



# FLOOR COVERING SYSTEMS

## SUBFLOOR PREPARATION & FLOORING ADHESIVES

PRODUCT GUIDE

# RELIABLE SYSTEMS MAKE A DIFFERENCE

Time and again it has been proven that the quality of subfloor and the choice of the correct adhesive make all the difference. System selection dictates the end result. Projects easily become something to forget or something to showcase and make you proud! Sika® Secure System plays a critical role in the final appearance and service life of your installed floor.

Sika® is a world renowned market leader in cement, epoxy and polyurethane chemistry, rising above the competition. System solutions offered by Sika® include moisture barriers, self-leveling cementitious underlayment, and wood floor adhesives that have been proven in both refurbishment and new construction projects in commercial and residential construction.

## SIKA® ICON CLASSIFICATION LEGEND

To help choose the best solution for your projects, Sika® has developed a classification system to define the performance and the features of each product. These icons help differ between products regarding curing speed, strength, special features and much more. Use this icon legend throughout this brochure for a better understanding of the products Sika® has to offer.



**Depth**



**Flow**



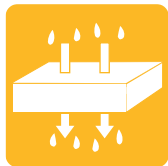
**Speed**



**Strength**



**Smoothness**



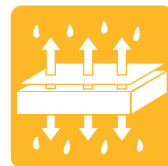
**Porous  
Substrates**



**Non-porous  
Substrates**



**Moisture  
Barrier**



**MVER\*  
Tolerable**



**Baseline**



**Interior &  
Exterior**



**Low Dust**



**Ramp/Slope**



**Elongation**



**Sound  
Reduction**

\*MVER: Moisture Vapor Emissions Rate

# SIKA® SECURE SYSTEM

The Sika® Secure System has been developed to deliver the best Sika® solution to meet project needs and provide answers to everyday challenges. From moisture mitigation to underlayments, from patching and skimming, to various flooring adhesives, Sika® provides a total system package.

## SikaBond® Adhesive

- SikaBond®-T55
- SikaBond®-T35
- SikaBond®-T25
- SikaBond®-T17
- SikaBond®-T21
- SikaBond®-T100
- Sika® AcouBond® System

## SikaBond® Commercial Adhesive

- SikaBond®-150 Premium Floor

## SikaLevel® Underlayments

- SikaLevel®-825 Lite
- SikaLevel®-525 Rapid
- SikaLevel®-425
- SikaLevel®-325
- SikaLevel®-225
- SikaLevel®-125

## Sika® Moisture Barrier

- Sika® MB
- Sika® MB Redline

## Floor Coverings

- Engineered Wood
- Solid Wood
- Cork
- Sound Underlayments
- Vinyl
- Carpet
- Linoleum
- Rubber Coverings

## SikaLevel® Skimcoat and Patch

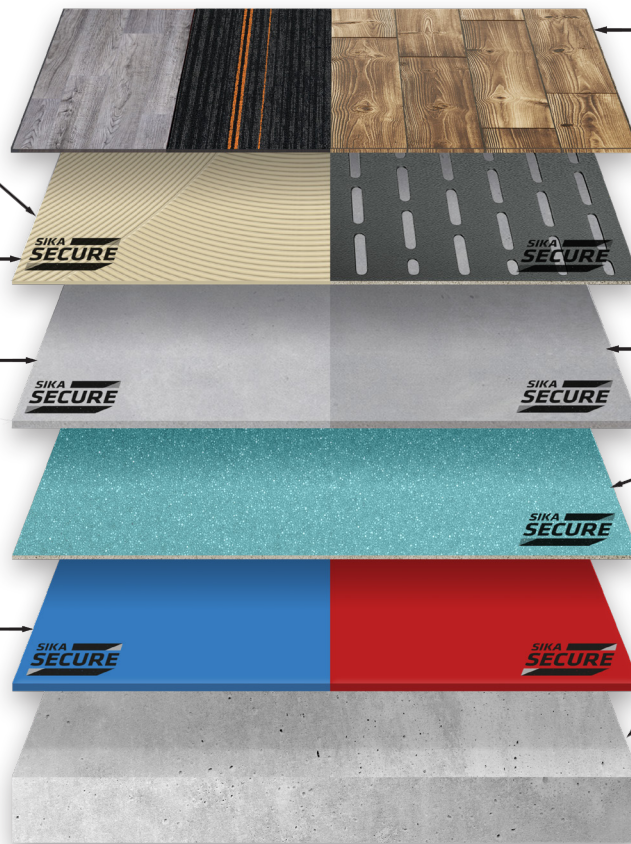
- SikaLevel® SkimCoat
- SikaLevel®-025 Patch

## SikaLevel® Primers

- SikaLevel®-02 EZ Primer  
(For non-porous substrates)
- SikaLevel®-01 Primer Plus  
(For porous substrates)

