## Loxon® XP

## Waterproofing Masonry Coating - Flat

LX11-50 Series



OTC

Loxon XP is an exterior, high build coating that provides excellent flexibility, durability, and weather resistance. This product will protect against wind-driven rain when used on concrete, CMU, stucco and shotcrete/gunite. It is highly alkali and efflorescence resistant. This may be applied to a surface with a pH of 6 to 13.

Apply directly to fresh concrete (at least 7 days

Shotcrete-gunite surfaces may be painted after 3 days.

Can be applied over high pH (up to 13) substrates, no primer required.

Can be applied down to 35°F.

Most Colors Color:

#### 1 coat system, brush, roller, or spray applied, coverage per coat:

14.5-18.5 Wet mils: Dry mils: 6.5-8.4 Coverage: 85-110 sq. ft. per gallon Can be applied up to 40 mils wet.

Coverage will vary with the substrate and the texture. Coverage on porous & rough stucco 80 square feet per

#### Drying Schedule @ 50% RH:

	@35-45°F	@45+°F
To touch	6 hours	4 hours
To recoat	24-48 hours	24 hours
Drying and recoa	t times are temperature	e, humidity, and
film thickness der	nendent .	

Finish: 0-10 units @ 85°

## Tinting with CCE only:

Base	oz. per gallon	Strength
Extra White	0-6	SherColor
Deep Base	4-12	SherColor
Ultradeep	10-12	SherColor
Light Yellow	0-12	SherColor

#### Extra White LX11W0051

(may vary by color)

V.O.C. (less exempt solvents):

less than 50 grams per litre; 0.42 lbs. per gallon As per 40 CFR 59.406

**Volume Solids:** 45 ±2% Weight Solids: 61 ±2% Weight per Gallon: 11.46 lbs Flash Point: Vehicle Type:

Proprietary Acrylic Shelf Life: 36 months, unopened

#### Mildew Resistant:

This coating contains agents which inhibit the growth of mildew on the surface of this coating film.

COMPLIANCE

As of 07/10/2025, Complies with:

OIC	169
OTC Phase II	Yes
S.C.A.Q.M.D.	Yes
CARB	Yes
CARB SCM 2007	Yes
CARB SCM 2020	Yes
Canada	Yes
LEED® v4 & v4.1 Emissions	N/A
LEED® v4 & v4.1 V.O.C.	Yes
EPD-NSF® Certified	Yes
MIR-Manufacturer Inventory	N/A
MPI <sup>®</sup>	#10, 40
SWRI® - Wall Coating	Yes

### APPLICATION

#### Temperature:

minimum The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with listed reducer. Any reduction must be compatible with the existing environmental and application conditions.

Reducer: Do Not Reduce

#### Airless Spray:

Pressure 2300 p.s.i. .021 inch Tip

Brush: Use a nylon-polyester brush such as Purdy® Pro-Extra®

Roller Cover: 1/2-1 1/2 inch nap synthetic roller cover such as Purdy® Marathon®

The substrate and its condition will determine the application procedure. Considerations minimize pinholes:

- 2 coat application with overnight drying between coats
- · Spray application with backrolling
- Power rolling

Spray and backroll on porous & rough stucco to achieve required film build and a pin-hole free

When the air temperature is at 35°F, substrates may be colder; prior to painting, check to be sure the air, surface, and material temperature are above 35°F and at least 5°F above the dew point. Avoid using if rain or snow is expected within 2-3

Do not apply at air or surface temperatures below 35°F or when air or surface temperatures may drop below 35°F within 48 hours.

Do not reduce.

## **APPLICATION TIPS**

For proper waterproofing performance and to resist alkalies, 2 coats of the coating MUST be applied between 14.5 -18.5 mils wet per coat.

A total dry film thickness of 13 - 16.8 mils of topcoat and a surface with 10 or less pinholes per square foot is required for a waterproofing system.

For extremely porous block a coat of Loxon Block Surfacer may be required to achieve a pinhole free surface

For rehabilitating existing concrete water tanks, additional products may be used.

### RECOMMENDED SYSTEMS

Concrete, Stucco, Concrete Block, CMU, Splitface Block, and other Cementitious surfaces:

1 coat of Loxon Block Surfacer (if needed)

1 coat Loxon Conditioner (if needed) 1-2 coats Loxon XP

#### Previously Coated in good condition:

After power washing, apply 1 coat of Loxon XP over the surface.

#### **Incidental Wood:**

1 coat Exterior Latex Wood Primer 1-2 coats Loxon XP

#### Incidental Metal:

(steel, galvanized, or aluminum)

1 coat Pro Industrial™ Pro-Cryl® Primer 1-2 coats Loxon XP

#### Waterproofing System:

- Two coats of topcoat
- 6.5 to 8.4 mils dft per coat
- 13 to 16.8 mils total dry film thickness
- 10 or less pinholes per square foot

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## **SURFACE PREPARATION**

WARNING! If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSÚRE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Remove all surface contamination by washing with an appropriate cleaner, rinse thoroughly and allow to dry. Existing peeled or checked paint should be scraped and sanded to a sound surface. Glossy surfaces should be sanded dull. Stains from water, smoke, ink, pencil, grease, etc. should be sealed with the appropriate primer-sealer. Recognize that any surface preparation short of total removal of the old coating may compromise the service length of the system.

