# QUIKRETE<sup>®</sup> Guide Specification

# SECTION 040513

## MASONRY MORTAR

For best results, display hidden notes to specifier.

#### PART 1 GENERAL

- 1.1 SECTION INCLUDES
  - A. Mortar for masonry specified in other sections.
- 1.2 RELATED SECTIONS
  - A. Section <u>0482000</u> Unit Masonry Assemblies.
- 1.3 REFERENCES (All references should be latest version published)
  - A. ASTM C 91 Standard Specification for Masonry Cement
  - B. ASTM C 144 Standard Specification for Aggregate for Masonry Mortar
  - C. <u>ASTM C 150</u> Standard Specification for Portland Cement.
  - D. <u>ASTM C 207</u> Standard Specification for Hydrated Lime for Masonry Purposes.
  - E. <u>ASTM C 270</u> Standard Specification for Mortar for Unit Masonry.
  - F. <u>ASTM C 595</u> Standard Specification for Blended Hydraulic Cements.
  - G. <u>ASTM C 780</u> Standard Test Method for Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Masonry.
  - H. <u>ASTM C 1157</u> Standard Performance Specification for Hydraulic Cement.
  - I. <u>ASTM C 1329</u> Standard Specification for Mortar Cement.
  - J. <u>ASTM C 1384</u> Standard Specification for Admixtures for Masonry Mortars.
  - K. ICBO-ES Evaluation Report 3759: Easy Spread Plasticizer for Mortar.
  - L. NCMA TR-88 Hot & Cold Weather Masonry Construction Manual.
- 1.4 SUBMITTALS
  - A. Submit under provisions of Section <u>01300</u>0.
  - B. [Product Data]: Manufacturer's data sheets on each product to be used, including:
    - 1. Mixing and preparation instructions and recommendations.
    - 2. Storage and handling requirements and recommendations.
    - 3. Installation methods.

- C. Test Reports:
  - 1. Submit certified test reports showing that the cementitious components of the mortar mix comply with the specified requirements.
  - 2. Submit certified test report showing that the mortar complies with the specified requirements.
- 1.5 DELIVERY, STORAGE, AND HANDLING
  - A. Deliver mortar mix to site in sealed bags. Identify each bag with material name and type.

# PART 2 PRODUCTS

- 2.1 MANUFACTURERS
  - A. Acceptable Manufacturer: The Quikrete Companies; One Securities Centre, 3490 Piedmont Road, Suite 1300, Atlanta, GA 30305. ASD. Tel: (404) 634-9100. www.quikrete.com.
  - B. Substitutions: Not permitted.
  - C. Requests for substitutions will be considered in accordance with provisions of Section <u>01600</u>0.
- 2.2 APPLICATIONS
  - A. Foundations: Use Type M.
  - B. Foundations: Use Type S.
  - C. Other Masonry: Use Type M.
  - D. Other Masonry: Use Type S.
  - E. Other Masonry: Use Type N.
- 2.3 CEMENT/LIME MORTAR
  - A. Type M Mortar: Mix to the Property Specifications of <u>ASTM C 27</u> 0:
    - 1. Compressive Strength: 2500 psi (17.2 MPa), minimum, at 28 days for laboratory mixed mortar with a flow of 110 plus/minus 5 percent.
    - 2. Water Retention: 75 percent, minimum.
    - 3. Air Content: 12 percent, maximum.
    - 4. Aggregate Ratio: No less than 2.25 and no more than 3.5 times the sum of the separate volumes of cementitious materials.
  - B. Type S Mortar: Mix to the Property Specifications of <u>ASTM C 27</u> 0:
    - 1. Compressive Strength: 1800 psi (12.4 MPa), minimum, at 28 days for laboratory mixed mortar with a flow of 110 plus/minus 5 percent.
    - 2. Water Retention: 75 percent, minimum.
    - 3. Air Content: 12 percent, maximum.
    - 4. Aggregate Ratio: No less than 2.25 and no more than 3.5 times the sum of the separate volumes of cementitious materials.
  - C. Type N Mortar: Mix to the Property Specifications of <u>ASTM C 27</u> 0:
    - 1. Compressive Strength: 750 psi (5.2 MPa), minimum, at 28 days for

laboratory mixed mortar with a flow of 110 plus/minus 5 percent.

