



A CSW Industrials Company

PRODUCT DATA SHEET

NOKORODE® 95/5 FLUX
Pre-Tinning Paste Flux

Description

Nokorode 95/5 Flux is a creamy-smooth paste specifically formulated with a small amount of 95/5 tin/antimony solder powder in the formula and a heat indicator. It is formulated to clean, pretin and flux the joint all at one time. Provides a fast, safe method of fluxing most common metals and solders. Excellent for use on larger diameters fittings or faster solderings of smaller diameter fittings because it automatically tins before reaching higher temperature.

Applications

Nokorode 95/5 Flux is recommended for 95/5 or 50/50 solder applications. Can be used on common metals including copper, tin, zinc, nickel, and sheet lead. Do not use on magnesium or aluminum.

Directions for use

1. Remove all dirt from surfaces to be soldered.
2. Do not breathe vapors during soldering operations.
3. Apply a small amount of flux evenly to both joining surfaces. Heat and apply solder in normal manner.
4. When joint has cooled, wipe outside and flush inside surfaces thoroughly with water.
5. Flux paste may liquefy if stored in very hot conditions (usually greater than 120°F). Before using, cool slightly until flux resolidifies.

For additional technical information, call Toll Free 1-800-231-3345.



Characteristics | Features

- Produces excellent, leakfree soldered joints
- Lead free
- Excellent wetting ability allows solder to flow easily and uniformly into joints
- Cleans, Pretins and fluxes
- Smooth stable paste for easy brush on application
- VERY low spattering
- VERY low scorching or burning
- VERY low corrosive properties prevents pitting
- Contains small amount of 95/5 solder powder
- Excellent for larger diameter fittings or faster soldering of small diameter fittings

Packaging

Code	Size	Qty. per Case	Lbs. per Case	Cubic Feet per Case
14115	8 oz. (227g)	24 jars	16	0.45

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Specifications

Wt/Gal @ 77 degree F	~8.85 lbs/gal.
Flash Point SETA CC	>399°F
Color	Dark Green
Shelf Life	2 year

Suggestions and recommendations covering the use of our products are based on our past experience and laboratory findings. However, as we have no control as to the methods and conditions of application, we only assume responsibility for the uniformity of our products within manufacturing tolerances.

Precautionary Statements

Refer to Safety Data Sheet (SDS).

KEEP OUT OF REACH OF CHILDREN

FOR CHEMICAL EMERGENCY, SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT, CALL CHEMTREC - DAY OR NIGHT 1-800-424-9300

For additional Technical Information Call Toll Free 1-800-231-3345

Limited Warranty



For more information on our product limited warranty, visit RectorSeal.com

Manufactured by

RectorSeal, LLC

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