

Pre-drill 9/32" hole, which is slightly over-sized to allow for panel expansion. Remove any excess debris or dust from hole. Insert rivet snug to panel face. Lightly tap in pin head using a flat-faced hammer. This will cause the Pin Body to expand. Stagger fastening points on adjacent panels. Typically 28-32 fastners per panel.



Date: Revision:		n:	Drawn By:	Approved By:
Product Line: DRIVE	RIVET	INSTA	LLATIC	DN
Droduct Line:				

TJR

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1 OF 1

Sheet:

Drawing Number:
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