

## Accel-Dry Drying Accelerator for Parex USA Acrylic & Elastomeric Finishes



### DESCRIPTION:

- Additive for any Parex USA Finish
- Accelerates drying time
- Allows projects to be completed faster
- Improves finish hardness and mar/scuff resistance
- Promotes strong adhesive bond to wall surface
- Inhibits growth of mildew

### USES:

- Maximizes job site productivity in cool and moist climates
- Decreases finish drying time when a high level of colorant is used.

### CONTAINER:

4 oz (118.3 ml) vials

- Storage: Store off the ground and protect from sun and moisture
- Shelf life: Reference Parex USA Expiration Date of Products Technical Bulletin.

### CLEAN-UP:

Water-soluble prior to drying. Clean tools and containers with water before mixture sets.

### ACRYLIC FINISHES:

RELATIVE HUMIDITY		50%	50%	50%	50%
TEMPERATURES		40° F	50° F	60° F	70° F
DRY TIME		INITIAL	INITIAL	INITIAL	INITIAL
<b>ACRYLIC FINISHES</b>					
<b>ACCELERATOR-ADDED (4 FL OZ VIAL)</b>					
<b>PAREX DPR</b>	0 Vials	7 to 8 hrs	6 to 7 hrs	5 to 6 hrs	4 to 5 hrs
	1 Vials	6 to 7 hrs	5 to 6 hrs	4 to 5 hrs	3 to 4 hrs
<b>PAREX OPTIMUM</b>	0 Vials	7 to 8 hrs	6 to 7 hrs	5 to 6 hrs	4 to 5 hrs
	1 Vials	6 to 7 hrs	5 to 6 hrs	4 to 5 hrs	3 to 4 hrs
<b>PAREX E-LASTIC</b>	0 Vials	8 to 9 hrs	8 to 9 hrs	6 to 7 hrs	5 to 6 hrs
	1 Vials	7 to 8 hrs	7 to 8 hrs	5 to 6 hrs	4 to 5 hrs
<b>PAREX ULTRA</b>	0 Vials	8 to 9 hrs	8 to 9 hrs	6 to 7 hrs	5 to 6 hrs
	1 Vials	7 to 8 hrs	7 to 8 hrs	5 to 6 hrs	4 to 5 hrs
<b>TEIFS DPR</b>	0 Vials	7 to 8 hrs	6 to 7 hrs	5 to 6 hrs	4 to 5 hrs
	1 Vials	6 to 7 hrs	5 to 6 hrs	4 to 5 hrs	3 to 4 hrs
<b>TEIFS FLEX</b>	0 Vials	8 to 9 hrs	8 to 9 hrs	6 to 7 hrs	5 to 6 hrs
	1 Vials	7 to 8 hrs	7 to 8 hrs	5 to 6 hrs	4 to 5 hrs
<b>TEIFS E-LASTIC</b>	0 Vials	8 to 9 hrs	8 to 9 hrs	6 to 7 hrs	5 to 6 hrs
	1 Vials	7 to 8 hrs	7 to 8 hrs	5 to 6 hrs	4 to 5 hrs
<b>LAHABRA DPR</b>	0 Vials	7 to 8 hrs	6 to 7 hrs	5 to 6 hrs	4 to 5 hrs
	1 Vials	6 to 7 hrs	5 to 6 hrs	4 to 5 hrs	3 to 4 hrs
<b>LAHABRA LASTIC</b>	0 Vials	8 to 9 hrs	8 to 9 hrs	6 to 7 hrs	5 to 6 hrs
	1 Vials	7 to 8 hrs	7 to 8 hrs	5 to 6 hrs	4 to 5 hrs
<b>LAHABRA PERMAFLEX</b>	0 Vials	7 to 8 hrs	6 to 7 hrs	5 to 6 hrs	4 to 5 hrs
	1 Vials	6 to 7 hrs	5 to 6 hrs	4 to 5 hrs	3 to 4 hrs
<b>EL REY PERMAFLEX DPR</b>	0 Vials	7 to 8 hrs	6 to 7 hrs	5 to 6 hrs	4 to 5 hrs
	1 Vials	6 to 7 hrs	5 to 6 hrs	4 to 5 hrs	3 to 4 hrs
<b>EL REY PERMAFLEX LASTIC</b>	0 Vials	8 to 9 hrs	8 to 9 hrs	6 to 7 hrs	5 to 6 hrs
	1 Vials	7 to 8 hrs	7 to 8 hrs	5 to 6 hrs	4 to 5 hrs

Acrylic Finishes – Maximum dosage = 1 Vial

### MIXING:

1. Follow the mixing instructions for Parex USA Acrylic and Elastomeric Finishes.
2. If specified: Add liquid color to the pail of finish. Make sure all of the color is added by rinsing out the color vial with water (1/3 of the vial's volume) into the pail.
3. Once you have achieved a color consistency, introduce the entire 4 fl. oz. (118.29 ml) Accel-Dry liquid vial into the previously mixed finish. NOTE: Accel-Dry must be introduced at the end of the mixing procedure, to achieve a final color consistency.
4. Please refer to the Accel-Dry Chart for the desirable set times for all Acrylic and Elastomeric products. NOTE: Dry times will vary depending on weather temperature and relative humidity.

