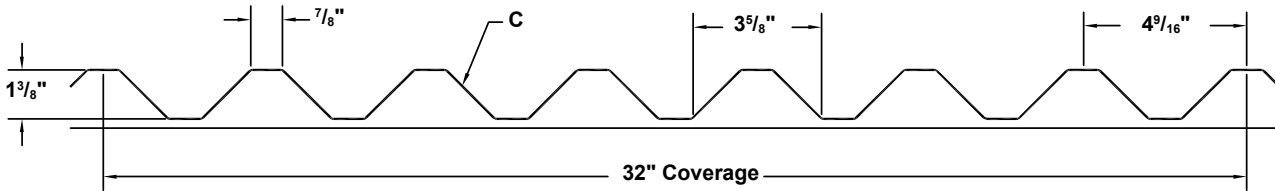


Product	Page No.
Panel Information	
V-Line 32 Panel Profile	PVL-2
Panel Overview	PVL-2
Flashing Profiles	
Eave (Direct Fasten).....	PVL-3
Cleat	PVL-3
Box Gutter	PVL-3
Box Gutter End	PVL-3
Universal Gutter/Downspout Strap	PVL-3
4" x 3 1/2" Downspout.....	PVL-3
4" x 3 1/2" 90° Elbow.....	PVL-3
Downspout Bracket	PVL-3
Gutter Hanger	PVL-3
Valley	PVL-3
V-Line 32 Sculptured Rake.....	PVL-3
Sculptured Rake End.....	PVL-3
Pitch Break	PVL-3
Sculptured Corner Box	PVL-3
Sculptured Peak Box.....	PVL-3
Sculptured High Side Eave.....	PVL-4
20" Ridge/Hip Cover.....	PVL-4
Universal Ridge	PVL-4
Gravel Stop.....	PVL-4
Coping	PVL-4
Outside Corner	PVL-4
Inside Corner	PVL-4
2.25" Sill/Head	PVL-4
2.25" Sill to Soffit	PVL-4
V-Line 32 C-Closure	PVL-4
V-Line 32 Jamb.....	PVL-4
Head Channel.....	PVL-4
Head Jamb Cover.....	PVL-4
Base	PVL-4
Accessory Profiles	
V-Line 32 Light Transmitting Panel.....	PVL-5
V-Line 32 Closure	PVL-5
Universal Closure	PVL-5
Tube Sealant	PVL-5
Tape Sealant.....	PVL-5
Rubber Roof Jack.....	PVL-5
Retro Roof Jack.....	PVL-5
Rubber Roof Flash Kit	PVL-5
Touch-Up Paint.....	PVL-5
V-Line 32 Panel Shear.....	PVL-5
Testing Information	
UL 580 Wind Uplift Information.....	PVL-6
Section Properties and General Information	PVL-7
Design/Installation Considerations	
Fastener Installation Technique.....	PVL-8
Condition of Substructure	PVL-8
Fastening Information.....	PVL-9

Product	Page No.
Detail Conditions	
Eave Detail	PVL-10
Sculptured Gutter Detail	PVL-10
Valley Detail.....	PVL-11
Sculptured Rake Detail.....	PVL-11
Rakewall Detail.....	PVL-12
Endwall Detail.....	PVL-12
Sculptured High Side Eave Detail	PVL-13
Ridge/Hip Detail.....	PVL-13
Universal Ridge Detail	PVL-14
Gravel Stop Detail	PVL-14
Outside Corner Detail	PVL-15
Inside Corner Detail.....	PVL-15
Jamb Detail.....	PVL-16
Head Detail.....	PVL-16
Base Detail	PVL-17
Notes	
Notes	PVL-17-18

PANEL PROFILE



SLOPE

The minimum recommended slope for any V-Line 32 Panel roofing panel is 1:12.

SUBSTRATE

V-Line 32 panel is designed to be utilized over open structural framing, but can easily be used with a solid substrate. For solid substrate applications, the recommended substrate is 5/8" plywood with a 30 pound felt moisture barrier. To avoid panel distortion, use a properly aligned and uniform substructure.

COVERAGE

V-Line 32 Panel has a coverage of 32" with a 1 3/8" Rib Height.

LENGTH

Lengths under 5'-0" are available with some cutting restrictions. Maximum recommended panel length is 45'-0". Longer panels require additional consideration in packaging, shipping, and erection. Please consult your Metal Sales branch for recommendations (see PGI-2 and 3 for locations).

AVAILABILITY

26, 24, and 22 Gauge. Minimum quantities may apply.

APPLICATION

Commercial, Industrial panel.

PERFORMANCE TEST

UL 580, UL 2218, UL 790, Texas Department of Insurance

FASTENING SYSTEM

Direct fastened (exposed).

FASTENERS

The fastener selection guide should be consulted for choosing proper fasteners for specific applications. Quantity and type of fastener must meet necessary loading and code requirements (see PGI-12-14). Note: All panels are subject to surface distortion due to improperly applied fasteners. Over driven fasteners will cause stress and induce oil-canning across the face of the panel at or near the point of attachment.

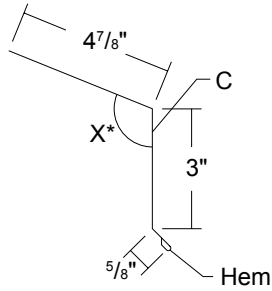
MATERIALS

Steel grade 80 for 26 Gauge and grade 50 for 22 and 24 Gauge, per ASTM A-792

FINISH

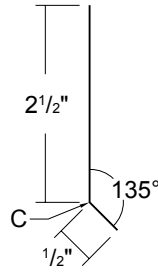
- ▶ *Acrylic Coated Galvalume® (ACG) / ASTM A-792 - AZ55
 - ▶ Prepainted Galvalume / ASTM A-792 - AZ50
 - ▶ **Fluorocarbon (PVDF)
- * Differential appearance of Acrylic Coated Galvalume roofing materials is not a cause for rejection.
 ** Meets both Kynar 500 and Hylar 5000 specifications.

EAVE (DIRECT FASTEN)



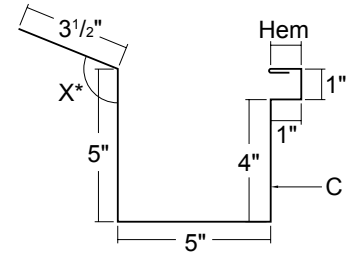
Length 10'-2" - *Specify Slope Angle

CLEAT



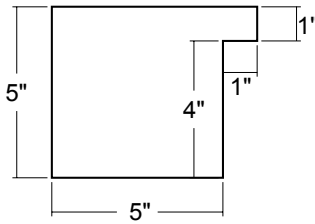
Length 10'-2"

BOX GUTTER

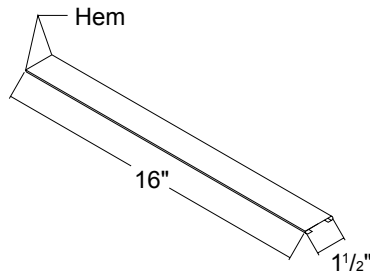


Length 10'-2", 20'-3" - *Specify Slope Angle

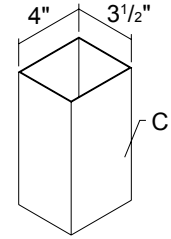
BOX GUTTER END



UNIVERSAL GUTTER/ DOWNSPOUT STRAP

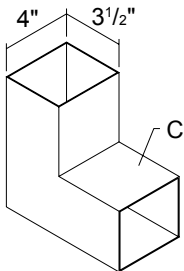


DOWNSPOUT 4" x 3 1/2"



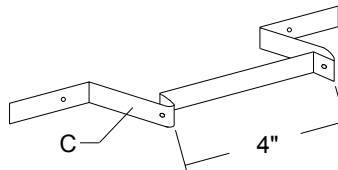
Length 10'-2", 20'-3"
(Also available 6" x 4")

95° ELBOW 4" x 3 1/2"



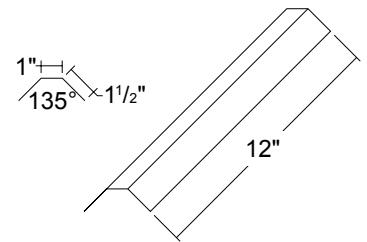
(Also available 6" x 4")

DOWNSPOUT BRACKET

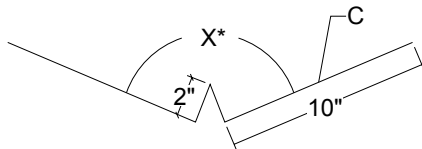


(Also available 6")

GUTTER HANGER



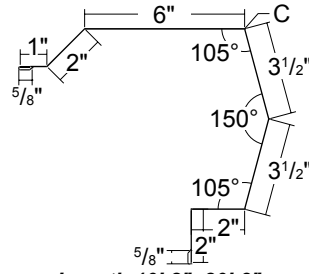
VALLEY



Length 10'-2", 20'-3" - *Specify Slope Angle

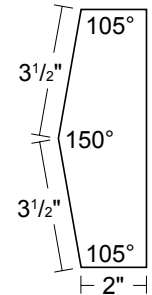
V-LINE 32

SCULPTURED RAKE

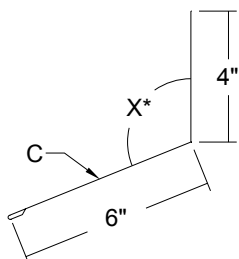


Length 10'-2", 20'-3"

