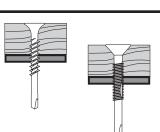


SPEC DATA Submittal Sheet # 038

PILOT POINT SELF DRILLING SCREWS

Plywood or exterior sheathing to steel.



Shank Slot

Product Specifications

COMBO DRIVE PP212

PP212 - Flat Head - #10

E PP2 - Bugle Head - #8

Part #	Dia.	Length	TPI	Bulk Qty	Finish	Corrosion	Head	Head Dia.	Thread	Drill Pt.
PP2	8	2	16	4M	PGP	1000 hr. min. B-117	Bugle	8.00-8.50 mm	Coarse	2
PP212	10	2-1/2	24	2M	PGP	1000 hr. min. B-117	Flat	9.88-11.1 mm	Fine	3

Pro-Twist drill screws meet or exceed ASTM C-954 and/or C-1513

Drill Capacity					
Part #	Wood	Min.	Max.		
PP2	3/4"	.033" Steel	.105" Steel		
PP212	1-1/8"	.110" Steel	.175" Steel		

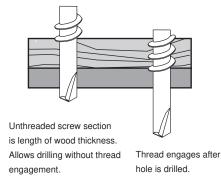
Thread Notches

Self-Drilling Screws Ultimate Connection Value Chart					
Dia.	Metal Gauge/1lb	Tension (Pull) Lbs. 1 Pc.	Shear Lbs. Metal to Metal	Torsional Strength	
8	20	285	829	42 lbs.	
	18	444	994		
	16	550	1096		
	14	924	1332		
	12	1100	1337		
10	20	389	811	61 lbs.	
	18	554	1223		
	16	727	1492		
	14	1050	1545		
	12	1216	1650		

PrimeGuard Plus					
Corrosion Resistance	Applied Via	Guarantee			
1000 hr. min. B-117 12 Cycles Kesternich*	Multi-Step Proprietary Process	Lifetime			

*Kesternich is an acid test protocol meeting DIN 50018, ASTM G-87

Use Pilot Point Dart to attach 1/2" or greater wood to 18 ga. or thicker steel.



Purpose of Pilot: to prevent "Jacking Action"

Ultimate Value Charts

Screws driven into steel were driven with three exposed threads on the off side of the connection, then pulled out with testing machine.

Note that all results were obtained in strict adherence to ASTM test protocol. These ultimate figures are offered only as a guide and are not guaranteed in any way by PrimeSource Building Products. A 4:1 safety ratio is recommended.

Installation Guidelines

0-2500rpm Screwgun with torque adjustment - Overdriving may result in fastener failure or stripout of the work surface The fastener is fully seated when the head's bearing surface is flush with the surface material. The fastener must penetrate beyond the metal a minimum of three threads to comply with the code.

ALL PRIMESOURCE FASTENERS ARE MANUFACTURED IN AN ISO 9002 AND ISO 14001 CERTIFIED AND APPROVED FACTORY TO PRIMESOURCE PERFORMANCE SPECIFICATIONS AND PRINT DRAWINGS.