

PRODUCT DATA SHEET

Sika® Fleece-120 (US)

Polyester fleece reinforcement for Sikalastic® RoofPro systems

PRODUCT DESCRIPTION

Nonwoven, needle punched polyester fleece reinforcement used to enhance the strength and durability of Sikalastic® RoofPro roofing and waterproofing systems.

USES

- Ideal in roofing and waterproofing applications when detailing complex and geometrically shaped surfaces or when accessibility is limited
- Suitable for applications where visibility of reinforcement overlaps is an aesthetic concern
- One-day system installation

CHARACTERISTICS / ADVANTAGES

- Permits wet on wet application of Sikalastic 621 TC (US), Sikalastic-624 WP, Sikalastic-641 Lo VOC and Sikalastic-644 Lo VOC.
- Creates strong reinforced roofing and waterproofing membranes with enhanced tensile strength.
- Fleece thickness dictates membrane thickness
- Reduces pinholding due to outgassing
- Increases puncture and tear resistance.

APPROVALS / STANDARDS

- FM Approved (as a system component of Sikalastic RoofPro)

PRODUCT INFORMATION

Packaging	48" w (1.2 m) x 300' (91.44 m), individually bagged rolls	
Appearance / Color	White	
Shelf Life	N/A	
Storage Conditions	Store flat and wrinkle-free in original, unopened and undamaged sealed packaging in dry conditions. Recommended to condition material to 50°-77°F (10°-25°C) before using to match liquid resin.	
Overall Thickness	0.063 inch	(ASTM D5729)
Area Density	0.087 g/cm ³ (120 g/m ²)	(TSL3505G (Section 6.2)
Felt Weight	4.62 oz/yd ²	(ASTM D3776)
Total width	48.32 inches	(ASTM D3774)

TECHNICAL INFORMATION

Elongation at Break

Breaking Strength	(MD) 122 lbs.	(CMD) 139 lbs.
Apparent Elongation	(MD) 86%	(CMD) 121%

(ASTM D5034)

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

even texture and appearance.

OTHER RESTRICTIONS

See Legal Disclaimer.

LIMITATIONS

- Avoid creating wrinkles and creases during storage, as they will tend to be visible in finished membrane after application
- Any repairs required to achieve a level surface must be performed prior to application (consult a Sika representative for guidance on various Sika product solutions). Surface irregularities may reflect though the cured system
- Do not apply to a porous or damp surface where moisture vapor transmission will occur during application and cure
- Substrate must be dry prior to application. Do not apply to a frosted, wet or damp surface. Allow sufficient time for the substrate to dry after rain or inclement weather as there is the potential for bonding problems

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

APPLICATION

Precut Sika® Fleece-120 (US) and dry fit to horizontal field and vertical flashing conditions. Temporarily remove fleece. Apply approximately 2/3 of the specified resin quantity to primed substrate surface with a 1/2" (12.7 mm) nap phenolic resin core roller. Immediately fit and place Sika® Fleece-120 (US) into wet resin, overlapping reinforcement 3" (76.2 mm) along the sides and 6" (152.4 mm) at the roll ends. Apply wet roller to topside with light pressure to saturate from bottom and to ensure that air pockets are completely removed. Immediately apply the remaining 1/3 of the specified resin quantity and apply wet roller to topside with light pressure to fully saturate the membrane to achieve an

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

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Product Data Sheet

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