

# **Sikacrete 211**

## **Application Instructions**



# Sikacrete 211

- ▲ One-component.
- ▲ Portland –cement concrete containing factory blended coarse aggregate.



## Sikacrete 211

### ▲ Where to use:

- On grade, above, and below grade on concrete.
- On horizontal, vertical and overhead surfaces when formed and pumped or poured.
- Full depth repairs.
- Filler for voids and cavities.
- As a structural repair material for:
  - Parking facilities
  - Industrial plants
  - Walkways, bridges, tunnels, dams and balconies.



## Sikacrete 211

### ▲ Packaging:

- 80 lb. multi-wall bag.

### ▲ Coverage:

- .65 cu. ft / unit.
- 1123 cu. inches per unit.



**Sika Corporation**



## Surface Preparation

- ▲ **Cementitious Substrates:**
  - Should be clean and sound.
  - Remove contaminants and bond inhibiting materials from repaired area.
  - Obtain exposed/fractured aggregate surface ~1.0 to 1/8 inch profile (ICRI CSP 7 & above).
  - Substrate must be saturated surface dry (SSD) with no standing water.



## Surface Preparation

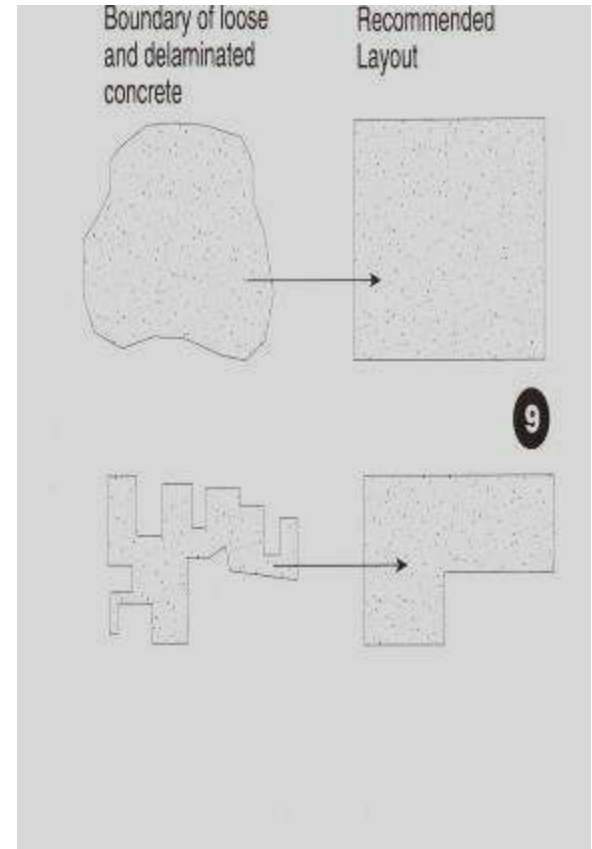
### ▲ Cementitious Substrates:

- Surface should be cleaned and roughened to create a profile.



## Surface Preparation

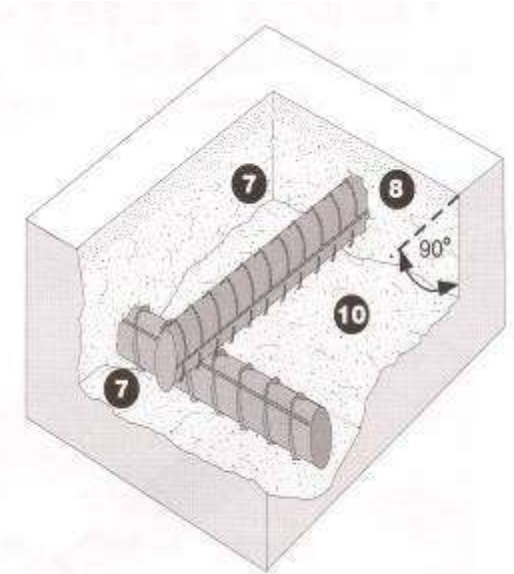
- ▲ Saw cut around perimeter of repair area to achieve a minimum 3/8" shoulder.
- ▲ Eliminates feathered edges giving a clean repair transition



## Surface Preparation

### ▲ Steel:

- Remove all corrosion and contaminants from exposed steel.
- Surface should be cleaned thoroughly by blast cleaning or other mechanical means.
- Exposed steel should be cleaned to white steel.
- If half of the diameter is exposed, chip behind bar, 3/4" minimum.





## Steel Preparation

- ▲ Steel should be cleaned to a bright metal finish.



## Tools Required

- ▲ 1/2" Drill Motor.
- ▲ Low speed drill  
400-600 rpm.
- ▲ Large mixing paddle
- ▲ Margin trowel



**Sika Corporation**

## Mixing

- ▲ Pour 4/5 of 1 gallon water into clean pail.
- ▲ Adjust water to achieve the required flow. Do not add more water.



## Mixing

- ▲ Add Sikacrete 211 to pail with water already inside, while mixing continuously.



## Mixing

1. Slowly add powder.
2. Once all the powder is added mix for **3 minutes**.
3. Do not add any more than the recommended liquid.



## Mixing

1. While mixing for 3 minutes stop at i.e 1 1/2 min to to scrape down the sides to insure all material is fully mixed.
2. Thorough mixing and proper proportioning is necessary.



## Sikacrete 211 - Application

- ▲ Apply the concrete to the patch area while the Armatec 110 EpoCem is still wet.
- ▲ If Armatec is used as a bonding agent, SSD the surface and scrub coat the repair mortar into the substrate filling all pores and voids.



## Sikacrete 211 - Application

- ▲ Apply Sikacrete 211 to the prepared area.
- ▲ Press concrete behind rebar and make sure the material is consolidated and compacted fully.





## Sikacrete 211 - Application

- ▲ Complete filling patch area.
- ▲ Work concrete from the center of the patch to the outside.



**Sika Corporation**

## Min / Max application thickness

### ▲ Thickness

- Min 1.0 inch
- Max 8.0 inch



## Sikacrete 211 Finish

- ▲ Ensure good intimate contact with the substrate is achieved.
- ▲ Form should not deflect.
- ▲ Vent to be capped when steady flow is evident, and forms stripped when appropriate.



## Sikacrete 211 Curing

- ▲ Cure as per ACI recommendations. Curing is required.
- ▲ Moist cure with wet burlap and polyethylene, a fine mist of water or water based curing compound
- ▲ Moist curing should commence immediately after finishing.
- ▲ Protect newly applied material from direct sun light, wind, rain and frost.



# Sikacrete 211

Sika Product Data Sheets can be obtained via:

[www.sikaconstruction.com](http://www.sikaconstruction.com)

Refer to data sheets for specific information on each Sika product.

