









## Safety Data Sheet

Material Name: Mule-Hide EPDM Bonding Adhesive

Product #: 302124

IF IN EYES: Rinse cautiously with water for 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists, get medical advice/attention.

### Ingestion

Aspiration hazard. Immediately call a POISON CENTER or doctor/physician. Do NOT induce vomiting. If vomiting occurs, keep head lower than hips to help prevent aspiration.

### Indication of any immediate medical attention and special treatment needed

No additional information is available.

### Most Important Symptoms/Effects

#### Acute

skin irritation, eye irritation, aspiration hazard, central nervous system damage, kidney damage, liver damage, respiratory system damage, nervous system damage, nervous system Effects.

#### Delayed

central nervous system damage, kidney damage, nervous system damage, respiratory system damage, blood Effects, liver effects.

### Note to Physicians

If adverse effects occur, treat symptomatically and supportively.

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## Section 5 - FIRE FIGHTING MEASURES

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### Extinguishing Media

#### Suitable Extinguishing Media

Dry chemical, foam or carbon dioxide. Water may be ineffective.

#### Unsuitable Extinguishing Media

Do not scatter spilled material with high-pressure water streams.

### Special Hazards Arising from the Chemical

Highly flammable. Vapors are heavier than air and may travel along the ground to distant sources and flash back.

### Hazardous Combustion Products

Oxides of carbon, hydrogen cyanide, oxides of nitrogen.

### Special Protective Equipment and Precautions for Firefighters

Wear self-contained breathing apparatus with a full facepiece and protective clothing.

### Fire Fighting Measures

Move container from fire area if it can be done without risk. Cool containers with water spray until well after the fire is out.

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## Section 6 - ACCIDENTAL RELEASE MEASURES

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### Personal Precautions, Protective Equipment and Emergency Procedures

Wear personal protective clothing and equipment, see Section 8.



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### Methods and Materials for Containment and Cleaning Up

Eliminate all sources of ignition. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not touch or walk through spilled material. Prevent entry into waterways, sewers, basements, or confined areas. Absorb with earth, sand or other non-combustible material and transfer to container. Use non-sparking tools.

### Environmental Precautions

Avoid release to the environment.

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## Section 7 - HANDLING AND STORAGE

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### Precautions for Safe Handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, sparks, open flame, and hot surfaces - No smoking. Use non-sparking tools. Wash contaminated clothing before reuse. Do not get in eyes, on skin, or on clothing. Ground/bond container and receiving equipment. Wear protective gloves/clothing and eye/face protection. When using, do not eat, drink or smoke. Take precautionary measures against static discharge. Use only outdoors or in a well-ventilated area. Do not breathe gas, fumes, vapor, or spray. Wash thoroughly after handling. Keep out of the reach of children.

### Conditions for Safe Storage, Including any Incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store locked up. Keep cool. Do not cut, puncture, or weld on or near this container. Empty containers may contain product residue.

### Incompatible Materials

Strong oxidizing agents, acids, bases.

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## Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

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### Component Exposure Limits

<b>Magnesium oxide (MgO)</b>	1309-48-4	
ACGIH:	10 mg/m <sup>3</sup> TWA inhalable fraction	
NIOSH:	750 mg/m <sup>3</sup> IDLH fume	
OSHA (US):	15 mg/m <sup>3</sup> TWA fume, total particulate	
Mexico:	10 mg/m <sup>3</sup> TWA LMPE-PPT as Mg fume	
<b>Toluene</b>	108-88-3	
ACGIH:	20 ppm TWA	
NIOSH:	100 ppm TWA; 375 mg/m <sup>3</sup> TWA	150 ppm STEL; 560 mg/m <sup>3</sup> STEL

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	500 ppm IDLH	
Europe:	50 ppm TWA; 192 mg/m <sup>3</sup> TWA	100 ppm STEL; 384 mg/m <sup>3</sup> STEL
	Possibility of significant uptake through the skin	
OSHA (US):	200 ppm TWA	300 ppm Ceiling
Mexico:	50 ppm TWA LMPE-PPT; 188 mg/m <sup>3</sup> TWA LMPE-PPT	
	Skin - potential for cutaneous absorption	
<b>Acetone</b>	67-64-1	
ACGIH:	500 ppm TWA	750 ppm STEL
NIOSH:	250 ppm TWA; 590 mg/m <sup>3</sup> TWA	2500 ppm IDLH (10% LEL)
Europe:	500 ppm TWA; 1210 mg/m <sup>3</sup> TWA	
OSHA (US):	1000 ppm TWA; 2400 mg/m <sup>3</sup> TWA	
Mexico:	1000 ppm TWA LMPE-PPT; 2400 mg/m <sup>3</sup> TWA LMPE-PPT	
	1260 ppm STEL [LMPE-CT]; 3000 mg/m <sup>3</sup> STEL [LMPE-CT]	
<b>Xylenes (o-, m-, p-isomers)</b>	1330-20-7	
ACGIH:	100 ppm TWA	150 ppm STEL
Europe:	50 ppm TWA (pure); 221 mg/m <sup>3</sup> TWA (pure)	100 ppm STEL (pure); 442 mg/m <sup>3</sup> STEL (pure)
	Possibility of significant uptake through the skin	
OSHA (US):	100 ppm TWA; 435 mg/m <sup>3</sup> TWA	
Mexico:	100 ppm TWA LMPE-PPT; 435 mg/m <sup>3</sup> TWA LMPE-PPT	
	150 ppm STEL [LMPE-CT]; 655 mg/m <sup>3</sup> STEL [LMPE-CT]	