SCULPTURED RAKE END

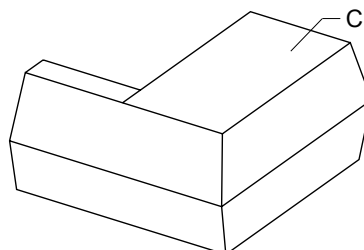


PITCH BREAK

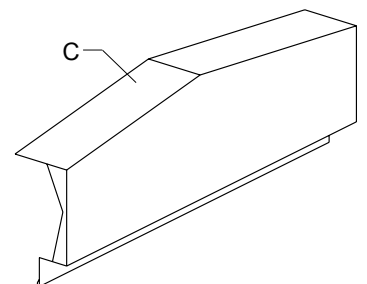


Length 10'-2" - *Specify Slope Angle

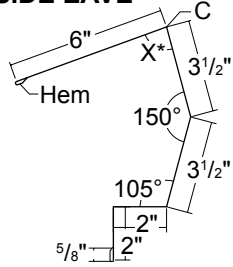
SCULPTURED CORNER BOX



SCULPTURED PEAK BOX

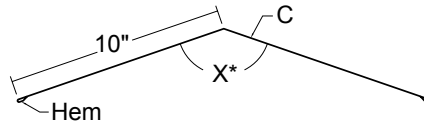


**SCULPTURED
HIGH SIDE EAVE**



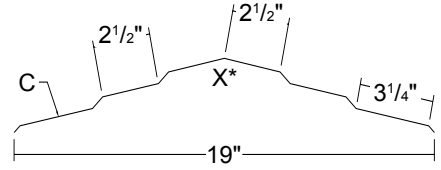
Length 10'-2", 20'-3" - *Specify Slope Angle

20" RIDGE/HIP COVER



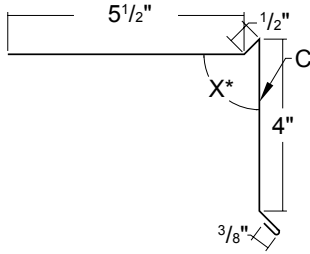
Length 10'-2", 20'-3" - *Specify Slope Angle

UNIVERSAL RIDGE



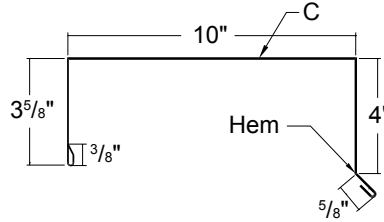
Length 10'-2" - *Specify Slope Angle

GRAVEL STOP



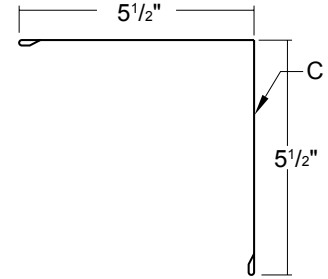
Length 10'-2", 20'-3" - *Specify Slope Angle

COPING



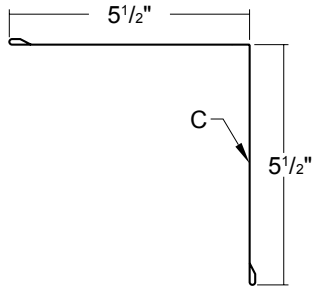
Length 10'-2", 20'-3"

OUTSIDE CORNER



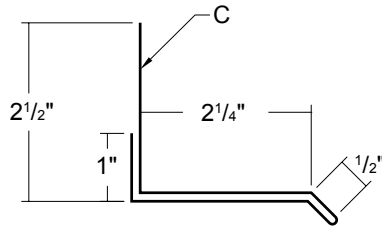
Length 10'-2", 20'-3"

INSIDE CORNER



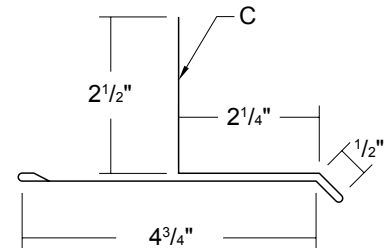
Length 10'-2", 20'-3"

2.25" SILL/HEAD



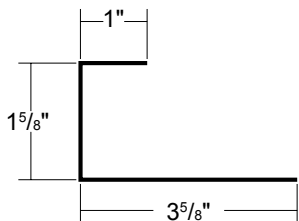
Length 10'-2"

2.25" SILL TO SOFFIT



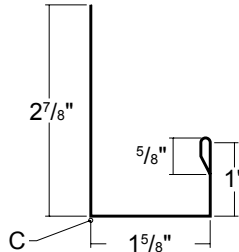
Length 10'-2"

V-LINE 32 C-CLOSURE



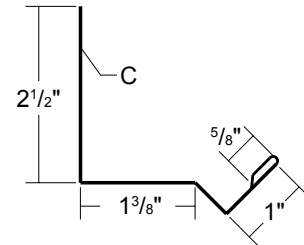
Length 10'-2"

V-LINE 32 JAMB



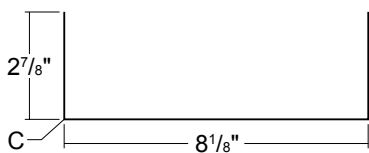
Length 10'-2"

HEAD CHANNEL



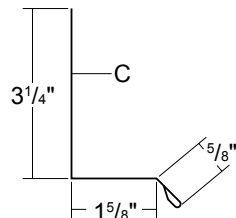
Length 10'-2"

HEAD/JAMB COVER



Length 10'-2", 14'-2"

BASE

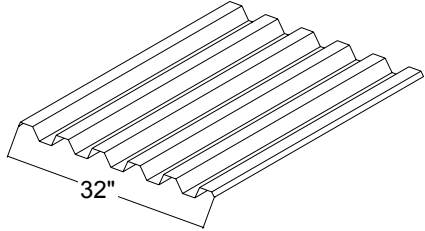


Length 10'-2"

C- Indicates color side of flashing.

LIGHT TRANSMITTING

V-LINE 32 PANELS



8 Ounce White Fiberglass
12'-0" Length

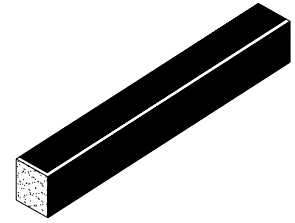
V-LINE 32 CLOSURE



Inside/Outside Closure

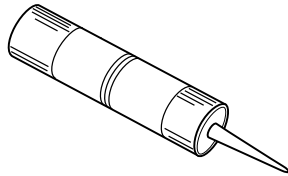
Polyethylene Foam

UNIVERSAL CLOSURE



1" x 1 1/2" X 50' Polyethylene Foam
1" x 1 1/2" X 10' Polyethylene Foam

TUBE SEALANT



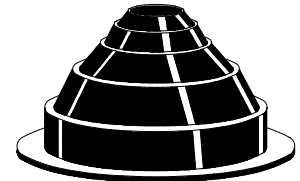
10.3 oz. Cartridge
Urethane

TAPE SEALANT



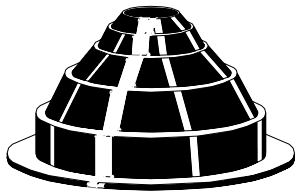
3/8" X 3/32" X 50'
Single Bead
Butyl - Gray

RUBBER ROOF JACK



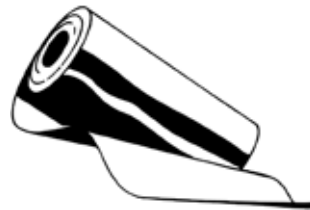
MINI (1/4" to 1 1/8" O.D. Pipe)
#2 (1 3/4" to 3" O.D. Pipe)
#4 (3" to 6" O.D. Pipe)
#6 (6" to 9" O.D. Pipe)
#8 (7" to 13" O.D. Pipe)

RETRO ROOF JACK



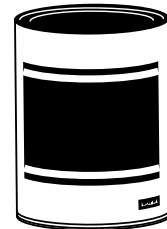
#801_{RETRO} (3/4" to 2 3/4" O.D. Pipe)
#802_{RETRO} (2" to 7 1/4" O.D. Pipe)
#803_{RETRO} (3 1/4" to 10" O.D. Pipe)

**RUBBER ROOF
FLASH KIT**



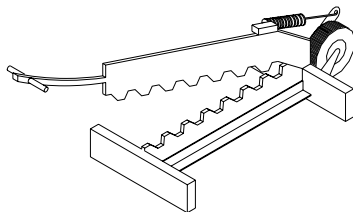
12" x 50'-0" Flash Kit
18" x 50'-0" Flash Kit

