

# SIKA® HYDROTITE MASTER SPECIFICATION

## SUGGESTED MASTER SPECIFICATION SECTION 03 15 13 HYDROPHILIC RUBBER WATERSTOPS

### PART 1 GENERAL

#### 1.01 SECTION INCLUDES

- A. Provision of waterstops embedded in concrete and spanning control, expansion, and/or construction joints to create a continuous diaphragm to prevent fluid migration.
- B. Non-metallic waterstops for use in concrete joints subjected to chlorinated water, municipal wastewater, sea water, and many waterborne chemicals.

#### 1.02 REFERENCES

- A. American Society for Testing Materials (ASTM)

#### 1.03 DELIVERY, STORAGE, AND HANDLING

- A. Store waterstops under tarps to protect from oil, dirt, sunlight, and premature exposure to water.

### PART 2 PRODUCTS

#### 2.01 MATERIALS

- A. Provide SIKA HYDROTITE hydrophilic rubber waterstop as supplied by Sika, profile number (fill in profile style number).
- B. The waterstop shall be a combination of chloroprene rubber and chloroprene rubber modified to impart hydrophilic properties.
- C. The waterstop shall have a delay coating to inhibit initial expansion due to moisture present in fresh concrete.
- D. Performance Requirements as follows:

#### Chloroprene Rubber

Property	Test Method	Required Limits
Tensile Strength	ASTM D412	1300 PSI min.
Ultimate Elongation	ASTM D412	400% min.
Hardness (Shore A)	ASTM D2240	50 +/- 5
Tear Resistance	ASTM D624	100 lb/inch min.

**Modified Chloroprene (Hydrophilic) Rubber**

Property	Test Method	Required Limits
Tensile Strength	ASTM D412	350 PSI min.
Ultimate Elongation	ASTM D412	600% min.
Hardness (Shore A)	ASTM D2240	52 +/- 5
Tear Resistance	ASTM D624	50 lb/inch
Expansion Ratio	Volumetric Change - Distilled Water @ 70°F	3 to 1 min.

**2.02 ACCESSORIES**

- A. Provide SIKA HYDROTITE ADHESIVE to secure waterstop to smooth, dry concrete.
- B. Provide SIKA GREENSTREAK EPOXY 7300 two component epoxy gel to secure SIKA HYDROTITE to rough, wet (or dry) concrete.
- C. Provide LEAKMASTER single component hydrophilic sealant to secure SIKA HYDROTITE to rough, dry concrete.
- D. Provide cyanoacrylate adhesive (i.e. Super Glue) for all waterstop splices.
- E. Provide LEAKMASTER in addition to cyanoacrylate adhesive at all splices for added protection (optional).

**PART 3 EXECUTION**

**3.01 INSTALLATION**

- A. Cut coil ends square (or at proper angle for mitered corners) with shears or sharp blade to fit splices together without overlaps.
- B. Splices shall be sealed using cyanoacrylate adhesive (super glue) and LEAKMASTER (LEAKMASTER is optional).
- C. Seal any exposed open ends of SIKA HYDROTITE using LEAKMASTER.
- D. Follow approved manufacturer recommendations.

**END OF SECTION**

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