**Biological limit value**

There are no biological limit values for any of this product's components.

**Engineering Controls**

Provide local exhaust ventilation system. If necessary, use appropriate local exhaust ventilation to keep exposures below the regulated limits.



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### Individual Protection Measures, such as Personal Protective Equipment

#### Eye/face protection

Wear splash resistant safety goggles with a faceshield. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

#### Skin Protection

Wear chemical resistant clothing and rubber boots when potential for contact with the material exists. Thoroughly clean and dry contaminated clothing before reuse.

#### Respiratory Protection

In case of inadequate ventilation wear respiratory protection.

#### Glove Recommendations

Wear appropriate chemical resistant gloves.

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### Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

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<b>Appearance</b>	Yellow liquid	<b>Physical State</b>	liquid
<b>Odor</b>	hydrocarbon	<b>Color</b>	yellow
<b>Odor Threshold</b>	Not available	<b>pH</b>	Not available
<b>Melting Point</b>	-48 °C	<b>Boiling Point</b>	56 - 139 °C
<b>Freezing point</b>	Not available	<b>Evaporation Rate</b>	0.6 - 0.83
<b>Boiling Point Range</b>	Not available	<b>Flammability (solid, gas)</b>	Not available
<b>Autoignition</b>	223 °C	<b>Flash Point</b>	-4 °F (-20 °C)
<b>Lower Explosive Limit</b>	1.1 %	<b>Decomposition</b>	Not available
<b>Upper Explosive Limit</b>	12.8 %	<b>Vapor Pressure</b>	6.7 mm Hg (@ 204 °C)
<b>Vapor Density (air=1)</b>	2 - 3.7	<b>Specific Gravity (water=1)</b>	0.84
<b>Water Solubility</b>	Negligible	<b>Partition coefficient: n-octanol/water</b>	Not available
<b>Viscosity</b>	2500 cps	<b>Solubility (Other)</b>	Not available
<b>Density</b>	Not available	<b>Volatility</b>	79 - 83 %

### Other Information

No information available for the product.

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### Section 10 - STABILITY AND REACTIVITY

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### Reactivity

No hazard expected.

### Chemical Stability

Stable under normal conditions of use.

### Possibility of Hazardous Reactions

Hazardous polymerization will not occur.

### Conditions to Avoid

Avoid heat, flames, sparks and other sources of ignition.

### Incompatible Materials

Strong oxidizing materials, acids, bases.

### Hazardous decomposition products

Oxides of carbon, oxides of nitrogen.

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## Section 11 - TOXICOLOGICAL INFORMATION

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### Information on Likely Routes of Exposure

#### Inhalation

Vapor or mist may cause respiratory tract irritation. May cause central nervous system effects. May cause nausea, dizziness, drowsiness and headache.

#### Skin Contact

Causes skin irritation.

#### Eye Contact

Causes serious eye irritation.

#### Ingestion

May cause gastrointestinal irritation.

### Acute and Chronic Toxicity

**Component Analysis - LD50/LC50:** The components of this material have been reviewed in various sources and the following selected endpoints are published:

Zinc oxide (1314-13-2)

Oral LD50 Rat >5000 mg/kg

Phenol, 4-methyl-, reaction products with dicyclopentadiene and isobutylene (68610-51-5)

Oral LD50 Rat >200 mg/kg

Dermal LD50 Rabbit >5010 mg/kg

Inhalation LC50 Rat >165 mg/L 1 h

Toluene (108-88-3)

Oral LD50 Rat 2600 mg/kg

Dermal LD50 Rabbit 12,000 mg/kg

Inhalation LC50 Rat 12.5 mg/L 4 h

Solvent naphtha, petroleum, light aliphatic (64742-89-8)

Oral LD50 Mouse 5,000 mg/kg

Dermal LD50 Rabbit 3,000 mg/kg





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Acetone (67-64-1)  
 Inhalation LC50 Rat 50,100 mg/m<sup>3</sup> 8 h  
 Xylenes (o-, m-, p- isomers) (1330-20-7)  
 Oral LD50 Rat 3500 mg/kg  
 Dermal LD50 Rabbit >4350 mg/kg  
 Inhalation LC50 Rat 29.08 mg/L 4 h  
 Water (7732-18-5)  
 Oral LD50 Rat >90 mL/kg

**Immediate Effects**

Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness. Central nervous system damage, kidney damage, liver damage, respiratory system damage, nervous system effects.