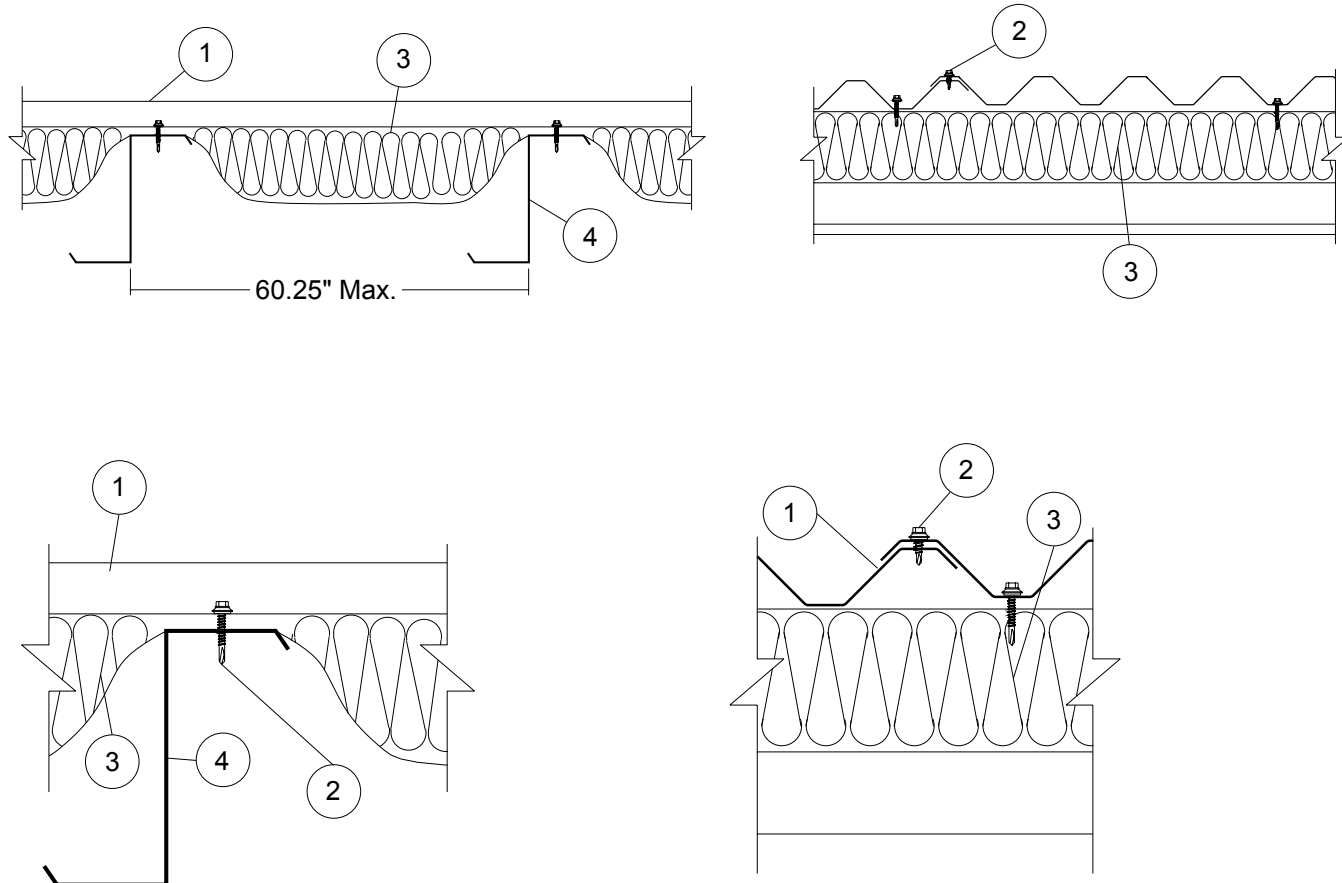
TOUCH-UP PAINT



Available in pints
PVDF / MS Colorfast45

V-LINE 32 PANEL SHEAR





V-LINE 32

Construction No. 187
 October 09, 1997
 Metal Deck Assemblies
 Uplift - Class 90
 Fire Not Investigated

1. **Metal Roof Deck Panels*** No. 26 MSG min gauge, coated steel. Panels continuous over two or more spans. End laps to occur over purlins with panels overlapped 6 in. with lap beginning 1 in. from purlin web and extending across purlin upper flange. A line of mastic sealant may be used at panel end and side laps.
 METAL SALES MFG CORP
2. **Panel Fasteners** Fasteners for panel-to-purlin and panel-to-panel connections to be No. 12-14 by 1 in. long self-drilling, self-tapping, hex-head, coated steel screws with 5/8 in. diam coated steel with bonded neoprene washers. Spacing to be approximately 9 in. O.C. located in every other panel valley with a fastener located on both sides of the side lapped rib. Spacing at the end laps to be the same.
Alternate fastener for panel-to-panel connections; No. 14 by 3/4 in. long self-drilling, self-tapping, hex-head, coated steel screws with 5/8 in. diam coated steel, bonded neoprene washers may be used. Spacing to be 15 in. O.C.
3. **Insulation** (Optional) - Any compressible blanket insulation, 4 in. max thickness before compression.
4. **Purlins** No. 16 MSG min gauge steel (55,000 PSI min yield strength).
5. **Lateral Bracing** (Not shown) - As required.

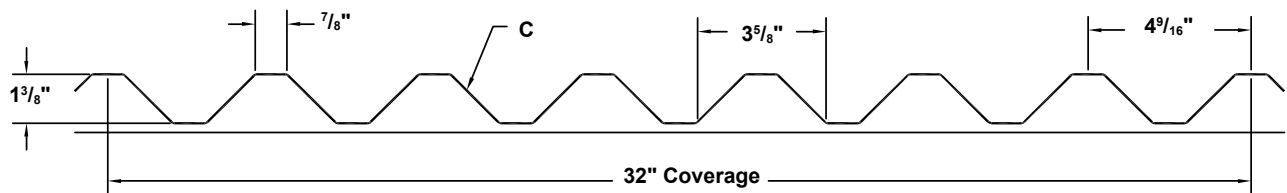
Refer to General Information, Roof Deck Constructions (Roofing Materials and Systems Directory) for items not evaluated.

*Bearing the UL Classification Marking



Underwriters Laboratories Inc. ®

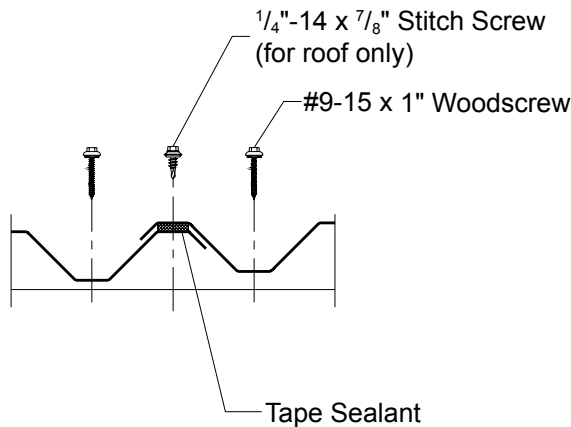
LISTED



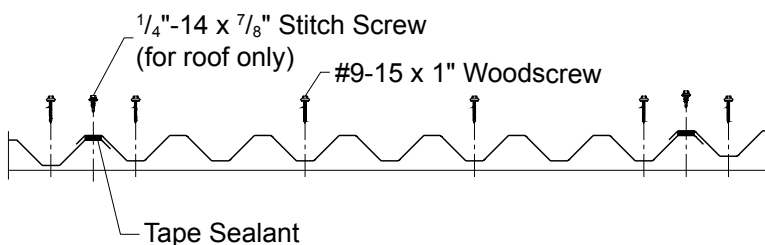
SECTION PROPERTIES								ALLOWABLE UNIFORM LOADS PSF (3 or More Equal Spans)											
Ga.	Width (in.)	Yield KSI	Weight PSF	Top in Compression		Bottom in Compression		Inward Load					Outward Load						
				Ixx In ⁴ /ft	Sxx In ³ /ft	Ixx In ⁴ /ft	Sxx In ³ /ft	5'	6'	7'	8'	9'	10'	5'	6'	7'	8'	9'	10'
26	32"	60	0.91	0.0619	0.0847	0.0619	0.0833	70	52	33	22	16	11	71	53	33	22	16	11
24	32"	50	1.20	0.0870	0.1217	0.0874	0.1209	102	70	44	29	21	15	103	70	44	29	21	15
22	32"	50	1.57	0.1163	0.1623	0.1200	0.1683	147	92	58	39	27	20	143	92	58	39	27	20

- Theoretical section properties have been calculated per AISI 2001 "Specification for the Design of Cold-formed Steel Structural Members." Ixx and Sxx are effective section properties for deflection and bending.
- Allowable load is calculated in accordance with AISI 2001 specifications considering bending, shear, combined bending and shear, deflection. Allowable load considers the worst case of 3 and 4 equal span conditions. Allowable load does not address web crippling or fasteners/support connection and panel weight is not considered.
- Deflection consideration is limited by a maximum deflection ratio of L/180 of span.
- Allowable loads do not include a 1/3 stress increase in uplift.

ATTACHMENT DETAIL



FASTENING PATTERN




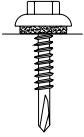
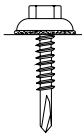
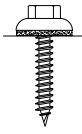
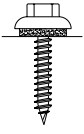
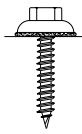
GENERAL INFORMATION

- Slope**
 The minimum recommended slope for V-Line 32 roofing panel is 1:12. Metal Sales recommends that in all roof applications sealants be used on all sidelaps with a stitch screw 1'-0" on center
- Substructure**
 V-Line 32 is designed to be utilized over open structural framing or a solid substrate. To avoid panel distortion use a properly aligned and uniform substructure.
- Coverage**
 V-Line 32 is available in 1 3/8" rib height with a coverage width of 32".
- Length**
 Minimum factory cut length is 5'-0". Maximum recommended panel length is 45'-0". Longer panels require additional consideration in packaging, shipping, and erection. Please consult Metal Sales for recommendations.
- Fasteners**
 The fastener selection guide should be consulted for choosing the proper fastener for specific applications. Quantity and type of fastener must meet necessary loading and code requirements.
NOTE: All panels are subject to surface distortion due to improperly applied fasteners. Overdriven fasteners will cause stress and induce oil canning across the face of the panel at or near the point of attachment.
- Availability**
 Finishes: Acrylic Coated Galvalume®, MS Colorfast45®, or various Kynar 500 (PVDF) colors.
 Gauges: 24 ga, 26 ga standard and 22 ga optional.

FASTENER INSTALLATION TECHNIQUE

Recommended Tool Type - Use depth locating nose or adjustable clutch on screw gun to prevent overdrilling and strip out. **Do not use impact tools or runners.**

Seating the washer - Apply sufficient torque to seat the washer - do not overdrive the fastener.

