



Drive Rivet hole location

Pre-drill 9/32" hole, which is slightly over-sized to allow for panel expansion. Remove any excess debris or dust from hole. Insert rivet snug to panel face. Lightly tap in pin head using a flat-faced hammer. This will cause the Pin Body to expand. Stagger fastening points on adjacent panels. Typically 28-32 fasteners per panel.

marlite
 330.343.6621 - PHONE
 330.343.4731 - FAX
 drawings@marlite.com

Product Line:
DRIVE RIVET INSTALLATION

Date: 12.02.03	Revision:	Drawn By: TJR	Approved By:
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Sheet:
A-1

Drawing Number:
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1 OF 1