

## EDGEmaster® Step Flashing (Pre-Bent Flashing Shingle)

Step Flashing (Pre-Bent Flashing Shingle) is used on the side of a shingle when it meets a vertical termination such as a wall, chimney or other termination. The product helps prevent water from entering between the shingle and the termination. Step Flashing is pre-bent for easy installation. Available in a variety of sizes and colors.

### Product Data and Ordering Information

Material: .0012 min thickness, 26ga  
Part Number: See page 2 for part numbers and sizes

All Phillips products are made in the U.S.A.

### ASTM and Code Standards

Phillips Roofing Metals meets or exceeds:

- ASTM A 653 Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
- SMACNA Residential Sheet Metal Guidelines 2001

SDS and other technical information available at [www.phillipsmfg.com](http://www.phillipsmfg.com).

### Leed Credits for Recycled Content

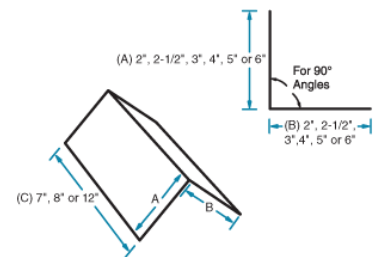
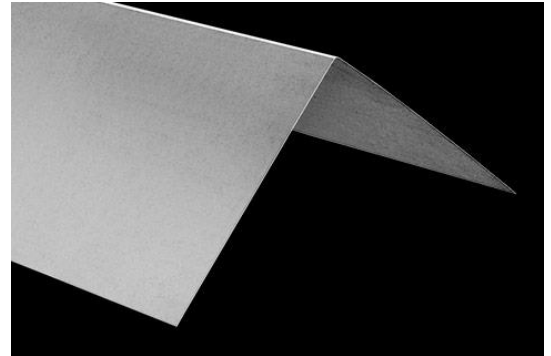
MR2 – The steel and vinyl used in Phillips Manufacturing products is 100% recyclable.

MR4 – Phillips Manufacturing steel and vinyl products have a minimum of:

Total recycled content:	30%
Post-consumer recycled content:	25%
Pre-consumer recycled content:	5%

### Storage

Avoid bending or other damage and store in a dry place protected from moisture.

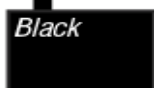
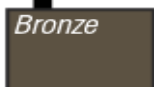
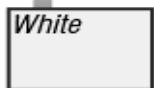
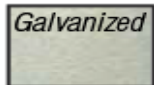


*Drawings not to scale*

## EDGEmaster® Step Flashing (Pre-Bent Flashing Shingle)

Step Flashing					
Products Available		Packaging For Step Flashing			
Part Description*	Part Numbers	Length	Pieces Per Bundle	Bundles Per Carton	Cartons Per Pallet
2" x 2" Step Flashing	SF2X2Xlength	7"	10	10	45
2-1/2" x 2-1/2" Step Flashing	SF25X25Xlength	8"	10	10	45
3" x 3" Step Flashing	SF3X3Xlength	12"	10	10	45
4" x 4" Step Flashing	SF4X4Xlength				
5" x 5" Step Flashing	SF5X5Xlength				
6" x 6" Step Flashing	SF6X6Xlength				
2" x 3" Step Flashing	SF2X3Xlength				
3" x 4" Step Flashing	SF3X4Xlength				
3" x 5" Step Flashing	SF3X5Xlength				
*Common sizes shown; other size combinations available. Contact a sales representative for more information.					

### COLOR GUIDE



Actual colors may vary