

Product Data Sheet

7779/7781 — Epoxy Primer

28300: Base 28309 : Curing Agent 98060



Description: 7779/7781 (Hempel 28300) is a two-component water-borne epoxy primer.

Recommended use: 7779/7781 is applied to wood and concrete substrates as a sealer, or as a pre-primer to minimize out-gassing over porous concrete.

Availability: Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

7779 (2830900000)	Clear	5-gallon kit
7781 (9806000000)	Neutral	

Physical constants:

Weight/Gallon (mixed)	8.92 lbs/gal	ASTM D1475
Weight Solids (mixed)	33.4%	ASTM D4209
Volume Solids (mixed)	28%	Calculated
Viscosity (mixed)	25 sec Z2	ASTM D562
VOC (mixed)	85 g/L	EPA Method 24
MVT at 7 Mills	0.42 Perms	ASTM E96
Adhesion to Concrete	400 psi	ASTM D4541
Flash Point	None	ASTM D3278

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

Application details:

Version, mixed product **28300**

Mixing ratio: Base 28309 : Curing Agent 98060
4 : 1 by volume

Mixing instructions: Pre-mix base for 3–5 minutes before adding curing agent. Mix for a minimum of 5 minutes before applying. Jiffy Mixer paddle recommended.

Application method: Roller or spray (contact Neogard for spray equipment information)

Recommended application rate: 300 sq ft/gallon

Thinner (max.vol.): Do not thin

Pot life: 6 hours at 75°F/23°C

Cleaning of tools: Water

Safety: Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or national safety regulations.

Surface preparation: According to Neogard Guide Specifications.

Application conditions: Recommended air temperature: $\geq 50^{\circ}\text{F}/10^{\circ}\text{C}$. Recommended relative humidity: 45–75%. Temperature of concrete must be at least $5^{\circ}\text{F}/3^{\circ}\text{C}$ above the air dew point during coating application and cure time. Avoid application on a damp surface. Do not apply in the late afternoon if moisture condensation can appear during the night.

Subsequent coat: According to Neogard Guide Specifications.

Storage temperature: Store above freezing ($32^{\circ}\text{F}/0^{\circ}\text{C}$). Freezing will cause 7779/7781 to become unusable. Do not ship or store unless protection from freezing is available. Do not apply if conditions will not permit complete cure before rain, dew or freezing temperatures occur.

Remarks: Avoid applying a thick film. Thick film increases cure time, especially at low temperature and high relative humidity, and may blister and crack on a hot concrete surface.

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Note: **7779/7781 is for professional use only.**

Issued by: Hempel (USA) – 28300

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No.	Document Description
1	PDS
2	Guide Specification
3	Application Manual
4	Other Technical Support Information (i.e. summary application tables, troubleshooting guides, maintenance manuals, chemical resistance charts and other technical information)

In the event of a conflict between this PDS and the Additional Documents, the conflict shall be resolved in accordance with the order of priority set forth above. In addition, the buyer/applicator should refer to the relevant Safety Data Sheet current as of the time of delivery and available at www.neogard.com. Buyer/applicator is responsible for determining the suitability of the intended use of the Product, and Neogard disclaims all responsibility for any use, handling and storage of the Product that is not in accordance with the requirements set forth in the relevant PDS and the Additional Documents. The terms and provisions hereof apply to this PDS, the Additional Documents and any other documents supplied by Neogard in respect of the Product. The Product is supplied and all technical assistance is given subject to the General Conditions of Sale of Hempel Products and/or Services available at www.hempel.com. NEOGARD MAKES NO OTHER WARRANTY THAT EXTENDS BEYOND THE WARRANTY REFERENCED THEREIN INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTIES OR CONDITIONS OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. NEOGARD WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY OR CONDITION, OR THAT IN ANY WAY ARISE IN RELATION TO THE PRODUCT. 7779-7781-PDS ksk 09272021.docx

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