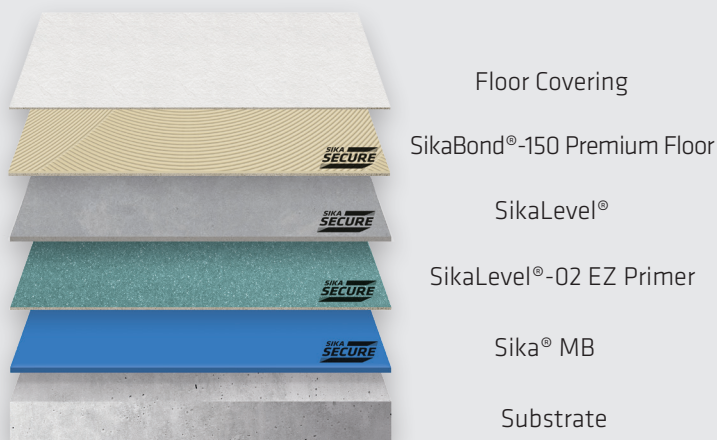
## Substrate

- Concrete
- Gypsum
- Self Leveler
- Patch
- Quarry Tile
- Vinyl Tile
- Adhesive Residues
- Terrazzo
- Radiant Heat
- Rubber Coverings



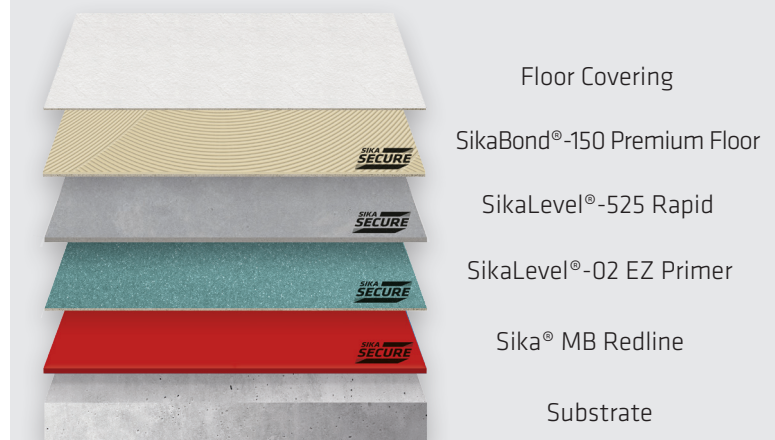
## Sika® Secure System Examples

### Sika® Secure Standard



For standard turnaround: 2 days

### Sika® Secure Rapid



For rapid turnaround: < 1 day



# MOISTURE PROTECTION FACTS

Moisture is one of the leading causes of failures on floor covering jobs. Below are the industry accepted test methods for measuring moisture in concrete.

## METHOD OF MEASUREMENTS



Relative Humidity (RH)  
ASTM F2170



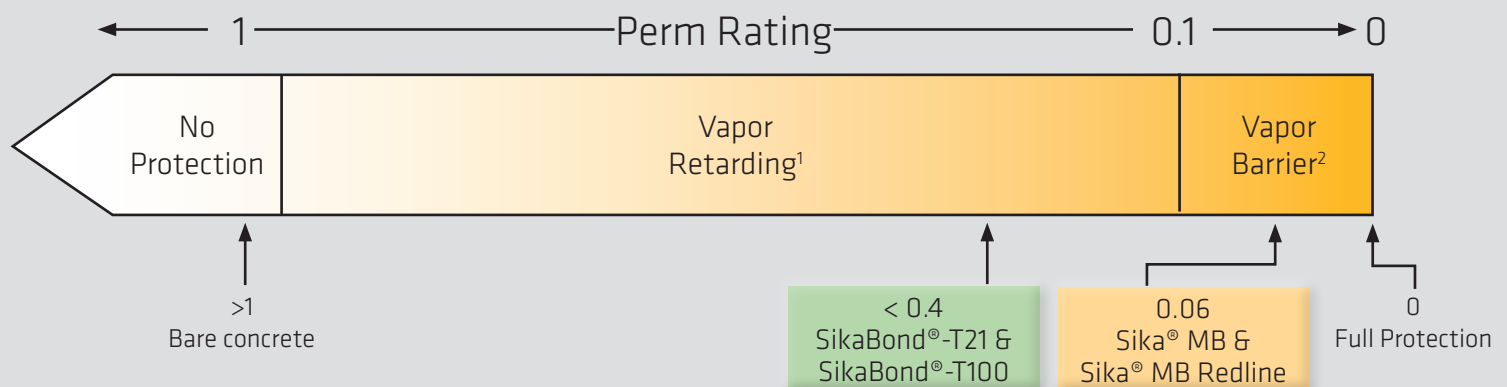
Calcium Chloride  
ASTM F1869



Tramex®  
ASTM F2669

## PERM RATING = MOISTURE BARRIER PRODUCT PERFORMANCE MEASUREMENT

The perm rating demonstrates how well a material resists vapors passing through it. A high value perm rating relates to a low level of moisture protection. A low value of perm rating relates to a high level of moisture protection.

