-4	14-4	11-10	10-3
		_ ·			1			· · · ·			

TABLE 3—LIMITING HEIGHTS^{1,2,3,4} (ft-in) – Continued

DEPTH	STUD (DESIGNATION)	SPACING	5 psf			7.5 psf			10 psf		
(in)		(in)	^L / ₁₂₀	^L / ₂₄₀	L/ ₃₆₀	L/ ₁₂₀	^L / ₂₄₀	L/ ₃₆₀	^L / ₁₂₀	^L / ₂₄₀	L/ ₃₆₀
		12	22-1	18-3	16-3	19-3	15-11	14-2	16-8	14-6	12-11
	Viper25 (400VS125-15)	16	20-0	16-7	14-9	16-8	14-6	12-11	14-5	13-2	11-9
	(400 / 3125-15)	24	16-8	14-6	12-11	13-7	12-8	11-3	11-9	11-6	10-1
		12	24-0	19-1	16-8	21-0	16-8	14-7	19-1	15-2	13-3
	Viper20 (400VS125-21)	16	21-10	17-4	15-2	19-1	15-2	13-3	17-4	13-9	12-0
		24	19-1	15-2	13-3	16-8	13-3	11-7	14-11	12-0	10-5
		12	20-6	18-5	16-3	16-9	16-1	14-2	14-6	14-6	12-11
	Viper 18mil (400\$125-18)	16	17-9	16-9	14-9	14-6	14-6	12-11	12-7	12-7	11-9
4	(4005125-16)	24	14-6	14-6	12-11	11-10	11-10	11-2	10-3	10-3	9-11
4		12	24-9	19-8	17-2	20-7	17-2	15-0	17-10	15-7	13-8
	Viper 27mil	16	21-10	17-11	15-7	17-10	15-7	13-8	15-5	14-2	12-4
	(400S125-27)	24	17-10	15-7	13-8	14-7	13-8	11-10	12-7	12-4	10-9
	\ <i>i</i> ''	12	25-2	20-0	17-6	22-0	17-6	15-3	19-5	15-11	13-10
	Viper 30mil (400\$125-30)	16	22-11	18-2	15-11	19-5	15-11	13-10	16-10	14-5	12-7
	(4003123-30)	24	19-5	15-11	13-10	15-10	13-10	12-1	13-9	12-7	10-11
	Viper 33mil (400S125-33)	12	25-8	20-4	17-10	22-5	17-10	15-7	20-4	16-2	14-1
		16	23-4	18-6	16-2	20-4	16-2	14-1	18-4	14-8	12-10
		24	20-4	16-2	14-1	17-3	14-2	12-4	15-0	12-10	11-2
	Viper25 (600VS125-15)	12	24-8	23-9	21-1	22-3	20-9	18-5	20-0	18-10	16-9
		16	22-11	21-7	19-2	20-0	18-10	16-9	17-5	17-2	15-3
		24	20-0	18-10	16-9	16-5	16-5	14-8	14-2	14-2	13-0
	Viper20 (600VS125-21)	12	29-1	25-7	22-6	25-10	22-4	19-8	23-8	20-4	17-11
		16	26-9	23-3	20-6	23-8	20-4	17-11	21-9	18-6	16-3
		24	23-8	20-4	17-11	20-11	17-9	15-7	18-2	16-2	14-2
	Viper 18mil	12	25-5	24-9	21-8	20-9	20-9	18-11	18-0	18-0	17-2
	(600S125-18)	16	22-0	22-0	19-8	18-0	18-0	17-2	15-7	15-7	15-7
6	(0000120 10)	24	18-0	18-0	17-2	14-8	14-8	14-8	12-9	12-9	12-9
	\/:n = n 07m:!	12	29-7	25-11	22-8	24-2	22-8	19-9	20-11	20-7	18-0
	Viper 27mil (600\$125-27)	16	25-7	23-6	20-7	20-11	20-7	18-0	18-1	18-1	16-4
	(000012027)	24	20-11	20-7	18-0	17-1	17-1	15-8	14-9	14-9	14-2
	Vinor 20mil	12	31-10	26-9	23-4	26-0	23-4	20-5	22-6	21-3	18-6
	Viper 30mil (6002S125-30)	16	27-7	24-3	21-3	22-6	21-3	18-6	19-6	19-3	16-10
		24	22-6	21-3	18-6	18-5	18-5	16-2	15-11	15-11	14-8
	Viper 33mil	12	34-5	27-7	24-1	28-1	24-1	21-1	24-4	21-11	19-2
	(600S125-33)	16	29-10	25-1	21-11	24-4	21-11	19-2	21-1	19-11	17-5
		24	24-4	21-11	19-2	19-11	19-2	16-9	17-2	17-2	15-2

