Product Bulletin



Texture Finish

100% acrylic polymer finish coat

COLORS

Available in a wide variety of standard colors and custom colors.

PACKAGING

5 gallon pail (19 liter pail)

COVERAGE PER PAIL

Coverage rates vary depending on porosity of substrates and application techniques.

Smooth:182-187 ft² (17 m²) - at two (2)

Skip Trowel: 150-160 ft2 (14 m2)

VOC

0.22-0.31 lbs/gal (26–37 g/l) less water and exempt solvents.

SHELF LIFE

Two (2) years when properly stored in original container.



DESCRIPTION

Factory-mixed, 100% acrylic polymer finish coat. Texture Finish can achieve a wide variety of free-formed textured appearances, including stipple and skip-trowel.

USES

Texture Finish provides enhanced protection for an aesthetically pleasing surface color and texture for Senergy Wall Systems, poured concrete or unit masonry, conventional stucco, properly prepared insulating concrete forms and interior veneer plaster or gypsum wallboard (primer required over interior surfaces).

ADVANTAGES

Ability to create unique surface textures in order to achieve a wide variety of appearances including stipple and skip-trowel.

100% Acrylic polymer chemistry creating long-term durability and weather resistance.

Does not require a sealer saving time and money.

Repels water and resists wind-driven rain.

Doesn't blister, peel or flake.



Technical Data

| TEST | METHOD | CRITERIA | RESULT |
|--|---|---|---|
| VOC | ASTM D3960 (based in part on EPA method 24) | Report Value | 0.22-0.31 lbs/gal (26–37 g/l) less water and exempt solvents. |
| Surface Burning Characteristics | ASTM E 84 | Report Value | Flame Spread < 25 Smoke Development < 450 (Class A) |
| Accelerated Weathering | ASTM G 23 | No deleterious effects after 2000 hours | Pass |
| Accelerated Weathering | ASTM G 53 | No deleterious effects after 7500 hours | Pass |
| Water Vapor Transmission | ASTM E96 Method B | Report Value | Finish with Alpha Base Coat and Flexguard 4: 15.1 Perms |
| Abrasion Resistance | ASTM D968 | No Cracking or loss of film integrity at 528 qt. (500L) of sand | Finish not worn through after 725 qt. (686L) of falling sand |
| Water Resistance of Coating in 100% R.H. | ASTM D 2247 | No deleterious effects after 14 days exposure | Pass |
| Salt Fog Resistance | ASTM B117 | No deleterious effects after 300 hours | Pass |
| Tensile Bond | ASTM C297, E2134 | 15 psi minimum | > 15 psi |

MIXING

Thoroughly mix the factory prepared finish with a paddle and low speed drill to a uniform workable consistency. A small amount of clean potable water may be added to adjust workability. Do not exceed 10 oz of water per 5-gallon pail.

- Additives are not permitted.
- · Close container when not in use.
- Clean tools with soap and water. immediately after use. Dried material can only be removed mechanically.

SURFACE PREPARATION

Substrates must be clean, dry, sound and free of loose material, releasing agents, paint, efflorescence, contaminants and other coatings. Use of Master Builders Solutions Tinted Primer or Stucco Prime can improve color uniformity by minimizing substrate readthrough in light colors, not used for adhesion assistance.

- Concrete: allow to cure a minimum of 28 days prior to application of Senergy primer or finish. A leveling coat of Senergy base coat is recommended if a smooth finish texture is desired.
- Unit Masonry: allow to cure prior to application of Senergy primer or finish.
 When needed, apply a leveling coat of Alpha Genie Base Coat to provide a smooth surface and minimize the likelihood of mortar joint readthrough prior to application of finish.
- Stucco: allow to cure a minimum of 6 days

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APPLICATION

- For a smooth appearance, apply Texture Finish directly to the substrate or primed substrate with a clean, stainless steel trowel. Apply and level finish during the same operation to obtain minimum 1/16" (1.6 mm) thickness uniform coverage.
- Maintain a wet edge on finish by applying and texturing continually over the wall surface. Work finish to corners, joints or other natural breaks and do not allow material to set up within an uninterrupted wall area.
- Allow the first coat of Texture Finish to dry prior to applying a second coat. (2 coats are required for a smooth texture)

NOTE: For free-formed application including stipple and skip-trowel, maximum thickness not to exceed 1/8" (3.2mm).

LIMITATIONS

- 1. Over troweling or "burnishing" may create changes in color.
- 2. Protect from rain and from temperatures less than 40°F (4°C) for a minimum of 24 hours and until dry.
- 3. Efflorescence of Portland cement-based substrates such as concrete, masonry

- units and stucco may cause staining or discoloration on the surface of applied finish. Efflorescence is neither caused nor prevented by Senergy finish.
- Not for use on damp surfaces, belowgrade applications or on surfaces subject to water immersion.
- 5. When temperatures less than 40°F (4°C) prevail, provide supplementary heat during installation and drying period for at least 24 hours after installation and until dry. Do not apply in ambient temperature above 100°F (38°C) or surface temperature above 120°F (49°C).
- **6.** Do not apply Master Builders Solutions materials to frozen surfaces.
- The use of dark colors with light reflective values (LRV) less than 20% is not recommended with EIFS that incorporate expanded polystyrene (EPS). EPS has a sustained service temperature limitation of approximately 165°F (74°C).
- Samples of Texture Finish are available from Senergy for color approval only.
 Samples for job approval must be made in the field by the applicator and approved prior to ordering.

SHIPPING & STORAGE

- Protect materials during transportation to avoid physical damage. Store in a cool, dry place protected from freezing, extreme heat and direct sun. Store at no less than 40°F (4°C)
- · Do not stack pallets.

TECHNICAL SUPPORT

Consult Master Builders Solutions Technical Services Department at +1 (800) 589-1336 for specific recommendations concerning all other applications. Consult the Wall Systems website at senergy.master-builders-solutions.com/en, for additional information about products and systems and for updated literature.

HEALTH, SAFETY AND ENVIRONMENTAL

Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting senergy.master-builders-solutions.com/en, e-mailing your request to mbsbscst@mbcc-group.com or calling +1 (800) 433-9517. Use only as directed.

IN CASE OF EMERGENCY: Call CHEMTEL +1 (800) 255-3924 or if outside the US or Canada, +1 (813) 248-0585.

LIMITED WARRANTY NOTICE

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