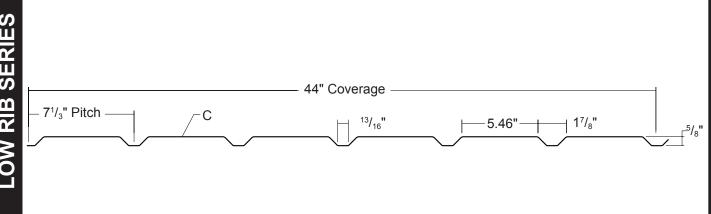
1 WALL PANEL

.OW RIB SERIES



ARCHITECTURAL COMMERCIAL INDUSTRIAL PANEL

EXPOSED FASTENED

44" **COVERAGE**

WALL PANEL **OPEN FRAMING OR** SOLID SUBSTRATE

PANEL OVERVIEW

Finishes: Standard: PVDF

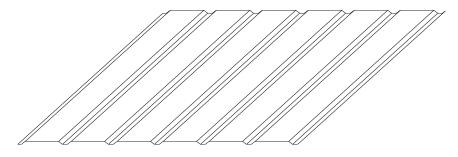
Optional: Multi-pass Kynar®, Marblique, Plastisol, Polyester and MS Colorfast45®

Corrosion Protection: AZ55 per ASTM A 792 for unpainted Galvalume®

AZ50 per ASTM A 792 for painted Galvalume®

G90 per ASTM A 653 for Galvanized

- Gauges: 24 ga, 22 ga, 20 ga and 18 ga
- 44" panel coverage, ⁵/₈" rib height
- Trapezoidal ribs on 7¹/₃" centers
- Panel Length: 5' minimum, 32' maximum
- **Exposed Fastened Panel**
- Optional material availablity: Stainless Steel, Copper and Aluminum
- Custom capabilites include:
 - Perforated panels for wind screens and liner panels



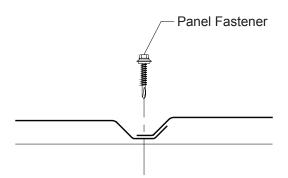
TESTING AND APPROVALS

- ASTM E 283 Air Leakage
- ASTM E 331 Water Penetration
- ASTM E 330 Structural Performance
- ASTM E 1592 Structural Performance

Metal Sales

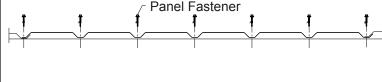
T1 WALL PANEL

ATTACHMENT DETAIL

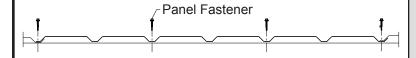


FASTENING PATTERNS

Ends of Panel



Field of Panel



FASTENER INFORMATION

Overdriven fasteners will cause panel distortion.

Panel fasteners should extend 1/2" or more past the inside face of the support material.

Thick panels (ex. 18 ga) or supports (ex. 1/2" steel) may require predrilling of holes for screws.

Panel Fastener:

Attaching to Wood: #10-14 XL Wood Screw

Attaching to Steel: #12-14 XL Self Drilling Screw

Trim Fastener: 1/8" x 3/16" Pop Rivet 1/4"-14 x 7/8" XL Stitch Screw

ALLOWABLE UNIFORM LOADS, psf **SECTION PROPERTIES** For various fastener spacings Top in Compression **Bottom in Compression Inward Load Outward Load** Width Yield Weight Ga ksi lxx Sxx lxx Sxx psf in4/ft in³/ft 2' 2.5 3' 4' 5' 6' 2' 2.5 3' 4' 6' in4/ft in3/ft 44 50 0.99 0.0093 0.0263 0.0139 0.0281 158 103 72 36 18 11 148 96 67 36 18 11 22 44 50 1.30 0.0136 0.0353 0.0191 0.0371 208 135 95 50 26 15 198 129 90 50 26 15 20 44 1.59 0.0191 0.0447 0.0218 0.0464 171 111 78 44 28 17 166 107 75 43 17 0.0273 0.0592 0.0300 0.0603 222 145 101 57 37 219 142 99 23 18 44 2.10 23 56

- 1. Theoretical section properties have been calculated per AISI 2016 'North American Specification for the Design of Cold-Formed Steel Structural Members'. Ixx and Sxx are effective section properties for deflection and bending.
- 2. Allowable load is calculated in accordance with AISI 2016 specifications considering bending, shear, combined bending and shear and deflection. Allowable load considers the 3 or more equal spans condition. Allowable load does not address web crippling, fasteners, support material or load testing. Panel weight is not considered
- 3. Deflection consideration is limited by a maximum deflection ratio of L/180 of span.
- 4. Allowable loads do not include a 1/3 stress increase for wind.

াটি Metal Sales

metalsales.us.com

Anchorage, AK 866.640.7663 Bay City, MI 888.777.7640 Deer Lake, PA 800.544.2577 Denver, CO 800.289.7663 Detroit Lakes, MN 888.594.1394 Fontana, CA 800.782.7953 Fort Smith, AR 877.452.3915 Independence, MO 800.747.0012 Jacksonville, FL 800.394.4419 Jefferson, OH 800.321.5833 Mocksville, NC 800.228.6119 Nashville, TN 800.251.8508 Rock Island, IL 800.747.1206 Rogers, MN 800.328.9316 Seattle, WA 800.431.3470 Sellersburg, IN 800.999.7777 Sioux Falls, SD 888.299.0024 Spokane, WA 800.572.6565 Temple, TX 800.543.4415 Woodland, CA 800.759.6019