



- 1** **Make sure surfaces are fully cured,** clean all contact surfaces, and remove any protruding concrete.



- 2** **Using a sausage gun** apply four to five 3/8" rounded beads of OSI® QUAD® Flash liquid applied flashing to the masonry jamb surfaces and 2 to 3 beads to the exterior perimeter surfaces.



- 3** **Trowel these surfaces** to a minimum 15 mil thickness until level. Leave OSI® QUAD® Flash undisturbed for one hour to allow a skin to form.



- 4** **Apply two 3/8" parallel beads** of OSI® QUAD® Max as a bedding sealant to the back of each buck frame member.



- 5** **Set the wood buck frame members** over each jamb surface, and fasten it with masonry fasteners. Seal the joints at each of the four corners with OSI® QUAD® Flash.



- 6** Apply **OSI® QUAD® Flash** to the buck frame edge and all return surfaces of the jambs.



- 7** Trowel to coat and waterproof. Leave OSI® QUAD® Flash undisturbed for one hour to allow a skin to form.



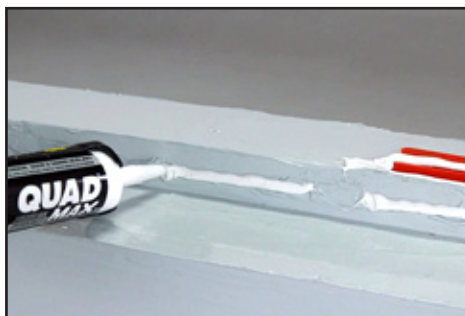
- 8** Set your **U-shaped plastic PVC shims** on the sill and set a level on top, bridging the shims. Once they are level, seal the shims onto the sill using OSI® QUAD® Max.



- 9** Apply a **continuous 3/8" rounded bead** of OSI® QUAD® Max to the head and side buck edges of the window flange.



- 10** Apply a **discontinuous 3/8" bead** of OSI® QUAD® Max on the bottom of the buck's edge, leaving a minimum of a 2" gap at each corner and every 6" to 8".



- 11** **Center the window** in the rough opening on the shims and check for level, plumb, and square.



- 12** **Install the window** using the manufacturer's installation instructions and ensure the window operates properly.



- 13** **Apply one to two 3/8" rounded beads** of OSI® QUAD® Flash over the head and side window flanges and trowel and level.



- 14** **Tool any bulging sealant flat** so it doesn't interfere with future cladding installation.



- 15** **From the interior apply OSI® QUAD® foam** into the gap between the door and the framing. This must be a continuous seal with no visible shims.



- 16** Allow **25 to 35 minutes** for foam to cure and trim off the excess with a sharp knife.



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This job aid is intended for OSI Certified installers and contains critical steps for the use of the Quad Window & Door System but does not cover the entire sequence to activate the Limited Warranty. For more information and to become an OSI Certified Installer visit OSITough.com/training