**Delayed Effects**

May cause respiratory irritation, central nervous system, kidneys, nervous system, blood. liver.

**Irritation/Corrosivity Data**

Causes serious eye irritation. Causes skin irritation. May cause respiratory irritation.

**Respiratory Sensitization**

No information available for the product.

**Dermal Sensitization**

No information available for the product.

**Component Carcinogenicity**

<b>Polychloroprene</b>	Proprietary
IARC:	Supplement 7 [1987]; Monograph 19 [1979](Group 3 (not classifiable))
<b>Magnesium oxide (MgO)</b>	1309-48-4
ACGIH:	A4 - Not Classifiable as a Human Carcinogen
<b>Toluene</b>	108-88-3
ACGIH:	A4 - Not Classifiable as a Human Carcinogen
IARC:	Monograph 71 [1999]; Monograph 47 [1989](Group 3 (not classifiable))
<b>Acetone</b>	67-64-1
ACGIH:	A4 - Not Classifiable as a Human Carcinogen



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Xylenes (o-, m-, p- isomers)	1330-20-7
ACGIH:	A4 - Not Classifiable as a Human Carcinogen
IARC:	Monograph 71 [1999]; Monograph 47 [1989](Group 3 (not classifiable))

### Germ Cell Mutagenicity

May cause genetic defects.

### Reproductive Toxicity

May damage fertility or the unborn child.

### Specific Target Organ Toxicity - Single Exposure

Central nervous system, kidney, liver, respiratory system. nervous system.

### Specific Target Organ Toxicity - Repeated Exposure

Central nervous system, kidney, nervous system, respiratory system, blood, liver.

### Aspiration hazard

Aspiration Hazard. Aspiration into the lungs may cause damage. May be fatal if swallowed and enters airways.

### Medical Conditions Aggravated by Exposure

No data available.

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## Section 12 - ECOLOGICAL INFORMATION

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### Ecotoxicity

No additional information available.

### Component Analysis - Aquatic Toxicity

<b>Toluene</b>	108-88-3
Fish:	LC50 96 h Pimephales promelas 15.22 - 19.05 mg/L [flow-through] (1 day old); LC50 96 h Pimephales promelas 12.6 mg/L [static]; LC50 96 h Oncorhynchus mykiss 5.89 - 7.81 mg/L [flow-through]; LC50 96 h Oncorhynchus mykiss 14.1 - 17.16 mg/L [static]; LC50 96 h Oncorhynchus mykiss 5.8 mg/L [semi-static]; LC50 96 h Lepomis macrochirus 11 - 15 mg/L [static]; LC50 96 h Oryzias latipes 54 mg/L [static]; LC50 96 h Poecilia reticulata 28.2 mg/L [semi-static]; LC50 96 h Poecilia reticulata 50.87 - 70.34 mg/L [static]
Algae:	EC50 96 h Pseudokirchneriella subcapitata >433 mg/L IUCLID; EC50 72 h Pseudokirchneriella subcapitata 12.5 mg/L [static] EPA
Invertebrate:	EC50 48 h Daphnia magna 5.46 - 9.83 mg/L [static] EPA; EC50 48 h Daphnia magna 11.5 mg/L IUCLID

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<b>Solvent naphtha, petroleum, light aliphatic</b>	64742-89-8
Algae:	EC50 72 h Pseudokirchneriella subcapitata 4,700 mg/L IUCLID
<b>Acetone</b>	67-64-1
Fish:	LC50 96 h Oncorhynchus mykiss 4.74 - 6.33 mL/L; LC50 96 h Pimephales promelas 6,210 – 8,120 mg/L [static]; LC50 96 h Lepomis macrochirus 8,300 mg/L
Invertebrate:	EC50 48 h Daphnia magna 10,294 – 17,704 mg/L [static] EPA; EC50 48 h Daphnia magna 12,600 – 12,700 mg/L IUCLID
<b>Xylenes (o-, m-, p-isomers)</b>	1330-20-7
Fish:	LC50 96 h Pimephales promelas 13.4 mg/L [flow-through]; LC50 96 h Oncorhynchus mykiss 2.661 - 4.093 mg/L [static]; LC50 96 h Oncorhynchus mykiss 13.5 - 17.3 mg/L; LC50 96 h Lepomis macrochirus 13.1 - 16.5 mg/L [flow-through]; LC50 96 h Lepomis macrochirus 19 mg/L; LC50 96 h Lepomis macrochirus 7.711 - 9.591 mg/L [static]; LC50 96 h Pimephales promelas 23.53 - 29.97 mg/L [static]; LC50 96 h Cyprinus carpio 780 mg/L [semi-static]; LC50 96 h Cyprinus carpio >780 mg/L; LC50 96 h Poecilia reticulata 30.26 - 40.75 mg/L [static]
Algae:	EC50 72 h Pseudokirchneriella subcapitata 11 mg/L IUCLID (related to Aromatic hydrocarbons, C7-12, C8-rich)
Invertebrate:	EC50 48 h water flea 3.82 mg/L; LC50 48 h Gammarus lacustris 0.6 mg/L

