



Product Data Sheet

MULE-HIDE TPO-c BONDING ADHESIVE

PRODUCT DESCRIPTION

Mule-Hide TPO-c Bonding Adhesive is a high strength solvent-based contact adhesive that allows bonding of Mule-Hide membrane to various porous and non-porous substrates.

BASIC USES

Mule-Hide TPO-c Bonding Adhesive is used for bonding cured flashings and membranes to a variety of substrates.



TYPICAL PHYSICAL PROPERTIES*

Typical Properties and Characteristics*	
Base Material	Synthetic Rubber
Color	Yellow
Solids	20%
Flash Point	-4° F (-20° C) Closed Cup
Brookfield Viscosity	2,600 Centipoises
Avg Net Weight	7.1 lbs. / gallon (3.2 Kg)
Packaging	5 Gallon Pails
Shelf Life	1 Year

LEED Information	
Pre-consumer Recycled Content	0%
Post-consumer Recycled Content	0%
Manufacturing Location	Carlisle, PA
VOC Content	670 g/L

*Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification or specification range for any particular property of this product.

PACKAGING AND STORAGE

DOT Label Required: Flammable Liquid - Mule-Hide TPO-c Bonding Adhesive should be stored in a closed container between 60°F and 80°F for no longer than one year. Rotate stock.

BENEFITS

- Can be roller applied with a medium nap roller
- Solvent based bonding adhesive that allows for quick drying
- Provides excellent adhesion to various substrates

CODE APPROVALS/COMPLIANCE

A variety of Factory Mutual Ratings and Underwriter Laboratory Classifications are available. Contact Mule-Hide Technical Department for additional information.

COVERAGE RATES

Coverage for Mule-Hide TPO-c Bonding Adhesive is approximately 60 ft² (5.6 square m) per gallon (finished surface.) This coverage rate is an average and may vary due to conditions on the job site. Porous surfaces and substrates may require more bonding adhesive than the typical coverage rate.

INSTALLATION TEMPERATURE

If adhesive is store at temperatures less than 60° F, restore to room temperature (~70° F) before using.

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INSTALLATION INSTRUCTIONS

Surface Preparation

1. The surface, on or against which adhesive is to be applied, shall be clean, smooth, dry, free of fins, sharp edges, loose and foreign materials, oil and grease. Depressions greater than 1/4" (6 mm) should be feathered; using epoxy, mortar or other approved patching material. All sharp projections shall be removed by sweeping, blowing or vacuum cleaning.

Mixing

1. **Stir thoroughly until all settled pigments are dispersed and the adhesive is uniform in color. Stir adhesive for a minimum of 5 minutes.**

Application

1. After thorough stirring (minimum 5 minutes), apply TPO-c Bonding Adhesive to substrate and membrane using a 9" (228 mm) wide, 1/2" (13mm) medium nap roller. Application shall be continuous and uniform avoiding globs or puddles. An open time of 5 to 50 minutes, based on drying conditions is recommended before assembly. TPO-c Bonding Adhesive must be allowed to dry until tacky but does not string or stick to a dry finger touch. Any coated area, which has been exposed to rain, should be allowed to dry and then recoated. **Do not apply adhesive to seam areas or use with taped products.**
2. Roll the membrane onto the adhesive coated substrate while avoiding wrinkles. Immediately brush down the bonded portion of the sheet with a soft bristle push broom or a clean dry roller applicator to achieve maximum contact. Adhesive must be allowed to dry thoroughly. If membrane is mated with the substrate prior to the adhesive being dry, blistering will occur and will not subside over time.

Review current Mule-Hide specifications and details for additional information.

