

PRODUCT DATA SHEET

Sika Thorolastic®-750

(formerly MProtect EL 750)

WATER-BASED, 100% ACRYLIC, ELASTOMERIC, WATERPROOF COATING

PRODUCT DESCRIPTION

Sika Thorolastic®-750 is a water-based, high-build, elastomeric, 100% acrylic waterproof coating for above-grade concrete, masonry, stucco, and EIFS.

USES

- Exterior
- Vertical surfaces
- Above grade
- Protecting and waterproofing

Substrates

- Concrete
- Masonry
- Cement Plaster
- Stucco
- EIFS
- Over Existing Coatings

CHARACTERISTICS / ADVANTAGES

- Available in a broad range of colors and textures for design versatility
- Resists wind-driven rain, helps prevent water penetration into the substrate
- Breathable to allow water vapor to escape
- High elongation and recovery for durable performance over dynamic cracks.
- Excellent adhesion, bonds securely to substrate for long-term durability
- UV resistance provides excellent color retention for a long-lasting attractive finish
- Excellent hiding power
- Textured formulations help improve the aesthetics of irregular substrates
- Effective carbon dioxide diffusion barrier protects embedded steel from corrosion
- Low VOC content for broad compliance across all regions
- Flexibility at very low temperatures makes it suitable for all climates
- Resistant to dirt pickup

PRODUCT INFORMATION

Chemical Base	Sika Thorolastic®-750 contains water, acrylic emulsion, fillers, and other proprietary ingredients.	
Packaging	5 gallon (18.9 L) pails	
Shelf Life	18 months when properly stored	
Storage Conditions	Store in unopened containers in a clean, dry area. Keep from freezing.	
Density	11.2–12.2 bs/gal (1.34–1.46 kg/L)	(ASTM D 1475)

Solid content by mass	64.2%*	(ASTM D 5201)
Solid content by volume	50%*	(ASTM D 5201)
	*Value for white	
Viscosity	127-135 KU	(ASTM D 562 (Stormer))

TECHNICAL INFORMATION

Dry film thickness	Theoretical Film Thicknesses*	
	Coverage Rate ft ² /gal (m ² /L)	Dry mils (mm)
	50 (1.2)	16 (0.406)
	80 (2)	10 (0.254)
	100 (2.4)	8 (0.203)
	The actual DFT to achieve the stated performance properties is 16 mils (0.406 mm).	
	*Coverages are estimates for smooth, dense concrete. Coverages will vary on porous or textured surfaces.	
Elongation at Break	220psi (1.5MPa)	(ASTM D 412)
	Ultimate Elongation	
	344%	(ASTM D 412)
	Elongation Recovery	
	After 10 minutes	96.9% (ASTM D 412)
	After 24 hours	98.4%
Crack Bridging Ability	-77 °F (-60 °C)	12 mils (0.3 mm) (PR EN 1062-7)
	32 °F (0 °C)	19.5 mils (0.5 mm)
	73 °F (23 °C)	27.5 mils (0.7 mm)
Adhesion in peel	Pull-off strength adhesion	
	210 psi (1.4 MPa)	(ASTM D 4541)
Low Temperature Bend	-30 °F (-34 °C)	1/8 in (3mm) mandrel (ASTM D 522)
Resistance to wind-driven rain	Passes	(TT-C-555B)
Permeability to Water Vapor	12 perms	(ASTM D 1653)
Lap Shear Strength	R (equivalent air layer thickness), ft (m)	263 (80) (PR EN 1062-6)
	Sc (equivalent concrete thickness), in (cm)	8 (20)
Microbiological Resistance	Mildew Resistance	
	No growth	(ASTM D 3273 / 3274)
	Algae Resistance	
	No growth	(ASTM D 5589)
Resistance to Weathering	Accelerated Weathering	
	Passes, 5,000 hours	(ASTM G 23, Type D)
	Chalking	
	Passes, 5,000 hours	(ASTM D 4214)
Natural Weathering	Dirt Pick-up	
	94.33% after 6 months exposure	(ASTM D 3719)

Light fastness of colour pigments	Passes, 5,000 hours	(ASTM D 1729)
Freeze-Thaw Stability	Passes, 60 cycles	(ASTM C 67)
Salt spray resistance	Passes, 300 hrs	(ASTM B 117)

APPLICATION INFORMATION

Drying Time

Times assume 70 °F (21 °C) and 50% relative humidity.
 To touch: 6 hours
 To recoat: minimum of 12 hours
 Lower surface or air temperatures and higher relative humidity will extend the drying time.
 Sika Thorolastic®-750 requires ultraviolet (UV) light to cure.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

