

## PRODUCT DATA SHEET

# SikaControl® WT-240 P RED

### PERMEABILITY REDUCING ADMIXTURE WITH RED COLOR TRACER

#### PRODUCT DESCRIPTION

SikaControl® WT-240 P RED is an integral powdered crystalline based permeability reducing admixture (PRA) for use in various watertight concrete applications where traceability of PRA product is required. SikaControl® WT-240 P RED contains a red color tracer that will turn the concrete red in color.

#### USES

Use of SikaControl® WT-240 P RED is recommended but not limited to the following areas:

- Manholes
- Water Tanks
- Concrete Pipes
- Water Treatment Plants
- Underground Secondary Containment Structures
- Septic Tanks

#### CHARACTERISTICS / ADVANTAGES

SikaControl® WT-240 P RED is a plant added crystalline based permeability reducing admixture. SikaControl® WT-240 P RED uses a unique combination of active ingredients, which react with the moisture within the concrete and with various products of the cement hydration process. This interaction forms insoluble compounds throughout the capillary and air void system in concrete matrix, resulting in the reduced ability of concrete to conduct water flow.

Use of SikaControl® WT-240 P RED in watertight concrete application can result in:

- Lower construction cost compare to traditional types of waterproofing.
- Simple one-step use results in reduced application time and faster construction process.
- Uniform waterproofing throughout the entire concrete volume.
- Improved resistance against hydrostatic pressure.
- Elimination of risk related to surface damage during construction process.
- Ability to seal concrete cracks up to 0.016 in (0.40 mm).
- Easy application due to repulpable bags.

#### PRODUCT INFORMATION

<b>Packaging</b>	16 lbs. repulpable bags, 135 bags per pallet.
<b>Appearance / Color</b>	Red Powder.
<b>Shelf Life</b>	Shelf life of SikaControl® WT-240 P RED when stored unopened in dry warehouse conditions between 44°F and 80°F (7°C - 27°C) is 1 year.
<b>Storage Conditions</b>	SikaControl® WT-240 P RED should be stored at above 44°F (7°C). Protect from moisture. Opened bags should be properly sealed to prevent moisture ingress. Product stored in re-sealed bags should be used within 3 months

after opening.

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## APPLICATION INFORMATION

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### Recommended Dosage

Recommended dosage is 2.5 % by weight of cementitious materials. Dosage above or below recommended rate can be used. For appropriate dosage rates for your project, please contact your local Sika sales representative.

### Mixing

To assure homogeneous dispersion and to maximize product performance, it is recommended to add SikaControl® WT-240 P RED during the mixing process at the concrete plant. Time of the addition depends on the concrete plant set up.

**Central Mix Operations** - Add product at recommended dosage into central mixing drum before introducing other mix components. In cases this is not possible due to a plant set up, add SikaControl® WT-240 P RED directly into mixing drum of ready mix truck before loading with freshly mixed concrete.

**Dry Batch Operations** - Add SikaControl® WT-240 P RED directly into the drum of the ready mix truck to ensure even distribution of SikaControl® WT-240 P RED throughout the entire concrete volume. It is recommended to introduce approximately 50–60% of mixing water to form a slurry. Mix for 2–3 minutes before adding the rest of the materials to the ready mix truck according to standard mixing practices.

**Precast Operations** - Add SikaControl® WT-240 P RED either on a coarse aggregate belt or directly into the empty mixer before mixing process starts. To ensure optimum product dispersion throughout the entire concrete volume, do not add product to the freshly mixed concrete at the end of the batching cycle. This may lead to insufficient bag disintegration, lumping, balling and inadequate homogeneity of concrete mixture. Always allow SikaControl® WT-240 P RED to thoroughly mix at medium/high speed for at least 1 minute per cubic yard or a minimum 3 minutes.

**Combination with other admixtures** - SikaControl® WT-240 P RED can be used as a single admixture or in combination with other admixtures produced by Sika. Please contact your local regional office or technical service department at 1-800-933-7452 for further information. SikaControl® WT-240 P RED can be used in combination with other supplementary materials. In this case the performance of the actual mix design should be verified to confirm accordance with project specifications.

**Setting Time and Strength** - SikaControl® WT-240 P RED is specifically designed to have minimum impact on set time characteristics and concrete compressive strength. Slight retardation of set may occur when SikaControl® WT-240 P RED is used in cold weather conditions. Concrete containing SikaControl® WT-240 P RED typically does not have negative impact on concrete compressive strength.

Concrete crack sealing will be effective in non-moving cracks only. Proper curing of freshly placed concrete according to ACI 308.1 must be followed.

Not recommended to use in colored concrete.

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## BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

## OTHER RESTRICTIONS

See Legal Disclaimer.

## ENVIRONMENTAL, HEALTH AND SAFETY

## LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at [usa.sika.com](http://usa.sika.com) or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.

### Sika Corporation

201 Polito Avenue  
Lyndhurst, NJ 07071  
Phone: +1-800-933-7452  
Fax: +1-201-933-6225  
[usa.sika.com](http://usa.sika.com)

### Sika Mexicana S.A. de C.V.

Carretera Libre Celaya Km. 8.5  
Fracc. Industrial Balvanera  
Corregidora, Queretaro  
C.P. 76920  
Phone: 52 442 2385800  
Fax: 52 442 2250537



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