	CORRECT Sealing material slightly visible at edge of metal washer. Assembly is watertight.	TOO LOOSE Sealing material is not visible; not enough compression to seal properly.	TOO TIGHT Metal washer deformed; sealing material pressed beyond washer edge.
SELF DRILLER			
WOODSCREW			

To prevent wobbling - Make sure fastener head is completely engaged in the socket. If the head does not go all the way in the socket - tap the magnet deeper into the socket to allow full head engagement. Metal chips will build up from drilling and should be removed from time to time.

Protect drill point - Push only hard enough on the screw gun to engage clutch. This prevents excess friction and burn out of the drill point. Correct pressure will allow screw to drill and tap without binding.

Drilling through sheet and insulation - Ease up on pressure when drilling through insulation to avoid striking the purlin or girt with the point - apply more pressure after drill point contacts purlin or girt.

Drilling through purlin overlaps - Drilling through lapped purlins requires extra care. Excessive voids between purlins sometimes damages drill points and two self-drillers might be necessary to complete the operation. It is sometimes advantageous to predrill.

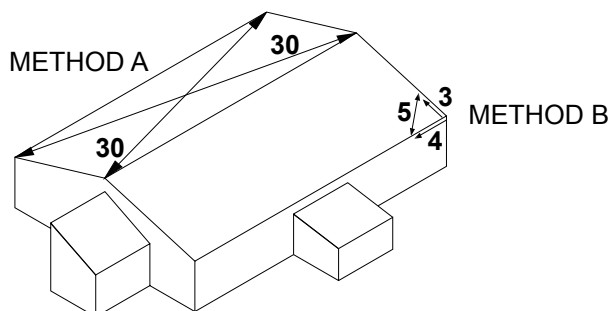
CONDITION OF SUBSTRUCTURE

Whether over solid substrate or open structural framing, panel distortion may occur if not applied over properly aligned and uniform substructure.

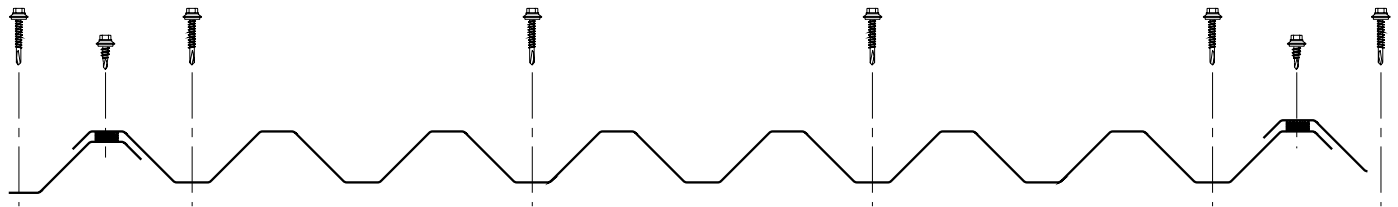
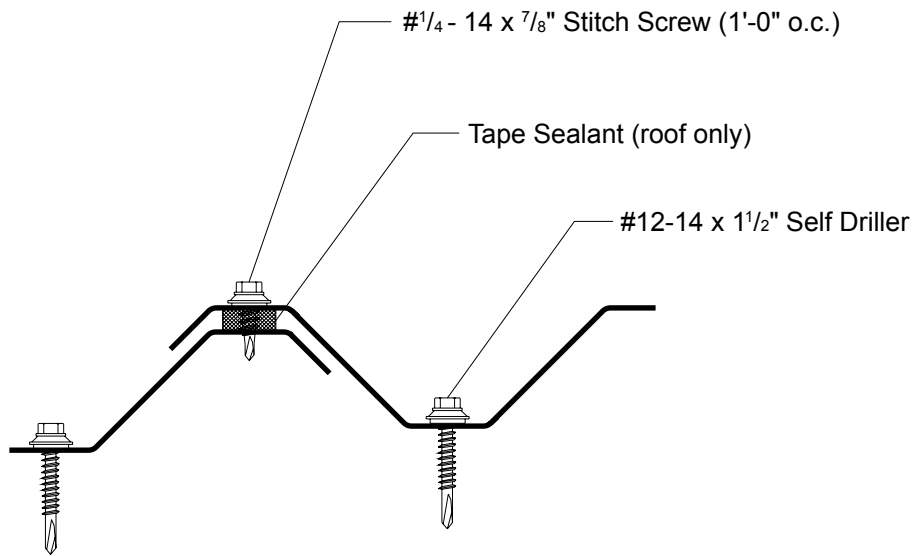
The installer should check the roof deck for squareness before installing V-Line 32 panels. Several methods can be used to verify squareness of the structure for proper installation of the panels.

METHOD "A" - One method for checking the roof for squareness is to measure diagonally across one slope of the roof from similar points at the ridge and eave and obtain the same dimension.

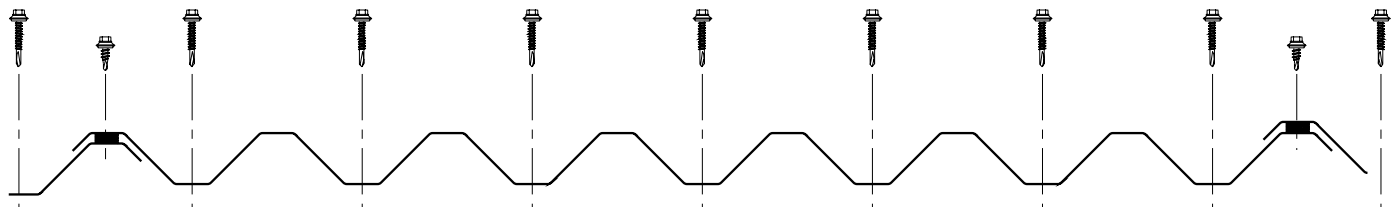
METHOD "B" - The 3-4-5 triangle system may also be used. To use this system measure a point from the corner along the edge of the roof at a module of three (3). Measure a point from the same corner along another edge at a module of four (4). Then by measuring diagonally between the two points established, the dimension should be exactly a module of five (5) to have a square corner. Multiple uses of this system may be required to determine building squareness. If the endwall cannot be made square, the roof system cannot be installed as shown in these instructions.



FASTENING PATTERNS



V-Line 32 Fastening Pattern - Interior
(Also used for UL-90 Applications)

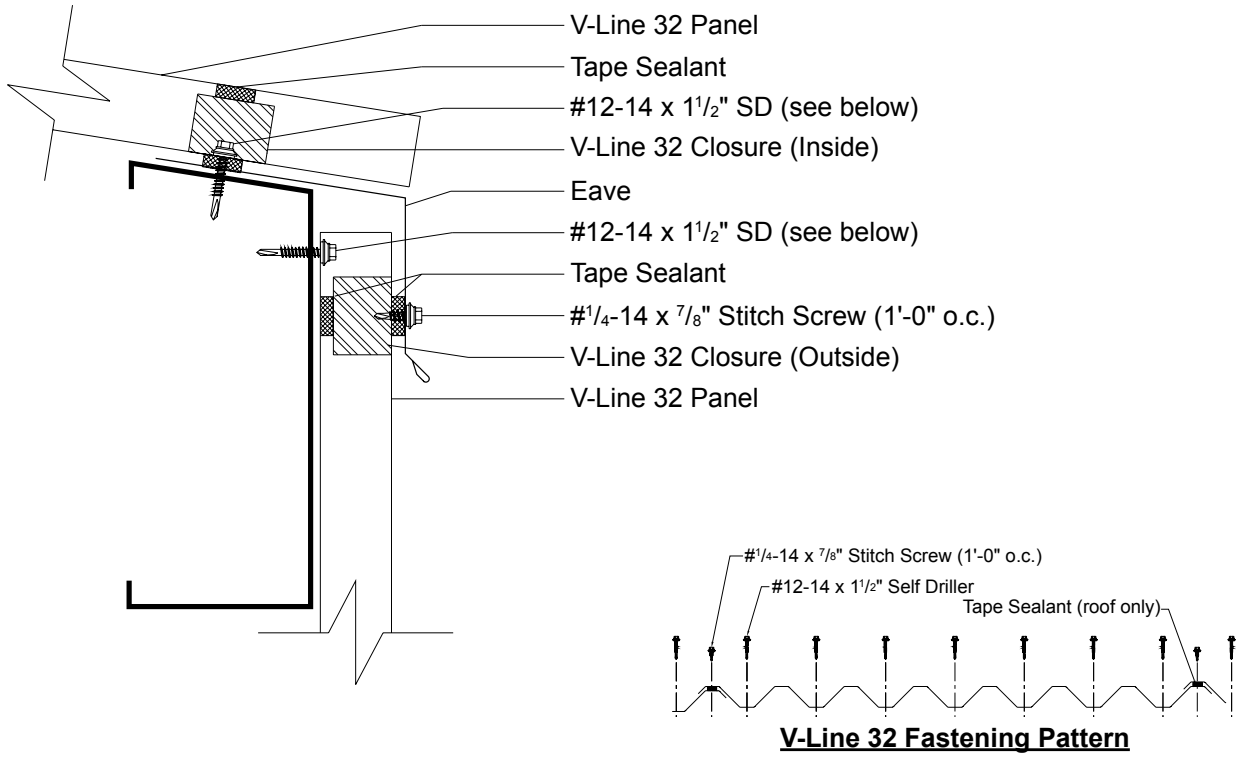


V-Line 32 Fastening Pattern - Ends
(Also used for UL-90 Applications)

