

PRODUCT DATA

CURE & SEAL 100E, 150E & 250E

Economical, transparent, water-based, copolymer-acrylic, curing, sealing and dustproofing compounds.

VOLATILE ORGANIC COMPOUND (VOC) REGULATORY COMPLIANCE

	USEPA	OTC I	OTC II	AZ-MCAQMD	CARB - 2000	CARB - 2007	CARB-20/SCAQMD	CANADA
CURE & SEAL 100 E - 100	■	■	■	■	■	■	■	■
CURE & SEAL 150 E - 100	■	■	■	■	■	■	■	■
CURE & SEAL 250 E - 100	■	■	■	■	■	■	■	■
CURE & SEAL 250 E - 350	■	■	■	■	■	■	□	■

HOW IT WORKS

Applied to freshly placed and finished concrete surfaces, CURE & SEAL E creates a vapor seal that minimizes moisture loss from evaporation and allows concrete to develop maximum strength, density and surface hardness. Successive seal coats can be applied to create a uniform, high-gloss surface coating.

APPLICATIONS

- ◆ Use as a cure and seal for interim construction protection on freshly placed and finished concrete floors and freshly stripped concrete walls.
- ◆ Use on concrete floors to be covered with carpeting to minimize dust formation and dry rot; and under vinyl floor covering to improve adhesion of floor covering adhesives.
- ◆ Use in interior applications requiring reduced odor or VOC content.
- ◆ Ideal for use in manufacturing plants, distribution centers, warehouses, garages, basements, driveways, walkways, etc.

ADVANTAGES

- ◆ Available in 10%, 15% and 25% solids versions.
- ◆ Minimizes concrete crazing and cracking.
- ◆ Provides temporary construction protection from most oils, greases, common chemicals and from the adhesion of mortar splashing.
- ◆ Compatible with most adhesives for resilient tile floor coverings and concrete paints.
- ◆ Typically dust and tack free within 30-60 minutes.
- ◆ Secondary applications beautify concrete surfaces with a lustrous sheen and reduce maintenance costs.
- ◆ Protects carpet and other floor coverings from attack from alkaline concrete salts by restricting movement of water soluble salts. Minimizes dry rot, destructive chemical reactions between concrete limes and the carpet fabric and eliminates dust formation under and within carpet or pad.
- ◆ Green Engineered™ – better for health and the environment.

⚠ PRECAUTIONS ⚠

- ◆ The longevity of CURE & SEAL E depends on application conditions, exposure (interior vs. exterior) and use conditions.

- ◆ Do not use where treated surfaces are to be covered with concrete or plaster, on concrete slabs with inadequately drained subgrade, and/or on surfaces subject to hydrostatic water pressure.
- ◆ The existence of a vapor barrier may cause product to blister unless specific application procedures are followed. Contact Nox-Crete for recommendations.
- ◆ Do not use in conjunction with other floor sealers, treatments, bondbreakers or adhesives without prior site test to determine compatibility.
- ◆ Product may highlight possible surface variations in colored concrete, resulting in surface mottling. Perform a test application to verify performance and appearance acceptability.
- ◆ Application prior to complete concrete bleeding or to concrete placed over saturated or poorly drained subgrade can result in water induced product adhesion failure.
- ◆ Application over excessively smooth, hard, steel troweled surfaces may result in reduced coating adhesion.
- ◆ Do not apply when air or substrate temperatures are at or below freezing or when such temperatures are expected within 6 hours after application. For best results, apply at substrate temperatures over 55° F (13° C). Applications at lower substrate temperatures above freezing may require extended product cure time.
- ◆ Treated surfaces may be slippery prior to drying and when wet with water or liquids after drying.
- ◆ Exterior sealed surfaces will slowly oxidize in time eventually necessitating reapplication.
- ◆ Protect from freezing. If allowed to freeze, product container may rupture and the emulsion stability of the product may be affected, making it difficult to keep product mixed during application. Product which is suspected of freezing should not be used.
- ◆ Verify that product is within the “USE BY” date stated on product packaging. Do not use expired product. The use of expired product may result in poor product performance or failure.

USE INSTRUCTIONS

- ◆ Request current (verify) product literature, labels and safety data sheets from manufacturer in writing and read thoroughly before product use.
- ◆ Site environmental conditions, substrate conditions, and construction can have a major affect on product selection, application methods,

Curing Compound

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procedures and rates, appearance and performance. Product literature provides general information applicable to some conditions. However, an adequate site test application by the purchaser or installer in advance of field scale use is mandatory (irrespective of any other verbal or written representations) to verify product and quantities purchased can be satisfactorily applied and will achieve desired appearance and performance under intended use conditions.

- ◆ Typical curing application rate is 200-400 sf / gal. (5-10 sm / L) per application. Typical sealing application rate is 200-400 sf/gal. (5-10 sm / L) per application.
- ◆ Mix well before using. Avoid incorporating air into product. Do not thin or dilute.
- ◆ Apply with rollers, squeegees or low pressure spray followed by roller. Nox-Crete's PERFECT CONCRETE SPRAYER is recommended.
- ◆ Apply top coat immediately after previously applied coat becomes tack free. Existing coats should be sanded with a nylogrit type scrub brush/pad prior to top coating to ensure maximum intercoat adhesion.
- ◆ Application equipment should be cleaned with soap and water promptly following use.

