

Coral Stone Rendering

Acrylic finishes styled to create the look of cut coral

Product Bulletin

DESCRIPTION

Coral Stone finish is a finish technique utilizing two textured acrylic finishes to create the look of cut coral in a lightweight, easily installed architectural wall finish.

PACKAGING

31.7-kg per 19-liter pail (70-lbs per 5-gallon pail)

COVERAGE

Varies depending on application technique and surface condition.

Coarse Finish: Approximately 90 ft² (8.3 m²) per pail

Texture Finish: Approximately 150 ft² (13.9 m²) per pail for estimating purposes

COLORS

Available in a wide variety of standard and custom colors.

For the appearance of added depth, it is recommended that the COARSE FINISH be tinted to a slightly darker color then the TEXTURE FINISH.

HEALTH, SAFETY AND ENVIRONMENTAL

Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting www.senergy.basf.com. Use only as directed.



Features	Benefits
Coral look	The look of natural cut coral in an acrylic based finish
Lightweight	The look and feel of natural cut coral at a fraction of the weight
100% acrylic polymer chemistry	Long-term durability and weather resistance, dirt pick-up resistance
Integral color	Reduced maintenance and recoating; lasting color uniformity
Weather resistant	Repels water and resists wind-driven rain

USES

- 1. Provides an aesthetically pleasing surface color and texture for Senergy Wall Systems.
- Can also be utilized as a textured finish for poured concrete or unit masonry, conventional stucco, Senergy Stucco Wall System, Senergy Cement-Board Stucco, certain insulating concrete forms, and interior veneer plaster or gypsum wallboard.
- 3. Can be utilized on quoins, arches and reliefs.

MIXING

- Individually mix the factory-prepared COARSE FINISH and TEXTURE FINISH finishes with a mixer until thoroughly blended. (Clean mixing paddle thoroughly between mixing of the two textures.)
- 2. A small amount of clean, potable water may be added to adjust workability.
- 3. Additives are not permitted.
- 4. Close container when not in use.
- 5. Clean tools with soap and water immediately after use.

APPLICATION

- 1. Substrate shall be dry, clean, sound and free of releasing agents, paint or other residue or coatings. Verify substrate is flat, free of fins or planar irregularities greater than 6.4 mm in 3 m (1/4" in 10').
- 2. Apply COARSE FINISH directly to the substrate with a clean, stainless steel trowel.
- 3. Apply and level COARSE FINISH to the thickness of the largest aggregate.
- 4. Float the COARSE FINISH with a plastic float in random counter clockwise circles, to a consistent look.
- 5. Allow the COARSE FINISH to take up (dry a little) to the point the finish is firm, but not fully dry.
- 6. Apply the prepared TEXTURE FINISH using a stainless steel venetian trowel in a heavy skip trowel technique.
- Allow the TEXTURE FINISH to take up before leveling the TEXTURE FINISH over the COARSE FINISH. The leveling technique will begin to close up the large open voids. This step or appearance depends entirely on the finished look you are trying to create.
- Alternate: If an antiqued appearance is required, the ANTICO GLAZE should be sprayed on randomly during the leveling of the TEXTURE FINISH.
- 9. Alternate: If scoring mortar joints are the objective, level & scoring tools will be required.
 - a) Determine the block layout before starting.
 - b) Determine the size of the mortar joint. It may be necessary to make your own scoring tools out of steel packing bands or other materials.
 - c) Place the level onto the firm but not dry finish surface after the TEXTURE FINISH and ANTICO GLAZE have been applied.
 - d) Cut/score the horizontal mortar joints from the underside of the level. This allows the cut finish to fall away. During scoring, do not attempt to score down to the base coat.

LIMITATIONS

- 1. Protect Senergy materials during transportation and installation to avoid physical damage.
- Store Senergy materials in a cool, dry place protected from freezing. Store at no less than 4°C (40°F). Protect from extreme heat and direct sunlight. Shelf life is two years when unopened and stored as directed.
- Do not apply Senergy materials in ambient temperatures below 4°C (40°F). Provide supplementary heat during installation and drying period (at least 24 hours after installation and until dry) when temperatures less than 4°C (40°F) prevail.
- 4. Do not apply Senergy materials to frozen surfaces.
- 5. Samples for job approval must be made in the field by the applicator, and approved prior to ordering.

VOC Content

See respective product bulletins for specific VOC information.

For medical emergencies only call chemtrec at (800) 424-9300

WARRANTY

BASF warrants this product to be free from manufacturing defects and to meet the technical properties on the current Product Bulletin, if used as directed within shelf life. Satisfactory results depend not only on quality products but also upon many factors beyond our control. BASF MAKES NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO ITS PRODUCTS. The sole and exclusive remedy of Purchaser for any claim concerning this product, including but not limited to, claims alleging breach of warranty, negligence, strict liability or otherwise, is shipment to purchaser of product equal to the amount of product that fails to meet this warranty or refund of the original purchase price of product that fails to meet this warranty, at the sole option of BASF. In the absence of an extended warranty issued by BASF, any claims concerning this product must be received in writing within one (1) year from the date of shipment and any claims not presented within that period are waived by Purchaser. BASF WILL NOT BE RESPONSIBLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL (INCLUDING LOST PROFITS) OR PUNITIVE DAMAGES OF ANY KIND.

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