Precautions

1. Review the applicable Material Safety Data Sheet for complete safety information prior to use.
2. Mule-Hide Bonding Adhesive is **EXTREMELY FLAMMABLE** -It contains solvents that are dangerous fire and explosion hazards when exposed to heat, flame or sparks. Do not smoke while applying. Do not use in a confined or unventilated area. Vapors are heavier than air and may travel along ground or may be moved by ventilation and ignited by pilot lights, other flames, sparks, heaters, smoking, electrical motors, static discharge, or other ignition sources at locations distant from material handling point and flashback. All containers should be grounded when material is transferred from one container to another. A red caution label is required when shipping. A fire extinguisher should be available. In case of fire, use water spray, foam, dry chemical or carbon dioxide. Do not use a solid stream of water because it can scatter and spread the fire.
3. Avoid breathing vapors. Keep container closed when not in use. Use with adequate ventilation. If inhaled, remove to fresh air. If not breathing, perform artificial respiration. If breathing is difficult, give oxygen. Call a physician immediately. During application, efforts must be made to prevent fumes from entering the building via air ventilation ducts. Do not place open containers or mix adhesive near fresh air intake units. When possible, shut down or seal off the closest units.
4. If swallowed, **DO NOT INDUCE VOMITING**. Call a physician immediately.
5. Avoid contact with skin. Wash hands thoroughly after handling. In case of contact with skin, thoroughly wash affected area with soap and water. Contact physician if irritation persists. **Note:** Permeation resistant gloves (that meet ANSI/ISEA 105-2005) are recommended to be worn when using this product to protect hands from irritating ingredients.

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Precautions (Continued)

6. Avoid contact with eyes. Safety glasses or goggles are recommended. If splashed in eyes, immediately flush eyes with plenty of clean water for at least 15 minutes. Contact a physician immediately.
7. Do not thin TPO-c Bonding Adhesive. Thinning will affect performance. Excessively thick or gelled material should be discarded.
8. These materials are sensitive to ambient moisture and heat will accelerate the effect of moisture. Opened containers of Bonding Adhesive should be used within 48 hours. Adhesive will begin to thicken after this point, making it difficult and eventually impossible, to control adhesive thickness. In hot weather, do leave sealed containers on roof for prolonged periods of time. In cold weather, keep material at room temperature until ready to use. Stir adhesive occasionally while using.
9. Adhesive must be allowed to dry thoroughly. If membrane is mated with the substrate prior to the adhesive being dry, blistering will occur and will not subside over time.
10. Coverage rates are an average and may vary due to jobsite conditions.
11. KEEP OUT OF THE REACH OF CHILDREN

STORAGE & HANDLING

Job site storage in excess of 90°F (32°C) may affect product shelf life. Should the Mule-Hide Bonding Adhesive be stored at temperatures lower than 60°F (15°C), restore to room temperature prior to use.

PROTECTION & SAFETY

Mule-Hide maintains Safety Data Sheets on all of its non-exempt products. Safety Data Sheets contain health and safety information for your development of appropriate product handling procedures to protect your employees and customers. Mule-Hide's Safety Data Sheets should be read and understood by all of your supervisory personnel and employees before using Mule-Hide products in your facilities.

ADDITIONAL INFORMATION

The information given on this PDS is subject to change without notice. Always check the Mule-Hide website at www.mulehide.com for the latest information, changes and updates or contact Mule-Hide Products Company at 800-786-1492.

DISCLAIMER

The statements provided concerning the material shown are intended as a guide for material usage and are believed to be true and accurate at the time of printing. No statement made by anyone may supersede this information, except when done in writing by Mule-Hide Products Co., Inc. Since the manner of use is beyond our control, Mule-Hide does not authorize anyone to make any warranty of merchantability or fitness for any particular purpose or any other warranty, guarantee or representation, expressed or implied, concerning this material. Buyer and user accept the product under these conditions and assume the risk of any failure, any injury person or property (including that of the user), loss or liability resulting from the handling, storage or use of the product whether or not it is handled, stored or used in accordance with the directions or specifications. Mule-Hide must be notified in writing of any claims and be given the opportunity to inspect the alleged failure before repairs are made.