For **SI**: 1 inch = 25.4 mm, 1 psf = 47.88 Pa.

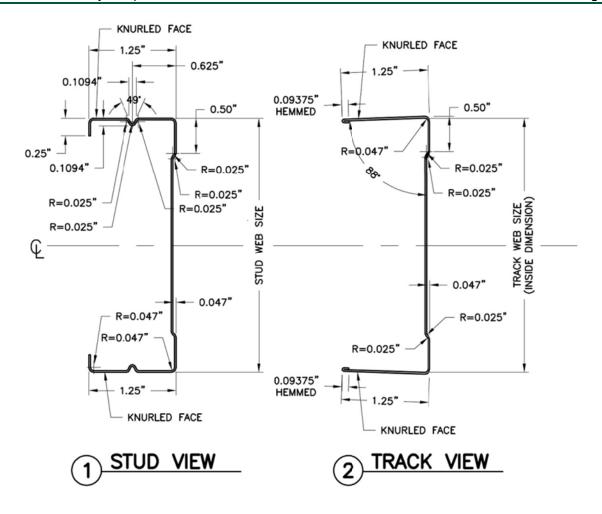
¹Sheathing, as specified in Section 3.2.2, must be attached to both faces of the wall for the full height of the wall with the long dimension parallel to the studs.

2 Sheathing must be fastened to the studs with fasteners as specified in Section 3.2.3 at a maximum spacing of 12 inches o.c. Sheathing must

be fastened to the tracks with the fasteners as specified in Section 3.2.3 at a maximum spacing of 12 inches on center for walls with studs spaced at 24 inches on center. Sheathing must be fastened to the tracks with the fasteners as specified in Section 3.2.3 at a maximum spacing of 16 inches on center for walls with studs spaced at 12 or 16 inches on center.

Placement of joints in the gypsum sheathing must be in accordance with Sections 4.6.3 and 4.6.4 of GA-216 or Section 7.5 of ASTM C840.

⁴End bearing must be a minimum of 1 inch.

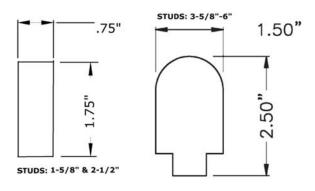


STUD WEB SIZES (OUTSIDE DIMENSIONS): $1^5/_8\text{"},\ 2^1/_2\text{"},\ 3^5/_8\text{"},\ 4\text{"}\ \&\ 6\text{"}$

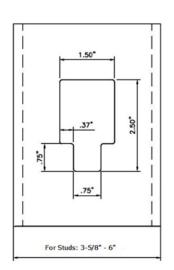
TRACK WEB SIZES (INSIDE DIMENSIONS): $1^5/_8$ ", $2^1/_2$ ", $3^5/_8$ ", 4" & 6"

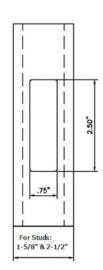
The hemmed track flange is limited to xxxVT125-15 members.

FIGURE 1—STUD AND TRACK CONFIGURATION

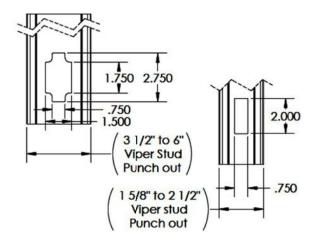


Marino\WARE & Phillips Manufacturing





Telling Industries



California Expanded Metal Company (CEMCO)

FIGURE 2—PUNCH-OUT CONFIGURATIONS



ICC-ES Evaluation Report

ESR-2620 FBC Supplement

Reissued July 2015

This report is subject to renewal July 2017.

