**DESCRIPTION**

Loxon 40% Silane Water Repellant is a clear silane water repellent designed to weatherproof old and new concrete and masonry against nature’s destructive forces. Providing a long lasting, breathable barrier which exhibits excellent resistance to water, airborne dust and dirt, salt, acid rain, efflorescence, alkali, freeze/thaw damage and spalling.

**Loxon 40% Silane Water Repellant** protects against damage resulting from moisture intrusion and chloride ion penetration.

**Loxon 40% Silane Water Repellant** does not mar glass or metal flashing.

**Recommended Uses:**
Most Concrete and Masonry surfaces including:
- Stadium Supports
- Bridges and Bridge Structures
- Parking Garages
- Traffic Sound Barriers
- Driveways
- Sidewalks
- Concrete & brick patios
- Tilt-up and poured-in-place walls
- Concrete block
- Split faced block
- Fluted block
- Brick (clay or cement)
- Roof tile
- Stucco
- Mortar

Do not use on asphalt surfaces. Not for immersion service.

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**CHARACTERISTICS**

| Color: | Clear |
| Coverage | sq ft/gal |
| Smooth precast concrete | 125-175 |
| Porous concrete | 100-150 |
| Split face block | 50-75 |
| Fluted Block | 25-50 |
| Concrete Block | 75-125 |
| Brick (Clay) | 100-150 |
| Bridge decks | 100-150 |
| Steel troweled concrete | 150-200 |

Coverage will vary depending on the porosity and texture of the substrate.

**Drying Time, @ 77°F, 50% RH:**
- Temperature and humidity dependent
- Touch: 3 hours

**If a second coat is required to uniform the application, this product MUST be applied wet-on-wet.**

**Vehicle Type:** Silane
**Flash Point:** 55°F PMCC
**VOC (less exempt solvents):** 494 g/L; 4.12 lb/gal
**Active Content:** 40 ± 2%
**Weight per Gallon:** 6.87 lb
**Shelf Life:** 12 months

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**PERFORMANCE TESTS**

**National Cooperative Highway Research Program, 244 REPORT, Series II Test**

**Reduction in Chloride Ion Intrusion**
- Minimum Required: 75%
- Loxon Silane: 76%

**Water Repellency**
- Rilem Tube (72 hrs): 79%
- Immersion (3 day): 88%

**Alkali Resistance Tests:**
Each was allowed to react for 24 hours under a watch glass, washed with water, allowed to recover for 30 minutes then observed.
- Alkali: 5% NaOH Pass
- 10% NaOH Pass

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**SURFACE PREPARATION**

**WARNING!** Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse health effects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (NIOSH approved) and proper containment and cleanup. For more information, call the National Lead Information Center at 1-800-424-LEAD (in US) or contact your local health authority.

**Testing:** Due to the wide variety of substrates, preparation methods, application methods and environments, the customer should test the product in an inconspicuous spot for adhesion and compatibility prior to full scale application. To determine if the surface is sealed with another coating or a curing compound, sprinkle water onto the surface. If the water is absorbed and the surface becomes darker, the surface is not sealed. If the water beads up, there is a coating or curing compound that must be removed to allow the water repellent to penetrate. It is crucial to ensure proper penetration of the coating.

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**SURFACE PREPARATION**

Remove all surface contamination by washing with an appropriate cleaner, rinse thoroughly and allow to dry. Remove all existing paint.

**Concrete, Stucco**

If needed, pressure clean with a minimum of 2100 psi to remove all dirt, dust, grease, oil, loose particles, laitance, foreign material, coatings, chalk, form release agents, moisture curing membranes, mildew, etc. Allow the surface to dry thoroughly. Concrete and mortar must be cured at least 7 days at 75°F. On tilt-up and poured-in-place concrete, commercial detergents and sandblasting may be necessary to remove sealers, release compounds, and to provide an anchor pattern.

For very smooth surfaces (troweled surfaces with no porosity) use Concrete Etching Solution at full strength to open up the surface to allow this to penetrate into the surface. For smooth-troweled concrete with some porosity, 1 part Concrete Etching Solution to two parts water should be used.

Only etch horizontal concrete, follow label directions carefully, including neutralization. Prepared concrete should have a pH between 7 and 10. Because water will collect in low spots and may deposit etching and cleaning residue, it is recommended that, if needed, the surface be vacuumed to remove any remaining water. Repair any loose or disintegrated mortar and allow it to cure before application. Repaired areas may be noticeable through this clear coating.

- Use caution when preparing the substrate to create a uniform surface.
- Cracks, crevices, and through-wall openings must be patched using an elastomeric sealant or patch.
- Fill voids and openings around window and doors using an elastomeric sealant or patch.
- Stripe coat all inside and outside corners and edges with Loxon Siloxane Water Repellant

**APPLICATION**

- A single flood coat is recommended. If a second coat is needed, it MUST be applied as a wet-on-wet application or there may be intercoat adhesion problems.
- Surface texture determines actual coverage.
- Stir thoroughly before and during application.
- Air and surface temperature should be between 32°F and 90°F.
- Do not reduce.
- Protect against rain for 4 to 5 hours to allow the water repellent to become effective.
- Allow 7 days for the product to fully react before evaluating performance.

If surface is damp or wet from weather or cleaning, allow the surface to dry thoroughly before applying any coating.

Apply by low pressure airless sprayer or pump-up sprayer. The best results are achieved when working with low spraying pressures so the impregnating solution is applied in the form of droplets rather than a mist. Use the flood method.

Vertical surfaces - saturate or “flood”, allowing the material to run down 8 to 10 inches. Work from the bottom up and in sections small enough to allow the run down to remain “wet” as application continues.

Horizontal surfaces - coat with enough material to allow it to stand for a few seconds before penetrating.

**CAUTIONS**

Loxon 40% Silane Water Repellant is not recommended for topcoating over film-forming paints, stains, or sealers. Loxon 40% Silane Water Repellant will not prevent water penetration through unsound or cracked surfaces or structures with defective structural waterproofing, caulking or flashing. Not for use on marble, limestone, or other forms of calcium carbonate. These surfaces can be very smooth, this product may not penetrate into these surfaces and provide the water repellency needed.

Do not use below grade.
For atmospheric use only.
Do not use on asphalt surfaces.
Not for immersion service.

Before using, carefully read **CAUTIONS** on label.

**CLEANUP INFORMATION**

Clean tools and equipment with isopropyl alcohol, denatured alcohol, or equivalent compliant cleanup solvent. Follow manufacturer’s safety recommendations when using solvents.