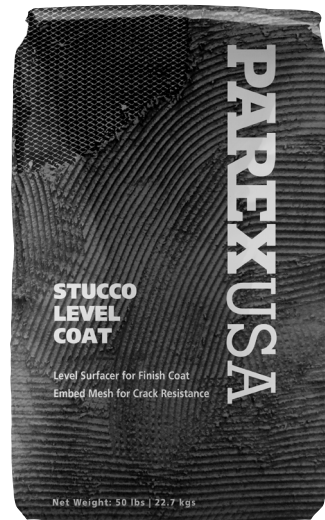


Stucco Level Coat



DESCRIPTION:

- Surface leveler for use in stucco assemblies
- Bonds to stucco brown coat
- Can be applied in a thin layer
- Applied without the addition of cement
- Mixed on site with water only
- Excellent workability
- This product may be used in combination with the following Parex USA brands:
 - Parex
 - LaHabra
 - El Rey
 - Teifs

USES:

- Coating to embed mesh to stucco substrates
- Leveler and filler for masonry, concrete, stucco surfaces

COMPOSITION:

- Binder base: Copolymer compatible with portland cement
- Water based: VOC-Compliant
- Color: Light gray

COVERAGE:

Depending on the condition of the substrate and method of application, approximate coverages are:

- As a basecoat to embed mesh: up to 65 ft² (6 m²) per bag. Coverage will vary depending on weight of mesh.
- As a leveler, coverage depends upon the thickness applied.

PACKAGING:

50 lb (22.7 kg) net weight in bag.

- Storage: Store off the ground and protect from sun and moisture
- Shelf life: Reference Parex USA Expiration Date of Products Technical Bulletin.

WORKING TIME:

Pot life is 1–2 hours after water has been added, re-tempering once only as needed for workability. Open time is affected by surface suction, humidity and temperature.

DRYING TIME:

- 24 hours under normal circumstances, drying time is affected by surface suction, humidity and temperature.
- Full adhesive bond strength is reached after 1–4 days, depending on humidity and temperature.

CLEAN-UP:

Water-soluble prior to drying. Clean tools and containers with water before polymer/cement mixture sets.

SURFACE PREPARATION:

- Planar irregularities are limited to 1/4 in. (6mm) or less in a 4 ft. (1.219mm) radius. Surface irregularities are limited to 1/4 in. (6mm) or less
- Remove surface contaminants such as dust or dirt without damaging the substrate.
- Painted substrates must have the paint removed with methods that result in no more than 10% of the remaining surface having paint.
- For additional options for surface preparation, contact Parex USA Technical Support.

MIXING:

- Use clean equipment for mixing and preparation.
- Requires approximately 1-1 1/2 gallons (3.79-5.69L) of cool clean potable water per bag.
- Add 1 gallon of water to a 5 gallon pail. Slowly add Stucco Level Coat while stirring and mix to a homogenous consistency using a heavy-duty 1/2 in. (13mm) drill with a rust-free paddle at 400-500 rpm.
- Add the remaining water needed and blend for a total mixing time of 5 minutes.
- Let the mixture stand for five minutes after initial mixing, then stir again (up to 1/2 gallon).
- Stucco Level Coat should be used immediately after tempering.
- Half batches may be mixed for convenience.
- No additives of any kind, such as rapid binders, anti-freeze, accelerators, fillers, pigments, etc., should be added under any circumstance.

APPLICATION:

- Read the entire label before using this product.
- Apply Stucco Level Coat to cured portland cement based surfaces at a uniform thickness of 1/16-3/32 in. (1.5-2.4mm). Embed Parex USA reinforcing mesh immediately in the wet Stucco Level Coat using a stainless steel trowel, until the reinforcing mesh is fully embedded. The color of the reinforcing mesh should not be visible at the surface of the Stucco Level Coat, immediately skim the surface with additional Stucco Level Coat if or as necessary. A slight pattern of the mesh is acceptable upon drying, due to shrinkage Parex USA Stucco Mesh and 355 Standard mesh seams are overlapped a minimum of 2.5 (63mm) inches.
- As a leveler or filler: Apply Stucco Level Coat and level to a uniform surface. Maximum thickness in a single application should be no more than 1/4 in. (6mm).
- Finishes can be applied to completed dry Stucco Level Coat surface after a minimum 24

hours. When cement finishes are to be applied over Stucco Level Coat and before the Stucco Level Coat basecoat is completely dry, float the surface with a damp plaster float (green sponge with handle). This process will remove any minor defects in the original basecoat application and leave an ideal surface to accept cement stucco finishes. Parex USA Adacryl Admix & Bonding Agent should be used as an admixture to the cement stucco finish. See Adacryl Admix & Bonding Agent product data sheet for more information.

LIMITATIONS:

- Ambient and surface temperature must be 40°F (4°C) or higher during application and curing time. Provide supplemental heat and protection from precipitation as needed.
- Use only on surfaces that are sound, clean, dry, unpainted and free from any residue which may affect the ability of the Stucco Level Coat to bond to the surface.
- Application in direct sunlight in hot weather may adversely affect aesthetics.
- Do not apply Stucco Level Coat to EIFS basecoats or to acrylic finishes.
- Do not apply EIFS adhesives or EIFS basecoats to Stucco Level Coat.
- Always wear proper safety equipment, including particle mask, when mixing and/or applying this product.

WARNING:

- Read complete warning information printed on product container prior to use. For medical emergency information, call 1-800-424-9300.
- For more information on handling this product refer to its Safety Data Sheet (SDS). The most current SDS and Product Data Sheet (PDS) can be found on our website.
- This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about the guidelines for the proper use and application of the covered product(s) under normal environmental and working conditions. Because each project is different, Parex USA, Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

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