



1. Identification

Product name : Sika Armatec®-110 EpoCem® Part B

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Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

2. Hazards identification

GHS Classification

Skin irritation, Category 2 H315: Causes skin irritation.
Serious eye damage, Category 1 H318: Causes serious eye damage.
Skin sensitization, Category 1 H317: May cause an allergic skin reaction.

GHS label elements

Hazard pictograms :

Signal Word : Danger

Hazard Statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.

Precautionary Statements : **Prevention:**
P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water



for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a POISON CENTER/doctor.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
 P362 Take off contaminated clothing and wash before reuse.
Disposal:
 P501 Dispose of contents/ container to an approved waste disposal plant.

See Section 11 for more detailed information on health effects and symptoms.
 There are no hazards not otherwise classified that have been identified during the classification process.
 There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

3. Composition/information on ingredients

Hazardous ingredients

Chemical name	CAS-No.	Concentration (%)
Isophoronediamine	2855-13-2	$\geq 2 - < 3 \%$
dicyclohexylamine	101-83-7	$\geq 1 - < 2 \%$

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.
- Most important symptoms and effects, both acute and : Allergic reactions
Excessive lachrymation



delayed	Erythema Dermatitis See Section 11 for more detailed information on health effects and symptoms. irritant effects sensitizing effects Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage.
Protection of first-aiders	: Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.
Notes to physician	: Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Specific extinguishing methods	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	: Do not flush into surface water or sanitary sewer system. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

7. Handling and storage

Advice on safe handling	: Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8.
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Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Store in accordance with local regulations.

Materials to avoid : No data available

8. Exposure controls/personal protection

Contains no substances with occupational exposure limit values.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection
Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.



Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

9. Physical and chemical properties

Appearance	:	liquid
Color	:	No data available
Odor	:	amine-like
Odor Threshold	:	No data available
Flash point	:	> 212 °F (> 100 °C)
Ignition temperature	:	No data available
Decomposition temperature	:	No data available
Lower explosion limit (Vol%)	:	No data available
Upper explosion limit (Vol%)	:	No data available
Flammability (solid, gas)	:	No data available
Oxidizing properties	:	No data available
pH	:	ca. 10 at 73 °F (23 °C)
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Vapor pressure	:	17 mmHg (23 hpa)
Density	:	ca.1.03 g/cm3 at 73 °F (23 °C)
Water solubility	:	Note: soluble
Partition coefficient: n- octanol/water	:	No data available
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	ca.> 20.5 mm2/s at 104 °F (40 °C)
Relative vapor density	:	No data available
Evaporation rate	:	No data available
Burning rate	:	No data available



Volatile organic compounds : 50 g/l
(VOC) content A+B+C Combined

10. Stability and reactivity

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : Stable under recommended storage conditions.

Conditions to avoid : No data available

Incompatible materials : No data available

11. Toxicological information

Acute toxicity

Not classified based on available information.

Ingredients:

Isophoronediamine:

Acute oral toxicity : LD50 Oral (Rat): 1,030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5.01 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization: May cause an allergic skin reaction.

Respiratory sensitization: Not classified based on available information.

Ingredients:

Isophoronediamine:

Assessment: The product is a skin sensitizer, sub-category 1A.

Result: The product is a skin sensitizer, sub-category 1A.

Germ cell mutagenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.



STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC Not applicable

NTP Not applicable

12. Ecological information

Other information Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Component:

Isophoronediamine	2855-13-2	<u>Toxicity to algae:</u> ErC50 Species: Desmodesmus subspicatus (green algae) Dose: > 10 - 100 mg/l Exposure time: 72 h
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13. Disposal considerations

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not dangerous goods
IATA
Not dangerous goods



IMDG

Not dangerous goods

Special precautions for user

No data available

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

15. Regulatory information

TSCA list : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA304 Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Chronic Health Hazard
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

California Prop 65 This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.



16. Other information

HMIS Classification

Health	*	3
Flammability		1
Physical Hazard		0
Personal Protection		X

Caution: HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

Notes to Reader

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