



Pre-drill 9/32" hole, which is slightly over-sized to allow for panel expansion. Remove any excess debris or dust from hole. Insert rivet snug to panel face. Lightly tap in pin head using a flat-faced hammer. This will cause the Pin Body to expand. Stagger fastening points on adjacent panels. Typically 28-32 fasteners per panel.



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Product Line:
DRIVE RIVET INSTALLATION

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Sheet: A-1	Drawing Number: 120203DRI
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