# **Product Bulletin**



# **Limestone Rendering**

Acrylic Finishes styled to create the look of limestone

#### **COLORS**

Available in a wide variety of standard and custom colors.

For the appearance of added depth, it is recommended that the Fine Finish be tinted to a slightly darker color than the Texture Finish

#### **PACKAGING**

31.7-kg per 19-liter pail (70-lbs per 5-gallon pail)

#### **COVERAGE**

Varies depending on application technique and surface condition.



#### DESCRIPTION

Limestone Rendering is a Finish technique utilizing two Textured acrylic Finishes to create the look of limestone in a lightweight, easily installed architectural wall Finish.

FEATURES	BENEFITS
Limestone look	The look of limestone in an acrylic based Finish
Lightweight	The look and feel of limestone at a fraction of the weight
100% Acrylic polymer chemistry	Long-term durability and weather resistance
Integral Color	Reduced maintenance and recoating; lasting color uniformity
Weather resistant	Repels water and resists wind-driven rain



#### USES

- Provides an aesthetically pleasing surface color and Texture for Senergy Wall Systems.
- 2. Can also be utilized as a Textured Finish for poured concrete or unit masonry, conventional stucco, Senergy Stucco Wall System, Senergy Cement-Board Stucco, certain insulating concrete forms, and interior veneer plaster or gypsum wallboard.
- 3. Can be utilized on quoins, arches and reliefs.

#### MIXING

- Individually mix the factory-prepared Fine and Texture Finishes with a mixer until thoroughly blended. (Clean mixing paddle thoroughly between mixing of the two Textures.)
- 2. A small amount of clean, potable water may be added to adjust workability.
- 3. Additives are not permitted.
- 4. Close container when not in use.
- Clean tools with soap and water immediately after use.

#### APPLICATION

- Substrate shall be dry, clean, sound and free of releasing agents, paint or other residue or coatings. Verify substrate is flat, free of fins or planar irregularities greater than 6.4 mm in 3 m (1/4" in 10").
- 2. Apply Fine Finish directly to the substrate with a clean, stainless steel trowel.
- Apply and level Fine Finish during the same operation to minimum obtainable thickness consistent with uniform coverage.
- Maintain a wet edge on Fine Finish by applying and texturing continually over the wall surface.
- Work Fine Finish to corners, joints or other natural breaks and do not allow material to set up within an uninterrupted wall area.
- Float Fine Finish to achieve final Texture and allow to dry.
- Apply Texture Finish to the dry Fine Finish with a clean, stainless steel venetian trowel.
- Trowel down to an even, tight application.
   Trowel Texture Finish in two directions to ensure Texture Finish is pushed into underlying Fine Finish.
- 9. Float Texture Finish using a small (max. 4"x10") stainless steel Venetian trowel.
   Note: Use the same final troweling tool and hand motion over the entire wall. Creating a uniform appearance on large wall areas may be difficult.

10. To create more open pit marks on the Finish surface, raise the angle of the trowel while leveling the Texture Finish. Immediately float the Texture Finish with the same Venetian trowel with circular motions. Varying the pressure of the float will also create pit mark variances. Ensure all installers utilize the same installation techniques and motions to create similar appearances.

#### Note:

- If Finish surface requires spritzing to keep Finish open, be aware that Finish color variations may occur.
- Always prepare a full scale sample representative of the Finish appearance and workmanship for final approval.

#### LIMITATIONS

- Protect Senergy materials during transportation and installation to avoid physical damage.
- 2. Store Senergy materials in a cool, dry place protected from freezing. Store at no less than 4 °C (40 °F). Protect from extreme heat and direct sunlight. Shelf life is two years when unopened and stored as directed.
- 3. Do not apply Senergy materials in ambient temperatures below 4 °C (40 °F). Provide supplementary heat during installation and drying period (at least 24 hours after installation and until dry) when temperatures less than 4 °C (40 °F) prevail.
- **4.** Do not apply Senergy materials to frozen surfaces.
- Samples for job approval must be made in the field by the applicator, and approved prior to ordering.

### VOC CONTENT

0 g/l, or 0 lbs/gal less water and exempt solvents.

## TECHNICAL SUPPORT

Consult Master Builders Solutions Technical Services Department at +1 (800) 589-1336 for specific recommendations concerning all other applications. Consult the Wall Systems website at senergy.master-builders-solutions. com/en, for additional information about products and systems and for updated literature.

#### HEALTH. SAFETY AND ENVIRONMENTAL

Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting www.master-builders-solutions.com/en-us, e-mailing your request to mbsbscst@ mbcc-group.com or calling +1 (800) 433-9517. Use only as directed.

IN CASE OF EMERGENCY: Call CHEMTEL +1 (800) 255-3924 or if outside the US or Canada, +1 (813) 248-0585.

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