- Do not apply when the substrate or ambient temperature is 40 °F (4 °C) or below or is expected to fall below 40 °F (4 °C) within 24 hours after application.
- Do not apply if rain is expected within 24 hours of application.
- Do not use on interior applications, undersides of balconies, soffits, below-grade applications, or for immersion service.
- Do not use where there may be hydrostatic water transfer from the backside of the substrate.
- Do not apply to improperly sealed substrates that are subject to rising dampness or migrating moisture.
- Not intended for use as a horizontal traffic-bearing coating.
- Elongation and crack-bridging abilities are reduced with textured grades.
- The application of nonelastomeric topcoats could reduce the performance properties of Sika Thorolastic®-750.
- Apply a 4 by 4 ft (1.2 by 1.2 m) test area to verify acceptable color, texture, and adhesion before proceeding with any project. The test method for measuring adhesion is ASTM D 3359, Measuring Adhesion by Tape Method A. On the 0–5 scale, a

- minimum adhesion rating of 4A is required.
- Color formulas containing organic colorants are susceptible to fading in exterior applications. Refer to Technical Support for guidance.
- Do not thin the material.
- For professional use only; not for sale to or use by the general public.
- Make certain the most current versions of product data sheet and SDS are being used.
- Proper application is the responsibility of the user. Field visits by Sika personnel are for the purpose of making technical recommendations only and not for supervising or providing quality control on the jobsite.

SUBSTRATE PREPARATION

1. Surfaces should be clean and sound and free of all bond-inhibiting contaminants.
2. Concrete substrates should be fully cured.
3. Repair any holes, spalled, and damaged concrete with appropriate Sika repair materials. Allow appropriate cure time prior to coating.
4. Remove any protruding concrete accessories and smooth out any surface irregularities.
5. High-pressure power wash surface (or abrasive blast on hard, dense surfaces) to create a profile of SP 3, per ICRI Guide 310.2.
6. Some stains may require chemical removal. Neutralize any cleaning compounds used and rinse with clean water.
7. Check the adhesion of old coatings according to ASTM D 3359, Measuring Adhesion by TapeTest Method A.
8. Remove any blisters or delaminated areas sand edges to smooth rough areas and provide a transition to old paint areas.
9. Treat cracks greater than 1/32" with Sika Thorocoat®-746 Knife Grade or SikaWall® FL 748. Treat cracks larger than 1/4" as expansion joints and fill with appropriate Sika sealant.
10. New CMU must have a base coat of Sika Thorocoat®-749 Block Filler.

MIXING

1. Prior to use, mix Sika Thorolastic®-750 at a slow speed with a drill and mixing paddle to ensure uniform color

- and texture, and to minimize air entrapment.
2. In multi-pail applications, mix the contents of each new pail into the partially used previous pail to ensure color consistency and smooth transitions from pail to pail.

APPLICATION

1. Sika Thorolastic®-750 is meant to be applied as a two-coat system, achieving a total dry-film thickness (DFT) of 16–20 mils (0.4–0.5 mm).
2. Apply Sika Thorolastic®-750 by brush, spray, roller, or spray-and-backroll.
3. Maintain proper uniform wet-film thickness (WFT) during application to ensure the performance characteristics desired (see yield rates section).
4. Always work to a natural break and maintain a wet edge during application.
5. For uniformity of color and texture, application techniques must be consistent throughout the project.

Roller

1. Use a quality ¾–1¼" nap roller cover.
2. Completely saturate the roller and keep it loaded with the coating to build the required mils. Never dry roll.
3. Cross roll, maintaining a wet edge, to achieve uniform thickness. Backroll in one direction for a consistent appearance.

Spray

1. Equipment is available for spraying all grades of Sika Thorolastic®-750. For fine and coarse textures, it is necessary to use a heavy-duty sprayer designed for the application of coatings that contain sand particles. Contact the equipment manufacturer for further recommendations.
2. For smooth and fine grades, backrolling in one direction after spray application is recommended to achieve uniform texture and film thickness.

Brush

1. Application by brush is recommended only for small inaccessible areas, e.g., on touch-ups.
2. Use only a nylon brush.

CLEANING OF TOOLS

Clean all tools and equipment immediately with water. Cured material may be removed by mechanical means.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

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Product Data Sheet

Sika Thorolastic®-750
September 2024, Version 02.01
02030300000002087

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs.

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