V-LINE 32

EAVE DETAIL

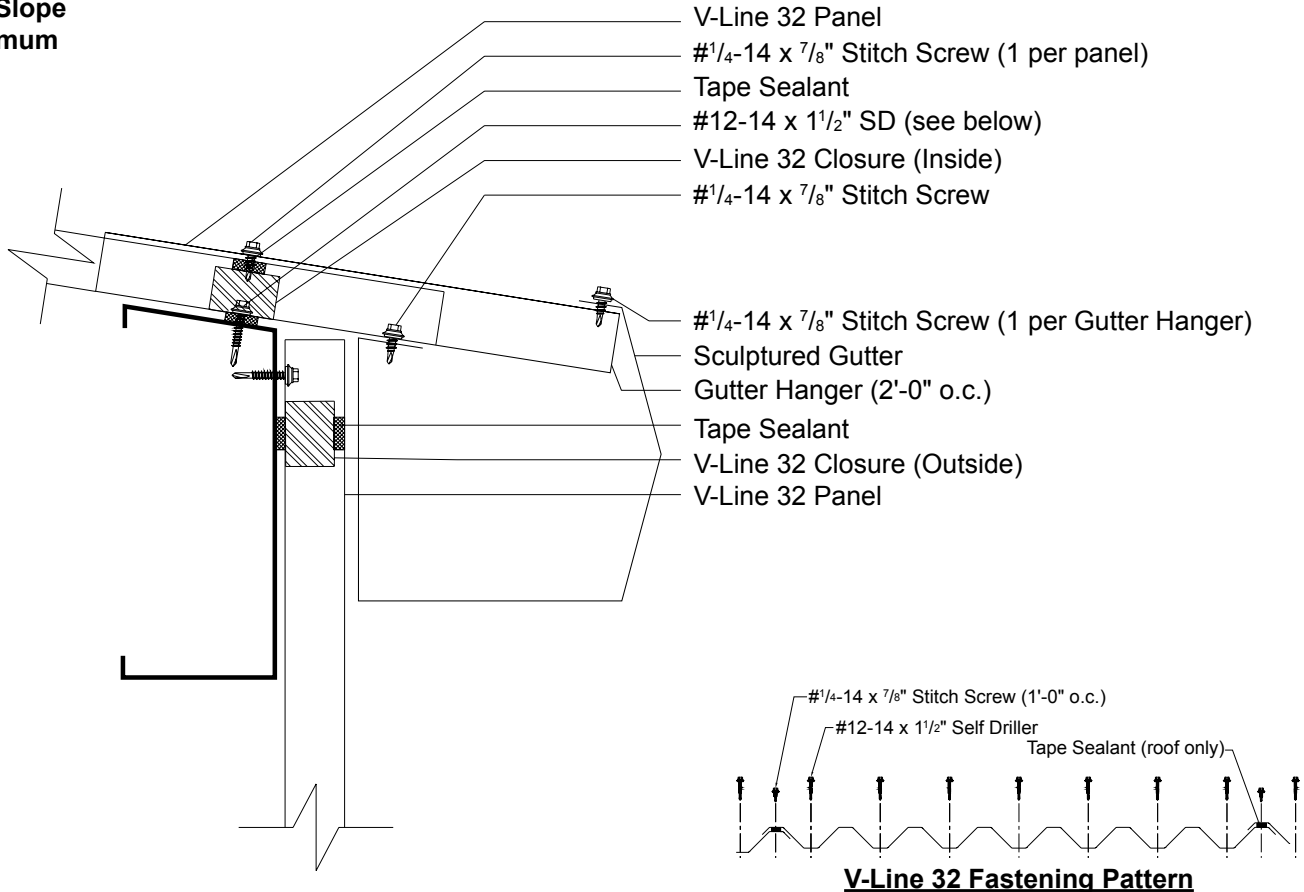
1:12 Slope
Minimum



V-LINE 32

SCULPTURED GUTTER DETAIL

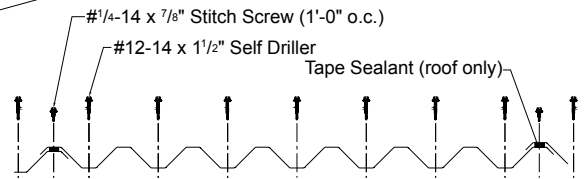
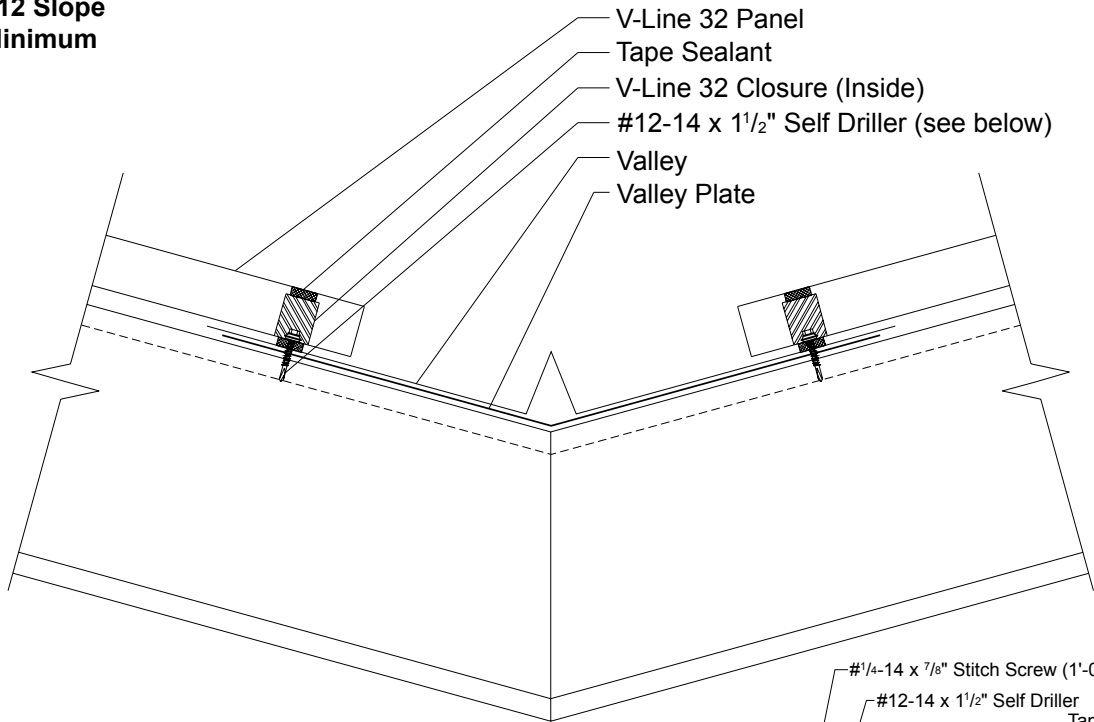
1:12 Slope
Minimum



V-LINE 32

VALLEY DETAIL

1:12 Slope
Minimum

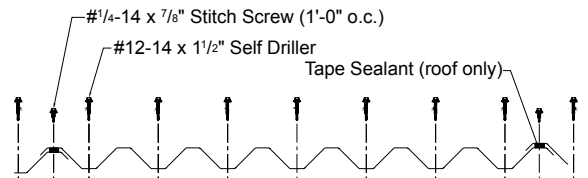
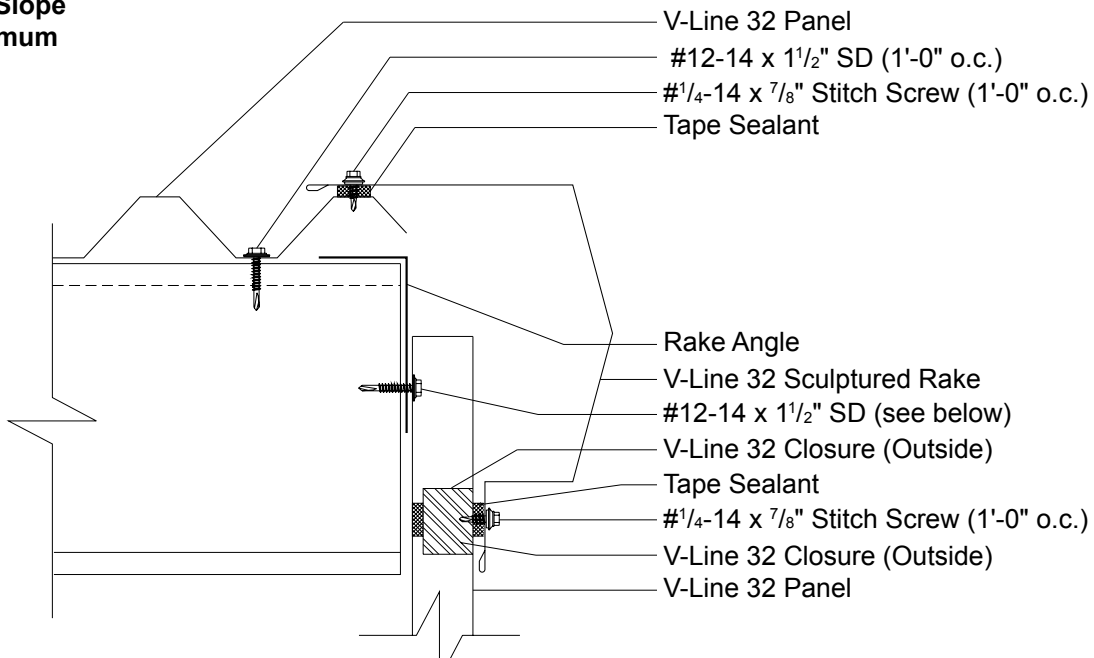