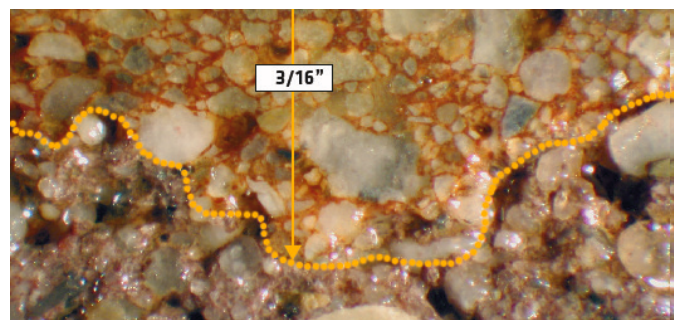


ASTM F3010-18 : Membrane-forming moisture mitigation systems shall have a vapor permeance no greater than 0.10 grains/h/ft² /in. Hg. (perm) when tested in accordance with Test Method E96 Procedure B (water method at 73.4 °F (23 °C)) when applied at the recommended thickness designated by its manufacturer.

## LOW VISCOSITY MOISTURE BARRIER

Sika® MB's and Sika® MB Redline's low viscosity allows it to penetrate into porous substrates, as seen in this cross-section.

Substrate must have an open textured surface to allow Sika®MB and Sika® MB Redline to penetrate. Blast cleaning and grinding are considered acceptable means to achieve the desired surface profile but acid and chemical etching are not acceptable.





# SIKA® MOISTURE BARRIERS

Sika® MB and Sika® MB Redline are 2-component, solvent-free, low-viscosity, epoxies for use under ALL flooring products, including wood, carpet, vinyl, LVT, self-leveling underlayments, floating floors, and other flooring systems that require protection from subfloor moisture.



## Sika® MB

Moisture barrier, substrate consolidator and adhesion promoter two-component epoxy

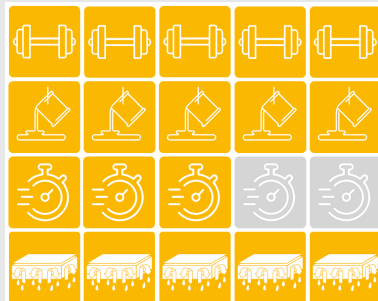
- Water Vapor Permeability: 0.06
- Reduction in adhesive consumption
- Cures in 8 hours at 73°F

**Tools:** Nap roller **Color:** Blue

### Coverage per pail:

- Moisture barrier: 250 - 300 sq.ft.
- Adhesion promoter or substrate consolidator: 400 - 450 sq.ft

**Packaging:** 2.64 US. gal. pail



## Sika® MB Redline

Fast moisture barrier, substrate consolidator and adhesion promoter two-component epoxy

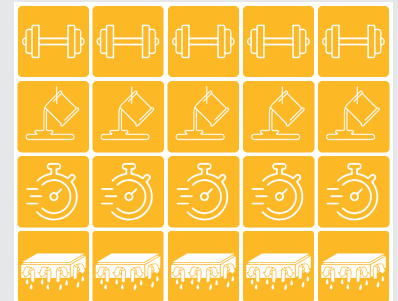
- Water Vapor Permeability: <0.06
- Rapid turnaround
- Cures in 3 hours at 73°F

**Tools:** Nap roller **Color:** Red

### Coverage per pail:

- Moisture barrier: 200 to 250 sq.ft.
- Adhesion promoter or substrate consolidator: 300 - 350 sq.ft

**Packaging:** 2 US. gal. pail



**Sika® MB and Sika® MB Redline:** 100% RH, #25 CC, 6% Tramex

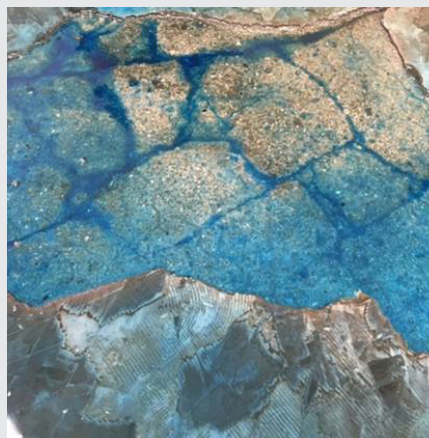
## MOISTURE PROTECTION



### WHERE TO USE

- Up to 100% RH, 25 lbs calcium chloride and under 6% Tramex
- Under any flooring system that requires protection from moisture

