SECTION 1. IDENTIFICATION

Product name : Sikacrete®-213 F

Company name : Sika Corporation

201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone : (201) 933-8800
Telefax : (201) 804-1076
E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: 703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin corrosion : Category 1C
Serious eye damage : Category 1
Skin sensitization : Category 1
Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

GHS label elements

Signal Word : Danger
Hazard Statements : H314 Causes severe skin burns and eye damage.
                      H317 May cause an allergic skin reaction.
                      H335 May cause respiratory irritation.

Precautionary Statements : Prevention:
                          P260 Do not breathe dusts or mists.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

**Storage:**
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

**Disposal:**
P501 Dispose of contents/ container to an approved waste disposal plant.

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**Additional Labeling**
There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

**Other hazards**
None known.

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**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

**Mixtures**

**Components**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Classification</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Portland cement</td>
<td>65997-15-1</td>
<td>Skin Corr. 1C; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 STOT SE 3; H335</td>
<td>&gt;= 30 - &lt; 50</td>
</tr>
<tr>
<td>Fumes, silica</td>
<td>69012-64-2</td>
<td></td>
<td>&gt;= 10 - &lt; 20</td>
</tr>
</tbody>
</table>

Actual concentration is withheld as a trade secret
SECTION 4. FIRST AID MEASURES

General advice: Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.

If inhaled: Move to fresh air. Consult a physician after significant exposure.

In case of skin contact: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.

In case of eye contact: Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.

If swallowed: Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Take victim immediately to hospital.


Notes to physician: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must
be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters:
- In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures:
  - Use personal protective equipment.
  - Avoid breathing dust.
  - Deny access to unprotected persons.

- Environmental precautions:
  - Do not flush into surface water or sanitary sewer system.
  - If the product contaminates rivers and lakes or drains inform respective authorities.
  - Local authorities should be advised if significant spillages cannot be contained.

- Methods and materials for containment and cleaning up:
  - Pick up and arrange disposal without creating dust.
  - Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion:
  - Avoid dust formation.
  - Provide appropriate exhaust ventilation at places where dust is formed.

- Advice on safe handling:
  - Avoid exceeding the given occupational exposure limits (see section 8).
  - Do not get in eyes, on skin, or on clothing.
  - For personal protection see section 8.
  - Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
  - Smoking, eating and drinking should be prohibited in the application area.
  - Follow standard hygiene measures when handling chemical products.

- Conditions for safe storage:
  - Store in original container.
  - Keep in a well-ventilated place.
  - Observe label precautions.
  - Store in accordance with local regulations.

- Materials to avoid:
  - Explosives
  - Oxidizing agents
  - Poisonous gases
  - Dangerous when wet
  - Flammable solids
  - Organic peroxides
  - Poisonous liquids
  - Spontaneously Combustible Substances
Further information on storage stability: Keep in a dry place.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Portland cement</td>
<td>65997-15-1</td>
<td>TWA (Respirable fraction)</td>
<td>1 mg/m³</td>
<td>ACGIH</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (total dust)</td>
<td>15 mg/m³</td>
<td>OSHA Z-1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (respirable fraction)</td>
<td>5 mg/m³</td>
<td>OSHA Z-1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Total dust)</td>
<td>10 mg/m³</td>
<td>OSHA P0</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (respirable dust fraction)</td>
<td>5 mg/m³</td>
<td>OSHA P0</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Dust)</td>
<td>50 Million particles per cubic foot</td>
<td>OSHA Z-3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Total)</td>
<td>10 mg/m³</td>
<td>OSHA P0</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Respirable fraction)</td>
<td>5 mg/m³</td>
<td>OSHA P0</td>
</tr>
<tr>
<td>Fumes, silica</td>
<td>69012-64-2</td>
<td>TWA (Dust)</td>
<td>20 Million particles per cubic foot (Silica)</td>
<td>OSHA Z-3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Dust)</td>
<td>80 mg/m³ / %SiO₂ (Silica)</td>
<td>OSHA Z-3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Dust)</td>
<td>20 Million particles per cubic foot (Silica)</td>
<td>OSHA Z-3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Dust)</td>
<td>80 mg/m³ / %SiO₂ (Silica)</td>
<td>OSHA Z-3</td>
</tr>
</tbody>
</table>

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Particles of nuisance dust

<table>
<thead>
<tr>
<th>Form of exposure</th>
<th>Value type</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>total dust</td>
<td>TWA</td>
<td>15 mg/m³</td>
<td>OSHA Z-3</td>
</tr>
<tr>
<td>respirable fraction</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>OSHA Z-3</td>
</tr>
</tbody>
</table>
Engineering measures: Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment
Respiratory protection: Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection
Remarks: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific workplace.

Hygiene measures: Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.
Avoid breathing dust.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: powder
Color: gray
Odor: characteristic
Odor Threshold: No data available
pH: Not applicable
Melting point/range / Freezing point: No data available

Boiling point/boiling range: No data available

Flash point: Not applicable

Evaporation rate: No data available

Flammability (solid, gas): No data available

Upper explosion limit / Upper flammability limit: No data available

Lower explosion limit / Lower flammability limit: No data available

Vapor pressure: No data available

Relative vapor density: No data available

Density: ca. 2.2 g/cm³ (68 °F / 20 °C)

Solubility(ies)
Water solubility: insoluble

Solubility in other solvents: No data available

Partition coefficient: n-octanol/water: No data available

Autoignition temperature: No data available

Decomposition temperature: No data available

Viscosity
Viscosity, dynamic: No data available

Viscosity, kinematic: Not applicable

Explosive properties: No data available

Oxidizing properties: No data available

Volatile organic compounds (VOC) content: Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity: No dangerous reaction known under conditions of normal use.

Chemical stability: The product is chemically stable.
Possibility of hazardous reactions: Stable under recommended storage conditions.

Conditions to avoid: No data available

Incompatible materials: No data available

SECTION 11. TOXICOLOGICAL INFORMATION

Not classified based on available information.

Skin corrosion/irritation
Causes severe burns.

Serious eye damage/eye irritation
Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization
May cause an allergic skin reaction.

Respiratory sensitization
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity
Not classified based on available information.

STOT-single exposure
May cause respiratory irritation.

STOT-repeated exposure
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity
Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity
No data available
Persistence and degradability
No data available

Bioaccumulative potential
No data available

Mobility in soil
No data available

Other adverse effects

Product:
Additional ecological information: Do not empty into drains; dispose of this material and its container in a safe way.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Domestic regulation

49 CFR
Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

TSCA list: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity
This material does not contain any components with a CERCLA RQ.
SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards:
- Skin corrosion or irritation
  - Serious eye damage or eye irritation
  - Respiratory or skin sensitization
  - Specific target organ toxicity (single or repeated exposure)

SARA 313:
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop 65
WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov

SECTION 16. OTHER INFORMATION

Full text of other abbreviations
- ACGIH: USA, ACGIH Threshold Limit Values (TLV)
- OSHA P0: USA, OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
- OSHA Z-1: USA, Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
- OSHA Z-3: USA, Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
- ACGIH / TWA: 8-hour, time-weighted average
- OSHA P0 / TWA: 8-hour time weighted average
- OSHA Z-1 / TWA: 8-hour time weighted average
- OSHA Z-3 / TWA: 8-hour time weighted average

Notes to Reader
The information contained in this Safety Data Sheet applies only to the actual Sika Corporation (“Sika”) product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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