V-Line 32 Fastening Pattern

V-LINE 32

SCULPTURED RAKE DETAIL

1:12 Slope
Minimum

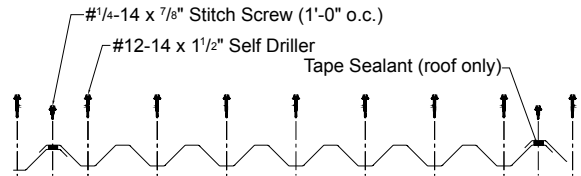
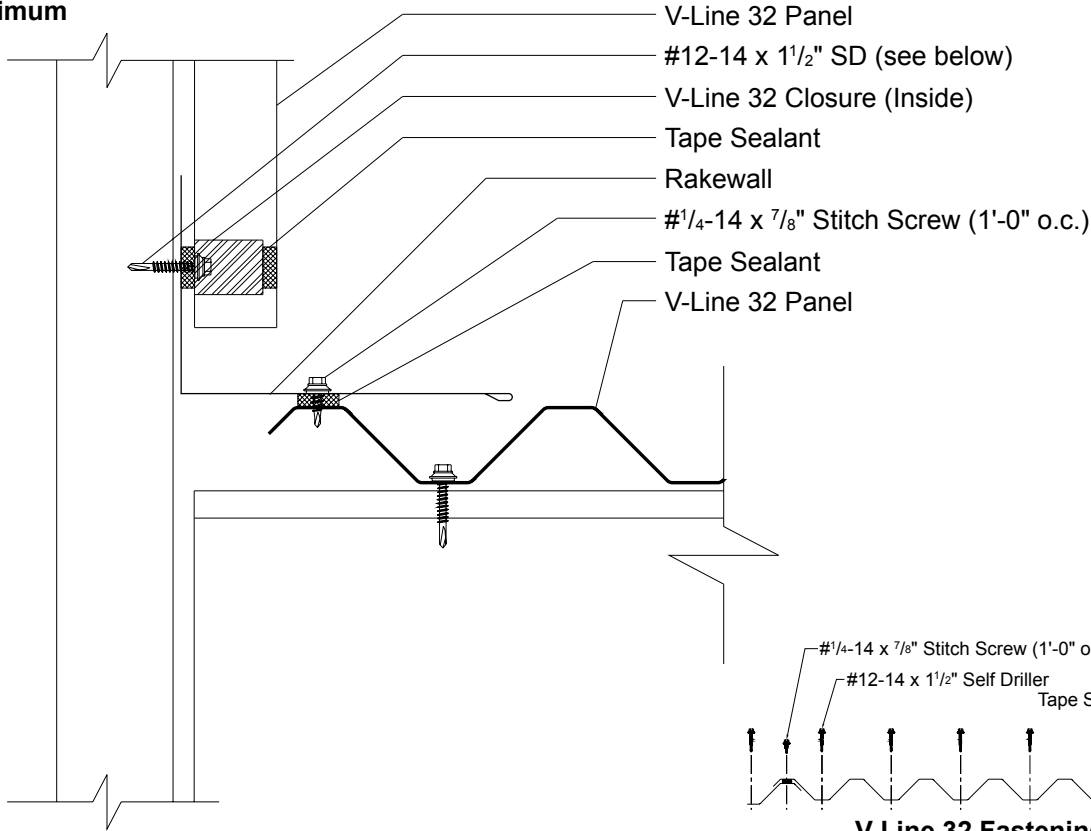


V-Line 32 Fastening Pattern

V-LINE 32

RAKEWALL DETAIL

1:12 Slope
Minimum

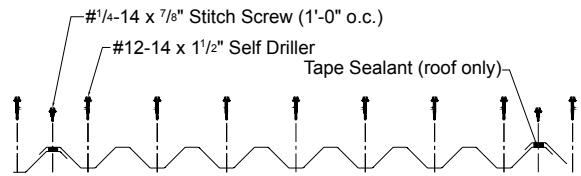
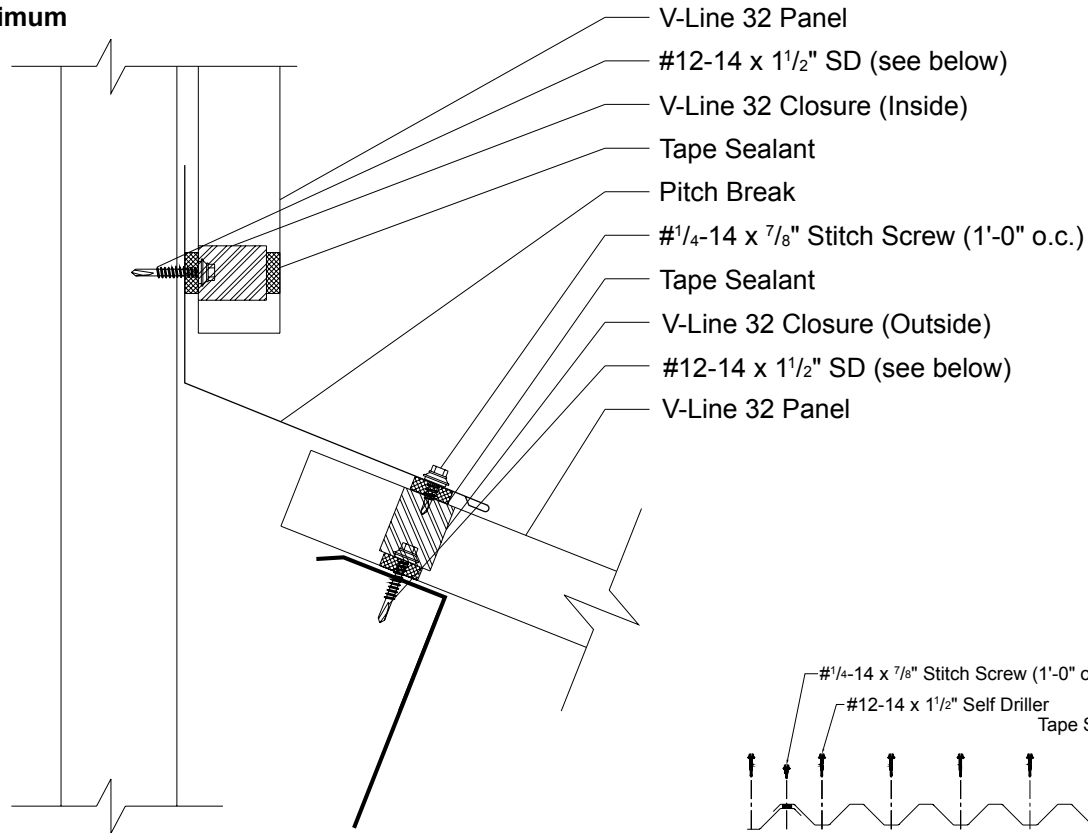