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A Subsidiary of the International Code Council®

DIVISION: 05 00 00—METALS

Section: 05 40 00—Cold-Formed Metal Framing

DIVISION: 09 00 00—FINISHES

Section: 09 22 16.13—Non-Structural Metal Stud Framing

REPORT HOLDER:

WARE INDUSTIRES, INC. (DBA Marino\WARE)
400 METUCHEN ROAD
SOUTH PLAINFIELD, NEW JERSEY 07080
(908) 757-9000
www.marinoware.com

EVALUATION SUBJECT:

VIPERSTUD DRYWALL FRAMING SYSTEM (NONLOAD-BEARING): VIPER25, VIPER20, VIPER 18MIL, VIPER 27MIL, VIPER 30MIL, VIPER 33MIL

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that the ViperStud Drywall Framing System (Nonload-Bearing), recognized in ICC-ES master evaluation report ESR-2620, has also been evaluated for compliance with the codes noted below.

Applicable code editions:

- 2010 Florida Building Code—Building
- 2010 Florida Building Code—Residential

2.0 CONCLUSIONS

The ViperStud Drywall Framing System (Non-loadbearing), described in Sections 2.0 through 7.0 of the master report ESR-2620, complies with the 2010 *Florida Building Code—Building* and the 2010 *Florida Building Code—Residential*, provided the design and installation are in accordance with the *International Building Code* provisions noted in the master report.

Use of the ViperStud Drywall Framing System (Nonload-bearing) has also been found to be in compliance with the High-Velocity Hurricane Zone provisions of the 2010 *Florida Building Code—Building* and the 2010 *Florida Building Code—Residential.*

For products falling under Florida Rule 9N-3, verification that the report holder's quality assurance program is audited by a quality assurance entity approved by the Florida Building Commission for the type of inspections being conducted is the responsibility of an approved validation entity (or the code official when the report holder does not possess an approval by the Commission).

This supplement expires concurrently with the master report, reissued July 2015.

ICC-ES Evaluation Reports are not to be construed as representing aesthetics or any other attributes not specifically addressed, nor are they to be construed as an endorsement of the subject of the report or a recommendation for its use. There is no warranty by ICC Evaluation Service, LLC, express or implied, as to any finding or other matter in this report, or as to any product covered by the report.



ICC-ES Evaluation Report

ESR-2620 CSSA Supplement

Reissued July 2015

This report is subject to renewal July 2017.

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DIVISION: 05 00 00—METALS

Section: 05 40 00—Cold-Formed Metal Framing

DIVISION: 09 00 00—FINISHES

Section: 09 22 16.13—Non-Structural Metal Stud Framing

REPORT HOLDER:

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EVALUATION SUBJECT:

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1.0 REPORT PURPOSE AND SCOPE

The purpose of this evaluation report supplement is to indicate that the ViperStud Drywall Framing System (Nonload-Bearing), recognized in ICC-ES master report ESR-2620, is certified to be in compliance with the ICC-ES/CSSA Code Compliance Certification Program. Studs and tracks are periodically checked for mechanical properties, coatings, dimensions and labeling.

2.0 LABELING

Certified products bear the following label:



3.0 CERTIFIED MANUFACTURING FACILITIES

CEMCO Corporate Offices & Main Production Facility City of Industry, California 91746

CEMCO Northern California Facility Pittsburg, California 94565 **CEMCO** Denver

Denver, Colorado 80204

CEMCO Texas

Fort Worth, Texas 76140

Marino\WARE - South Plainfield

South Plainfield, New Jersey 07080

Marino\WARE - Griffin

Griffin, Georgia 30223

Marino\WARE - East Chicago

East Chicago, Indiana 46312

Marino\WARE - Pasadena Pasadena, Texas 77507

Phillips Manufacturing Company

Niles, Ohio 44446

Telling Industries, LLC

Osceola, Arkansas 72370

Telling Industries, LLC

Kingman, Arizona 86401

Telling Industries, LLC

Cambridge, Ohio 43725

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