Fresh Concrete

- ◆ Apply immediately following final finishing and after disappearance of surface water sheen. Concrete should be damp, not wet. Apply uniformly to point of saturation and appearance of continuous surface film, avoiding runs, puddles and over application.
- ◆ Apply to vertical surfaces immediately following form removal.
- ◆ A second application should be made following final cleanup for maximum sealing and dustproofing. Surfaces to be retreated should be clean, dry and adequately sanded to achieve maximum intercoat adhesion.

Existing Concrete

- ◆ Clean concrete to remove all dirt, grease, oil, foreign curing compound residue, paint or other foreign contaminants.
- ◆ Clean with 10% caustic solution.
- ◆ Acid etch smooth, hard, steel troweled finishes or those evidencing laitance accumulations to provide suitable bonding surface.
- ◆ Rinse thoroughly and allow to dry before reapplying.

TECHNICAL DATA

Property	CURE & SEAL 100 E - 100	CURE & SEAL 150 E - 100	CURE & SEAL 250 E - 100	CURE & SEAL 250 E - 350
Color	Milky Liquid	Milky Liquid	Milky Liquid	Milky Liquid
Clarity	Emulsion	Emulsion	Emulsion	Emulsion
Odor	N/A	N/A	N/A	N/A
VOC	<100 g/L	<100 g/L	<100 g/L	<350 g/L
VOC Classification	Low Solids Concrete Curing Compound	Low Solids Concrete Curing Compound	Low Solids Concrete Curing Compound	Concrete Curing Compound
Bulk Density	8.35 lbs/gal (1000 g/L)	8.37 lbs/gal (1004 g/L)	8.4 lbs/gal (1010 g/L)	8.4 lbs/gal (1010 g/L)
Flash Point	>200° F (>93° C)	>200° F (>93° C)	>200° F (>93° C)	>200° F (>93° C)
Freeze Point	32° F (0° C)	32° F (0° C)	32° F (0° C)	32° F (0° C)
Dry (Dust Tack Free)	30 Min - 1 Hour	30 Min - 1 Hour	30 Min - 1 Hour	30 Min - 1 Hour
Dry (light traffic)	12 hours	12 hours	12 hours	12 hours
Dry (normal traffic)	24 hours	24 hours	24 hours	24 hours
Recoating Time	1-2 hours	1-2 hours	1-2 hours	1-2 hours

All versions of CURE & SEAL 100E, 150E & 250E comply with ASTM C 309, Type 1, Class A & B and AASHTO M-148, Type 1, Class B. All versions of CURE & SEAL 250E also comply with ASTM C 1315, Type 1, Class A & B. Compliant with USDA requirements for incidental food contact.

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Maintenance

- ◆ For maximum coating life and performance, wipe up all chemical and petroleum spills as soon as possible and promptly remove all sand and dirt via sweeping.
- ◆ Periodic washing with detergents and buffing help maintain surface luster.
- ◆ Damaged areas should be cleaned and recoated.

PACKAGING

Product is packaged in 5 gal (19 L) pails, 20 liter pails, 55 gal (208 L) drums and 200 liter drums.

SHELF LIFE

Shelf life is one year. Use before the "USE BY" date stated on product packaging.

HANDLING/STORAGE

Store in a dry location within a temperature range between 40° F (4° C) and 100° F (38° C).

AVAILABILITY & TECHNICAL SERVICES

In addition to corporate offices in Omaha, Nebraska, NOX-CRETE INC. maintains regional offices and distribution centers in principal markets throughout the world. For source or technical information, call 800-669-2738 or 402-341-2080.

LIMITED WARRANTY

NOTICE-READ CAREFULLY

CONDITIONS OF SALE

NOX-CRETE offers this product for sale subject to, and Buyer and all users are deemed to have accepted, the following conditions of sale and limited warranty which may only be varied by written agreement of a duly authorized corporate officer of NOX-CRETE. No other representative of or for NOX-CRETE is authorized to grant any warranty or to waive limitation of liability set forth below.

WARRANTY LIMITATION

NOX-CRETE warrants this product to be free of manufacturing defects. If the product when purchased was defective and was within use period indicated on container or carton, when used, NOX-CRETE will replace the defective product with new product without charge to the purchaser.

NOX-CRETE makes NO OTHER WARRANTY, either express or implied, concerning this product. There is NO WARRANTY OF MERCHANTABILITY. In no case shall NOX-CRETE be liable for special, indirect or consequential damages resulting from the use or handling of the product and no claim of any kind shall be greater in amount than the purchase price of the product in respect of which damages are claimed.

INHERENT RISKS

NOX-CRETE MAKES NO WARRANTY WITH RESPECT TO THE PERFORMANCE OF THE PRODUCT AFTER IT IS APPLIED BY THE PURCHASER, AND PURCHASER ASSUMES ALL RISKS ASSOCIATED WITH THE USE OR APPLICATION OF THE PRODUCT.

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