

# PRODUCT DATA SHEET

## SIKACOAT® BC430

Sikacoat BC430 is a water-based acrylic base coat specially formulated for use with Sikacoat FC3400 finish coat over TPO single ply membranes.

### PRODUCT INFORMATION

#### USES

Sikacoat BC430 is used as a base coat over TPO single ply membranes prior to installing Sikacoat FC3400 finish coats.

#### AREAS OF APPLICATION

- Over TPO single ply membranes

#### FEATURES / BENEFITS

- Formulated for use with Sikacoat FC3400 over TPO membranes
- Low VOC

### PRODUCT DATA

#### FORM

#### COMPOSITION

Liquid

#### COLOR

White

#### VOC CONTENT

26 g/l

#### PACKAGING

5 gallon (18.9 L) pails, 60 lbs (27.2 kg) per pail, 36 pails per pallet

55 gallon (208.2 L) drums, 705 lbs (319.8 kg) per drum, 4 drums per pallet

275 gallon (1041 L) totes, 3450 lbs (1564.9 kg) per tote, 1 tote per pallet

#### STORAGE

#### STORAGE CONDITIONS

Store materials in a dry area between 40°F (4°C) and 100°F (38°C) with careful handling to prevent damage to products. Do not store at high temperatures or in direct sunlight. Keep lids tightly closed when not in use. Protect all materials from freezing and other damage during transit, handling, storage, and installation.

**PRIOR TO EACH USE OF ANY SIKA PRODUCT, THE USER MUST ALWAYS READ AND FOLLOW THE WARNINGS AND INSTRUCTIONS ON THE PRODUCT'S MOST CURRENT PRODUCT DATA SHEET, PRODUCT LABEL AND SAFETY DATA SHEET WHICH ARE AVAILABLE ONLINE AT [USA.SARNAFIL.SIKA.COM](http://USA.SARNAFIL.SIKA.COM) OR BY CALLING SIKA SARNAFIL'S TECHNICAL SERVICE DEPARTMENT AT 800-451-2504. NOTHING CONTAINED IN ANY SIKA MATERIALS RELIEVES THE USER OF THE OBLIGATION TO READ AND FOLLOW THE WARNINGS AND INSTRUCTIONS FOR EACH SIKA PRODUCT AS SET FORTH IN THE CURRENT PRODUCT DATA SHEET, PRODUCT LABEL AND SAFETY DATA SHEET PRIOR TO PRODUCT USE.**

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**SHELF LIFE**

12 months if stored properly in original unopened, sealed and undamaged packaging.

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**TECHNICAL DATA****TYPICAL PHYSICAL PROPERTIES\***

Wet Adhesion-TPO: 1.5 pli

Dry Adhesion-TPO: 2.5 pli

Volume Solids: 52%

Weight Solids: 66%

Viscosity: 127 KU

\*Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

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**SYSTEM INFORMATION****APPLICATION INSTRUCTIONS****SURFACE PREPARATION**

All surfaces must be clean, dry, and free of dirt, grease, oil, or other contaminants or particulates that would interfere with proper adhesion. Spring scale peel tests are required over unknown substrates and recommended over previously coated roofs to determine the adhesion of Sikacoat to the existing substrate or coating.

Pressure wash roof surfaces prior to the application of Sikacoat BC430. Use Sikacoat W400 wash to clean dirty roof surfaces. See Sikacoat W400 product data sheet for additional information.

Certain roof surfaces require priming prior to the installation of Sikacoat BC430. Prime new metal and Kynar® coated metal with Sikacoat P400 and rusted metal substrates with Sikacoat P400R. Prime bituminous (nongranulated modified bitumen and smooth surface BUR) surfaces and aluminum coated roofs with Sikacoat P410. Prime TPO membranes with Sikacoat P400 when using Sikacoat FC3500. Primer must dry completely before installing Sikacoat BC430.

Sikacoat washes, primers and accessory products, when used, must be completely dry before applying Sikacoat BC430.

**MIXING**

Mix well before use.

**APPLICATION METHOD / TOOLS**

Sikacoat BC430 may be applied by spray, brush or roller. Best results are achieved when BC430 is applied by high pressure airless sprayer.

**COVERAGE**

Refer to project specifications and warranty requirements to determine coverage rate. The number of gallons per 100 square feet may need to increase due to uneven application, rough surface texture, wind conditions while spraying and/or other variables. The Applicator must check wet film thickness during the application of the base coat to ensure achievement of specified coverage rates.

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**CLEAN UP**

Wet material and all tools and equipment may be cleaned with water. Rinse tools and equipment with water before using.

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**PRODUCT LIMITATIONS****LIMITATIONS**

Precautions should be taken to prevent odors and/or vapors from entering the building/structure, including but not limited to turning off and sealing air intake vents or other means of ingress for odors and/or vapors into the building/structure during product application and cure.

- Do not apply Sikacoat BC430 when surface or air temperature is below 50°F (10°C), or if cold weather or freezing conditions, rain, heavy dew, moisture or fog is expected within 48 hours of application.
  - Incorporate reinforcing fabric in areas that hold water for more than 72 hours.
  - Drying time may vary depending upon wet film thickness, temperature, humidity and air movement.
  - Do not apply Sikacoat BC420 over wood shingles or untreated wood surfaces.
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**AVAILABILITY**

From Authorized Applicators when used within Sikacoat roof coating systems.

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**MAINTENANCE**

Standard maintenance of roofs should include regular inspection of flashings, drains and termination sealants at least twice a year and after each storm.

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**WARRANTY**

As a Sika supplied accessory, Sikacoat BC400 is covered under Sika Corporation warranties.

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**LEGAL NOTES**

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Sika warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer's sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor.

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