**Persistence and Degradability**

No data available.

**Bioaccumulative Potential**

No data available.

**Mobility**

No data available.

**Other Toxicity**

No information available for the product.



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### Section 13 - DISPOSAL CONSIDERATIONS

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#### Disposal Methods

Dispose in accordance with all applicable regulations.

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### Section 14 - TRANSPORT INFORMATION

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#### US DOT Information:

**Shipping Name:** Adhesive

**Hazard Class:** 3

**UN/NA #:** UN1133

**Packing Group:** II

**Required Label(s):** 3

#### TDG Information:

**Shipping Name:** Adhesive

**Hazard Class:** 3

**UN#:** UN1133

**Packing Group:** II

**Required Label(s)**

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### Section 15 - REGULATORY INFORMATION

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#### U.S. Federal Regulations

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), and/or require an OSHA process safety plan.

<b>Toluene</b>	108-88-3
SARA 313:	1 % de minimis concentration
CERCLA:	1,000 lb final RQ; 454 kg final RQ
<b>Acetone</b>	67-64-1
CERCLA:	5,000 lb final RQ; 2,270 kg final RQ
<b>Xylenes (o-, m-, p- isomers)</b>	1330-20-7



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SARA 313:	1 % de minimis concentration
CERCLA:	100 lb final RQ; 45.4 kg final RQ
TSCA 12b:	Section 4 , 1 % de minimus concentration (related to Hydrocarbons, C>4)

### SARA Section 311/312 (40 CFR 370 Subparts B and C)

**Acute Health:** Yes **Chronic Health:** Yes **Fire:** Yes **Pressure:** No **Reactivity:** No

### U.S. State Regulations

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA
Magnesium oxide (MgO)	1309-48-4	Yes	Yes	Yes	Yes	Yes
Toluene	108-88-3	Yes	Yes	Yes	Yes	Yes
Acetone	67-64-1	Yes	Yes	Yes	Yes	Yes
Xylenes (o-, m-, p- isomers)	1330-20-7	Yes	Yes	Yes	Yes	Yes

### The following statement(s) are provided under the California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):

WARNING! This product contains a chemical known to the state of California to cause reproductive/developmental effects

Toluene	108-88-3
Repro/Dev. Tox	developmental toxicity , initial date 1/1/91
	female reproductive toxicity , initial date 8/7/09

### Canadian WHMIS Ingredient Disclosure List (IDL)

Components of this material have been checked against the Canadian WHMIS Ingredients Disclosure List. The List is composed of chemicals which must be identified on SDSs if they are included in products which meet WHMIS criteria specified in the Controlled Products Regulations and are present above the threshold limits listed on the IDL

Magnesium oxide (MgO)	1309-48-4
	1 %
Toluene	108-88-3
	1 %
Acetone	67-64-1
	1 %

### Component Analysis - Inventory

Polychloroprene (Proprietary)



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US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	No	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

### Magnesium oxide (MgO) (1309-48-4)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

### Toluene (108-88-3)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

### Solvent naphtha, petroleum, light aliphatic (64742-89-8)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	No	No	Yes	No	Yes	Yes	Yes

### Acetone (67-64-1)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

### Xylenes (o-, m-, p- isomers) (1330-20-7)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	No	No	No	No	Yes	No	Yes	No	No	No	Yes

## Section 16 - OTHER INFORMATION

### NFPA Ratings

Health: 2 Fire: 3 Reactivity: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

### Summary of Changes

Revision Date: March 29, 2022



## Safety Data Sheet

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Revision Note: General Update

### Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EEC - European Economic Community; EINECS - European Inventory of Existing Commercial Chemical Substances; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; JP - Japan; Kow - Octanol/water partition coefficient; KR - Korea; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH- Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act; TWA - Time Weighted Average; UEL - Upper Explosive Limit; US - United States.

### Other Information

Reasonable care has been taken in the preparation of this information; however, the manufacturer makes no warranty whatsoever including the warranty of merchantability, expressed or implied, with respect to this information. The manufacturer makes no representations and assumes no liability for any direct, incidental, consequential, or other such damages resulting from its use or misuse.

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