



A CSW Industrials Company

PRODUCT DATA SHEET

NOKORODE® C-FLUX®
Soft Soldering Flux

Description

Nokorode C-Flux is a lead free, soft soldering paste-type flux. It contains a blend of flux and powdered solder (95/5 tin/antimony). It cleans, fluxes, and pretins the joint area all at one time. When heated, it reduces the surface tension in the joint and allows the solder to flow easily and uniformly into the joint. C-Flux works to deliver a strong, leak free joint.

Applications

Nokorode C-Flux can be used with 95/5 and 50/50 wire solders on all solderable metals including copper, tin, zinc, nickel, and sheet lead. Do not use on stainless steel, aluminum or for silver soldering.

Directions for use

1. Remove all dirt from surfaces to be soldered.
2. Do not breathe vapor during soldering operations.
3. Apply a small amount of flux evenly to both joining surfaces. Heat and apply solid wire solder in normal manner.
4. When joint has cooled, wipe outside and flush inside surfaces thoroughly with water.
5. Flux paste may liquefy if stored under very hot conditions (usually greater than 125°F). Before using, cool slightly until flux re-solidifies.

For additional technical information, call Toll Free 1-800-231-3345.

Packaging

Code	Size	Qty. per Case	Lbs. per Case	Cubic Feet per Case
74026	3 oz. (85g)	48 jars	11.4	0.35
74025	12 oz. (341g)	24 jars	20.5	0.45



Characteristics | Features

- Cleans, fluxes and pretins in one operation saving time and money
- Smooth consistency makes it easy to apply
- Flows smoothly into even the smallest cavity
- Lead free and acid free

Specifications

Wt/Gal @ 77°F	~13.2 lbs/gal.
Flash Point SETA CC	230°F
Color	Gray
Shelf Life	1 year

Suggestions and recommendations covering the use of our products are based on our past experience and laboratory findings. However, as we have no control as to the methods and conditions of application, we only assume responsibility for the uniformity of our products within manufacturing tolerances.

Precautionary Statements

Refer to Safety Data Sheet (SDS).

KEEP OUT OF REACH OF CHILDREN

FOR CHEMICAL EMERGENCY, SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT, CALL CHEMTREC - DAY OR NIGHT 1-800-424-9300

For additional Technical Information Call Toll Free 1-800-231-3345

Limited Warranty



For more information on our product limited warranty, visit RectorSeal.com

Manufactured by

RectorSeal, LLC

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