Product Bulletin



StuccoBond

COLORS

Light green

PACKAGING

18.93 L (5-gallon) pails 250 L (55-gallon) drum

COVERAGE

3.79 L (1-gallon) of undiluted StuccoBond covers approximately 9.29 - 18.58 m² (100-200 sq. ft.) depending on substrate porosity

FEATURES

- 1. Tinted light green
- 2. Cement stable
- 3. Applies easily with brush or roller
- 4. Low odor, low toxicity, VOC compliant

DESCRIPTION

StuccoBond is a bonding agent for cement plaster stucco over concrete, masonry and stucco.

USES

As a surface applied bonding agent for cement plaster stucco.

PREPARATION

- 1. All surfaces must be clean, dry, and free of dust, grease and contaminants.
- 2. New concrete, stucco, and masonry must be clean and cured a minimum of 28 days.

MIXING

Agitate or shake contents before beginning application procedure.

APPLICATION

- 1. For absorbent or porous substrates, such as brick or masonry, dilute StuccoBond 1:1 with water. For denser substrates, such as concrete or stucco, use the product as packaged.
- 2. Apply StuccoBond on dampened substrates only.

- 3. Apply StuccoBond evenly. Surface shall be uniformly coated, free from voids, pinholes or blisters.
- Protect from rain to prevent wash-off until stucco is applied.

DRYING TIME

Allow to dry a minimum of 3–4 hours prior to application of system components. After 12 hours, the surface must be reprimed with StuccoBond.

LIMITATIONS

- Ambient and surface temperatures during application must be above 4 °C (40 °F) until dry.
- To verify the most current version of this data guide is being used, visit www.master-builderssolutions.com/en-us or call Master Builders Solutions Wall Systems' Technical Service Department (1-800-589-1336).
- Proper application is the responsibility of the user.
 Clean tools with water immediately after use.

TECHNICAL DATA

Property	ASTM Test Method	Result
As a bonding agent, tensile bond strength, psi	ASTM C932 Section 6.4.1	>150 (specification)

Test results are averages obtained under laboratory conditions. Reasonable variations can be expected.



TECHNICAL SUPPORT

Consult Master Builders Solutions Technical Services Depar tment at +1 (800) 589-1336 for specific recommendations concerning all other applications. Consult the Wall Systems website at www.master-builders-solutions. com/en-us, for additional information about products and systems and for updated literature.

HEALTH, SAFETY AND ENVIRONMENTAL

Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting www.master-builders-solutions.com/ en-us, e-mailing your request to mbsbscst@ mbcc-group.com or calling +1 (800) 433-9517. Use only as directed.

IN CASE OF EMERGENCY: Call CHEMTEL +1 (800) 255-3924 or if outside the US or Canada, +1 (813) 248-0585.

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