- 2. Water Retention: 75 percent, minimum.
- 3. Air Content: 14 percent, maximum; except when structural reinforcement is incorporated into mortar, not more than 12 percent unless bond strength test data is submitted to justify higher air content.
- 4. Aggregate Ratio: No less than 2.25 and no more than 3.5 times the sum of the separate volumes of cementitious materials.
- D. Masonry Mortar Mix: Factory blended hydraulic cement/lime/sand mix proportioned to produce masonry mortar complying with the property Specifications in <u>ASTM C</u> <u>270</u> for the specified type of masonry mortar; Quikrete Packaged Hydraulic cement/Lime Masonry Mix.
  - 1. Portland Cement or Blended Cement: <u>ASTM C 150</u> Types I, IA, II, IIA, III or IIIA.
  - 2. Portland Cement or Blended Cement: <u>ASTM C 595</u> Types IS, IS-A, IP, IP-A, I(PM), I(PM)-A, I(SM), OR I(SM)-A.
  - 3. Portland Cement or Blended Cement: <u>ASTM C 1157</u> Types GU, HE, MS, HS, MH, or LH.
  - 4. Lime: Hydrated lime, <u>ASTM C 207</u> Type S.
  - 5. Sand: Mason's sand, <u>ASTM C 144</u>.

## 2.4 MASONRY CEMENT MORTAR

- A. Type M Mortar: Mix to the Property Specifications of <u>ASTM C 27</u> 0:
  - 1. Compressive Strength: 2500 psi (17.2 MPa), minimum, at 28 days for laboratory mixed mortar with a flow of 110 plus/minus 5 percent.
  - 2. Water Retention: 75 percent, minimum.
  - 3. Air Content: Maximum 18 percent.
  - 4. Aggregate Ratio: No less than 2.25 and no more than 3.5 times the sum of the separate volumes of cementitious materials.
- B. Type S Mortar: Mix to the Property Specifications of <u>ASTM C 27</u> 0:
  - 1. Compressive Strength: 1800 psi (12.4 MPa), minimum, at 28 days for laboratory mixed mortar with a flow of 110 plus/minus 5 percent.
  - 2. Water Retention: 75 percent, minimum.
  - 3. Air Content: Maximum 18 percent.
  - 4. Aggregate Ratio: No less than 2.25 and no more than 3.5 times the sum of the separate volumes of cementitious materials.
- C. Type N Mortar: Mix to the Property Specifications of <u>ASTM C 27</u> 0:
  - 1. Compressive Strength: 750 psi (5.2 MPa), minimum, at 28 days for laboratory mixed mortar with a flow of 110 plus/minus 5 percent.
  - 2. Water Retention: 75 percent, minimum.
  - 3. Air Content: Maximum 20 percent; maximum 18 percent when structural reinforcement is incorporated into mortar.
  - 4. Aggregate Ratio: No less than 2.25 and no more than 3.5 times the sum of the separate volumes of cementitious materials.
- D. Masonry Mortar Mix: Factory blended masonry cement/sand mix proportioned to produce masonry mortar complying with the property specifications in <u>ASTM C 270</u> for the specified type of masonry mortar; Quikrete Packaged Masonry Mortar Mix.
  - 1. Masonry Cement: <u>ASTM C 9</u> 1, Type M.
  - 2. Masonry Cement: ASTM C 9 1, Type S.
  - 3. Masonry Cement: <u>ASTM C 9</u> 1, Type N.
  - 4. Sand: Mason's sand, <u>ASTM C 144</u>.

## 2.5 ACCESSORY MATERIALS

- A. Water: Clean and free from deleterious acids, alkalies, and organic matter.
- B. Admixtures: Complying with <u>ASTM 1384</u> or ICBO-ES Evaluation Report 3759.
- C. Pigment: \_\_\_\_\_.
- D. Integral Waterproofer: \_\_\_\_\_.
- 2.6 MIXING
  - A. Mixing Procedure: Add factory pre-blended dry materials to water in mortar mixer and mix for 3 to 5 minutes.
  - B. Retempering: Use mortar within 2 hours of initial mixing. Retemper mortar that has stiffened because of evaporation of water from mortar by adding water and blending as frequently as needed to restore required consistency.
  - C. Cold Weather: Follow National Concrete Masonry Association recommendations for cold weather construction.

#### PART 3 EXECUTION

- 3.1 INSTALLATION
  - A. See Section <u>048200</u>.
- 3.2 FIELD QUALITY CONTROL
  - A. Owner will arrange for field testing.
  - B. Contractor shall arrange and pay for field testing by an acceptable testing agency.
  - C. Field Testing: In accordance with <u>ASTM C 780</u> with following exception: Verify compressive strength by obtaining minimum 20 pound (9 kg) uniform sample of dry blend, prepare mix as specified, and test in accordance with applicable portions of <u>ASTM C 270</u>.

END OF SECTION