



# gripSTIK<sup>®</sup> Vinyl 1-1/2" Bullnose Splay Corner Beads

## Installation Recommendations

Phillips recommends installation in accordance with applicable ASTM standards and using prevalent industry standards.

### **General Installation Guidelines**

Phillips gripSTIK<sup>®</sup> vinyl 1-1/2" bullnose splay corner beads can be installed using a variety of methods. The methods listed below are guidelines. Phillips recommends you test which method works best for you. Some vinyl products require more detailed installation instructions than are listed here.

#### Method 1: Stapling

- 1. For 1-1/2" radius bullnose splay corner beads, drywall must be set back so it does not interfere with bullnose radius.
- 2. Install transition caps and/or molded corners first if they are being utilized for your project per corner cap installation recommendations (see separate installation guide).
- 3. For doors, windows or special lengths, cut the bead to length and dry fit.
  - a) Prevent overlap of the mud flanges by snipping back.
    - b) Dry fit the bead.
- 4. Staple each mud flange every 6-10" with 1/2" crown staples.
- 5. No primer is needed. Finish as usual.
- 6. For cold weather winter applications, please refer to the installation recommendations in the Gypsum Association GA-220-06 of 40°F or warmer.

#### Method 2: Spray Adhesive (gripSTIK<sup>®</sup> Spray Adhesive Recommended)

- 1. Follow steps 1, 2 and 3 above.
- 2. Put a coat of spray adhesive on the back of the bead and then on the drywall.
  - a) Immediately apply bead to drywall and position in place.
  - b) If the adhesive dries too long, it will be hard to reposition.
  - c) At some point the adhesive will lose tackiness and will not bond. If this happens, reapply adhesive to both surfaces.
- 3. The rate at which the adhesive dries varies depending on heat and humidity. Test in your conditions.
- 4. Use handle of your taping knife or installation tool to apply pressure along both mud flanges. Bond strength is greatly enhanced with this crucial step.
- 5. Staple mud flanges to assist bonding between bead and wallboard with 1/2" crown staples.
- 6. Pressure the mud flanges again (see step 4).
- 7. No primer is needed. Finish as usual.
- 8. For cold weather winter applications, please refer to the installation recommendations in the Gypsum Association GA-220-06 of 50°F or warmer.

## With Phillips gripSTIK<sup>®</sup> vinyl beads and trims:

- No mud additives needed
- No primer needed

# Made in the U.S.A.

Phillips is proud that all our beads, trims	and accessories are made in the United States of Americ	a.
Project Information	Contractor Information	Architect Information
Name: test Address:	Name: buildsite.com Contact: Sue Marek Phone: Fax:	Name: Contact: Phone: Fax:

The information and recommendations contained herein are, to the best of Phillips Manufacturing Company's knowledge and belief, accurate and reliable as of the date issued. Phillips Manufacturing Company has no control over the conditions of handling and use, and makes no warranty regarding the results oblained from the use of this data. The information and recommendations are offered for the user's consideration and examination, and it is the user's responsibility to determine that they are suitable and complete for its particular use. Phillips reserves the right to make alterations and amendments to the detailed specifications at its discretion. Phillips disclaims responsibility for all actions, proceedings, liabilities, claims, damages, cost, losses, and expenses in relation to, or arising out of, incorrect utilization of this information.