#### Concrete, CMU Stucco:

On tilt-up and poured-in-place concrete, commercial detergents and sandblasting may be necessary to remove sealers, release compounds, and to provide an anchor pattern. Concrete and mortar must be cured at least 7 days at 75°F. Fill bugholes, air pockets, cracks, and other voids with an elastomeric patch or sealant. Rough surfaces can be filled to provide a smooth surface.

#### Incidental Metal:

Wash to remove any oil, grease, or other surface contamination. All corrosion must be removed with sandpaper, wire brush, or other abrading method. Primer required.

#### **Incidental Wood:**

Sand any exposed wood to a fresh surface. Patch all holes and imperfections with a wood filler or putty and sand smooth. All patched areas must be primed. Primer required.

#### Sealing and Patching:

After cleaning the surface thoroughly, prime the concrete surface with Loxon XP, apply an elastomeric patch or sealant if needed, allow to dry, then topcoat.

To improve the performance, consider:

- . Use caution when preparing the substrate tocreate a uniform surface.
- · Cracks, crevices, and through-wall openings must be patched with an elastomeric patch or sealant.
- Fill voids and openings around window and doors with an elastomeric patch or sealant.
- Stripe coat all inside and outside corners and edges with 1 coat of Loxon XP coating.

Mildew - Clean mildew from the Surface: Mildew is a fungus that looks like dirt but won't wash off. Mildew must be removed before painting, or it will grow through any new coat of paint. To remove mildew or suspected mildew, scrub surface before painting with a commercial mildew remover following manufacturer's safety instructions.

#### PHYSICAL PROPERTIES LX11W0051

Wind-Driven Rain Test:

ASTM D6904 7 day cure Method: Result: 2 coats Loxon XP @ 8.1 mils d.f.t. per coat

Water Vapor Permeance:

ASTM D1653 Method B, Condition Method: A-Wet cup, 7 day cure @73°F & 50% RH: (perms) 18.03 grains/h-ft3in Hg. 2 coats Loxon XP @ 8.1-mils d.f.t. per coat

**Elongation at Break:** 

ASTM D412-16, Method 1, Die C Method: 7 day cure @73°F & 50% RH Tensile Strain at Break 335.4% Resúlt: 2 coats Loxon XP @ 7.8-mils total d.f.t.

Elongation Recovery (2 cycle recovery):
Method: ASTM D412-16, Method 1, Die C
7 day cure @73°F & 50% RH After 10 minutes: 87.5%

After 24 hours: 92.1%

2 coats Loxon XP @ 7.8-mils total d.f.t.

Tensile Strength:

Method: ASTM D412-16, Method 1, Die C 7 day cure @73°F & 50% RH Result: 423.7 p.s.i.

2 coats Loxon XP @ 7.8-mils total d.f.t.

Flexibility:

Method: ASTM D522 9 mils d.f.t., 1 day cure Result: Pass 1/8 inch

Alkali Resistance:

Method: **ASTM D1308** 7 day cure, 11.25 mils d.f.t Pass

Chloride Ion Permeability:

Method: 243 coulombs "Very Low" Permeability Class Result:

CO<sub>2</sub> Diffusion (anti-carbonation):

Method: ASTM F2476 Result: 344 meters

Equivalent air thickness >50 meters to pass 8.0 g/m<sup>2</sup>/24 hrs

Efflorescence:

ASTM D7072-19 Method:

1 coat, 1 day cure, 7.2 d.f.t.

Result: Pass

Crack Bridging: Class A5

EN 1602-7 Method A Method: Result: up to 2.5 mm @ -10°C, Pass

Adhesion:

**ASTM D4541** Method:

2 coats, 7 day cure, 7.2 d.f.t. per coat

375 average p.s.i.

Dry Film Algal Resistance:

Method: **ASTM D5589** Result: 48 hours, 1.1 Rating, Trace Growth

**Dry Film Chalking:** 

ASTM D4214 Method: Result: **Pass** 

Salt Spray:

Method: ASTM B117-16 300 hours, Blasted Steel Panels, 7 day cure 4D Blisters, 0 Rust Creep, Rating 10 Result: 1 coat Pro Industrial ProCryl Primer @3.5 d.f.t 1 coat Loxon XP @ 150-160 sq. ft2/gal

#### SAFETY PRECAUTIONS

For exterior use only. Do not paint on wet surfaces.

Protect from freezing.

Non-photochemically reactive.

Not for use on horizonal surfaces (floors, roofs, decks, etc.) where water will collect.

Not for use below grade. Will not withstand hydrostatic pressure.

Before using, carefully read CAUTIONS on label.

ZINC. Use only with adequate ventilation. To avoid overexposure, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches, or dizziness, increase fresh air, or wear respiratory protection (NIOSH approved) or leave the area. Avoid contact with eyes and skin. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage. FIRST AID: In case of eye contact, flush thoroughly with large amounts of water. Get medical attention if irritation persists. If swallowed, call Poison Control Center, hospital emergency room, or physician immediately. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. DO NOT TAKE INTERNALLY. KEEP OUT OF THE REACH OF CHILDREN.

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#### **CLEANUP INFORMATION**

Clean spills, spatters, hands and tools immediately after use with soap and warm clean water. After cleaning, flush spray equipment with compliant cleanup solvent to prevent rusting of the equipment. Follow manufacturer's safety recommendations when using solvents.