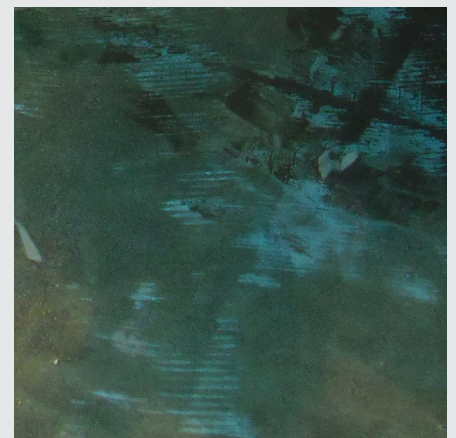
## SUBSTRATE CONSOLIDATION



### WHERE TO USE

- On weak or delicate substrates
- On old substrates
- Gypsum-based subfloors

## ADHESION PROMOTION



### WHERE TO USE

- Over old adhesive and residues
- Encapsulating asphalt based substrates including cutback
- Over old substrates

# REPROFILING PATCH AND SKIMCOAT

SikaLevel® SkimCoat and SikaLevel®-025 Patch are fast-setting, polymer-modified, cement-based compound that repair and re-profile concrete interior subfloors while providing a smooth finish prior to the installation of a floor covering.

## SikaLevel®-025 Patch



Rapid Setting, Polymer Modified, Cement-based Patching Compound

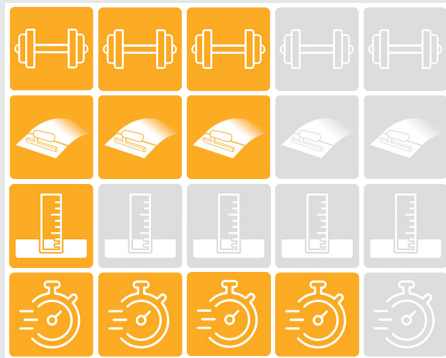
- For patching and leveling from featheredge to 1/2"
- Foot traffic in 30 to 60 minutes
- Apply over difficult substrates

**Coverage:** 25-30 sqft. at 1/8" thickness

**Packaging:** 25 lb. bags



Ramp/Slope



## SikaLevel® SkimCoat

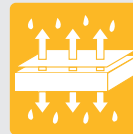


Fast setting, reprofiling mortar for use in feather edge applications before sensitive floor coverings

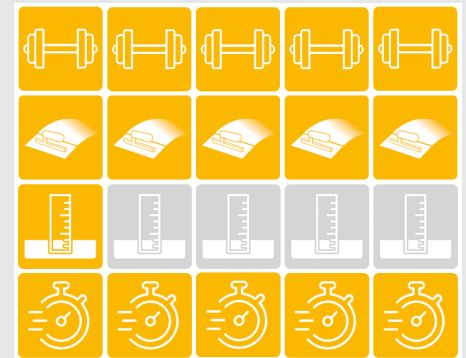
- Easy to use
- High adhesion
- No moisture limitations

**Coverage:** Approx. 110 sq.ft./bag

**Packaging:** 4 x 10 lb. bags/packs



MVER Tolerable



Sika® Level SkimCoat



# SIKALEVEL® PRIMERS

SikaLevel® primers can be used on a wide range of substrates before the application of Sika® self-leveling cementitious products. These primers can reduce the absorbency of the substrates and improve the adhesion between the underlayment and the substrate.

## SikaLevel®-01 Primer Plus



Primer for porous substrates.  
Reduces absorbency of the substrate

- Broom applied
- Reduces pinholes
- 10 minute dry time on concrete
- Can be diluted with water

**Color:** White

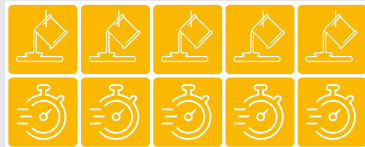
**Tools:** Broom or brush

**Coverage:** 600-1000 sq.ft. dilution 1:3

**Packaging:** 1 US. gal. jug or  
5 US. gal. jug



**Porous  
Substrates**



## SikaLevel®-02 EZ Primer



Primer for non-porous substrates. Provides optimum adhesion on tight substrates

- Nap roller applied
- Good skid resistant properties
- Short waiting time
- No dilution required