### LIMITATIONS:

- Ambient and surface temperature must be 40°F (4.4°C) or higher during application and curing time. Provide supplemental heat and protection from precipitation as needed.
- An Acrylic or Elastomeric Finish that the Accel-Dry has been added to should be tightly sealed during storage.
- This product contains ammonia, mix in a well ventilated area and wear an approved respirator, protective glasses, and gloves.

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DRY TIME		INITIAL	INITIAL	INITIAL	INITIAL
<b>ACRYLIC FINISHES</b>					
<b>ACCELERATOR-ADDED (4 FL OZ VIAL)</b>					
PAREX DPR	0 Vials	8 to 9 hrs	7 to 8 hrs	6 to 7 hrs	4 to 5 hrs
	1 Vials	7 to 8 hrs	6 to 7 hrs	5 to 6 hrs	3 to 4 hrs
PAREX OPTIMUM	0 Vials	8 to 9 hrs	7 to 8 hrs	6 to 7 hrs	4 to 5 hrs
	1 Vials	7 to 8 hrs	6 to 7 hrs	5 to 6 hrs	3 to 4 hrs
PAREX E-LASTIC	0 Vials	9 to 10 hrs	9 to 10 hrs	7 to 8 hrs	5 to 6 hrs
	1 Vials	8 to 9 hrs	8 to 9 hrs	6 to 7 hrs	4 to 5 hrs
PAREX ULTRA	0 Vials	9 to 10 hrs	9 to 10 hrs	7 to 8 hrs	5 to 6 hrs
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EL REY PERMAFLEX LASTIC	0 Vials	9 to 10 hrs	9 to 10 hrs	7 to 8 hrs	5 to 6 hrs
	1 Vials	8 to 9 hrs	8 to 9 hrs	6 to 7 hrs	4 to 5 hrs

Acrylic Finishes – Maximum dosage = 1 Vial

## PAREX COATINGS/ELASTOMERIC FINISHES:

RELATIVE HUMIDITY		50%	50%	50%	50%
TEMPERATURES		40° F	50° F	60° F	70° F
DRY TIME/ TOUCH UP		INITIAL	INITIAL	INITIAL	INITIAL
<b>PAREX COATINGS</b>					
<b>ACCELERATOR ADDED (4 FL OZ P/VIAL)</b>					
PAREX USA DPR COATING	0 Vials	2 to 3 hrs	2 to 2.5 hrs	1.5 to 2 hrs	1 to 2 hrs
	1 Vials	2 to 2.5 hrs	1.5 to 2 hrs	1 to 1.5 hrs	1 to 1.5 hrs
	2 Vials	1 to 2 hrs	1 to 2 hrs	50 min to 1.25 hrs	45 min to 1 hr
PAREX USA ELASTOMERIC COATING	0 Vials	3 to 4 hrs	2 to 3 hrs	2 to 2.5 hrs	1.75 to 2.25 hrs
	1 Vials	2 to 3 hrs	2 to 2.5 hrs	1.5 to 2 hrs	1.5 to 2 hrs
	2 Vials	2 to 2.5 hrs	1.5 to 2 hrs	1 to 1.5 hrs	1 to 1.5 hrs

Coating – Maximum dosage = 2 Vials

RELATIVE HUMIDITY		70%	70%	70%	70%
TEMPERATURES		40° F	50° F	60° F	70° F
DRY TIME/ TOUCH UP		INITIAL	INITIAL	INITIAL	INITIAL
<b>PAREX COATINGS</b>					
<b>ACCELERATOR ADDED (4 FL OZ P/VIAL)</b>					
PAREX USA DPR COATING	0 Vials	3 to 4 hrs	3 to 3.5 hrs	2.5 to 3 hrs	2 to 2.5 hrs
	1 Vials	3 to 3.5 hrs	2.5 to 3 hrs	2 to 2.5 hrs	1.5 to 2 hrs
	2 Vials	2 to 3 hrs	2 to 3 hrs	1.5 to 2 hrs	1 to 1.5 hrs
PAREX USA ELASTOMERIC COATING	0 Vials	4 to 5 hrs	3 to 4 hrs	3 to 3.5 hrs	2.5 to 3 hrs
	1 Vials	3 to 4 hrs	3 to 3.5 hrs	2.5 to 3 hrs	2 to 2.5 hrs
	2 Vials	3 to 3.5 hrs	2.5 to 3 hrs	2 to 2.5 hrs	1.5 to 2 hrs

Coating – Maximum dosage = 2 Vials

## PAREXUSA

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