V-Line 32 Fastening Pattern

V-LINE 32

ENDWALL DETAIL

1:12 Slope
Minimum

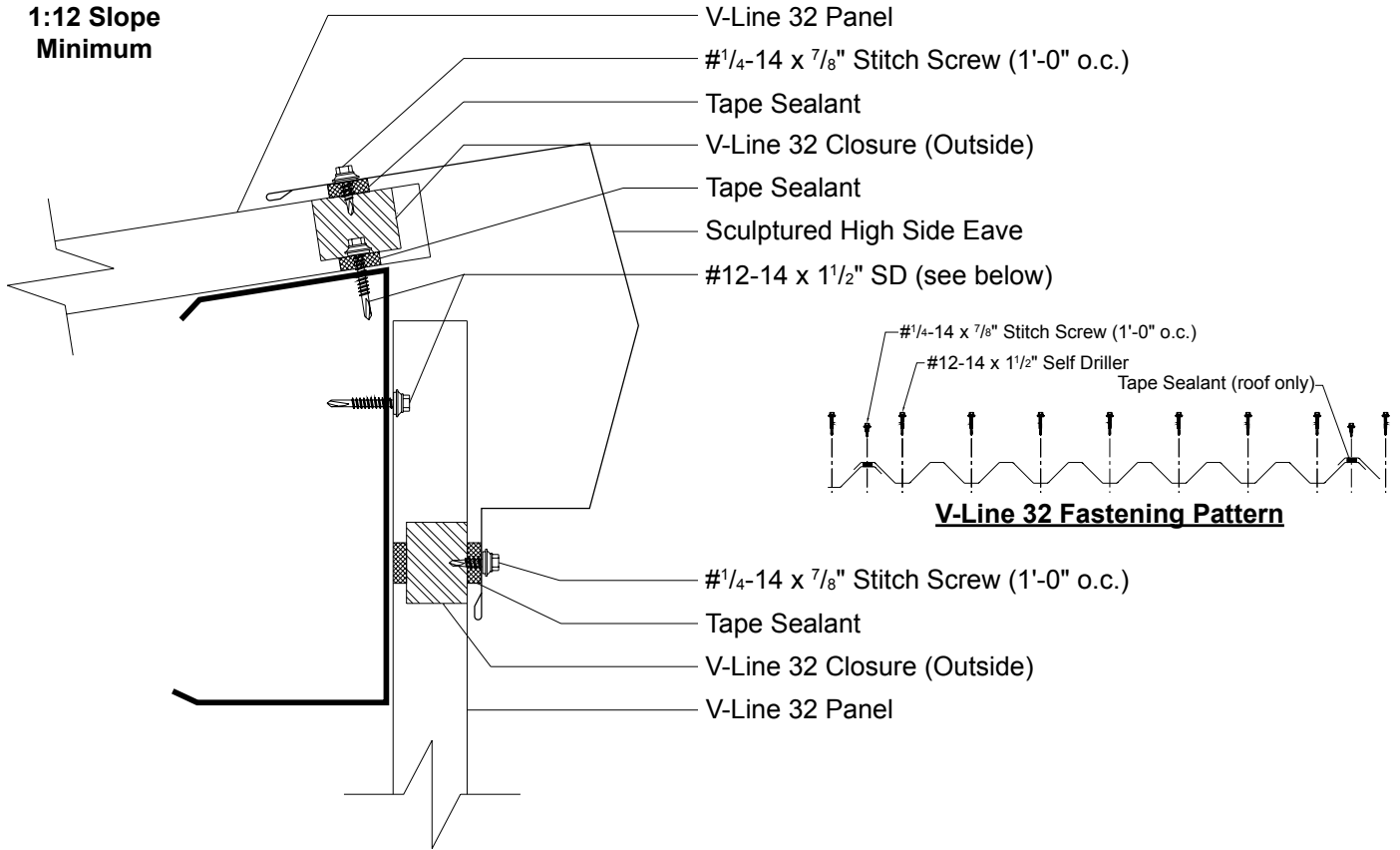


V-Line 32 Fastening Pattern

V-LINE 32

SCULPTURED HIGH SIDE EAVE DETAIL

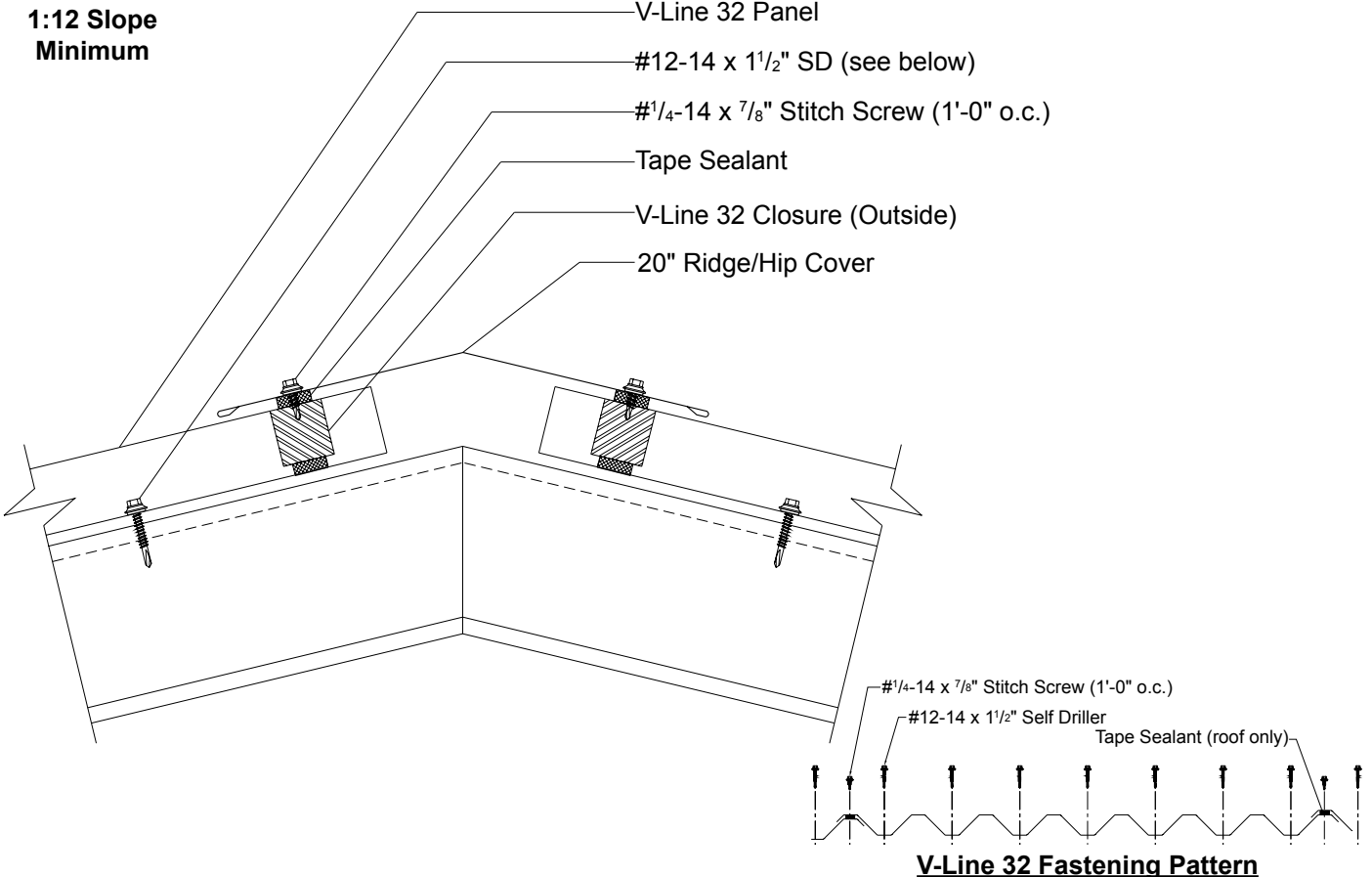
1:12 Slope
Minimum



V-LINE 32

RIDGE/HIP DETAIL

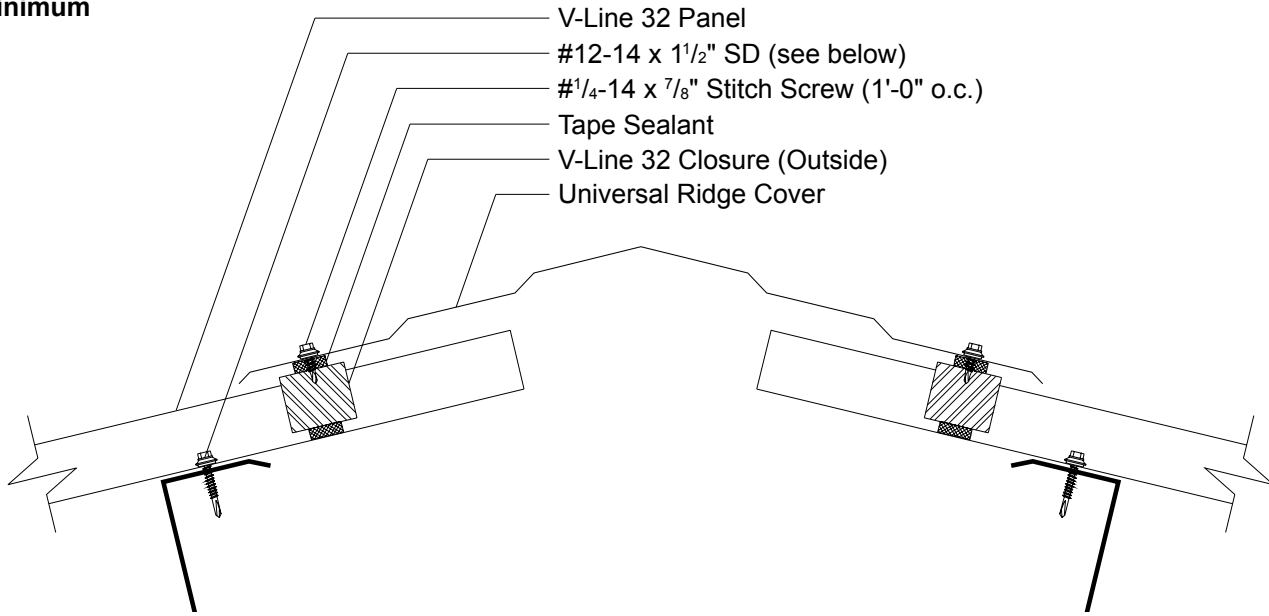
1:12 Slope
Minimum



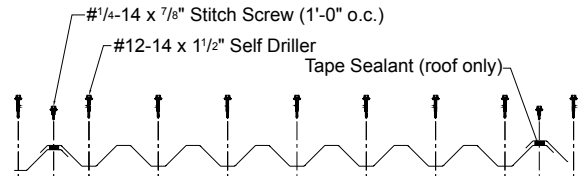
V-LINE 32

UNIVERSAL RIDGE DETAIL

1:12 Slope
Minimum



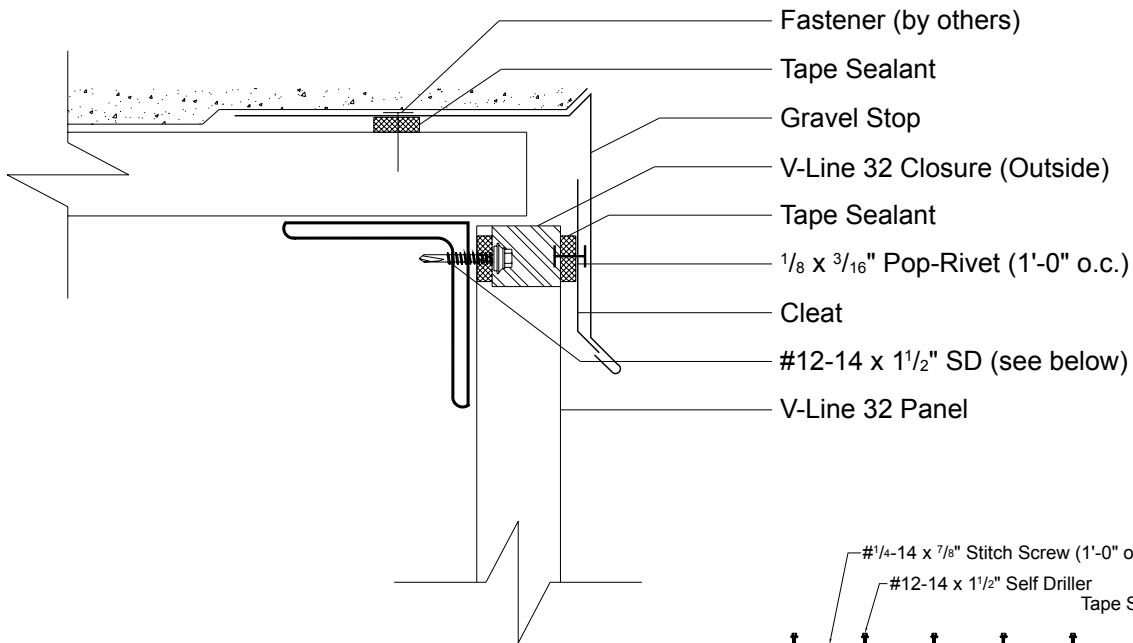
- V-Line 32 Panel
- #12-14 x 1 1/2" SD (see below)
- #1/4-14 x 7/8" Stitch Screw (1'-0" o.c.)
- Tape Sealant
- V-Line 32 Closure (Outside)
- Universal Ridge Cover