**Color:** Mint

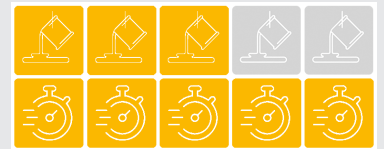
**Tools:** Nap roller

**Coverage:** 350 - 500 sq.ft.

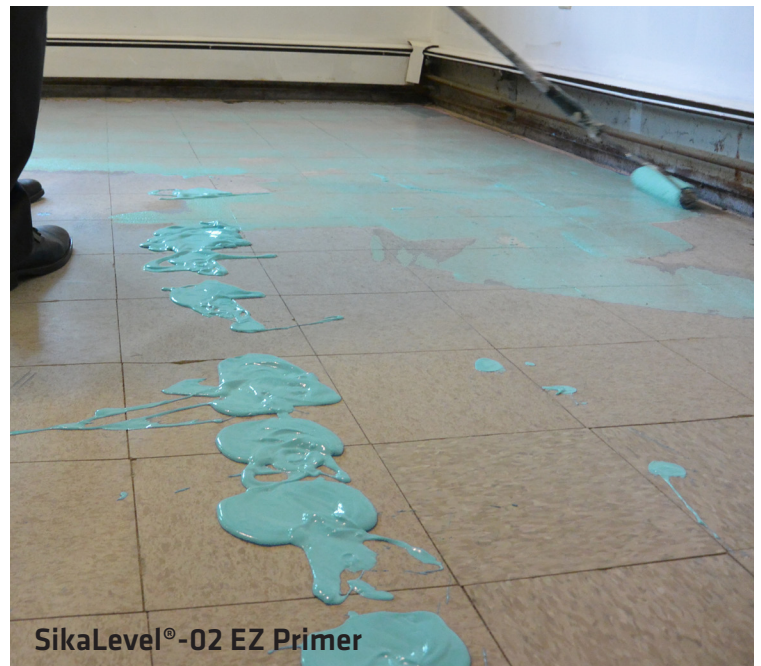
**Packaging:** 1 US. gal. pail



**Non-Porous  
Substrates**



**SikaLevel®-01 Primer Plus**



**SikaLevel®-02 EZ Primer**



# SIKA LEVEL® - UNDERLAYMENTS



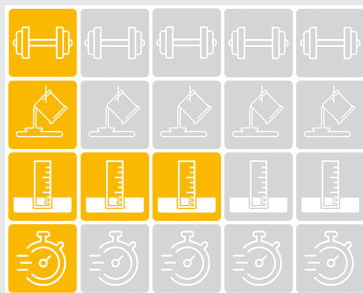
## SikaLevel®-125

Durable self-leveling underlayment

- Economical
- Levels new and old floors

**Coverage:** 21 sq.ft. at 1/4" per bag

**Packaging:** 50 lb. bags



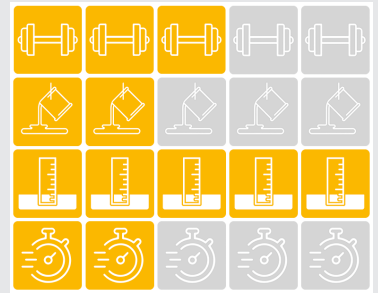
## SikaLevel®-325

High performance self-leveling underlayment

- Interior & exterior use
- Deep pour
- High strength

**Coverage:** 26 sq.ft. at 1/4" per bag

**Packaging:** 55 lb. bags



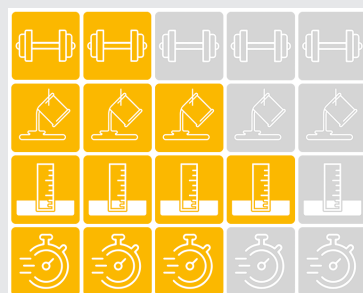
## SikaLevel®-225

Premium self-leveling underlayment

- Superior flow
- Long workability
- Quick turnaround

**Coverage:** 28 sq.ft. at 1/4" per bag

**Packaging:** 55 lb. bags



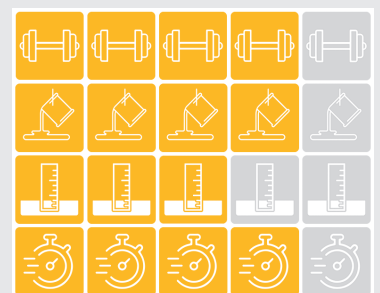
## SikaLevel®-425

Dust reduced self-leveling underlayment

- Great for mixing in interior spaces
- High flow
- Castor wheels loading

**Coverage:** 30 sq.ft. at 1/4" per bag

**Packaging:** 55 lb. bags





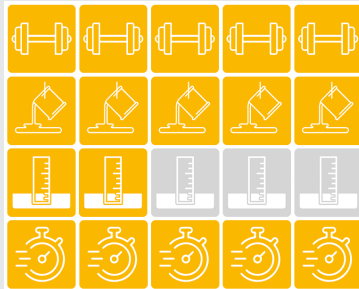
## SikaLevel®-525 Rapid

Fast setting self-leveling underlayment

- Extremely high flow
- 7,600 psi at 28 days
- Accepts most floor covering in 90 minutes

**Coverage:** 30 sq.ft. at 1/4" per bag

**Packaging:** 55 lb. bags



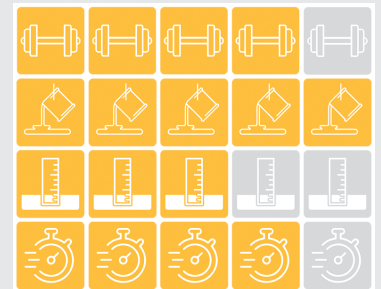
## SikaLevel®-825 Lite

Premium gypsum-based underlayment

- Optimal use for difficult substrates
- Suitable on all gypsum, cement, and substrates with old adhesive residue
- Low Dust

