

Sika MaxTack® Fast Grab Adhesive

One part, fast grab, high strength adhesive

Description	Sika MaxTack Fast Grab Adhesive is a one-part, water-based, high strength, interior fast grab adhesive with excellent adhesion properties. This multipurpose high strength adhesive bonds to most substrates, eliminating the need for nails and screws in many do-it-yourself repair projects.
Where to Use	<ul style="list-style-type: none">■ Building materials indoors■ Ideal for molding, paneling, tiles, and various fixtures■ Bonds to various porous materials such as concrete, mortar, fiber cement, drywall, ceramics, wood, foam board, painted substrates and more
Advantages	<ul style="list-style-type: none">■ Power green grab■ Good workability■ Odorless■ Eliminates the need for nails and screws■ Light weight construction materials.■ Paintable■ Bonds to a wide range of substrates
Coverage	A 0.20 inch diameter bead yields approximately 49 ft/cartridge
Packaging	9.4 fl. oz. cartridge
How to Use	
Surface Preparation	Substrate should be clean, sound, even, flat, and dry, homogeneous, free from grease, dust and loose particles and holes. Friable paint, laitance and other poorly adhering particles must be removed. Paints and others materials need to be hardened, adhering to their substrates and resistant to pull out. Non porous substrates: e.g. anodised aluminium has to be cleaned with acetone. Porous substrates: e.g. concrete and mortar have to be cleaned, removing laitance.
Application	Cut the top plastic of the cartridge and attach the plastic nozzle. Apply pressure and form vertical beads of the adhesive, at intervals of few centimeters, onto your prepared substrate. Press or tap part to be bonded well onto the adhesive to ensure good adhesion. Adhesive layer thickness depending on surface evenness 0.1 to 0.3 cm. A 0.3 cm thickness adhesive layer must be limited to avoid sliding of the bonded part. If necessary, use adhesive tapes, wedges or props to hold the assembled elements together in case of heavier elements for the first 48 hours of curing. An incorrectly positioned element can be easily readjusted during 5 minutes after application. Apply pressure again.

Typical Data (Material and curing conditions @ 73°F (23°C) and 50% R.H.)

RESULTS MAY DIFFER BASED UPON STATISTICAL VARIATIONS DEPENDING UPON MIXING METHODS AND EQUIPMENT, TEMPERATURE, APPLICATION METHODS, TEST METHODS, ACTUAL SITE CONDITIONS AND CURING CONDITIONS.

Shelf Life	18 months in if stored in undamaged and unopened, original sealed containers
Storage Conditions	Store in dry conditions and protected from direct sunlight at temperatures between +50°F(+10°C) and +77°F (+25°C).
Color	Beige
Substrate Temperature	41°-86°F (5°-30°C)
Ambient Temperature	41°-95°F (5°-35°C)
VOC	<40 g/l
Skin Time	~ 30 minutes
Curing Rate	0.25 in / 24 hrs.
Final Cure	48 hrs.

Residential



Limitations

- Protect from freezing. If frozen, discard.
- Before bonding to painted surfaces, check for good adhesion and paint resistance by testing an inconspicuous area first. Let fully harden on the paint.
- For optimum bonding, one of the two surfaces to be bonded must be porous or absorbent.
- Do not curve parts to bond on substrates.
- Color deviations may occur due to chemicals and high temperature. A change in color does not influence the physical or protective performance of the product.
- Service conditions need to be stable (humidity and temperature) and not exceed the adhesive and substrates resistance.
- To avoid movement during the curing process, application during high temperatures changes is not recommended.
- Do not use on soft PVC, PE, PP, Teflon, plaster, aerated concrete, brick, galvanized steel, treated metals, powder coatings, oven drying paints, marble, natural stones, bituminous substrates, natural rubber, chloroprene, EPDM, building materials which might bleed oils, plasticisers or solvent. Pre-trials recommended to test for compatibility.
- Do not use as glass sealer or on mirrors, floors, sanitary joints, civil engineering joints, joints with water immersion or constant high relative air humidity.
- Not for use in expansion joints.

Caution WARNING



Contains: Titanium dioxide (CAS:13463-67-7). Suspected of causing cancer. **WARNING!** This product contains a chemical known in the State of California to cause cancer. **HMIS:** *2, 0, 0, X. **VOC:** < 40 g/L.

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. IF exposed or concerned: Get medical advice/attention. Store locked up. If medical advice is needed, have product container or label at hand. Read label before use.

First Aid

Eyes – Hold eyelids apart and flush thoroughly with water for 15 minutes. **Skin** – Remove contaminated clothing. Wash skin thoroughly for 15 minutes with soap and water. **Inhalation** – Remove to fresh air. **Ingestion** – Do not induce vomiting. Dilute with water. Contact a physician. In all cases, contact a physician immediately if symptoms persist.

Clean Up

Clean all tools and application equipment with water immediately after use. Hardened/cured material can only be removed mechanically.

KEEP CONTAINER TIGHTLY CLOSED • KEEP OUT OF REACH OF CHILDREN • NOT FOR INTERNAL CONSUMPTION

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OUR COMMITMENT TO EXCELLENCE



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