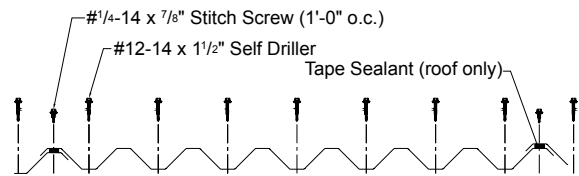
V-Line 32 Fastening Pattern

V-LINE 32

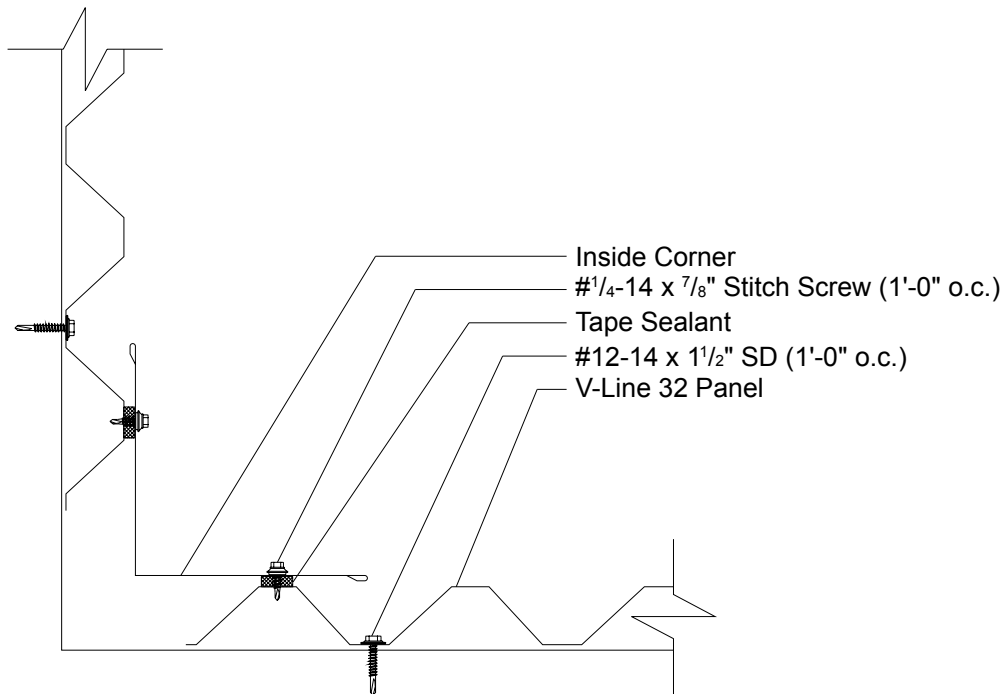
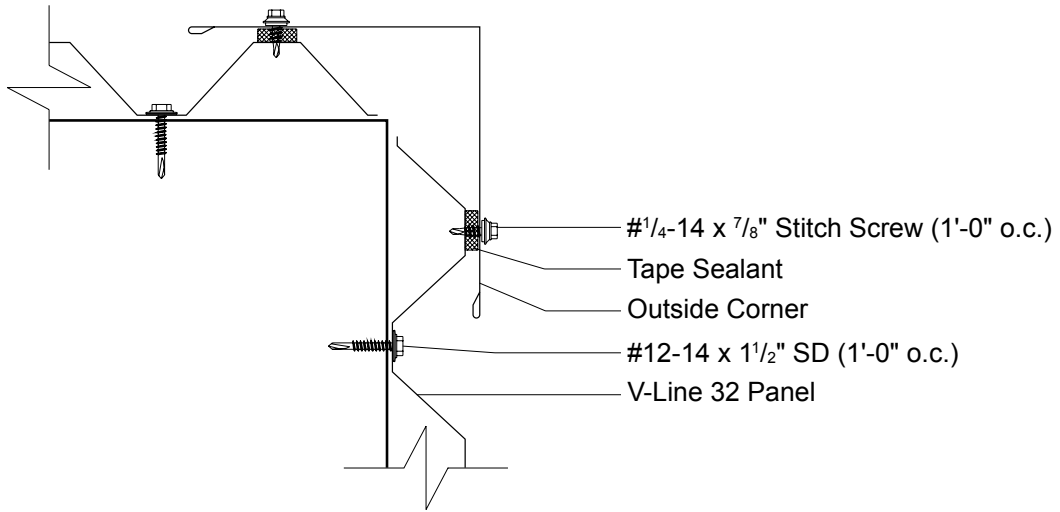
GRAVEL STOP DETAIL

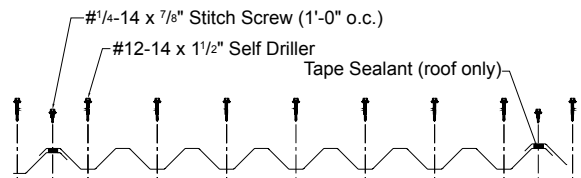
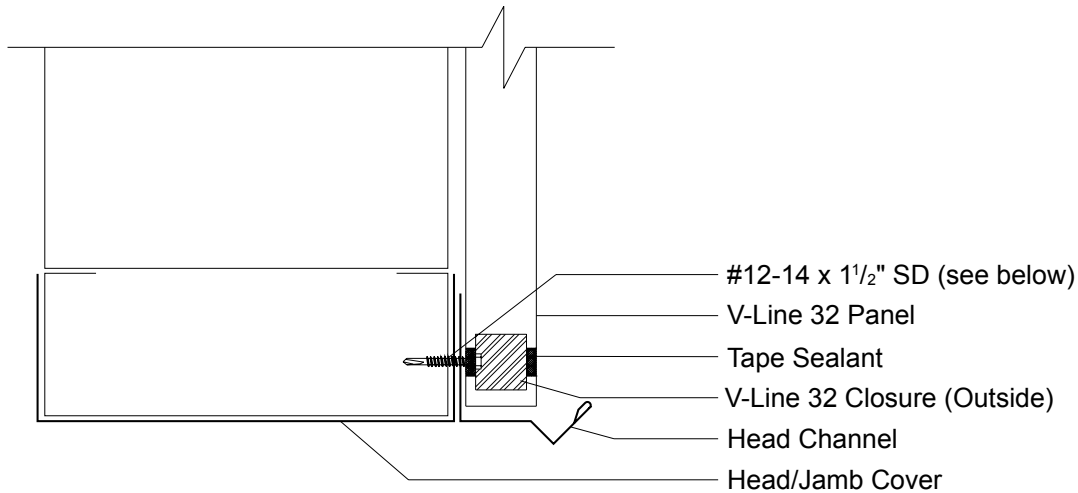
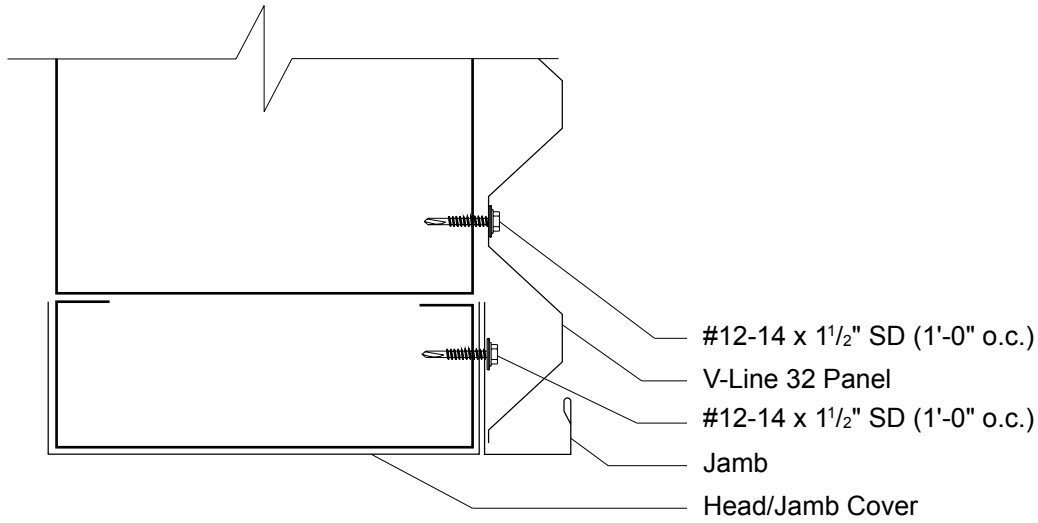


- Fastener (by others)
- Tape Sealant
- Gravel Stop
- V-Line 32 Closure (Outside)
- Tape Sealant
- 1/8 x 3/16" Pop-Rivet (1'-0" o.c.)
- Cleat
- #12-14 x 1 1/2" SD (see below)
- V-Line 32 Panel



V-Line 32 Fastening Pattern





V-Line 32 Fastening Pattern