**Coverage:** 30 sq.ft. at 1/4" per bag

**Packaging:** 55 lb. bags



	Application Thickness			Floor Covering		Compressive Strength
	Minimum	Maximum	With Aggregate	Non Moisture Sensitive	Moisture Sensitive	28 Days
<b>SikaLevel®-125</b>	1/8"	1"	2"	2 - 3 hours	1 - 3 days	4,000 psi
<b>SikaLevel®-225</b>	1/16"	1 1/4"	2 1/2"	3 hours	16 hours	4,500 psi
<b>SikaLevel®-325</b>	1/8"	1 1/2"	3"	4 hours	24 hours	5,300 psi
<b>SikaLevel®-425</b>	1/16"	1"	2"	3 hours	16 hours	5,600 psi
<b>SikaLevel®-525 Rapid</b>	1/16"	1/2"	1"	1.5 - 2 hours	90 minutes (wood: 12 hours)	7,600 psi
<b>SikaLevel®-825 Lite</b>	1/16"	1 1/2"	2"	18 hours @ 1/8"	18 hours @ 1/8"	5,600 psi

# WOOD FLOOR ADHESIVES



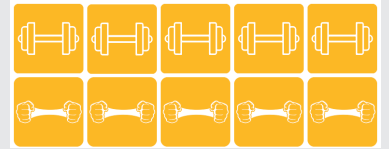
## SikaBond®-T55

Trowel Grade, Polyurethane Solid Wood Flooring Adhesive

- Elongation: 400%
- Tensile Strength: 217 psi at 73°F and 50% RH

**Coverage:** 45 - 50 sq.ft./gal as adhesive only

**Packaging:** 5 US. gal. pails



## SikaBond®-T35

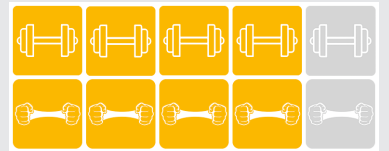
Trowel Grade, Polyurethane Wood Flooring Adhesive

- Elongation: 170%
- Tensile Strength: 150 psi at 73°F and 50% RH

**Coverage:** **All-in-One:** 30 - 35 sq.ft./gal.

**Adhesive Only:** 45 - 50 sq.ft./gal.

**Packaging:** 5 US. gal. pails



## SikaBond®-T25

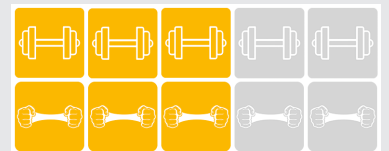
Trowel Grade, Polyurethane Wood Flooring Adhesive

- Elongation: 125%
- Tensile Strength: 150 psi at 73°F and 50% RH

**Coverage:** **All-in-One:** 30 - 35 sq.ft./gal.

**Adhesive Only:** 45 - 50 sq.ft./gal.

**Packaging:** 5 US. gal. pails



## SikaBond®-T17

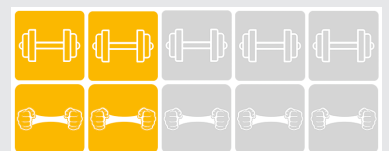
Trowel Grade, Polyurethane Wood Flooring Adhesive

- Elongation: 100%
- Tensile Strength: 150 psi at 73°F and 50% RH

**Coverage:** **All-in-One:** 30 - 35 sq.ft./gal.

**Adhesive Only:** 45-50 sq.ft./gal.

**Packaging:** 4 US. gal. pails





# SPECIALTY WOOD FLOOR ADHESIVES



## SikaBond®-T21

All-in-One, Sound Control, Moisture Barrier Wood Flooring Urethane Adhesive

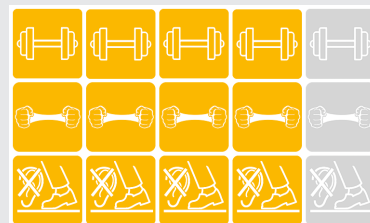
- Elongation: 270%
- Tensile Strength: 150 psi at 73°F and 50% RH
- Unlimited subfloor moisture vapor protection

**Coverage: All-in-One:** 30 - 35 sq.ft./gal.

**Adhesive Only:** 45 - 50 sq.ft./gal.

**Packaging:** 4 US. gal. pails

**Sound Ratings:**  $\Delta$ IIC: 21, STC: 63



## SikaBond®-T100

All-in-One Hybrid Sound Control, Moisture Barrier Wood Flooring Adhesive

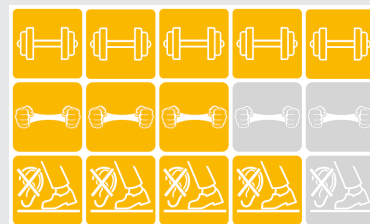
- Elongation: 150%
- Tensile Strength: 150 psi at 73°F and 50% RH
- Unlimited subfloor moisture vapor protection
- Easily cleans off prefinished floors before and after cure

