

# PRODUCT DATA SHEET

## SIKACOAT® S400

Sikacoat® S400 is a high quality, water-based, elastomeric acrylic sealant. Sikacoat S400 is used for roofing repairs and sealing around flashings and penetrations prior to applying the Sikacoat roof coating system.

### PRODUCT INFORMATION

#### USES

For roofing repairs and sealing around flashings and penetrations prior to applying the Sikacoat roof coating system.

#### AREAS OF APPLICATION

- Single-ply (EPDM, TPO, Hypalon®, PVC)
- Bituminous (modified bitumen and smooth surface asphalt BUR)
- Metal
- Kynar®
- Concrete

#### FEATURES / BENEFITS

- Easy to apply by brush or trowel
- Formulated with acrylic rubber resins, inert mineral pigments and non-asbestos fibers for strength and durability
- Forms a tough, flexible, elastic compound when cured
- Non-flammable and low odor

#### TESTS

#### APPROVAL / STANDARDS

FM Global

### PRODUCT DATA

#### FORM

#### COMPOSITION

Mastic/Sealant

#### COLOR

White

#### VOC CONTENT

0 g/l

#### PACKAGING

3.5 gallon (13.2 L) pails, 37 lbs (16.8 kg) per pail, 36 pails per pallet

PRIOR TO EACH USE OF ANY SIKA PRODUCT, THE USER MUST ALWAYS READ AND FOLLOW THE WARNINGS AND INSTRUCTIONS ON THE PRODUCT'S MOST CURRENT PRODUCT DATA SHEET, PRODUCT LABEL AND SAFETY DATA SHEET WHICH ARE AVAILABLE ONLINE AT [USA.SARNAFIL.SIKA.COM](http://USA.SARNAFIL.SIKA.COM) OR BY CALLING SIKA SARNAFIL'S TECHNICAL SERVICE DEPARTMENT AT 800-451-2504. NOTHING CONTAINED IN ANY SIKA MATERIALS RELIEVES THE USER OF THE OBLIGATION TO READ AND FOLLOW THE WARNINGS AND INSTRUCTIONS FOR EACH SIKA PRODUCT AS SET FORTH IN THE CURRENT PRODUCT DATA SHEET, PRODUCT LABEL AND SAFETY DATA SHEET PRIOR TO PRODUCT USE.

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**STORAGE****STORAGE CONDITIONS**

Store materials in a dry area between 40 degree F (5 degree C) and 100 degree F (38 degree C) with careful handling to prevent damage to products. Do not store at high temperatures or in direct sunlight. Keep lids tightly closed when not in use. Protect all materials from freezing and other damage during transit, handling, storage, and installation.

**SHELF LIFE**

12 months if stored properly in original unopened, sealed and undamaged packaging.

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**TECHNICAL DATA****TYPICAL PHYSICAL PROPERTIES\***

Solids by Weight, %: 65-70

Elongation, %: >500

Flexibility: Remains flexible below freezing

\*Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

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**SYSTEM INFORMATION****APPLICATION INSTRUCTIONS****SURFACE PREPARATION**

All surfaces must be clean and free of dirt, grease, oil, or other contaminants or particulates that would interfere with proper adhesion.

**MIXING**

No mixing required.

**APPLICATION METHOD / TOOLS**

Apply Sikacoat S400 by brush or trowel uniformly over detail areas. Allow Sikacoat S400 to dry before applying Sikacoat roof coating system.

**COVERAGE**

Approximately 10 square feet per gallon (0.25 m<sup>2</sup>/L) at 1/8" (3.2 mm) thickness.

**CLEAN UP**

Wet material and all tools and equipment may be cleaned with water. Rinse tools and equipment with water before using.

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**PRODUCT LIMITATIONS****LIMITATIONS**

Precautions should be taken to prevent odors and/or vapors from entering the building/structure, including but not limited to turning off and sealing air intake vents or other means of ingress for odors and/or vapors into the building/structure during product application and cure.

- Do not apply Sikacoat S400 in a thickness of 3/16" (4.8 mm) or greater. A surface skin may form which will not allow the entire film to properly cure. If a thickness of 3/16" (4.8 mm) or more is required, apply Sikacoat S400 in multiple coats.
- Do not apply Sikacoat S400 when surface or air temperature is below 50°F (10°C).
- Do not apply Sikacoat P400 if cold weather or freezing conditions, rain, heavy dew, moisture or fog is expected within 48 hours of application.

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<b>PRODUCT LIMITATIONS</b>	<b>LIMITATIONS (CONT.)</b>	
	<ul style="list-style-type: none"> <li>Drying time may vary depending upon wet film thickness, temperature, humidity and air movement.</li> </ul>	
<b>AVAILABILITY</b>	From Authorized Applicators when used within Sikacoat roof coating systems.	
<b>MAINTENANCE</b>	Standard maintenance of roofs should include regular inspection of flashings, drains and termination sealants at least twice a year and after each storm.	
<b>WARRANTY</b>	As a Sika supplied accessory, Sikacoat S400 is covered under Sika Corporation warranties.	
<b>LEGAL NOTES</b>	<p>All information provided by Sika Corporation ("Sika") concerning Sika products, including but not limited to, any recommendations and advice relating to the application and use of Sika products, is given in good faith based on Sika's current experience and knowledge of its products when properly stored, handled and applied under normal conditions in accordance with Sika's instructions. In practice, the differences in materials, substrates, storage and handling conditions, actual site conditions and other factors outside of Sika's control are such that Sika assumes no liability for the provision of such information, advice, recommendations or instructions related to its products, nor shall any legal relationship be created by or arise from the provision of such information, advice, recommendations or instructions related to its products. The user of the Sika product(s) must test the product(s) for suitability for the intended application and purpose before proceeding with the full application of the product(s). Sika reserves the right to change the properties of its products without notice. All sales of Sika product(s) are subject to its current terms and conditions of sale which are available at <a href="http://usa.sarnafil.sika.com">usa.sarnafil.sika.com</a> or by calling 800-451-2504.</p> <p>Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's most current Product Data Sheet, product label and Safety Data Sheet which are available online at <a href="http://usa.sarnafil.sika.com">usa.sarnafil.sika.com</a> or by calling Sika's Technical Service Department at 800-451-2504. Nothing contained in any Sika materials relieves the user of the obligation to read and follow the warnings and instruction for each Sika product as set forth in the current Product Data Sheet, product label and Safety Data Sheet prior to product use.</p> <p>Sika warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer's sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor.</p> <p><b>NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKa SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKa SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.</b></p>	
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