

## CLEAR PRE-FORM

High-performance, transparent, penetrating polyurethane wood sealer.  
*CLEAR PRE-FORM is not regulated by federal or state Environmental Protection Agency  
 Architectural Coatings Rule for volatile organic compounds.*

### HOW IT WORKS

Applied to non-overlaid plywood, oriented strand board and dimensional lumber, CLEAR PRE-FORM penetrates the hard and soft grain areas and chemically reacts with cellulose to form a high-strength bond that seals out destructive alkaline mix water and seals in damaging wood sugars.

### APPLICATIONS

- ◆ Use where panel reuse objectives do not justify cost of overlaid plywood, yet exceed reuse capabilities of plyform.
- ◆ Use on plywood and other wood forms to achieve consistently smooth, planar concrete with uniform color and without grain pattern telegraphing.
- ◆ Use in single coat applications to preserve the natural texture of rough sawn or embossed boards/panels, minimize moisture uptake and swelling/warping, promote clean crisp release and permit extended reuse.
- ◆ Use on form panels where concrete is to be mechanically textured (sand/water blast, bush hammer, etc.) to ensure uniform concrete density and strength.
- ◆ Use to seal plain plywood in radius form applications where overlaid forms cannot be used.
- ◆ Use in tilt-up construction where wood form headers and chamfer and reveal strips are used and prevention of wood sugar migration and grain transfer to architectural concrete surfaces is critical.
- ◆ Use in precast applications where form surface set retarders are to be used to etch or expose concrete aggregate to provide a uniform, nonabsorbent surface for retarder application.

### ADVANTAGES

- ◆ Minimizes rough, porous, excessively dusty concrete surfaces caused by the dissolution of alkaline soluble wood sugars present in plywood, particle board, waferboard, oriented strand panels and smooth and rough sawn dimensional lumber.
- ◆ Ready to use; requires no dilution.
- ◆ Rapid cure, tack free in 15 minutes at 70° F (20° C), facilitates outside open air application and application directly to prefabricated formwork. The sealed side of panels is readily apparent to erection crews assuring proper installation and/or separation from unsealed panels.

- ◆ Treatment of one side of the panel permits use of economical AC or BC exterior plywood and results in a surface that will typically out last panel edges.
- ◆ Successive application(s) of CLEAR PRE-FORM will result in surface coating accumulations that typically mask all grain texture.

### ▲ PRECAUTIONS ▲

- ◆ Due to the low flash point, CLEAR PRE-FORM is only recommended for exterior applications and are NOT recommended for interior or enclosed applications.
- ◆ Do not use on form lumber or panels that are wet or have been previously sealed or oiled with release agents without a trial application to determine satisfactory cure, adhesion and performance. (CLEAR PRE-FORM can typically be applied to "mill oiled" plywood, although penetration and performance may be reduced.)
- ◆ Product may be slippery following release agent application and/or when wet.
- ◆ It is generally not necessary to dilute CLEAR PRE-FORM. However, if it is determined necessary to dilute CLEAR PRE-FORM, the use of a special solvent blend called PRE-FORM SOLVENT is required. Adding any other locally available solvent, such as acetone, xylene or mineral spirits, will result in product gelling.

### USE INSTRUCTIONS

- ◆ Request current product literature, labels and safety data sheets from manufacturer and read thoroughly before product use.
- ◆ Site environmental conditions, substrate conditions and construction have a major impact on product selection, application methods, procedures and rates, appearance and performance. Product literature provides general information applicable to some conditions. However, an adequate site test application by the purchaser or installer in advance of field scale use is mandatory (irrespective of any other verbal or written representations) to verify that product and quantities purchased can be satisfactorily applied and will achieve desired appearance and performance under intended use conditions.
- ◆ Typical application rate on standard plywood panels is 200 sf / gal. (5 sm / L).
- ◆ Apply in a well ventilated area away from open fire or flame.



chemical solutions to concrete problems

- ◆ Avoid breathing vapor for extended periods.
- ◆ Do not apply in direct sunlight. Apply in shade or when sun is at low angle. (Early morning or late afternoon.)
- ◆ Do not apply in temperatures below 40° F (5° C).
- ◆ Wood should be clean, dry and free from dust, dirt or foreign matter.
- ◆ Product should be spread (not painted) with a brush or specially designed 18" CLEAR PRE-FORM Roller Applicator to allow material to penetrate and saturate the substrate. Avoid overworking applied material which can incorporate air and lead to film bubbling. Generally one application to the point of saturation and surface rejection will produce desired results.
- ◆ **IMPORTANT:** Treated panels should be kept horizontal for a few minutes to allow coating to penetrate. Sealed panels should then be allowed to cure on edge for 36 to 48 hours with air space between panels.
- ◆ **CAUTION:** Do not stack panels horizontally on top of each other until the applied product has fully cured, including all runs and drips. Premature stacking can cause panel bonding.
- ◆ Unused material in roller pans should not be returned to original container.
- ◆ Application equipment should be cleaned immediately following use with Nox-Crete's PRE-FORM SOLVENT.
- ◆ Where a smooth, glossy form surface is desired or where concrete surface appearance is critical, a second coat should be applied at right angles to the first to ensure complete surface coverage. Apply the second coat within 2 hours of the initial coat. If time between coats is greater than 2 hours, a light sanding is necessary to ensure inter-coat adhesion.
- ◆ Before all concrete pours, apply a suitable release agent. NOX-CRETE RELEASE AGENT #10, NOX-CRETE FORM COATING or BIO-NOX is recommended at a rate of approximately 3,000 sf/gal. (75 sm/L).
- ◆ Unsealed panel or lumber backsides should be treated with a release agent for balance purposes to minimize warping.

## TECHNICAL DATA

<b>Flash Point</b>	>24° F (-4° C)
<b>Bulk Density</b>	7.9 lbs / gal (0.95 g / L)
<b>Percent Solids</b>	40%
<b>Color</b>	Water White
<b>Cure Time</b>	Tack free in 30 minutes or less. Fully cured in 12 to 24 hours depending upon humidity and temperature.
<b>VOC, Waterproofing Sealer</b>	<600 g / L

## PACKAGING

Packaged in 5 gallon (19 L) pails.

## SHELF LIFE

Shelf life is two years. Use before the "USE BY" date stated on product packaging.

## HANDLING/STORAGE

Store in a dry location within a temperature range between 40° F (4° C) and 100° F (38° C).

## AVAILABILITY & TECHNICAL SERVICES

In addition to corporate offices in Omaha, Nebraska, NOX-CRETE INC. maintains regional offices and distribution centers in principal markets throughout the world. For source or technical information, call 800-669-2738 or 402-341-2080.

## LIMITED WARRANTY

### NOTICE-READ CAREFULLY

#### CONDITIONS OF SALE

NOX-CRETE offers this product for sale subject to, and Buyer and all users are deemed to have accepted, the following conditions of sale and limited warranty which may only be varied by written agreement of a duly authorized corporate officer of NOX-CRETE. No other representative of or for NOX-CRETE is authorized to grant any warranty or to waive limitation of liability set forth below.

#### WARRANTY LIMITATION

NOX-CRETE warrants this product to be free of manufacturing defects. If the product when purchased was defective and was within use period indicated on container or carton, when used, NOX-CRETE will replace the defective product with new product without charge to the purchaser.

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