**Coverage: All-in-One:** 30 - 35 sq.ft./gal.

**Adhesive Only:** 45 - 50 sq.ft./gal.

**Packaging:** 4 US. gal. pails

**Sound Ratings:**  $\Delta$ IIC: 21, STC: 62, IIC: 67



## Sika® AcouBond® System

Elastic Bonding and Acoustical Dampening for Wood Floors

- SikaBond®-T53 Elongation: 500%
- Tensile Strength: 174 psi at 73°F and 50% RH

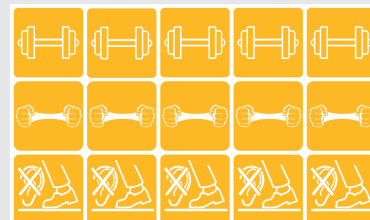
**Coverage: SikaBond®-T53 (adhesive):** 1 unipac = 13.4 sq.ft.,  
20 unipacs = 269 sq.ft.

**SikaLayer®-03 (acoustic mat):** 1 roll = 269 sq.ft.

**Packaging: SikaBond®-T53 (adhesive):** 20 fl.oz. unipac (case of 20)

**SikaLayer®-03 (acoustic mat):** Roll

**Sound Ratings:**  $\Delta$ IIC: 24, STC: 63, IIC: 59



## Application Guide

Product	Adhesive Only		All-In-One: 100% coverage is required		Moisture Limitations for All-in-One Application
	Engineered Wood	Solid Wood	Engineered Wood	Solid Wood	
	Width	Width	Width	Width	
SikaBond®-T55	Unlimited	Unlimited	-	-	-
SikaBond®-T35	Unlimited	8"	Unlimited	8"	15# CC, 90% RH
SikaBond®-T25	Unlimited	5"	Unlimited	5"	12# CC, 87% RH
SikaBond®-T17	Unlimited	5"	Unlimited	5"	8# CC, 85% RH
SikaBond®-T21	Unlimited	8"	Unlimited	8"	Unlimited
SikaBond®-T100	Unlimited	8"	Unlimited	8"	Unlimited
Sika® AcouBond® System	Unlimited	Unlimited	-	-	-

# RESILIENT ADHESIVES & ACCESSORIES

## SikaBond® 150 Premium Floor

Universal Pressure Sensitive Acrylic Adhesive for all Flexible Coverings



- Suitable for all type of vinyls, carpets, linoleum and synthetic rubber coverings as well as impact sound insulation underlayments on porous substrates in interior areas
- Up to an 8 hour working time
- Solvent free
- Tenacious strength
- Low odor
- High coverage
- Short waiting time

**Moisture Limitations:** 9# CC, 90% RH,  
6# CC, 85% RH (linoleum or rubber)

**Coverage:** 1/16" x 1/32" x 1/32" U notch: 220 - 260 sq.ft./gal.  
1/16" x 1/16" x 1/16" Square Notch: 150 - 180 sq.ft./gal.

**Packaging:** 4 US. gal. pails

## SikaBond® Remover

Fast drying solvent cleaner

- Ideal for SikaBond® urethane adhesives even after curing
- Does not leave "ghosting" on wood floor finish
- Leaves no residue
- Low odor

**Packaging:** 1 pint bottles;  
12 per case



## Sikaflex® 11FC

Glue assist polyurethane adhesive

- Use to assist with the nailing of flooring 5" and wider
- Apply using Cordon System or Serpentine System
- Highly elastic
- High strength durable adhesion

10.1 fl. oz. cartridge  
Seals 12.4 lineal ft. of 1/2 x 1/4 in. bead



## SikaBond® Construction Adhesive

One-component, moisture cured, elastomeric polyurethane adhesive

- Versatile superior adhesion
- Remains permanently elastic
- Waterproof after cure

10.1 fl. oz. cartridge  
Seals 12.4 lineal ft. of 1/2 x 1/4 in. joint.

29 fl. oz. cartridge  
Seals 35 lineal ft. of 1/2 x 1/4 in. joint.



# WARRANTY

Product Category	Product Name	Carpet, Sheet Vinyl, LVT & Wood Floors
Moisture Barriers	Sika® MB Sika® MB Redline	<p><b>Equal to the Floor Covering Manufacturer's Warranty Period</b></p>
Primers	SikaLevel®-01 Primer Plus SikaLevel®-02 EZ Primer	
Self Leveling Compounds	SikaLevel® SkimCoat SikaLevel®-025 Patch SikaLevel®-225 SikaLevel®-325 SikaLevel®-425 SikaLevel®-525 Rapid SikaLevel®-825 Lite	
Wood Floor Adhesives	Sika® AcouBond® System SikaBond®-T21 SikaBond®-T35 SikaBond®-T55 SikaBond®-T100	
Soft Floor Covering Adhesive	SikaBond®-150 Premium Floor	

## WHAT DOES THE SIKA SECURE WARRANTY COVER?

**Labor and Materials** are covered by the Sika® Secure Warranty. To get the benefit of a Sika® Limited Material and Labor Warranty you must first fulfill the warranty application requirements.

