

PRODUCT DATA SHEET

SikaWall®-423 Omnicoat

Acrylic Plaster Basecoat and Finish

PRODUCT DESCRIPTION

Acrylic polymer based, semi-translucent, trowel applied plaster finish and basecoat.

USES

Exterior/Interior finish coat over:

- EIFS
- Properly prepared masonry, stucco, and concrete surfaces.
- Interior application over drywall, plaster, or properly prepared masonry or concrete.

CHARACTERISTICS / ADVANTAGES

- Create the look of a mottled veneer plaster.
- May also function as a drywall joint treatment.
- Custom colors available upon request.

PRODUCT INFORMATION

Packaging	50 lbs (22.7 kg) net weight in 5 gal. plastic pails. 8 lbs (3.6 kg) net weight in 1 gal. plastic pails.
Shelf Life	15 months
Storage Conditions	Protect from direct sunlight and keep from freezing. Do not stack 5 gal. pails more than 3 pails high.

APPLICATION INFORMATION

Coverage	Coverage will vary depending on surface conditions and thickness of application. Moderate drywall texture or plaster basecoats: 210-275 ft ² (19.5-25.6 m ²) per 5 gallon pail (two coats). New Level 3 drywall: 350-400 ft ² (32.5-37.2 m ²) per 5 gallon pail (two coats).
Drying Time	3-4 hours under normal conditions. Avoid heavy traffic or cleaning for 48 hours after application. High humidity and low temperatures extend drying time.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

LIMITATIONS

- Use only on surfaces that are sound, clean, dry, and free from any residue that might affect the ability of this product to bond to the surface.
- The use of a sealer is required in high moisture high or exterior applications.
- Ambient and surface temperature must be 40°F (4°C) or higher during application and drying time. Provide supplemental heat and protection from moisture as needed.
- Application in direct sunlight in hot weather may adversely affect aesthetics.
- Do not allow to freeze until completely dry.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Substrate must be clean, dry, sound and free of contaminants such as dust, oil, mildew and efflorescence. Ambient conditions, substrate and the product itself must be at a minimum of 40°F during application and at least 48 hours following. Cement and gypsum plaster basecoats should cure for at least 7 days before finishing.

New Drywall

Treat all joints, fasteners and accessories with the industry standard joint treatment system for attaining a Level 3 finish as outlined in Gypsum Association publication GA-214, "Recommended Levels of Gypsum Board Finish".

Masonry

Concrete and plaster surfaces should be thoroughly cured before application. Poured concrete surfaces should cure for at least 28 days before finishing. Remove all form release agents and efflorescence and grind down form lines or other irregularities which protrude from the plane of the substrate. Pre-fill any depressions in the plane of the substrate such as holes and cracks

using an approved patching/joint compound.

MIXING

Thoroughly mix with a paddle mixer to a homogeneous consistency at low rpm. Up to 8 ounces of clean, potable water may be added to adjust viscosity. Close container when not in use.

APPLICATION

Sika Facades recommends that the project owner or designer approve a job site mock-up of the application of this product. The mock-up should demonstrate the product's appearance under the conditions given by the project specification(s). Periodically, as the work progresses, evaluate it from a distance to ensure the desired effect is being produced across the entire surface. Apply SikaWall®-423 Omnicoat with a standard stainless steel plaster trowel or a Venetian trowel. Apply the first coat of SikaWall®-423 Omnicoat using decorative, multi-directional trowel strokes. Achieve the bulk of the filling/leveling the substrate will require with the first coat. Allow the first coat to dry completely before proceeding. Inspect the first coat and scrape or sand down high trowel marks and lap lines before proceeding. Apply the second coat of SikaWall®-423 Omnicoat slightly thinner than the first coat using multidirectional, decorative trowel strokes. After the second coat has dried to the touch it can be slightly polished using a clean, dry stainless steel trowel. May be water trowelled to increase mottling.

Joint Treatment Application

Apply using standard drywall finishing techniques. May be used with automatic taping tools. SikaWall®-423 Omnicoat may be sanded if needed. Consult manufacturer regarding expanded application procedures for decorative finishes.

CLEANING OF TOOLS

Clean tools frequently using clean water prior to drying.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and

instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs.

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Product Data Sheet

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