



**ADVANTAGES
OF ENDURO 600
FIBRES:**

- Non-magnetic
- Rustproof
- Alkali proof
- Requires no minimum amount of concrete cover
- Always positioned in compliance with codes
- Safe and easier to use than traditional reinforcement.
- Saves time
- Packaged for easy dosing into the concrete mix

ENDURO 600 MACRO-SYNTHETIC FIBRE

ENDURO 600 is the latest high performance macro-synthetic fibre developed from the innovative HPP technology which was pioneered and patented by Fibermesh. ENDURO 600 has been specifically designed to satisfy the demanding requirements of modern day concrete and shotcrete reinforcement and equipment. Specifically engineered and manufactured in our ISO 9001:2008 certified facility for use as concrete reinforcement.

FEATURES & BENEFITS

- Geometrically engineered to resist matrix pullout
- Increases flexural toughness
- Reduces rebound
- Increases cohesion and reduces segregation
- Increases impact and shatter resistance
- Non-magnetic
- Rustproof
- Chemically inert and alkali proof
- Reduced wear on concrete pumps and hoses
- Safe and easy to handle
- Simplified logistics
- Economical alternative to steel wire mesh and/or steel fibres

PRIMARY APPLICATIONS

- Sprayed concrete
- Tunnel linings
- Slab on ground
- Precast
- Channel Linings
- Pavement
- Mining
- Slope stabilization

COMPLIANCE

- Complies with ASTM C 1116/C1116M Type III Fibre Reinforced Concrete
- Complies with European Standard EN 14889-2: 2006 Fibres for Concrete Part 2: Class II and carries CE marking

CHEMICAL AND PHYSICAL PROPERTIES

Absorption	<i>Nil</i>	Ignition Point	<i>1022°F (550°C)</i>
Acid & Salt Resistance	<i>High</i>	Melt Point	<i>328°F (164°C)</i>
Alkali Resistance	<i>Alkali Proof</i>	Specific Gravity	<i>0.91</i>
Electrical Conductivity	<i>Low</i>	Thermal Conductivity	<i>Low</i>
Fibre Length	<i>50 mm</i>	Equivalent Diameter	<i>0.77 mm</i>

WE ARE THE CONCRETE FIBRE EXPERTS

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ENDURO[®]
BY PROPEX

PRODUCT DATA • ENDURO[®] 600

PRODUCT USE

MIXING: The specified dosage per m³ or yd³ should be added to the mixer after batching the other concrete materials. After the addition of the fibres, the concrete should be mixed for sufficient time (batch plant: minimum 5 minutes or 70 revolutions) at full mixing speed to ensure uniform distribution of the fibres throughout the concrete mix. Mixing times may vary, please contact Fibermesh representative.

PLACING: ENDURO 600 macro synthetic polyolefin fibres can be pumped, sprayed or placed using conventional equipment.

FINISHING: Conventional techniques and equipment can be used when finishing ENDURO 600 fibre concrete.

APPLICATION RATE: The application rate for ENDURO 600 macro-synthetic fibres will vary depending on the application, mix design and the toughness requirements of each particular project. Typically, ENDURO 600 macrosynthetic fibres dosage will be in the range of 6.5 to 15 lb/yd³ (4 to 9 kg/m³) of concrete. When used in conjunction with Fibermesh 150 fibres the dosage rate and the performance of the sprayed concrete can be optimized economically. For specific performance and dosage recommendations see your local Fibermesh representative.

COMPATIBILITY

ENDURO 600 fibres are compatible with all concrete admixtures and performance enhancing chemicals.

SAFETY

No special handling is required with ENDURO 600 macrosynthetic fibres. Full Safety Data Sheets are available upon request.

PACKAGING

ENDURO 600 macro-synthetic fibres are collated in degradable water soluble wrapped bundles (pucks), packaged in 15 lb (7 kg) cartons. Store materials in a cool dry place. Do not store in direct sunlight.

TECHNICAL SERVICES

Trained Fibermesh specialists are available worldwide to assist and advise in specifications and field service. Fibermesh representatives do not engage in the practice of engineering or supervision of projects and are available solely for service and support of our customers.

REFERENCE DOCUMENTS

- ACI 304 Guide for Measuring, Mixing, Transporting and Placing Concrete
- ACI 506 Guide for Shotcrete
- ASTM C1116/C1116M Standard Specification for Fibre-Reinforced Concrete and Shotcrete
- ASTM C 1436 Standard Specification for Materials for Shotcrete
- ASTM C 1550 Standard Test Method for Flexural Toughness of Fibre Reinforced Concrete (Using Centrally Loaded Round Panel)
- ASTM C 1609 /C 1609M Standard Test Method for Flexural Performance of Fibre-Reinforced Concrete (Using Beam With Third-Point Loading).
- Concrete Society (UK) Technical Report 65 Guidance on the use of Macro-synthetic Fibre Reinforced Concrete
- Concrete Society (UK) Technical Report 66 External In-situ Concrete Paving
- EFNARC European Specification for Sprayed Concrete
- European Standard EN 14889-2: 2006 Fibres for Concrete

SPECIFICATION CLAUSE

Fibres for concrete shall be ENDURO 600 polyolefin high performance macro-monofilament fibre conforming to ASTM C1116 Type III and manufactured specifically for the reinforcement of concrete

or

Fibres for concrete shall be ENDURO 600 polyolefin high performance macro-monofilament fibre conforming to EN14889-2: 2006 Class II and manufactured specifically for the reinforcement of concrete

The fibres shall be manufactured in an ISO 9001:2008 certified manufacturing facility. Unless otherwise stated, ENDURO 600 macro-synthetic fibres shall be mixed at the batch plant, at the recommended rate of ... lbs/yd³ (... kgs/m³), and mixed for sufficient time (minimum 5 minutes) to ensure uniform distribution of the fibres throughout the concrete mix. Fibrous concrete reinforcement shall be manufactured by Fibermesh, 4019 Industry Drive, Chattanooga, TN. 37416 USA, tel: 800 621 1273, web site: www.Fibermesh.com.

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PCS-1168E-002 (03/2017)