In the event of a valid claim under this Warranty, Sika® in its discretion will either pay the reasonable cost of labor and materials to repair or replace on a square foot basis the portion of the floor proven to be defective due to a defect in the Sika® Product(s) subject to exclusions as set in the Warranty. Sika® will repair or replace the affected floor one time only. Any repairs made prior to Sika® evaluating the claim will void this Warranty. Please contact your local Sika® Sales Representative for more information and warranty requirements.

## HOW ARE THE TERMS OF THE “SIKA SECURE WARRANTY” DEFINED?

The Sika® Secure Warranty length is defined as a period of time equal to the flooring manufacturer's warranty period.

If no flooring manufacturer's warranty applies, “Sika Secure Warranty” is defined as a period of time not to exceed **10 years for carpet and sheet vinyl, 15 years for luxury vinyl tile (LVT), or 25 years for wood floors or other floor covering systems.**



# PRODUCT SELECTION CHART

	Product	Description	Floor Coverings								
			Engineered Wood	Solid Shorts	Solid Wood	Ceramic Tile	Vinyl Tile (VCT, LVT, etc.)	Cork	Floating Floors	Residential Carpet Pad	Linoleum
Moisture Barriers and Primers	Sika® MB	Moisture barrier, substrate consolidator and adhesion promoter two-component epoxy	■	■	■	■	■	■	■	■	■
	Sika® MB Redline	Fast moisture barrier, substrate consolidator and adhesion promoter two-component epoxy	■	■	■	■	■	■	■	■	■
	SikaLevel®-01 Primer Plus	Primer for porous substrates & protection against moisture from leveling compounds	■	■	■	■	■	■	■	■	■
	SikaLevel®-02 EZ Primer	Primer for non-porous substrates. Provides optimum adhesion on tight substrates	■	■	■	■	■	■	■	■	■
Self Leveling Underlayments and Patches	SikaLevel®-125	Durable, cementitious, self-leveling underlayment	■	■	■	■	■	■	■	■	■
	SikaLevel®-225	Superior flow, cementitious, self-leveling underlayment	■	■	■	■	■	■	■	■	■
	SikaLevel®-325	High strength, cementitious, self-leveling underlayment	■	■	■	■	■	■	■	■	■
	SikaLevel®-425	Dust reduced, cementitious, self-leveling underlayment	■	■	■	■	■	■	■	■	■
	SikaLevel®-525 Rapid	Rapid setting, cementitious, self-leveling underlayment	■	■	■	■	■	■	■	■	■
	SikaLevel®-825 Lite	Synthetic Gypsum-based, self-leveling underlayment	■	■	■	■	■	■	■	■	■
	SikaLevel® SkimCoat	Fast setting, reprofiling mortar for use in true feather edge applications before sensitive floor coverings	■	■	■	■	■	■	■	■	■
	SikaLevel®-025 Patch	Cement-based Patching Compound from feather edge up to 1/2"	■	■	■	■	■	■	■	■	■
Adhesives	SikaBond®-T55	High elongation polyurethane adhesive for solids and dimensionally unstable woods	■	■	■			■			
	SikaBond®-T35	Trowel grade highly elastic polyurethane adhesive	■	■	■			■			
	SikaBond®-T25	Trowel grade easy to use polyurethane adhesive	■	■	■			■			
	SikaBond®-T17	Economical, polyurethane engineered wood flooring adhesive	■	■	■			■			
	SikaBond®-T21	All-in-one polyurethane adhesive for moisture and sound protection	■	■	■			■			
	SikaBond®-T100	All-in-One hybrid polyurethane, sound control, moisture barrier wood flooring adhesive	■	■	■			■			
	Sika® Acoubond® System	Elastic bonding and acoustical dampening for wood floors	■	■	■						
	SikaBond®-150 Premium Floor	Universal pressure sensitive acrylic adhesive for all flexible coverings					■			■	■

Always refer to flooring manufacturer's recommendations and technical guidelines if substrate unknown. Mock-ups for bond and compatibility test are required.

Substrates											Advantages	
Concrete	Gypsum	Self Leveler + Patching	Plywood	Quarry Tiles	Vinyl Tile (VCT, LVT, etc.)	*Asphaltic Cutback	*Adhesive Residues	Terrazzo	Radiant Heat	Rubber Underlayment	Moisture Protection	Sound Reduction
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\*Sika® MB & MB Redline
 \*Sika® Level-01 Primer Plus
 \*Sika® Level-02 EZ Primer
 \*Sika Level Underlayments

\*Mechanically Prepared
 \*Embossed
 \*Must have 50% of old material removed

# SIKA SECURE



## MAKE YOUR FLOOR SIKA SECURE

For more information, contact Sika: Phone: 1-800-933-SIKA (Nationwide), Website: [www.sikasecure.com](http://www.sikasecure.com)



Our most current General Sales Conditions shall apply. Please consult the Product Data Sheets prior to any use and processing.

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